

# PARTS MANUAL

2024

2300 HARVESTER SCRUB

6 ROW 22

4 ROW 30

**Amity**  
TECHNOLOGY



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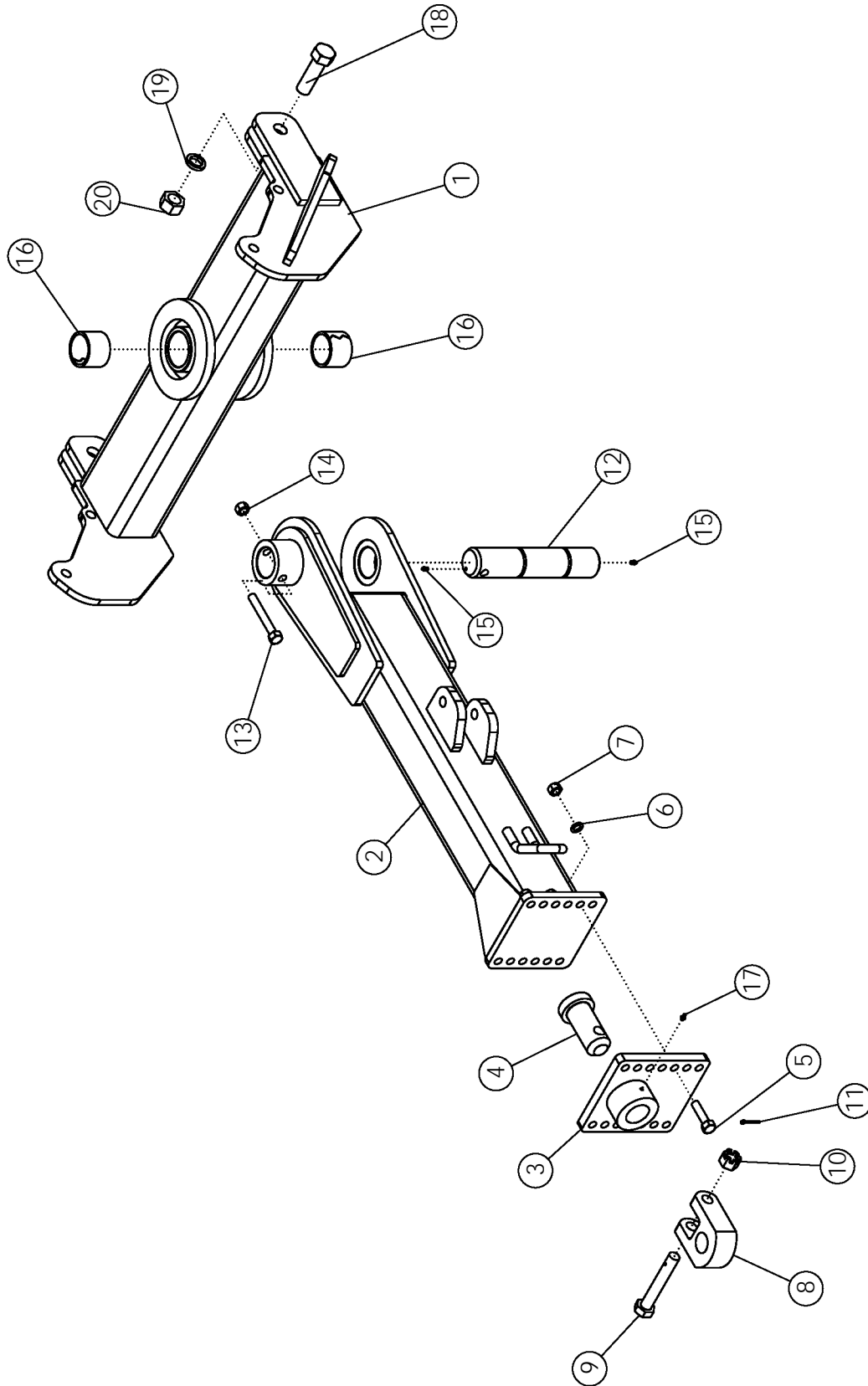
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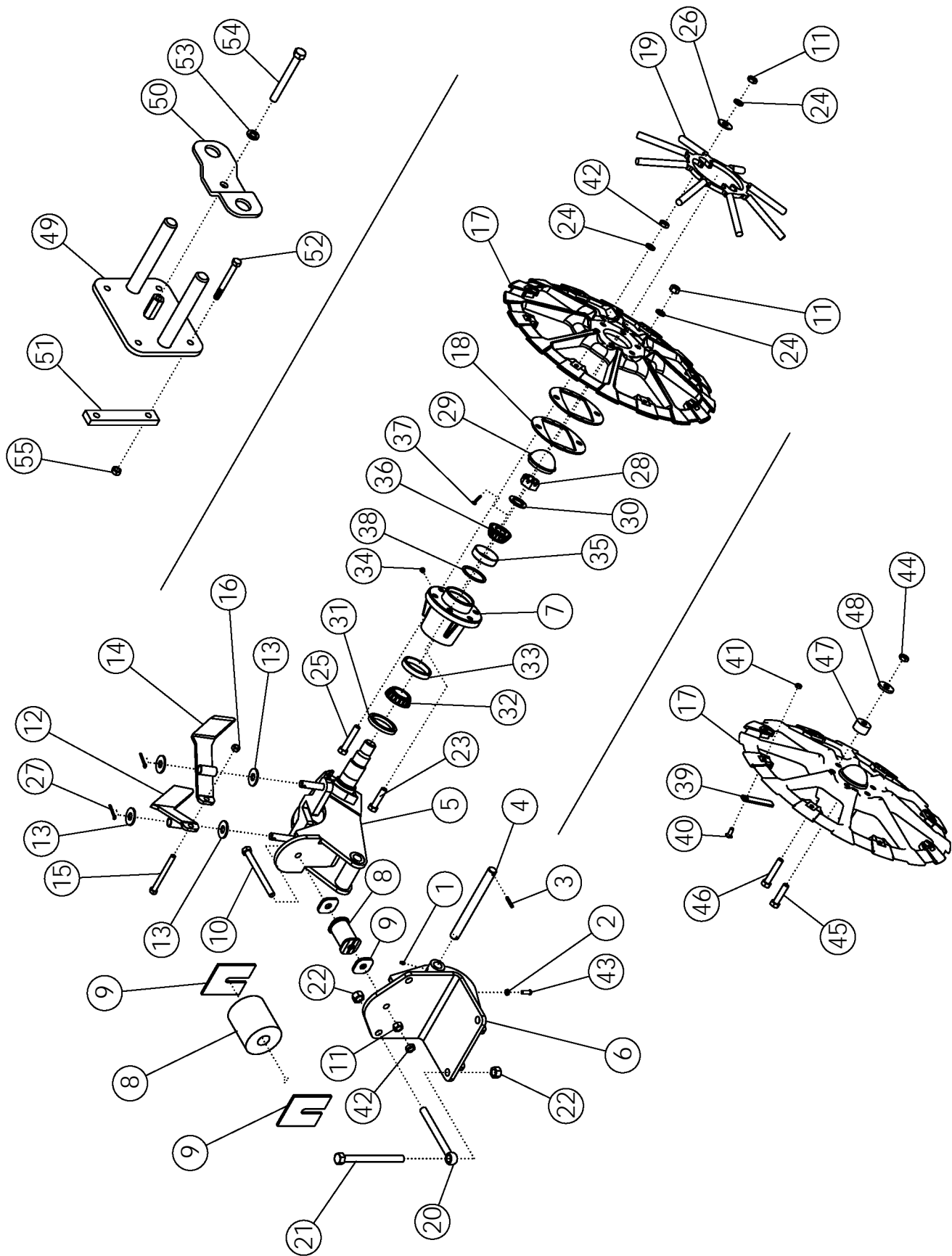
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# HITCH ASSEMBLY

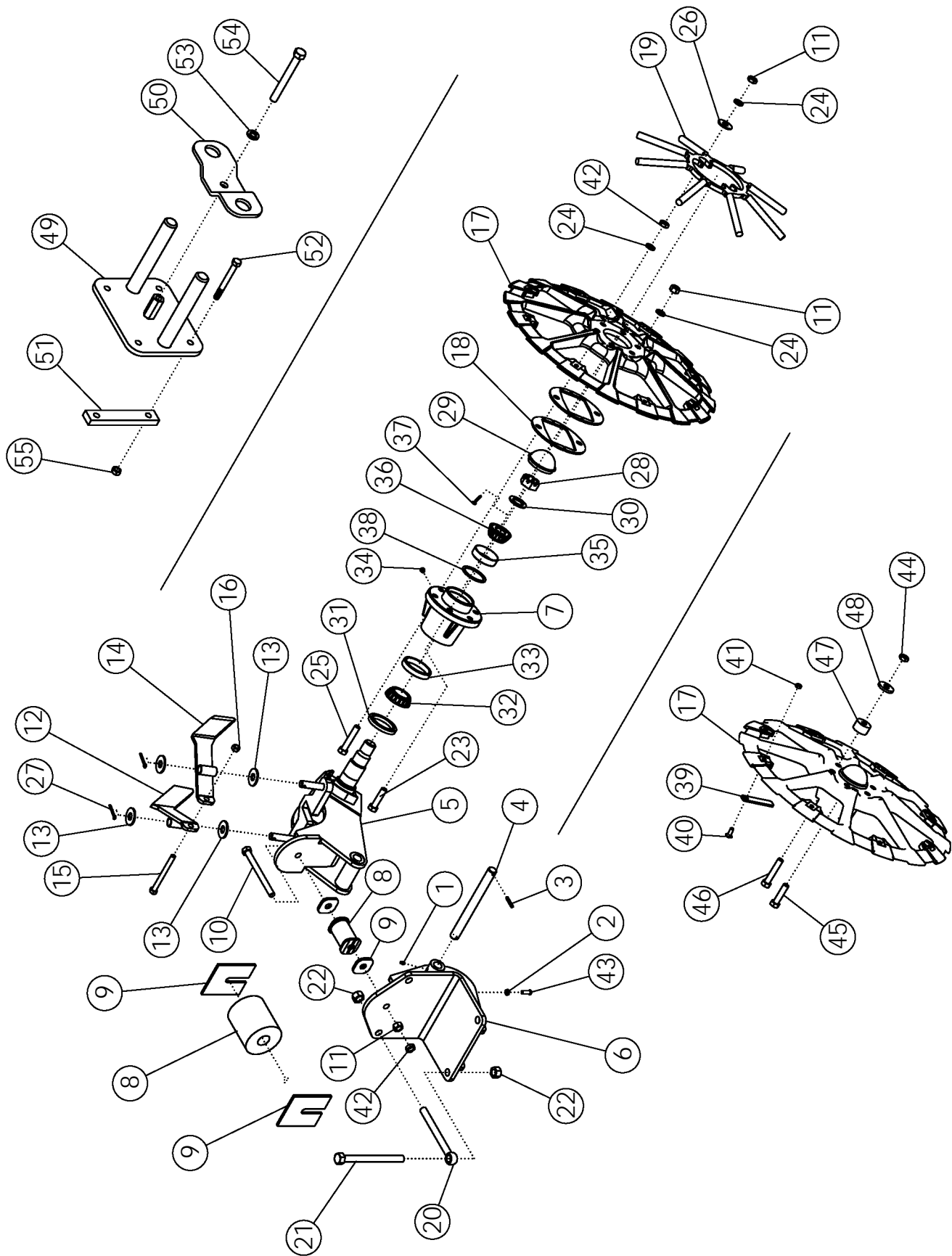
ITEM	PART NO.	DESCRIPTION	QTY
1	301660	WLDMT - HITCH PIVOT 6R/8R STD	1
2	301582	WLDMT - DRAWPOLE EXTENDED	1
3	57930	WLDMT-HITCH PLATE	1
4	62101	WLDMT-PIN	1
5	1012059	BOLT-HEX: .75 X 3.00 NC GR5 ZP	6
6	1012061	WASHER-LOCK: .75 ZP	6
7	1011620	NUT-HEX: .75 NC	6
8	64476	PLATE-PULL HITCH	1
9	62477	BOLT-HITCH DRILLED	1
10	62088	NUT-SLOTTED: 1.13 NC GR5 ZP	1
11	1013473	PIN-COTTER: .19 X 2.00 NP	1
12	301590	PIN-HITCH PIVOT	1
13	69911	BOLT-HEX: .75 X 5.5 NC GR5 ZP	1
14	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	1
15	1030883	ZERK-GREASE: .3125 UNF STRAIGHT	2
16	301591	SPRING BUSHING 3.50 X 3.00 X 2.50	2
17	1011748	ZERK - GREASE: .25 UNF STRAIGHT	1
18	72021	BOLT-HEX: 1.38 X 4.50 NC GR5 ZP	2
19	1030760	WASHER-LOCK: 1.38 ZP	2
20	1030758	NUT-HEX: 1.38 NC ZP	2
21	69256	CHAIN-SAFETY 41000# (NOT SHOWN)	1



# LIFTER STRUT

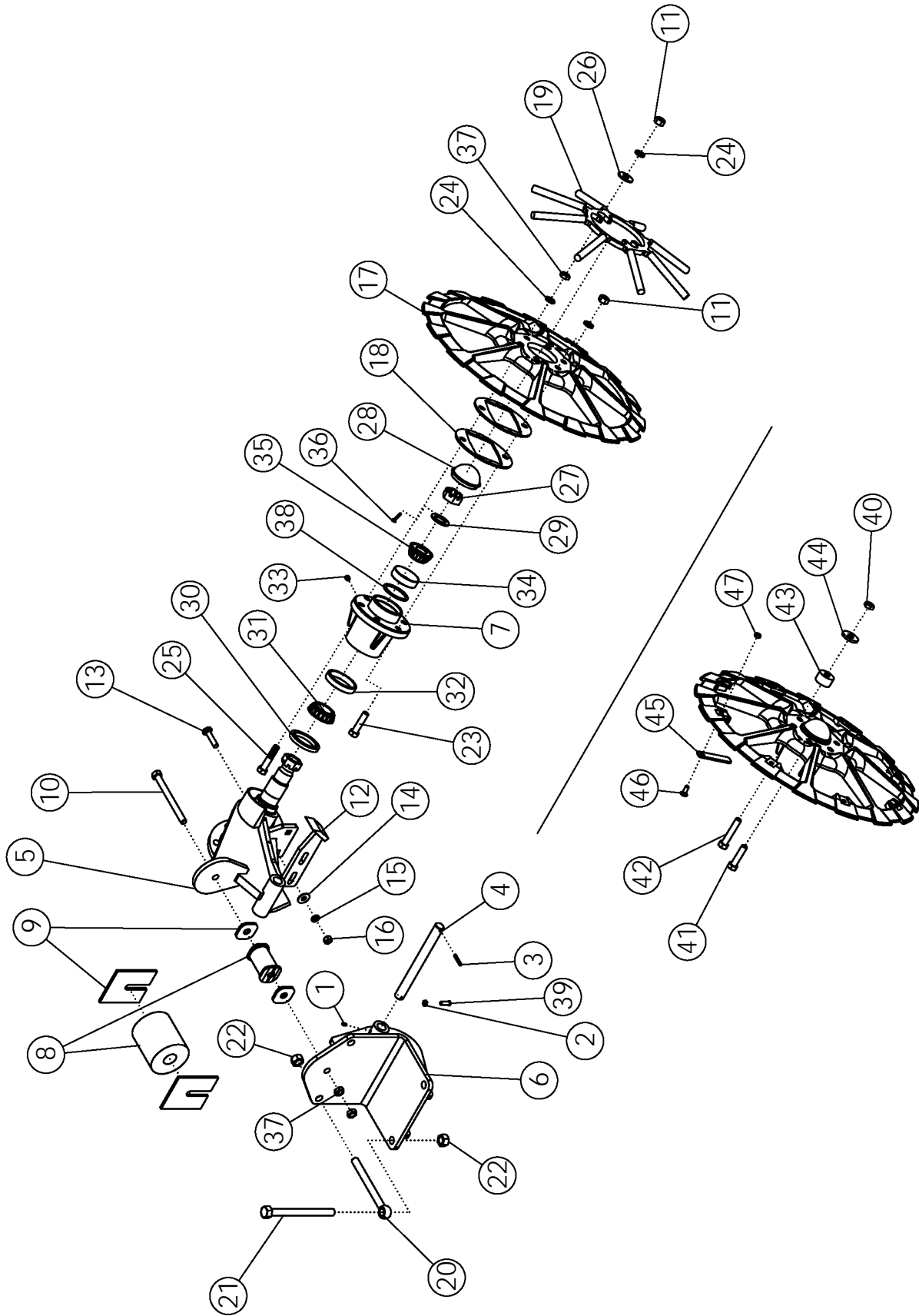
ITEM	PART NO.	DESCRIPTION	QTY
1	1011748	ZERK - GREASE: .25 UNF	2
2	1013519	NUT-JAM: .38 NC GR2 ZP	2
3	59398	PIN-ROLL: .25 X 1.50 ZP	2
4	69907	SHAFT-STRUT	1
5	50142	WLDMT-STRUT SPINDLE ASSY	1
6	50146	WLDMT-STRUT BRACKET	1
7	63655	HUB-MACHINED	2
8	50134	WLDMT-SPACER ZP	1
	51542	BUMPER-RUBBER	1
9	50137	WASHER SQUARE ZP	2
	50139	PLATE-LIFTER STRUT SPACER ZP	4
10	1030761	BOLT-HEX: .63 X 7.00 NC GR 8 ZP	1
11	1011578	NUT-HEX: .63 NC GR5 ZP	13
12	50715	WLDMT-SCRAPER RH	1
13	1030702	WASHER-FLAT: .75 ZP	4
14	50716	WLDMT-SCRAPER LH	1
15	1016660	BOLT-HEX: .50 X 5.50 NC GR5 ZP	1
16	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	1
17	69856	LIFTER WHEEL MACHINED PAINTED	2
	300734	LIFTER WHEEL HARD PAINTED	
18	50747	PLATE-LIFTER WHEEL SPACER ZP	AR
19	63880	WLDMT-WHEEL FILLER (OPTIONAL)	2
20	64135	BOLT-EYE: .75 X 8.00 ZP	2
21	64136	BOLT-HEX: .75 X 8.50 NC GR5 ZP	2
22	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	4
23	1013023	BOLT-HEX: .63 X 2.50 NC GR5 ZP	8
24	1011813	WASHER-LOCK: .63 ZP	16
25	65825	BOLT-HEX: .63 X 3.25 NC GR5 ZP	4
26	1013024	WASHER-FLAT: .63 ZP	4
27	1013473	PIN-COTTER: .19 X 2.00 NP	2
28	1016367	NUT-SPINDLE: 1.38 NF NP	2
29	63624	HUB CAP ROUNDED ZP	2
30	1030765	BUSHING-MACHINED: 1.38 NR 10 GA	2
31	53632	SEAL	2
32	53634	CONE-BEARING INNER	2
33	53636	CUP-BEARING INNER	2
34	1030766	ZERK - GREASE .13 NPT STRAIGHT	2
35	53635	CUP-BEARING OUTER	2
36	53633	CONE-BEARING OUTER	2
37	64012	PIN-COTTER: .19 X 3.00 NP	2

CONTINUED



## LIFTER STRUT (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY	
38	64674	RACE-SPACER (.120)	AR	
39	300097	PLATE-LIFTER WHEEL FILLER	16	
40	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	16	
41	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	16	
42	1026259	NUT-JAM: .63 NC GR2 ZP	5	
43	50813	SCREW-SET: SQ HD .38 X 1.00 ZP	2	
<b>OPTIONAL URETHANE BUSHING</b>				
44	1016595	NUT-TOPLOCK: .63 GR5 ZP	12	
45	1014000	BOLT-HEX: .63 X 3.50 NC GR5 ZP	8	
46	1013935	BOLT-HEX: .63 X 4.50 NC GR5 ZP	4	
47	51705	BUSHING	12	
48	301324	WASHER-CUSTOM: .668 ID X 1.875 OD X .235	12	
<b>OPTIONAL WHEEL FILLER BRACKET</b>				6-8ROW 12 ROW
49	64658	WLDMT-WHEEL FILLER BRACKET	2	3
50	64659	PLATE-RETAINER	2	3
51	63372	BAR-BACKING	4	6
52	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	8	12
53	1011581	WASHER-LOCK: .50 ZP	2	3
54	1013682	BOLT-HEX: .50 X 4.50 NC GR5 ZP	2	3
55	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	8	12

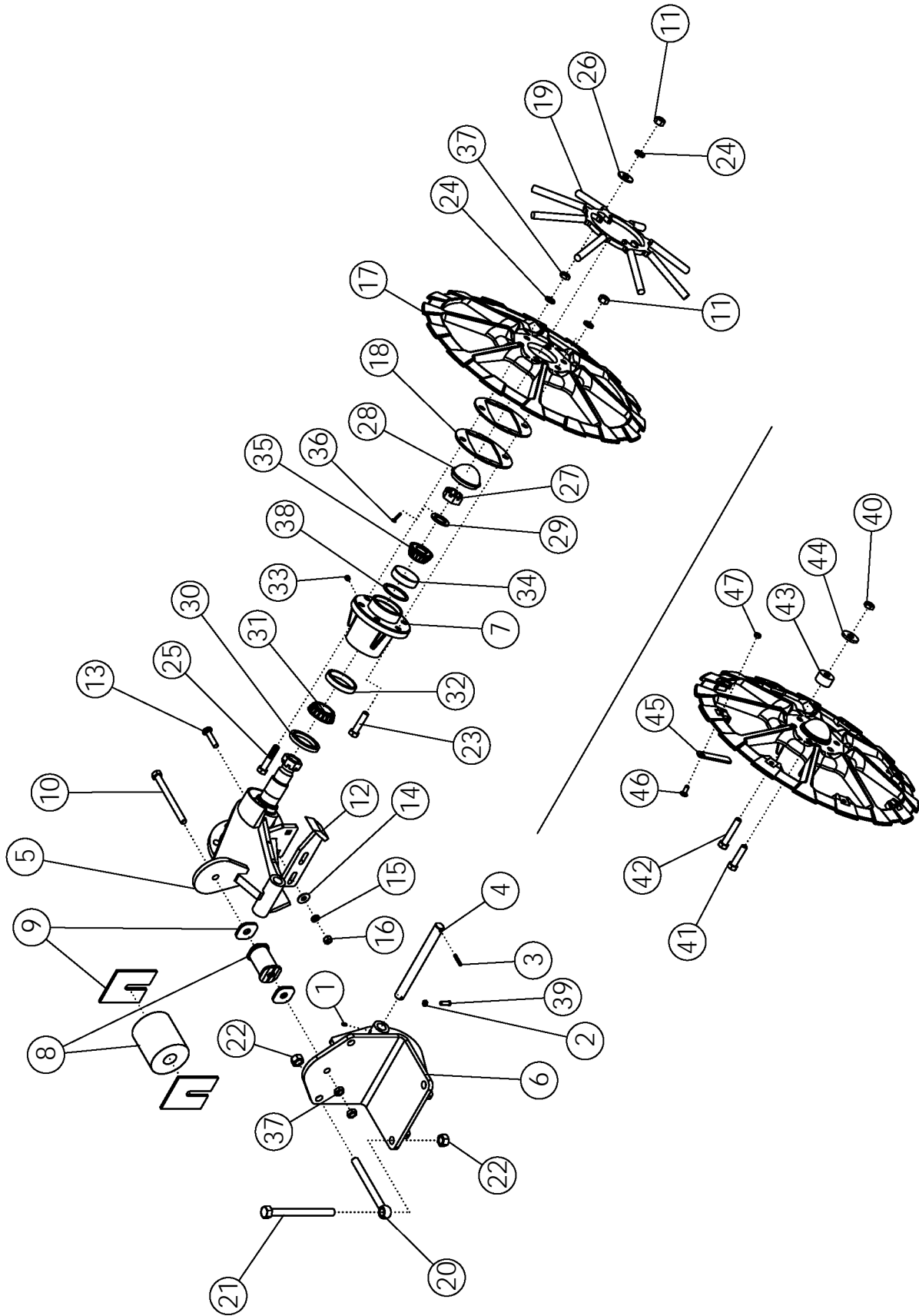




# LIFTER STRUT - BOTTOM SCRAPER OPTION

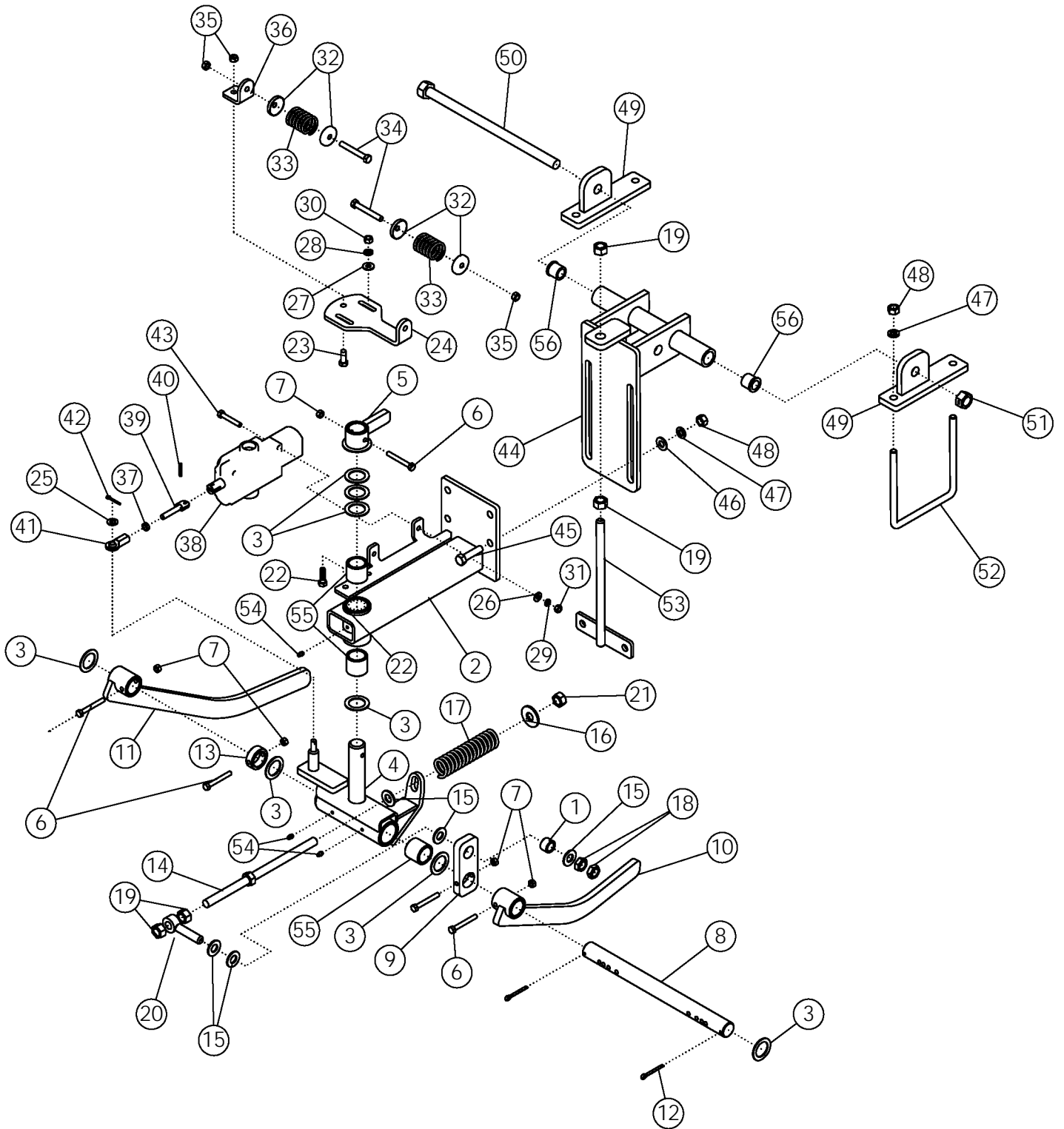
ITEM	PART NO.	DESCRIPTION	QTY
1	1011748	ZERK - GREASE: .25 UNF	2
2	1013519	NUT-JAM: .38 NC GR2 ZP	2
3	59398	PIN-ROLL: .25 X 1.50 ZP	2
4	69907	SHAFT-STRUT	1
5	68095	WLDMT-SP LIFTER STRUT STD	1
6	50146	WLDMT-STRUT BRACKET	1
7	63655	HUB-MACHINED	2
8	50134	WLDMT-SPACER ZP	1
	51542	BUMPER-RUBBER	1
9	50137	WASHER SQUARE ZP	2
	50139	PLATE ZP	4
10	1030761	BOLT-HEX: .63 X 7.00 NC GR 8 ZP	1
11	1011578	NUT-HEX: .63 NC GR5 ZP	13
12	64369	WLDMT-SCRAPER	2
13	64685	BOLT-CRG: .50 X 2.25 NC GR5 ZP	2
14	1014443	WASHER-FLAT: .50 ZP	2
15	1011581	WASHER-LOCK: .50 ZP	2
16	1011577	NUT-HEX: .50 NC GR5 ZP	2
17	69856	LIFTER WHEEL MACHINED PAINTED	2
	300734	LIFTER WHEEL HARD PAINTED	
18	50747	PLATE-LIFTER WHEEL SPACER ZP	AR
19	63880	WLDMT-WHEEL FILLER (OPTIONAL)	2
20	64135	BOLT-EYE: .75 X 8.00 ZP	2
21	64136	BOLT-HEX: .75 X 8.50 NC GR5 ZP	2
22	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	4
23	1013023	BOLT-HEX: .63 X 2.50 NC GR5 ZP	8
24	1011813	WASHER-LOCK: .63 ZP	16
25	65825	BOLT-HEX: .63 X 3.25 NC GR5 ZP	4
26	1013024	WASHER-FLAT: .63 ZP	4
27	1016367	NUT-SPINDLE: 1.38 NF NP	2
28	63624	HUB CAP ROUNDED ZP	2
29	1030765	BUSHING-MACHINED: 1.38 NR 10 GA	2
30	53632	SEAL	2
31	53634	CONE-BEARING INNER	2
32	53636	CUP-BEARING INNER	2
33	1030766	ZERK - GREASE .13 NPT STRAIGHT	2
34	53635	CUP-BEARING OUTER	2
35	53633	CONE-BEARING OUTER	2
36	64012	PIN-COTTER: .19 X 3.00 NP	2
37	1026259	NUT-JAM: .63 NC ZP	5
38	64674	RACE-SPACER (.120)	AR
39	50813	SCREW-SET: SQ HD .38 X 1.00 ZP	2

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# LIFTER STRUT - BOTTOM SCRAPER (CONTINUED)

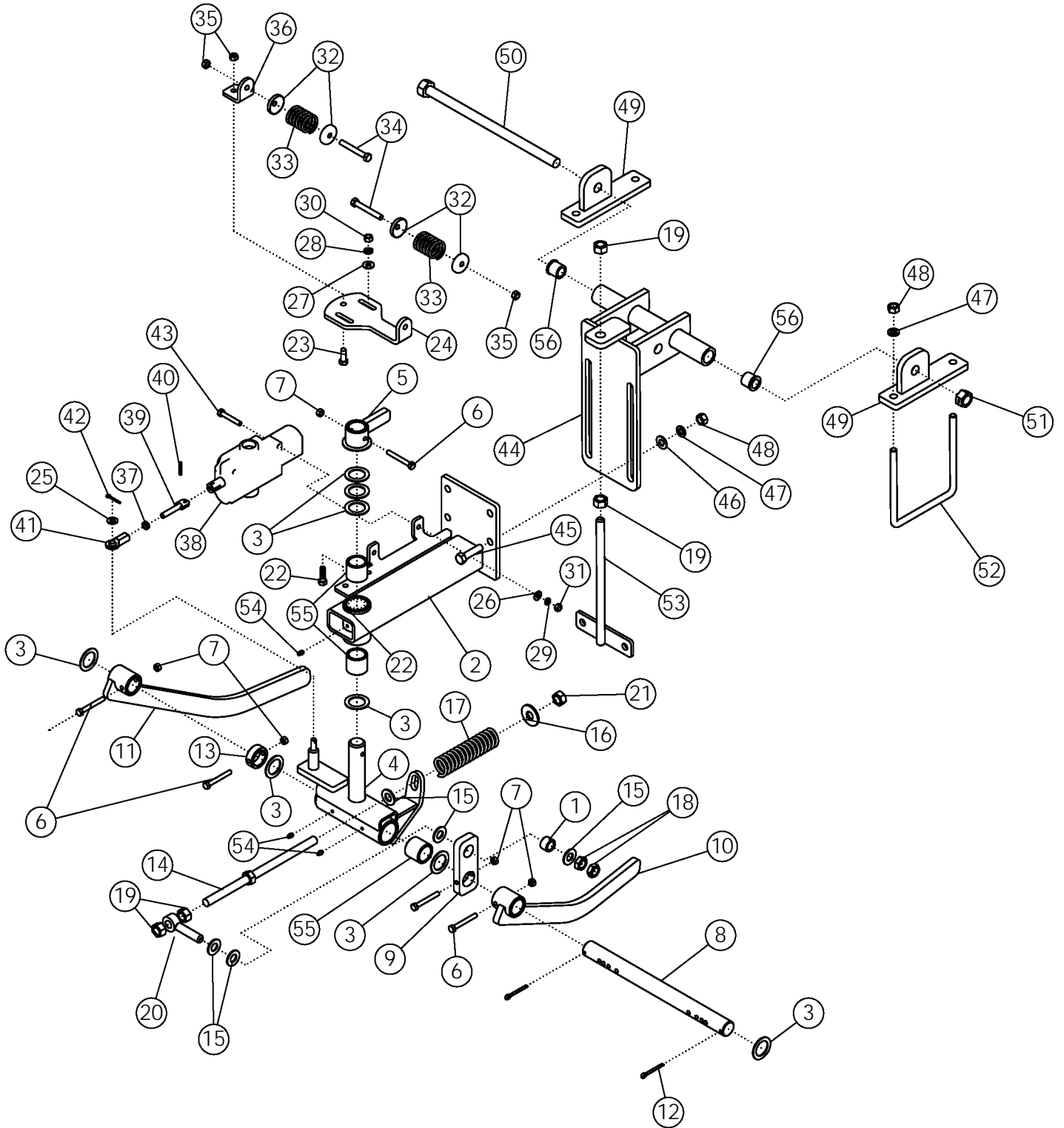
ITEM	PART NO.	DESCRIPTION	QTY
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<b>OPTIONAL URETHANE BUSHING</b>			
<hr/>			
40	1016595	NUT-TOPLOCK: .63 GR5 ZP	12
41	1014000	BOLT-HEX: .63 X 3.50 NC GR5 ZP	8
42	1013935	BOLT-HEX: .63 X 4.50 NC GR5 ZP	4
43	51705	BUSHING	12
44	301324	WASHER-CUSTOM: .668 ID X 1.875 OD X .235 TH	12
<hr/>			
<b>RIM FILLER KIT</b>			
<hr/>			
45	300097	PLATE-LIFTER WHEEL FILLER	16
46	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	16
47	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	16



# HYDRAULIC ROW FINDER #301039

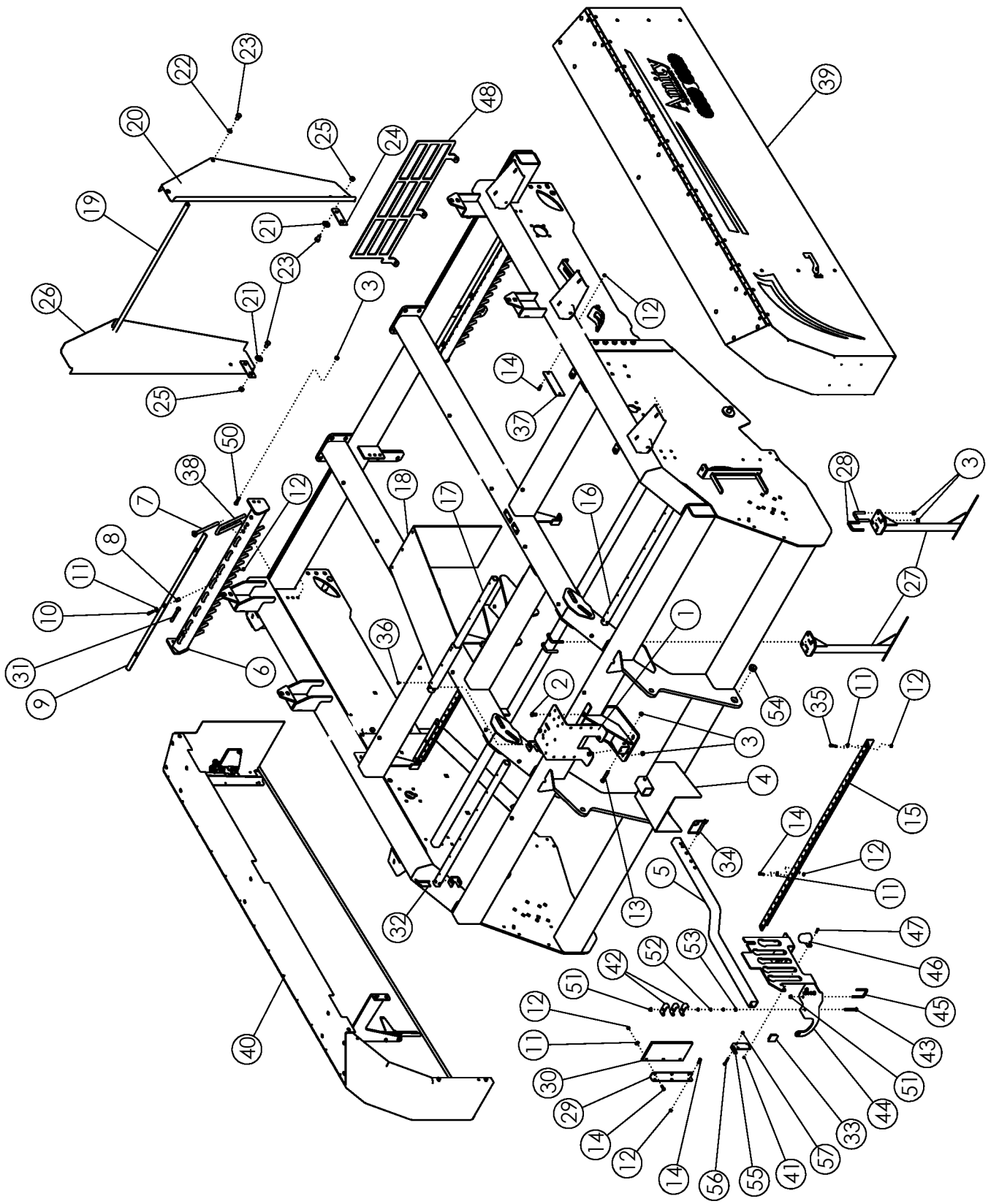
ITEM	PART NO.	DESCRIPTION	QTY
1	52567	BUSHING-ZP	1
2	62520	ASSY-ROW FINDER MAIN FRAME W/BUSHINGS	1
3	55206	BUSHING-MACH: 1.25 NR 14GA	9
4	51139	ASSY-WLDMT-SWIVEL W/BUSHINGS	1
5	51130	WLDMT-FLIPPER	1
6	301748	BOLT-HEX: .31 X 2.50 NC GR8 ZP	5
7	301749	NUT-TOPLOCK: .31 NC GR8 ZP	5
8	51690	SHAFT ZP	1
9	52566	TENSIONER ARM	1
10	51131	SENSOR ARM-L.H.	1
11	52564	SENSOR ARM-R.H.	1
12	1030797	PIN-COTTER: .19 X 1.75 NP	2
13	51137	COLLAR	1
14	52565	ADJUSTMENT BOLT	1
15	1013004	WASHER-FLAT: SAE .63 ZP	5
16	1013024	WASHER-FLAT: .63 ZP	2
17	51692	SPRING: .21 X 1.44 OD X 6.00 15 COILS	1
18	1026259	NUT-JAM: .63 NC GR2 ZP	3
19	1011578	NUT-HEX: .63 NC GR2 ZP	4
20	51691	EYEBOLT: .63 X 3.25 ZP	1
21	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	1
22	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	2
23	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	1
24	51129	PLATE-ADJUSTMENT	4
25	1014608	WASHER-FLT: SAE .38 ZP	1
26	1020416	WASHER-FLAT: .25 ZP	2
27	1011583	WASHER-FLAT: .31 ZP	2
28	1011586	WASHER-LOCK: .38 ZP	2
29	1029115	WASHER-LOCK: .31 ZP	2
30	1011576	NUT-HEX: .38 NC GR2 ZP	2
31	1011575	NUT-HEX: .31 NC GR2 ZP	2
32	52582	SPRING CAP	4
33	51689	SPRING-ROW FINDER PAINTED	2
34	1019828	BOLT-HEX: .38 X 2.75 NC GR5 ZP	2
35	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	7
36	51128	SPRING PLATE	1
37	1030792	NUT-JAM: .38 NF GR2 ZP	1
38	301150	VALVE-ROWFINDER O/C	1
39	301750	WLDMT-STUD RF LONG ZP	1
40	64157	PIN-ROLL: .19 X 1.125 ZP	1

CONTINUED



# HYDRAULIC ROW FINDER #301039 (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
41	51136	UNIBALL COUPLING	1
42	1029137	PIN-COTTER: .13 X 1.00 ZP	1
43	1011285	BOLT-HEX: .31 X 2.00 NC	2
44	63661	WLDMT-MOUNTING BRACKET	1
45	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	4
46	1011584	WASHER-FLAT: SAE .50 ZP	4
47	1011581	WASHER-LOCK: .50 ZP	8
48	1011577	NUT-HEX: .50 NC GR2 ZP	12
49	63662	WLDMT-MOUNTING SUPPORT	2
50	63664	BOLT-HEX: .75 X 14.00 NC GR5 ZP	1
51	1013537	NUT-TOPLOCK: .75 NC GR5 ZP	2
52	53984	U-BOLT 1/2 X 7 X 6 X 7	2
53	62882	WLDMT-TIGHTENER 11.125" ZP	1
54	1011748	ZERK - GREASE	3
55	56939	BUSHING-OILITE:1.25 X 1.625 X 1.50L	4
56	52654	BUSHING	2

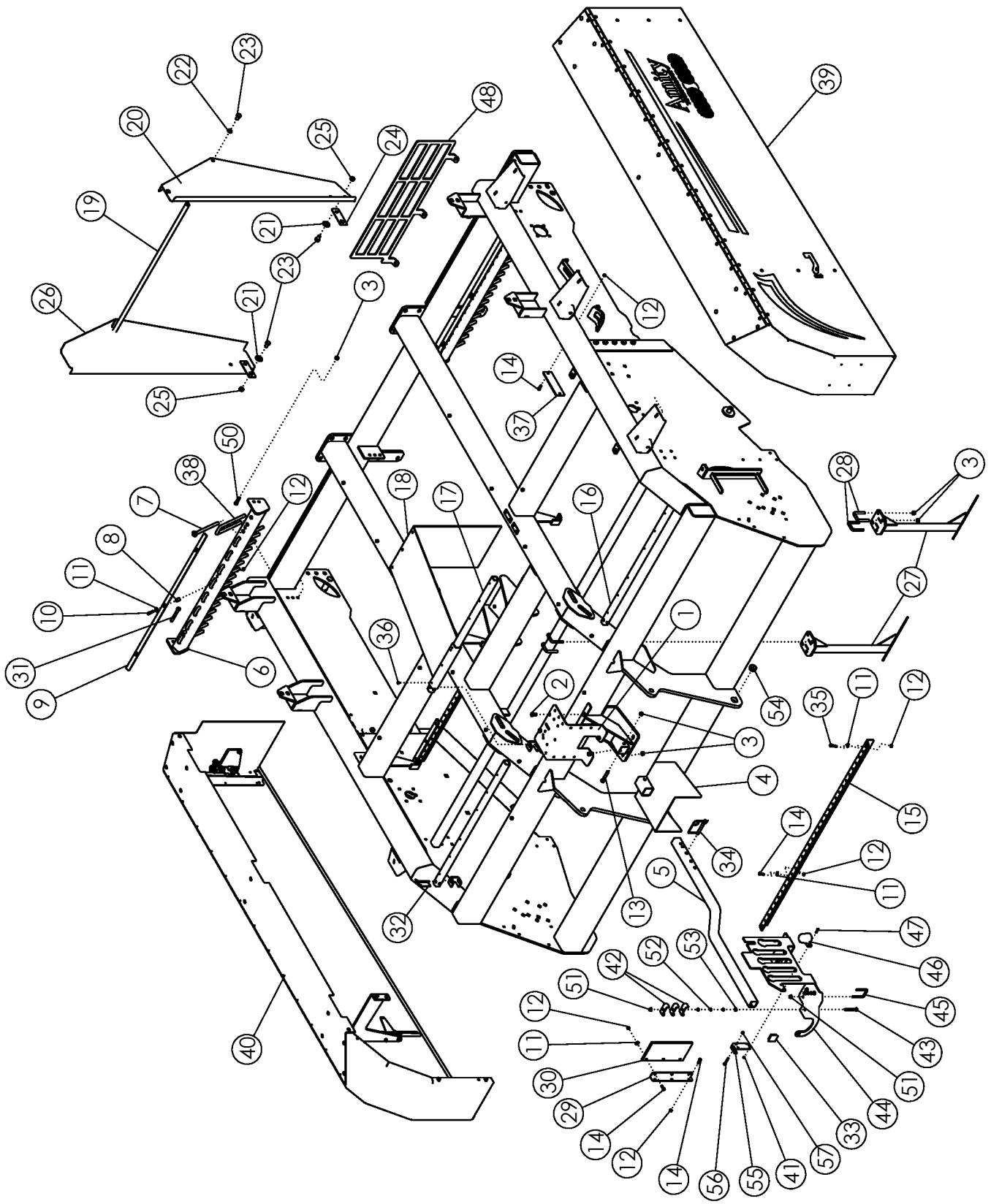




## GUARDS AND SHIELDS

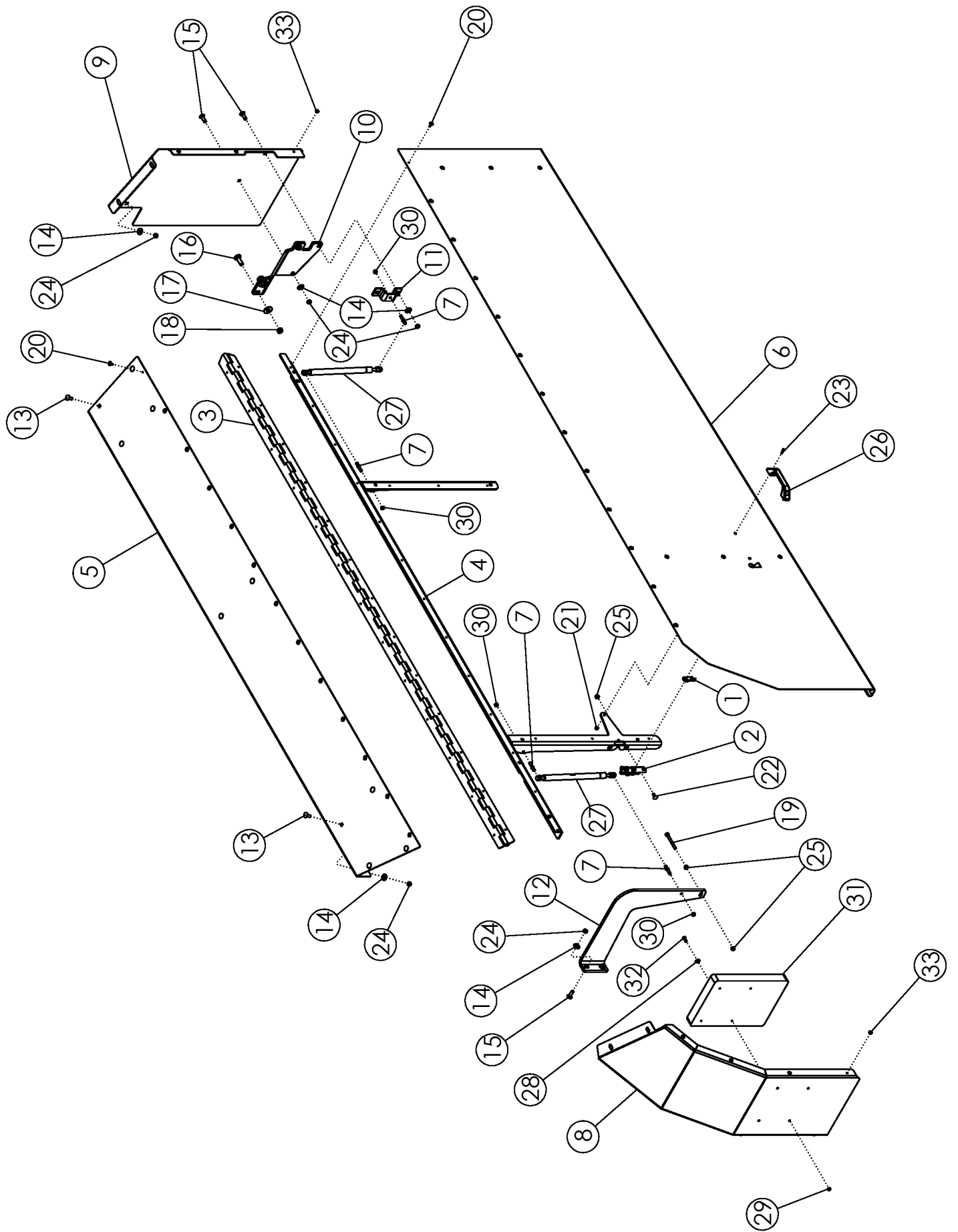
ITEM	PART NO.	DESCRIPTION	QTY
1	62883	PLATE-HOSE MOUNT	1
2	1011096	BOLT-HEX: .50 X 1.00 NC GR5 ZP	4
3	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	37
4	63354	WLDMT-PTO SHIELD	1
5	301135	TUBE-HYD HOSE HOLDER PC	1
6	58008	WLDMT-MOUNT	2
7	58009	ROD ZP	2
8	58446	SPACER ZP	6
9	58447	STRAP	2
10	1015174	BOLT-HEX: .38 X 2.50 NC GR5 ZP	6
11	1011828	WASHER-FLAT: .38 ZP	32
12	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	40
13	1011611	BOLT-HEX: .50 X 3.00 GR5 ZP	1
14	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	34
15	53247	MOUNT-TARP 6R	2
16	57720	TUBE-OUTER APRON 6R	2
17	57721	TUBE-INNER APRON 6R/8R	1
18	58961	APRON-RUBBER	6
19	56754	PIPE-THREADED	1
20	56257	WLDMT-SHIELD SCRUB CHAIN LH	1
21	1013024	WASHER-FLAT: .63 ZP	4
22	1011813	WASHER-LOCK: .63 ZP	2
23	1032275	BOLT-HEX: .63 X 1.00 NC GR5 ZP	6
24	56256	LINK-GUARD	2
25	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	4
26	56258	WLDMT-SHIELD SCRUB CHAIN RH	1
27	62378	WLDMT - DEFLECTOR 22"	5
28	65658	U-BOLT: 1/2 X 3 X 2.06 X 3	10
29	51331	ANGLE	2
30	51680	DEFLECTOR-RUBBER	2
31	1032507	BOLT-HEX: .50 X 4.00 NC GR5 ZP	4
32	59101	SPRING PIN .375" X 3.00"	3
33	301129	CAPLUG-2" SQ (.188 WA)	1
34	52408	SPRING PIN .50" X 3.50"	1
35	1011602	BOLT-HEX: .38 X 1.50 NC GR5 ZP	4
36	1011974	POP-RIVET: .19 X .531 ZP	18
37	63501	PLATE-COVER	2
38	69117	U ROD ZP	18
39	69265	ASSY-LH DOOR 6R & 8R	1

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## GUARDS AND SHIELDS (CONTINUED)

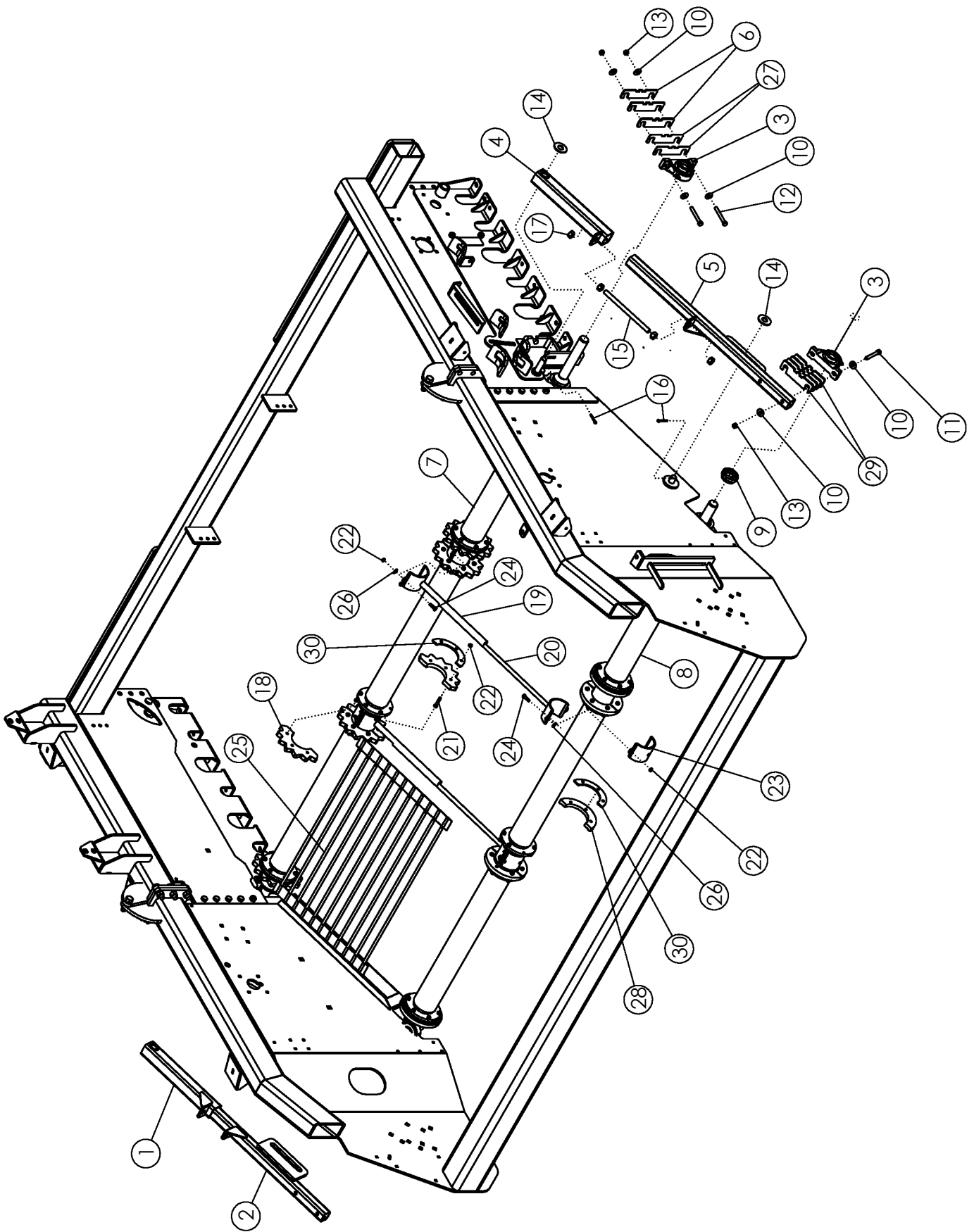
ITEM	PART NO.	DESCRIPTION	QTY
40	69350	ASSY-RH DOOR 6R & 8R	1
41	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	2
42	50714	CLAMP 1/2" ZP	12
43	1030880	BOLT-CRG: .38 X 3.50 NC GR5 ZP	4
	1030882	BOLT-CRG: .38 X 2.50 NC GR5 ZP	
44	303797	PLATE-HYD HOSE HOLDER W/ PTO CATCH	1
45	33162	U-BOLT: .375 X 3 X 2 X 3	2
46	223329	HOLDER-LIGHT PLUG	1
47	1013423	BOLT-HEX: .25 X 1.00 NC GR5 ZP	2
48	300021	PLATE-GUARD LH 6R	1
49	300022	PLATE-GUARD RH 6R (NOT SHOWN)	1
50	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	4
51	303731	NUT-FLANGE: TOPLOCK .38 NC YZP	8
52	1013519	NUT-JAM: .38 NC GR2 ZP	12
53	1014608	WASHER-FLAT: SAE .38 ZP	4
54	304037	BUSHING-SPRING 1.625 X 1.375 X 0.75L	2
55	307680	PLATE-PTO SHEAR SS	1
56	1011285	BOLT-HEX: .31 X 2.00 NC GR5 ZP	1
57	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	1





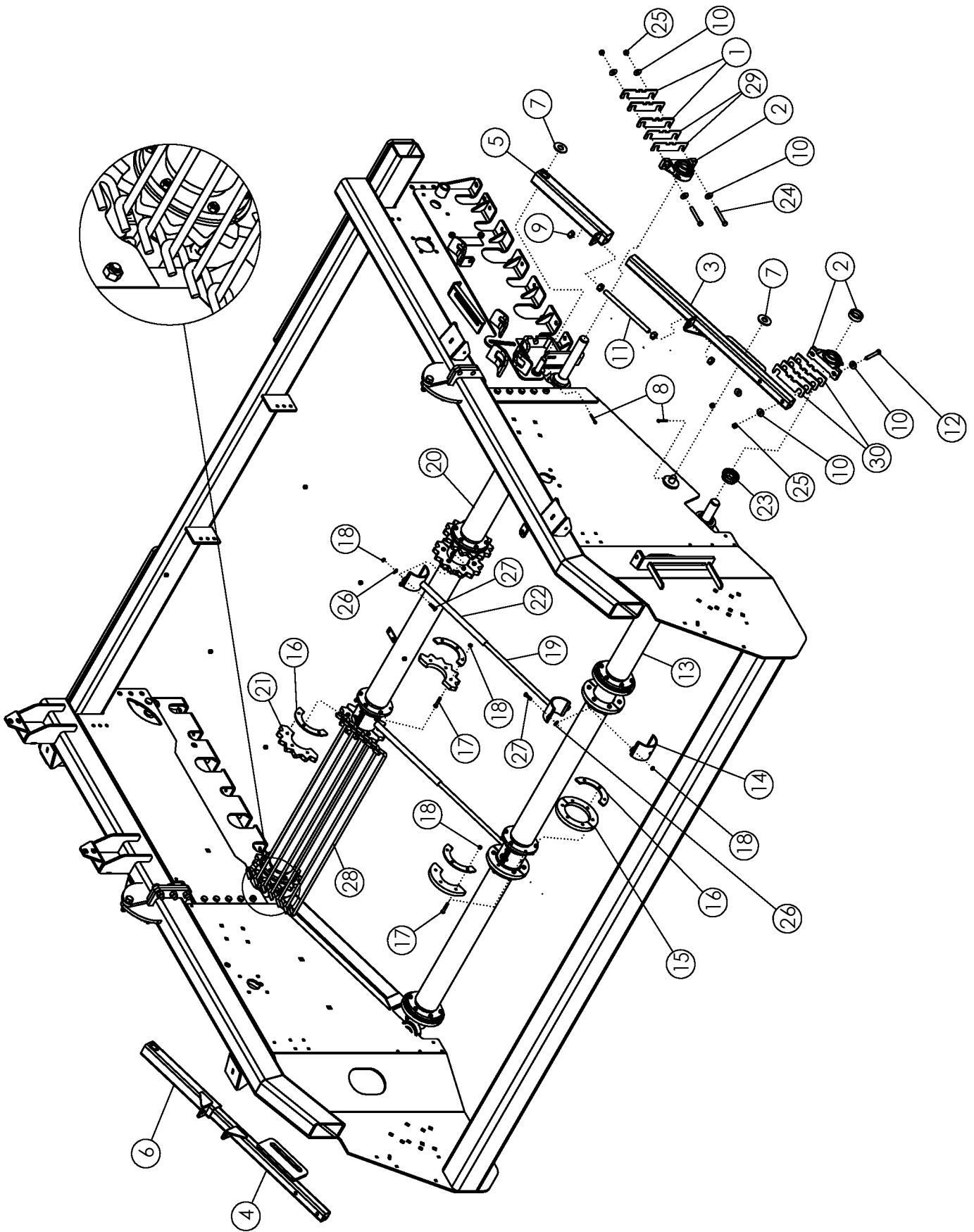
## DOOR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	69284	LEVER-HRV LATCH ZP	1
2	69283	LATCH-DLP ROTARY SLAM	1
3	69286	HINGE-108 HEAVY CONTINUOUS	1
4	69266	WLDMT-DOOR FRAME LH	1
	69348	WLDMT-DOOR FRAME RH (NOT SHOWN)	
5	69271	PANEL-SHIELD TOP LH PC	1
	69316	PANEL-SHIELD TOP RH PC (NOT SHOWN)	
6	69270	SHEET-SHIELD DOOR LH PC	1
	69319	SHEET-SHIELD DOOR RH PC (NOT SHOWN)	
7	69278	STUD-BALL .31-18NC X .75	4
8	69272	PANEL-SHIELD FRONT LH PC	1
	69317	PANEL-SHIELD FRONT RH PC (NOT SHOWN)	
9	69273	PANEL-SHIELD REAR LH PC	1
	69318	PANEL-SHIELD REAR RH PC (NOT SHOWN)	
10	69274	PLATE-SUPPORT REAR LH	1
	69344	PLATE-SUPPORT REAR RH (NOT SHOWN)	
11	69275	BRACKET-SPRING REAR	1
12	69277	BRACKET-SPRING FRONT LH	1
	69320	BRACKET-SPRING FRONT RH (NOT SHOWN)	
13	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	10
14	1011828	WASHER-FLAT .38 ZP	17
15	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	7
16	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	2
17	1014443	WASHER-FLAT: .50 ZP	2
18	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
19	1029448	BOLT-HEX .31 X 3.00 NC GR5 ZP	1
20	1011974	RIVET-POP: .19 X .531 ZP	32
21	1026591	NUT-K-LOCK: #10-24 NC GR2	2
22	65702	BOLT-CRG: .31 X .75 NC GR5 ZP	2
23	67078	SCREW-P-H: 10-24 X .75 NC GR2 ZP	2
24	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	17
25	67077	NUT-FLANGE SERR .31 NC ZP GR2	4
26	69285	HANDLE-MOLDED GRAB	1
27	69282	SPRING-700N GAS	2
28	1020416	WASHER-FLAT: .25 ZP	4
29	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	4
30	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	4
31	64635	CASE-MANUAL STORAGE	1
32	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	4
33	319514	BUMPER-PUSH IN 1/4 HOLE X 1/8 THICK	7



## APRON SHAFT - BELTED CHAIN

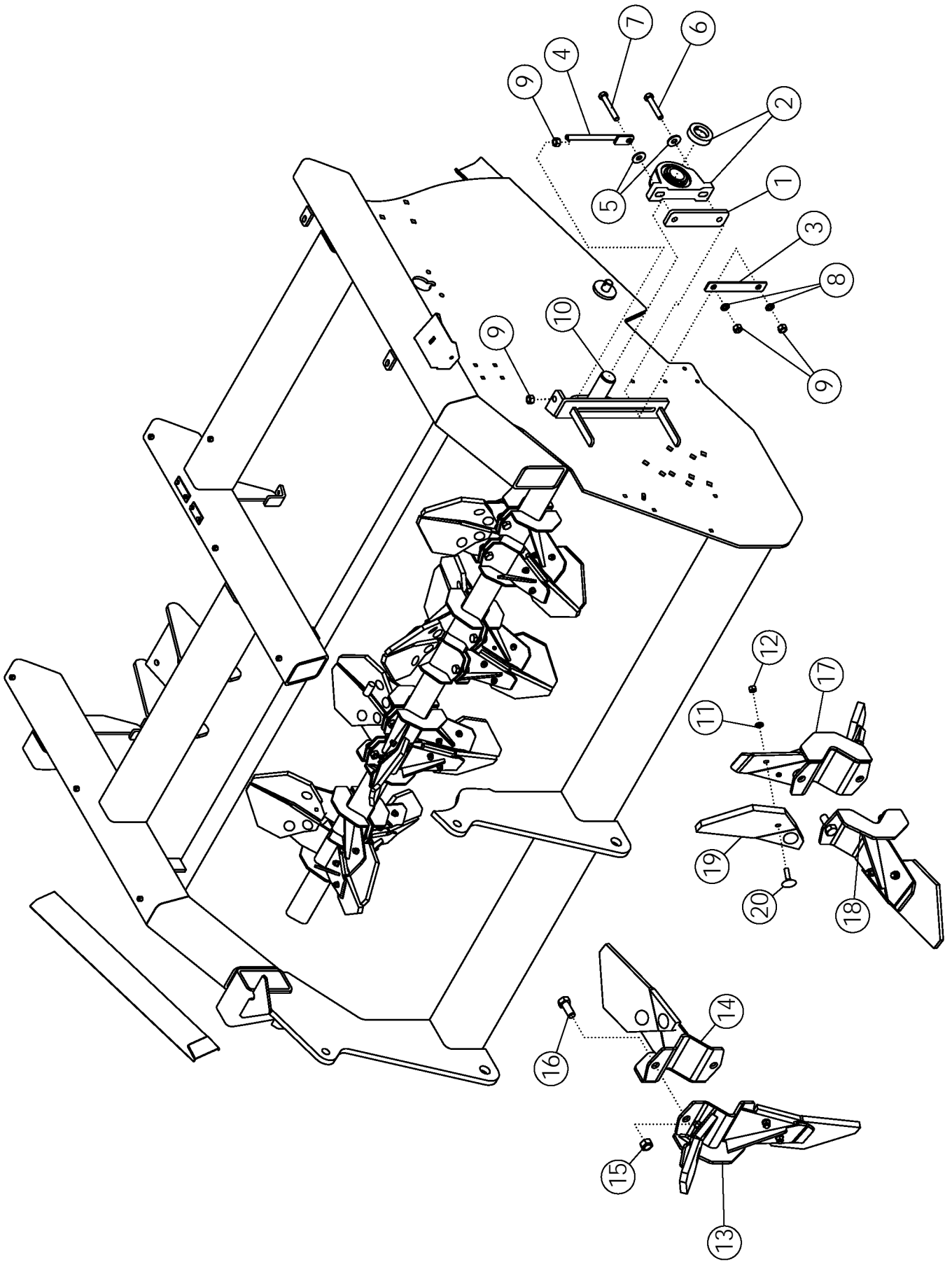
ITEM	PART NO.		QTY
1	56693	WLDMT-ARMRH	1
2	56698	WLDMT-SLIDE RH	1
3	52405	BEARING-PILLOW 1.75	4
4	56692	WLDMT-ARMLH	1
5	56697	WLDMT-SLIDE LH	1
6	56672	SHIM-BEARING ZP	AR
7	63352	WLDMT-TOP APRON SHAFT	1
8	63394	WLDMT-BOTTOM APRON SHAFT	1
9	52382	SEAL PROTECTOR 1.75	2
10	1014443	WASHER-FLAT: .50 ZP	16
11	1029104	BOLT-HEX: .50 X 3.75 NC GR5 ZP	4
12	1032507	BOLT-HEX: .50 X 4.00 NC GR5 ZP	4
13	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8
14	1020685	WASHER-FLAT: 1.00 ZP	4
15	56718	ROD-THREADED ZP	2
16	1016944	PIN-COTTER: .25 X 2.00 ZP	4
17	1011620	NUT-HEX: .75 NC GR2 ZP	8
18	301075	SPROCKET-SPLIT COUNTERBORE (PAIR)	6
	302846	SPROCKET-SPLIT 56MM 5/8 ROD 14T URETHANE HALF	
19	301532	WLDMT-UPPER FILLER 4" SHAFT WIDE	2
20	301531	WLDMT-LOWER FILLER 4" SHAFT WIDE	2
21	1011603	BOLT-HEX: .38 X 1.75 NC GR5 ZP	72
22	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	80
23	301533	CLAMP-FILLER 4" SHAFT WIDE PAINTED	4
24	64991	BOLT-HEX: .38 X 1.25 NC GR8 ZP	8
25	59560	BELT 1/2 X 42 X 56MM 48LPR	3
	69659	BELT 5/8 X 42 X 56MM 48LPR	
26	1011828	WASHER-FLAT: .38 ZP	8
27	300146	SHIM-BEARING .120 THICK	4
28	63414	DISC-SPLIT COUNTER BORED	6
29	56672	SHIM-BEARING ZP (PLASTIC PADDLE OPTION)	8
30	303216	DISC-HALF WEAR PLATE 4"	16





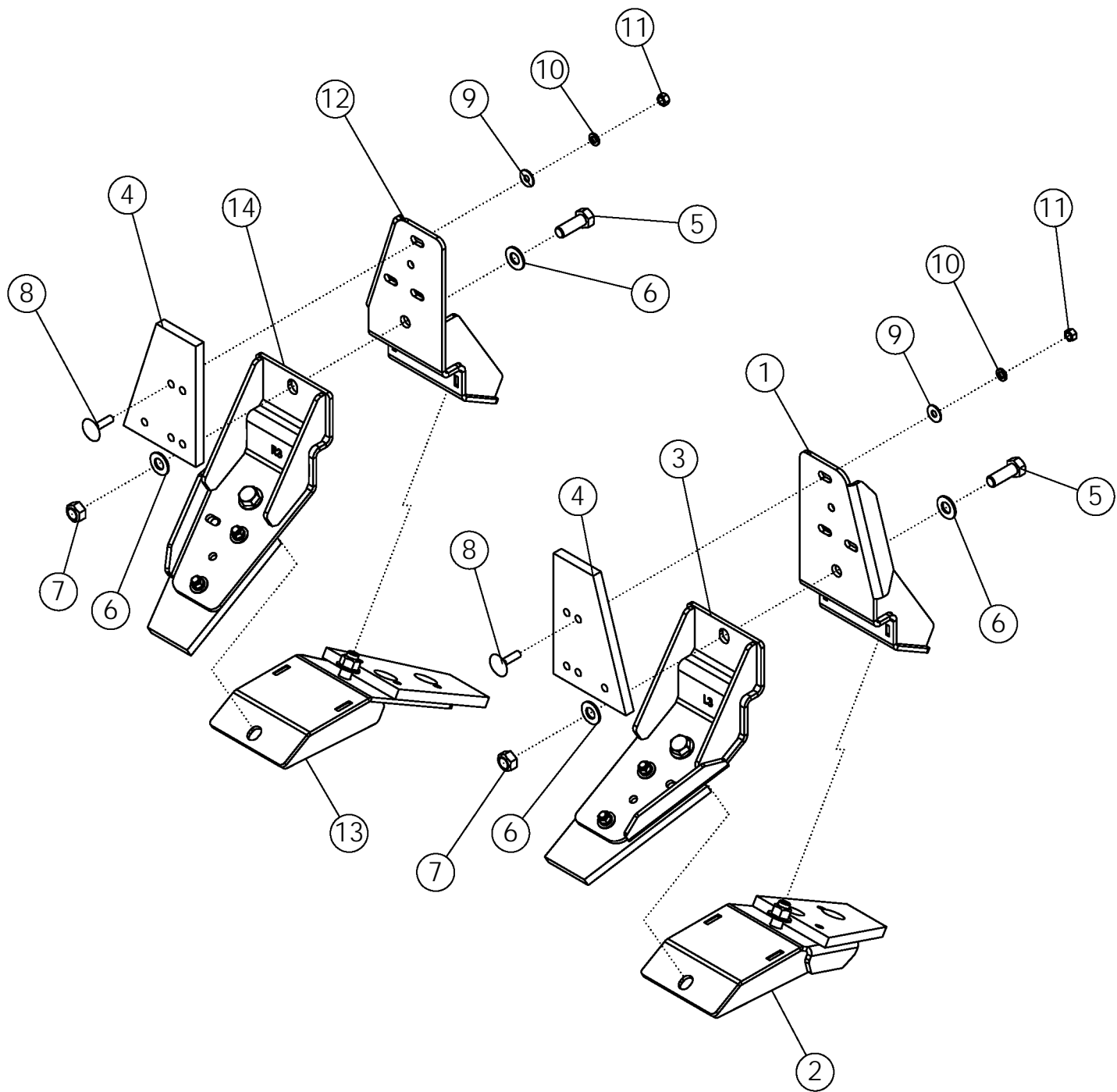
## APRON SHAFT - HOOK CHAIN

ITEM	PART NO.	DESCRIPTION	QTY
1	56672	SHIM-BEARING ZP	AR
2	52405	BEARING-PILLOW 1.75 (with lock collar)	4
3	56697	WLDMT-SLIDE LH	1
4	56698	WLDMT-SLIDE RH	1
5	56692	WLDMT-ARM LH	1
6	56693	WLDMT-ARM RH	1
7	1020685	WASHER-FLAT: 1.00 ZP	4
8	1016944	PIN-COTTER: .25 X 2.00 ZP	4
9	1011620	NUT-HEX: .75 NC GR2 ZP	8
10	1014443	WASHER-FLAT: .50 ZP	16
11	56718	ROD-THREADED ZP	2
12	1029104	BOLT-HEX: .50 X 3.75 NC GR5 ZP	4
13	63394	WLDMT- BOTTOM APRON SHAFT	1
14	64159	CLAMP-FILLER PAINTED	4
15	58322	HALF-DISC ZP	12
16	62836	HALF DISC - SPACER ZP (1/2" CHAIN ONLY)	24
17	1011725	BOLT-HEX: .38 X 2.00 NC GR5 ZP (1/2" CHAIN ONLY)	72
	1011603	BOLT-HEX: .38 X 1.75 NC GR5 ZP	
18	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	80
19	64161	WLDMT-LOWER FILLER	2
20	63352	WLDMT-TOP APRON SHAFT	1
21	58318	SPROCKET-HALF 2.38 ZP	12
	64154	SPROCKET-HALF 2.38 ZP (ROCK)	
22	64162	WLDMT-UPPER FILLER	2
23	52382	SEAL PROTECTOR 1-3/4"	2
24	1032507	BOLT-HEX: .50 X 4.00 NC GR5 ZP	4
25	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8
26	1011828	WASHER-FLAT: .38 ZP	8
27	64991	BOLT-HEX: .38 X 1.25 NC GR8 ZP	8
28	53844	CHAIN 1/2 X 42 X 2.38	6
	53846	CHAIN 5/8 X 42 X 2.38	
29	300146	SHIM-BEARING .120 THICK	4
30	56772	SHIM-BEARING ZP (PLASTIC PADDLE OPTION)	8



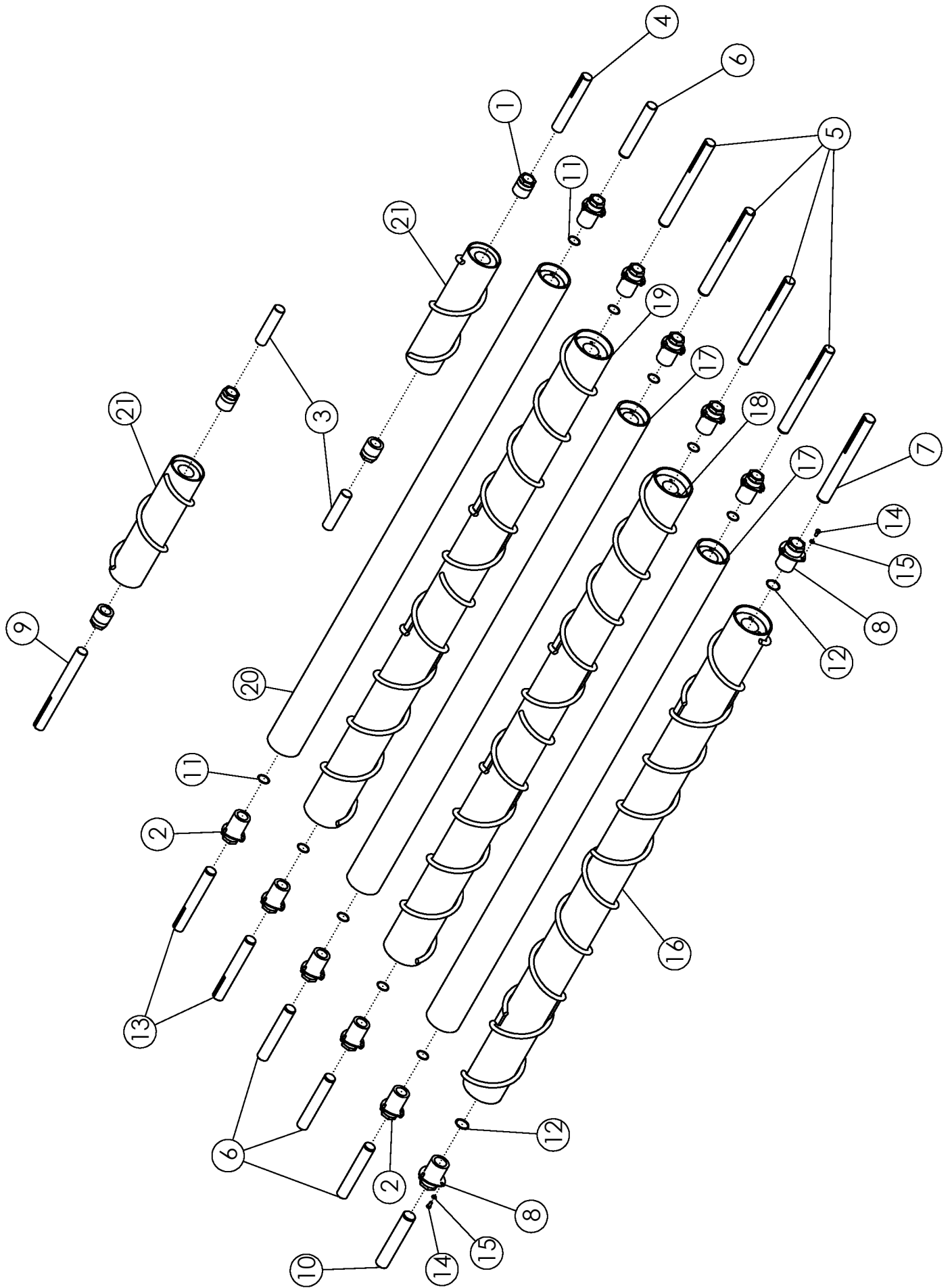
# PADDLE SHAFT

ITEM	PART NO.	DESCRIPTION	QTY
1	57996	SHIM-BEARING ZP	2
2	57997	BEARING-PILLOW 2"	2
3	57998	PLATE-BACKING ZP	2
4	51365	TIGHTENER BOLT	2
5	1013024	WASHER-FLAT: .63 ZP	4
6	1014000	BOLT-HEX: .63 X 3.50 NC GR5 ZP	2
7	1016726	BOLT-HEX: .63 X 4.00 NC GR5 ZP	2
8	1011813	WASHER-LOCK: .63 ZP	4
9	1011578	NUT-HEX: .63 NC GR2 ZP	8
10	57975	WLDMT-PADDLE SHAFT	1
11	1011586	WASHER-LOCK: .38 ZP	72
12	1011576	NUT-HEX: .38 NC GR2 ZP	72
13	50722	WLDMT - PADDLE DOUBLE RH	6
14	50721	WLDMT - PADDLE SINGLE RH	6
15	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	24
16	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	24
17	50719	WLDMT - PADDLE DOUBLE LH	6
18	50720	WLDMT - PADDLE SINGLE LH	6
19	51562	PADDLE-RUBBER	36
20	1030779	BOLT-ELEVATOR: .38 X 1.50 NC ZP	72



# HYBRID PADDLE ASSY

ITEM	PART NO.	DESCRIPTION	QTY
1	301863	WLDMT-PADDLE SPLIT LH 1	1
2	301867	WLDMT-PADDLE SPLIT LH 2	1
3	301871	WLDMT-PADDLE SPLIT LH 3	1
4	301875	PADDLE-RUBBER SOLID	6
5	1013918	BOLT-HEX .63 X 1.750 NC GR5 ZP	6
6	1013004	WASHER-FLAT: SAE .63 ZP	12
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	6
8	1030779	BOLT-ELEVATOR:.38 X 1.50 NC ZP	18
9	1011828	WASHER-FLAT .38 ZP	18
10	1011586	WASHER-LOCK: .38 ZP	18
11	1011576	NUT-HEX: .38 NC GR2 ZP	18
12	301865	WLDMT-PADDLE SPLIT RH 1	1
13	301869	WLDMT-PADDLE SPLIT RH 2	1
14	301873	WLDMT-PADDLE SPLIT RH 3	1



# CLEANING ROLLS

ITEM	PART NO.	DESCRIPTION	QTY
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## PARTS COMMON TO ALL ROLLS

1	58459	HUB-TRANTORQUE 1.75	4
2	64163	HUB-TRANTORQUE 1.75 X 3.38	10
3	59471	SHAFT-STUB-#7 ROLL-RH, LH-IDLER	2
4	58759	SHAFT- #2, 3, 4, 5, 7LH	1
5	64177	SHAFT-DRIVE #2,3,4,5	4
6	64179	SHAFT-IDLER #2,3,4,6	4
7	64181	SHAFT-#1 DRIVE END	1
8	64165	HUB-TRANTORQUE 2.00 X 3.38	2
9	58761	SHAFT-#7 RH ROLL-DRIVE END	1
10	64182	SHAFT-#1 IDLER END	1
11	64184	RING-RETAINING 1.75	10
12	64185	RING-RETAINING 2.00	2
13	64178	SHAFT-#5,6	2
14	1011599	BOLT-HEX: .38 X .75 NC GR5 ZP	36
15	1011586	WASHER-LOCK: .38 ZP	36

## NUMBER ONE ROLL (COMPLETE)

16	58824	WLDMT-#1 SCROLLED-6R-STD-TT	1
	58937	WLDMT-#1 SCROLLED-6R-POLY-TT	
	58948	WLDMT-#1-SCROLLED-6R-HRD-TT	

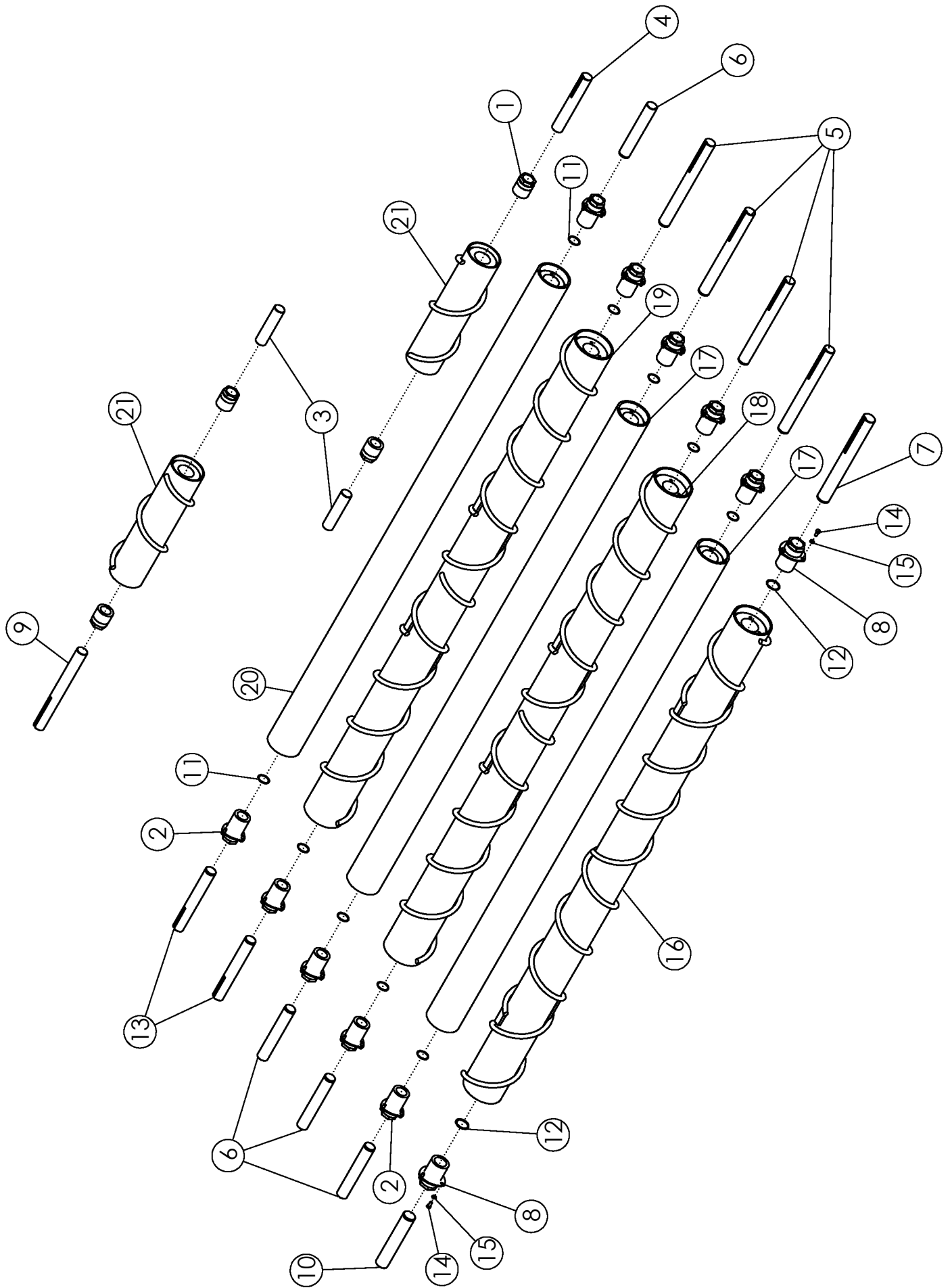
## NUMBER TWO AND FOUR ROLL (COMPLETE)

17	58953	ASSY-#2,4-6R-5.5" STD-TT	2
	58943	ASSY-#2,4-6R-5" POLY-TT	

## NUMBER THREE ROLL (COMPLETE)

18	58829	WLDMT-#3 SCROLLED-6R-STD-TT	1
	58939	WLDMT-#3 SCROLLED-6R-POLY-TT	
	58949	WLDMT-#3-SCROLLED-6R-HRD-TT	

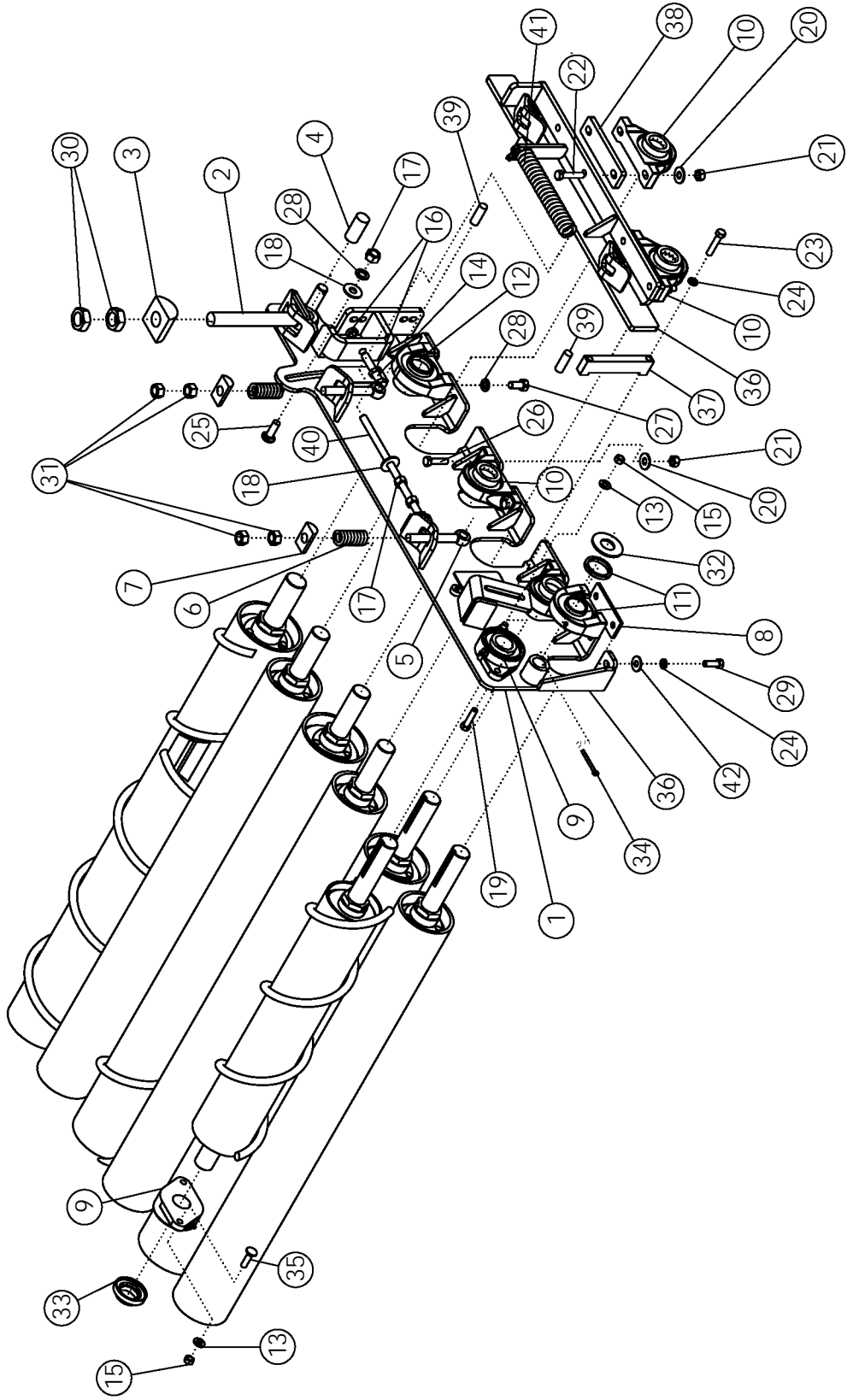
CONTINUED





# CLEANING ROLLS (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
<b><u>NUMBER FIVE ROLL (COMPLETE)</u></b>			
19	302727	WLDMT-#5 SCROLLED-6R22-STD-TT	1
	302758	WLDMT-#5 SCROLLED-6R22-POLY-TT	
	302759	WLDMT-#5 SCROLLED-6R22-HRD-TT	
<b><u>NUMBER SIX ROLL (COMPLETE)</u></b>			
20	58954	ASSY-#6-6R-5.5" STD-TT	1
	58944	ASSY-#6-6R-5" POLY-TT	
<b><u>NUMBER SEVEN ROLL - - LEFT HAND (COMPLETE)</u></b>			
21	302723	WLDMT-#7LH SCROLL-6R22-POLY-SHORTER	1
	302697	WLDMT-#7LH SCROLL-6R22-TT-SHORTER	
<b><u>NUMBER SEVEN ROLL - - RIGHT HAND (COMPLETE)</u></b>			
22	302722	WLDMT-#7RH SCROLL-6R22-POLY-SHORTER	1
	302696	WLDMT-#7RH SCROLL-6R22-TT-SHORTER	



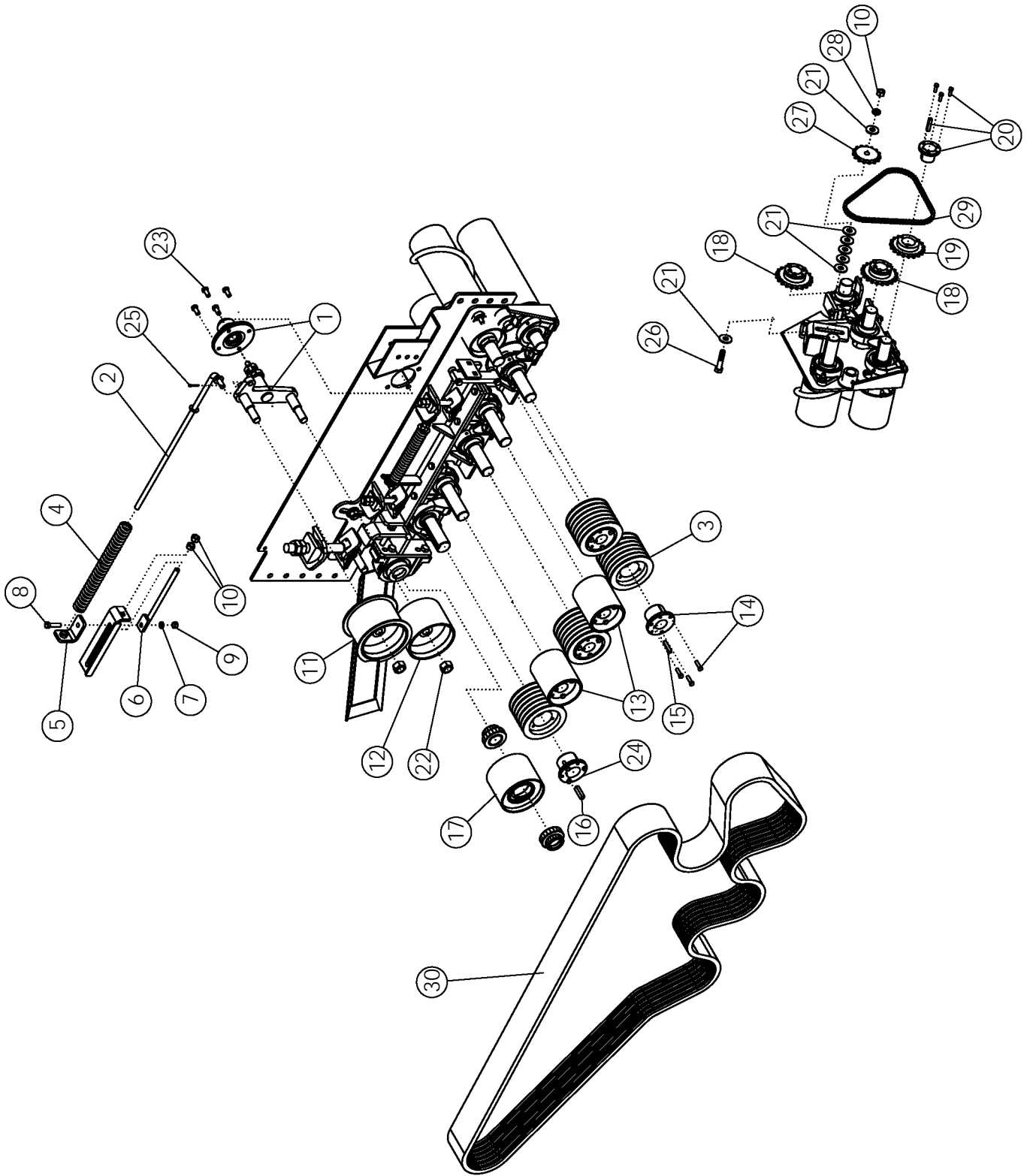
# CLEANING ROLL MOUNTING PACKAGE

ITEM	PART NO.	DESCRIPTION	QTY
1	58907	WLDMT-MOUNT RH	1
	58906	WLDMT-MOUNT LH (NOT SHOWN)	1
2	56813	BOLT-EYEBOLT: 1.25 X 10.5 ZP	2
3	56679	HALF ROUND 3.0" ZP	2
4	56676	ROD ZP	2
5	56814	BOLT-EYEBOLT: .75 X 6.00 ZP	4
6	57877	SPRING 3.00" (RIGHT SIDE ONLY)	2
7	56680	HALF ROUND 1.50" ZP	4
8	57992	SHIM-BEARING	2
9	62134	BEARING-FLANGE 1-3/4"	4
10	52405	BEARING-PILLOW 1-3/4"	8
	64466	PILLOW BLOCK BEARING 1-3/4" STL (ROCK ONLY)	
11	62135	BEARING 1.750 TAPPED BASE	2
	301608	ASSY-STEEL TAPPED BASE BRG 1-3/4"(ROCK ONLY)	
12	62136	BEARING 2.000 TAPPED BASE	2
	305523	ASSY-STL TAPPED BASE BRG 2.00" (ROCK ONLY)	
13	1011584	WASHER-FLAT: SAE .50 ZP	4
14	1032273	BOLT-TAP: .63 X 3.50 NC GR5 ZP	2
15	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8
16	1026259	NUT-JAM: .63 NC GR2 ZP	4
17	1011578	NUT-HEX: .63 NC GR2 ZP	8
18	1013024	WASHER-FLAT: .63 ZP	4
19	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	4
20	59104	WASHER-FLAT: .56 GR8 ZP	16
21	59105	NUT-TOPLOCK: .56 NC GR8 ZP	16
22	59103	BOLT-HEX: .56 X 2.50 NC GR8 ZP	8
23	1011610	BOLT-HEX: .50 X 2.50 NC GR5 ZP	4
24	1011581	WASHER-LOCK: .50 ZP	8
25	58635	BOLT-CRG: .63 X 2.00 NC GR5 ZP	2
26	59102	BOLT-HEX: .56 X 2.00 NC GR8 ZP	8
27	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
28	1011813	WASHER-LOCK: .63 ZP	6
29	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	4
30	62511	NUT-JAM: 1.25 NC GR2 ZP	4
31	1011620	NUT-HEX: .75 NC GR2 ZP	8
32	1013431	WASHER-FLAT: 1.25 ZP	2
33	52383	LOCK PROTECTOR 1-3/4"	2
34	1016727	PIN-COTTER: .25 X 2.50 NP	2
35	59517	BOLT-CRG: .50 X 1.75 NC GR5 ZP	4
36	56682	WLDMT-SLIDE MOUNT RH	1
	56681	WLDMT-SLIDE MOUNT LH (NOT SHOWN)	1
37	56677	WLDMT-HOLDER	2
38	57792	SHIM-BEARING	4
39	56675	ROD ZP	4
40	56815	WLDMT-BOLT & NUT ZP	2
41	57878	SPRING 10"	2
42	1014443	WASHER-FLAT: .50 ZP	4



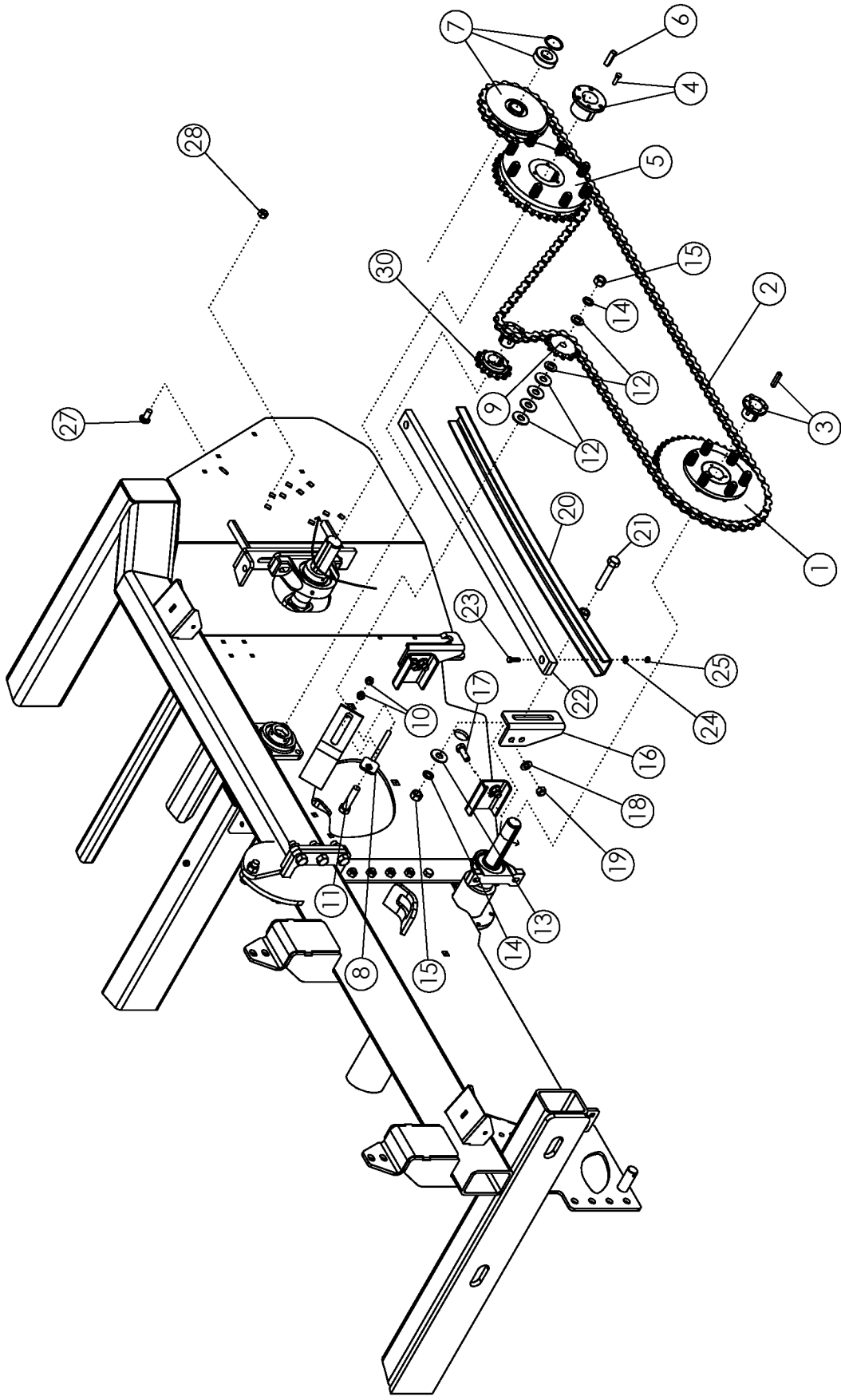
## MAIN DRIVE: ONBOARD OPTION

ITEM	PART NO.	DESCRIPTION	QTY
1	53642	U-JOINT	3
2	56775	SPLINE SHAFT	1
3	1013519	NUT-JAM: .38 NC GR2 ZP	12
4	1030708	SCREW-SET: C-P .38 X .75 NC GR8	6
5	1030709	SCREW-SET: C-P .38 X 1.00 NC GR8	6
6	52405	BEARING-PILLOW 1.75	1
7	1017708	BOLT-HEX: .50 X 2.25 NC GR5 ZP	2
8	1014443	WASHER-FLAT: .50 ZP	2
9	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	10
10	52404	BEARING-FLANGE 1.75	2
11	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	8
12	56819	SHAFT-DRIVE 6R	2
13	50152	KEY .38 X .38 X 2.00	10
14	53641	HUB P1 1-3/4" (WITH KEY)	1
15	62396	GEARBOX-PRAIRIE (1.81:1) PAINTED	1
	63846	GEARBOX-PRAIRIE (1.81:1) 905 (BLACK)	
16	69128	FTG-ADAPTER: 8MP-8MP 4" LONG	1
17	55730	FTG-ADAPTER: 8FP-8FP	1
18	1011813	WASHER-LOCK: .63 ZP	4
19	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
20	62034	SPROCKET H80-P12	1
21	56646	SHEAVE 6TB62	1
	56647	SHEAVE 6TB68	
	53668	SHEAVE 6TB56	
22	50335	HUB Q1 1.75	1
23	51481	PTO-CV 1.75" WEASLER (HRV)	1
	51480	PTO-CV 1.38" WEASLER (HRV)	
24	1030704	BOLT-HEX: .63 X 3.25 NC GR5 ZP	2
25	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2
26	62153	PUMP-HYDRAULIC 5.3	1
	59761	SEAL KIT FOR 62153	
27	63702	PLATE-ADAPTER SAE 'B' PUMP	1



# CLEANING ROLL DRIVE

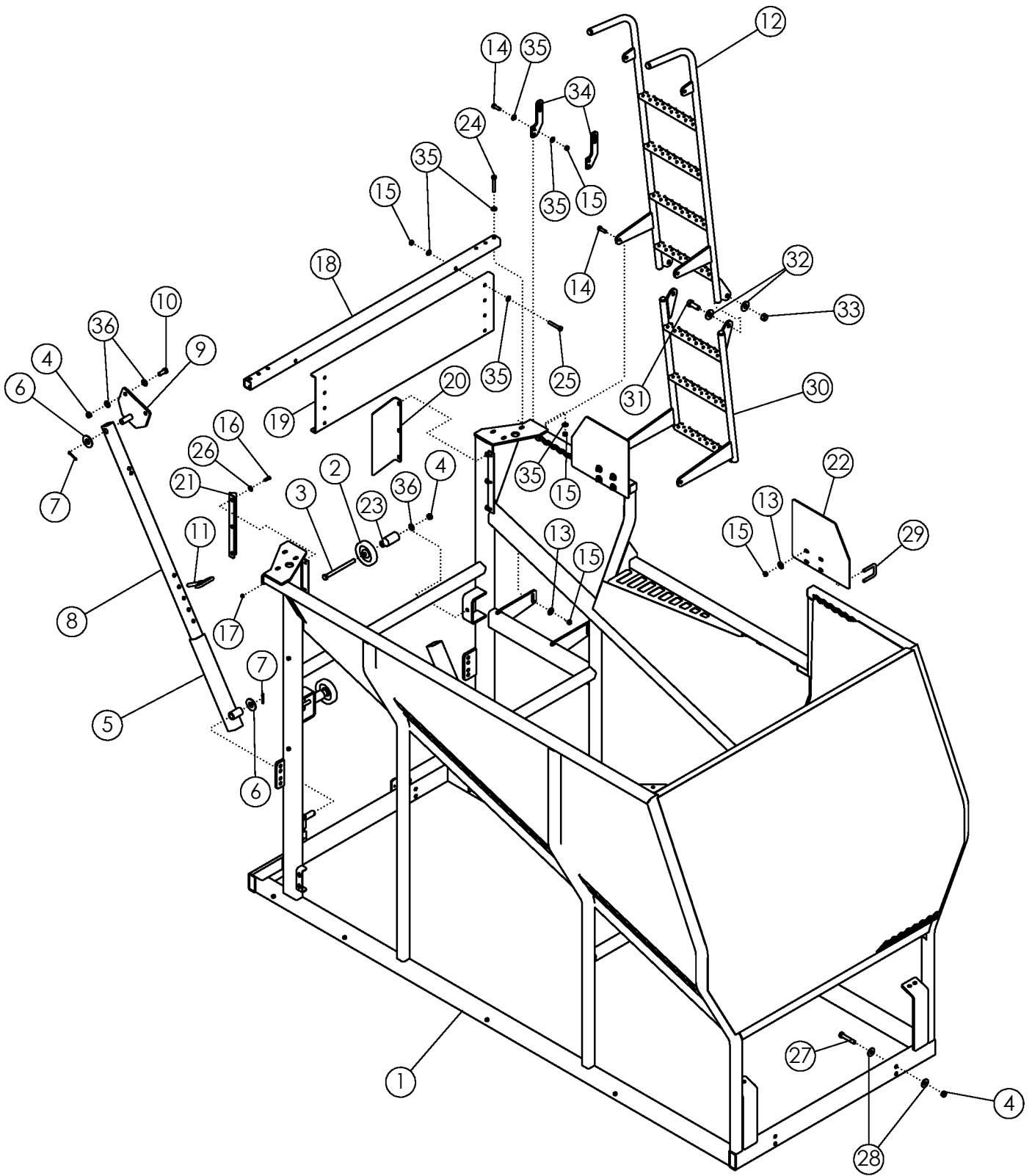
ITEM	PART NO.	DESCRIPTION	QTY
1	56422	ASSY-SPINDLE & HUB	1
2	56711	ROD-PLATED	1
3	56646	SHEAVE 6TB62	4
4	56853	SPRING	1
5	56708	HOLDER-PLATED	1
6	56707	ADJUSTMENT ROD ZP	1
7	1011581	WASHER-LOCK: .50 ZP	1
8	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	1
9	1011577	NUT-HEX: .50 NC GR2 ZP	1
10	1011578	NUT-HEX: .63 NC GR2 ZP	4
11	57933	WLDMT- IDLER (with flange)	1
12	50387	WLDMT-IDLER	1
13	56396	WLDMT-PULLEY 6R	2
14	50335	HUB Q1 1.75	5
15	50152	KEY .38 X .38 X 2.00	5
16	57995	KEY .50 X .50 X 2.00	1
17	56406	ASSY-IDLER PULLEY 6R	1
18	53649	SPROCKET H60-P20	2
19	62106	SPROCKET H60-P19	1
20	53641	HUB P1 1.75 (WITH KEY)	3
21	1013024	WASHER-FLAT: .63 ZP	7
22	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	2
23	1015558	BOLT-HEX: .50 X 1.00 NF GR5 ZP	4
24	50385	HUB Q1 2.00	1
25	1019827	PIN-COTTER: .19 X 1.00 NP	1
26	1011624	BOLT-HEX: .63 X 3.00 NC GR5 ZP	1
27	53651	7348-2 SPROCKET IDLER	1
28	1011813	WASHER-LOCK: .63 ZP	1
29	58165	CHAIN-ROLLER 60H-1R-052	1
30	56648	V-BELT 6B195	1





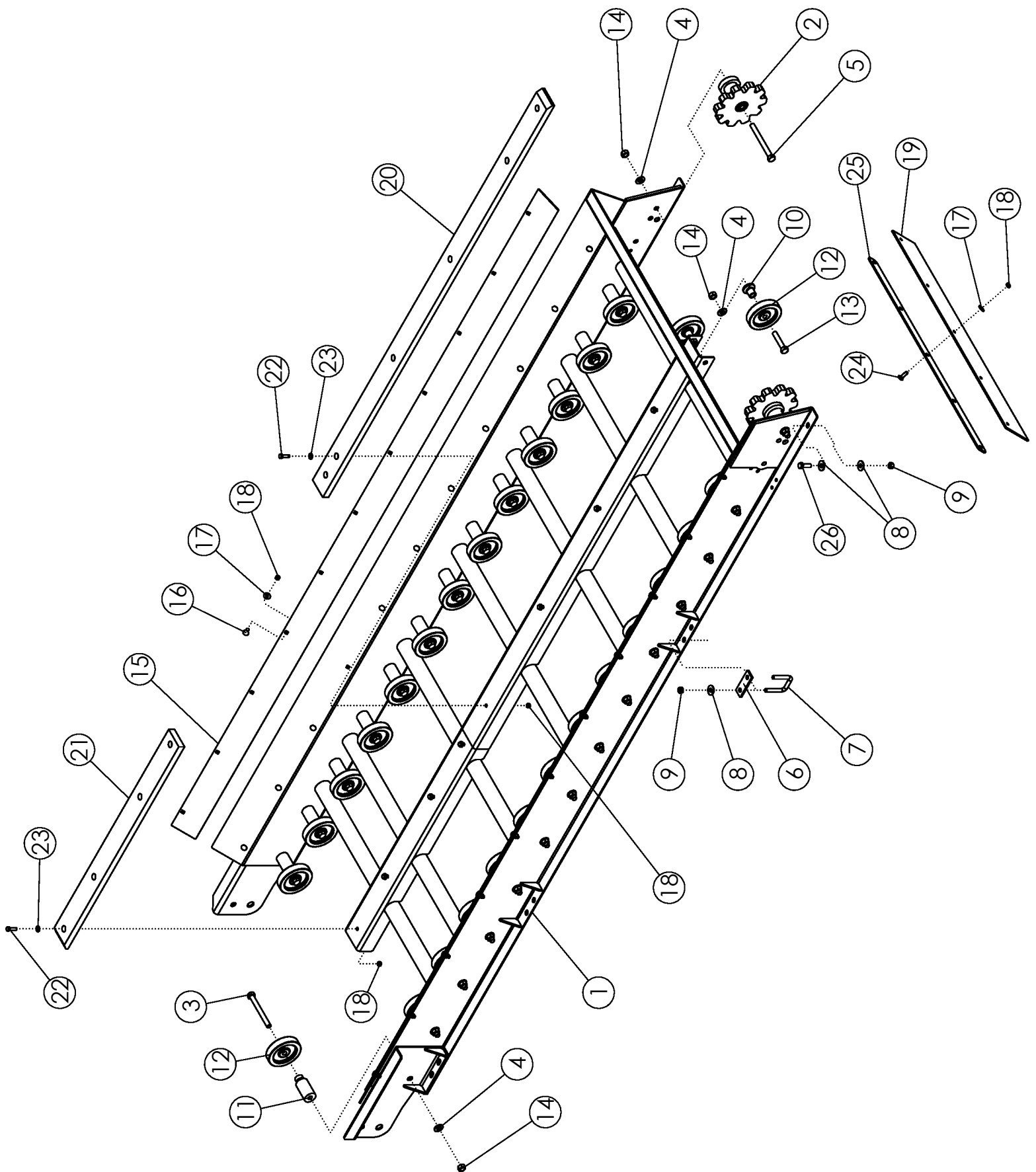
## APRON/PADDLE SHAFT DRIVE

ITEM	PART NO.		QTY
1	58335	SPROCKET-CLUTCH 80P45 PRESET	1
	73034	SPROCKET H80-P14 (ROCK ONLY)	
2	303561	CHAIN-ROLLER CP 80H-1R-177	1
	303562	CHAIN-ROLLER CP 80H-1R-182	
3	53641	HUB P1 1.75 (WITH .38 X 2.00 KEY)	1
4	50385	HUB Q1 2.00	1
5	57993	SPROCKET-CLUTCH 80Q36 PRESET	1
	69630	SPROCKET-CLUTCH 80Q51 PRESET (PLASTIC PADDLE)	
6	57995	KEY .50 X .50 X 2.00	1
7	56851	SPROCKET-IDLER H8025 X 1.44	1
8	56864	WLDMT-ADJUSTER	1
9	56334	SPROCKET-IDLER 8012	1
10	1011577	NUT-HEX: .50 NC GR2 ZP	2
11	1032271	BOLT-HEX: .75 X 3.25 NC GR5 ZP	1
12	1012634	WASHER-FLAT: SAE .75 ZP	6
13	1030702	WASHER-FLAT: .75 ZP	2
14	1012061	WASHER-LOCK: .75 ZP	3
15	1011620	NUT-HEX: .75 NC GR5 ZP	3
16	57804	MOUNT	2
17	1013918	BOLT-HEX: .63 X 1.75 NC GR5 ZP	4
18	1013004	WASHER-FLAT: SAE .63 ZP	4
19	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	4
20	57853	WLDMT-SUPPORT	1
21	1011625	BOLT-HEX: .75 X 4.00 NC GR5 ZP	2
22	57827	SLIDE-CHAIN	1
23	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	2
24	1014608	WASHER-FLAT: SAE .38 ZP	2
25	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	2
26	69625	WLDMT-IDLER PADDLE SHAFT	1
27	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	3
28	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	3
29	68136	PLUG- .625 SQUARE PLASTIC (NOT SHOWN)	4
30	56339	SPROCKET H80-P13	1



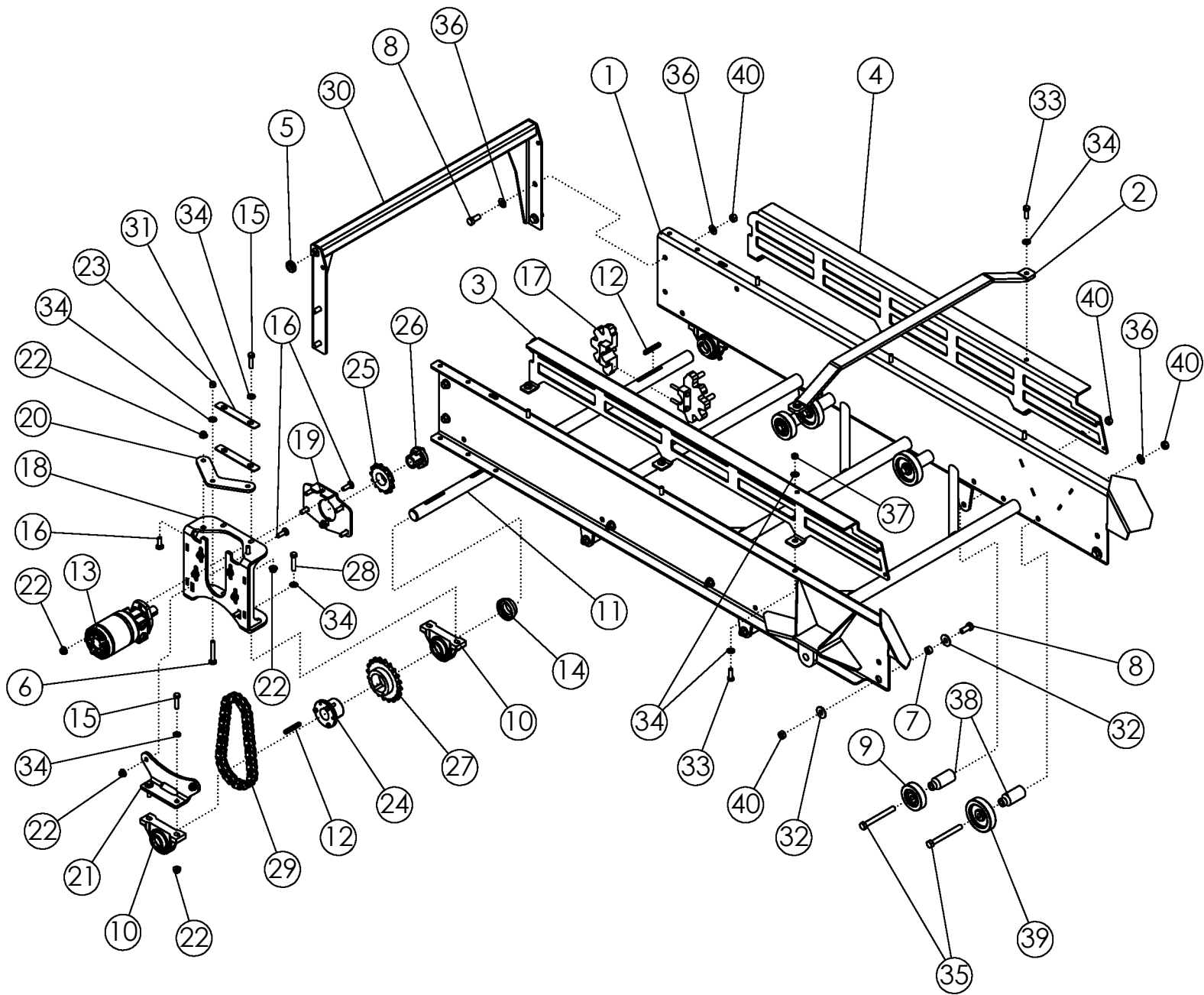
## TANK ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	69758	WLDMT-TANK 6R	1
2	53825	BOGIE WHEEL 5"	2
3	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	2
4	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	14
5	302643	WLDMT-LOCK SLIDE	2
6	1020685	WASHER-FLAT: 1.00	4
7	1016944	PIN-COTTER: .25 X 2.00 ZP	4
8	302641	TUBE-LOCK	2
9	54785	WLDMT-LOCK BRACKET	2
10	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	4
11	1030947	PIN-HITCH: .63 X 4.00 ZP WHAIRPIN	2
12	72420	WLDMT-LADDER TOP	1
13	1014443	WASHER-FLAT: .50 ZP	14
14	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	10
15	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	24
16	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	6
17	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	6
18	64749	TUBE-STRIKER	1
19	64574	PLATE-STRIKER	1
20	64746	PLATE-TANK TO BOOMREAR	1
21	64747	PLATE-TANK TO BOOMFRONT	1
22	57917	PLATE-EXTENSION	2
23	64192	STAND-OFF 4"	2
24	1017719	BOLT-HEX: .50 X 3.25 NC GR5 ZP	4
25	1011611	BOLT-HEX: .50 X 3.00 NC GR5 ZP	2
26	1011828	WASHER-FLAT: .38 ZP	6
27	1014000	BOLT-HEX: .63 X 3.50 NC GR5 ZP	8
28	1013024	WASHER-FLAT: .63 ZP	16
29	65658	U-BOLT: .500 X 3 X 2.063 X 3	4
30	301320	WLDMT-LADDER BOTTOM 3-RUNG	1
31	1012060	BOLT-HEX: .75 X 2.00 NC GR5 ZP	2
32	1030702	WASHER-FLAT: .75 ZP	4
33	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	2
34	301382	PLATE-LADDER MOUNT NARROW	2
35	1011584	WASHER-FLAT: SAE .50 ZP	20
36	1013004	WASHER-FLAT: SAE .63 ZP	10
37	59615	DECAL-REFLECTIVE TAPE (NOT SHOWN)	8



## ELEVATOR ASSEMBLY

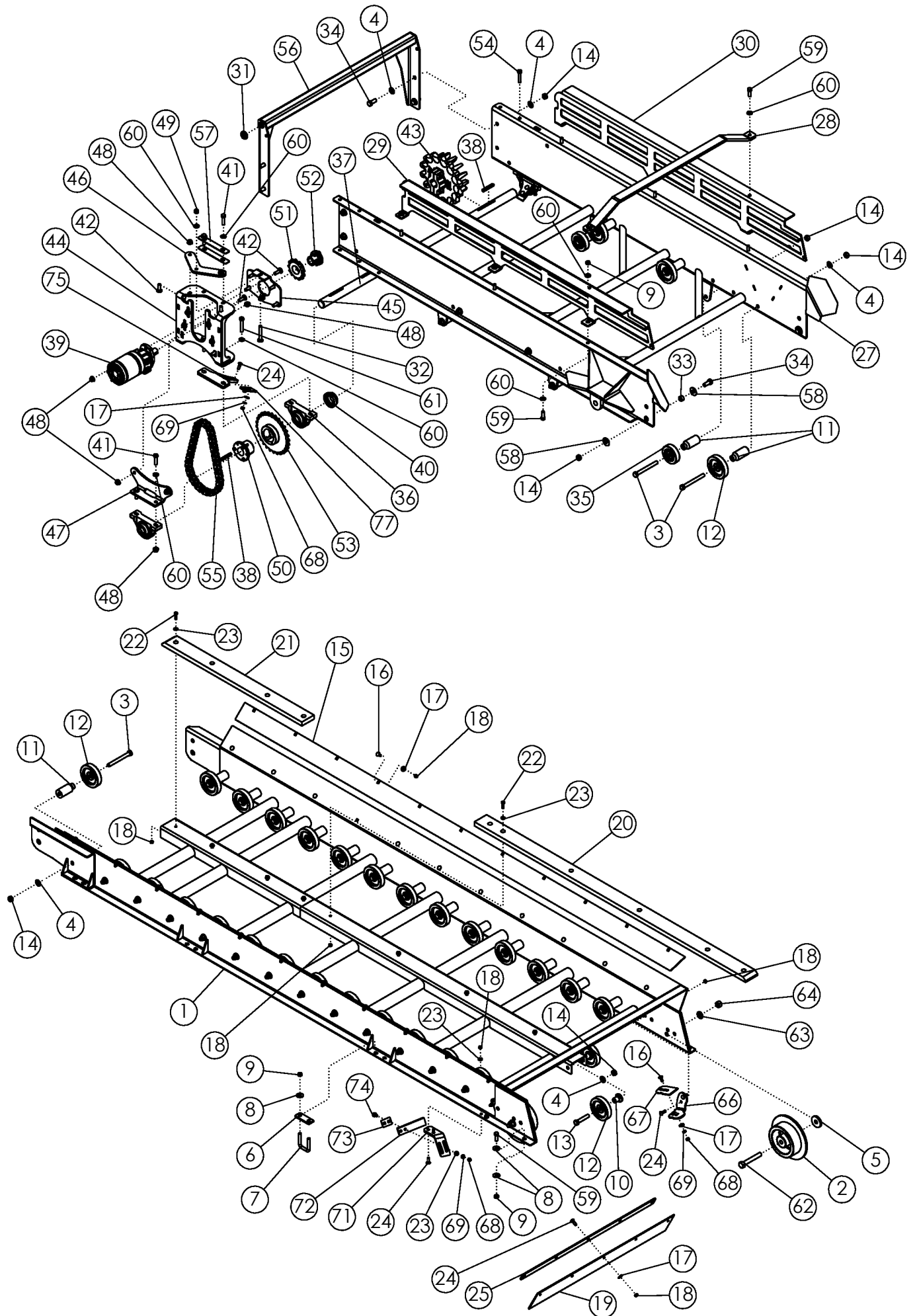
ITEM	PART NO.	DESCRIPTION	QTY
1	301510	WLDMT-ELEVATOR 6R	1
2	63813	SPROCKET-IDLER 50MM 10T	2
	54824	SPROCKET-IDLER 56MM	
3	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	26
4	1013004	WASHER-FLAT: SAE .63 ZP	32
5	1012913	BOLT-HEX: .63 X 6.50 NC GR5 ZP	4
6	64748	PLATE-ELEVATOR BACKING	4
7	65658	U-BOLT: .50 X 3 X 2.06 X 3	6
8	1014443	WASHER-FLAT: .50 ZP	16
9	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	14
10	58971	STAND OFF 1.50"	2
11	64192	STAND OFF	28
12	53825	BOGIE WHEEL 5"	30
13	65825	BOLT-HEX: .63 X 3.25 NC GR5 ZP	2
14	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	32
15	64550	SHEET-BELT PROTECTOR	2
16	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	22
17	1011828	WASHER-FLAT .38 ZP	27
18	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	36
19	64609	FLAP-ELEVATOR	1
20	69822	SLIDE-ELEVATOR PLASTIC 6R/8R/12R	1
21	301515	SLIDE-ELEVATOR PLASTIC 6R	1
22	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	9
23	1014608	WASHER-FLT: SAE .38 ZP	9
24	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	5
25	64608	STRIP-BOLTING	1
26	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	2
27	68075	BELT-50MM ELEVATOR 6R (NOT SHOWN)	1
	68074	BELT-56MM ELEVATOR 6R (NOT SHOWN)	
	301509	BELT- 56MM ELEVATOR 6R DOUBLE (NOT SHOWN)	
	301513	BELT- 50MM ELEVATOR 6R DOUBLE (NOT SHOWN)	





## BOOM ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	53450	W.DMT-ELEVATOR BOOM 4R/6R/8R	1
2	54803	CROSS BRACE-BOOM	1
3	301525	PLATE-BOOM EXTENSION SHORT FRONT	1
4	301524	PLATE-BOOM EXTENSION SHORT REAR	1
5	302773	GROMMET- OD: 1.625, ID: 1.25	2
6	303869	BOLT-CRG: .50 X 3.50 GR5 ZP FULL	1
7	53449	SLEEVE-HINGE	2
8	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	6
9	53854	BOGIE WHEEL 4"	4
10	52405	BEARING-PILLOW 1-3/4"	3
11	303860	SHAFT-HEAD Ø1.750 BOOM (3 BRG)	1
12	58201	KEY .375 X .375 X 3.00	3
13	57686	MOTOR-HYDRAULIC 32.3IN <sup>3</sup> /REV	1
	57880	SEAL KIT FOR 57686	
14	52382	SEAL PROTECTOR 1-3/4"	2
15	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	6
16	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	10
17	68658	SPROCKET-SPLIT 56MM 10T Ø1.750	2
	301521	SPROCKET-SPLIT 50MM 12T Ø1.750 DOUBLE BELT	
	301522	SPROCKET-SPLIT 56MM 10T Ø1.750 DOUBLE BELT	
	68659	SPROCKET-SPLIT 50MM 12T Ø1.750	
18	303863	W.DMT-BOOM MOTOR MOUNT	1
19	303866	PLATE-MOTOR MOUNT SLIDE	1
20	303867	PLATE-MOTOR TENSIONER	1
21	303868	PLATE-BOOM MOTOR BEARING MOUNT	1
22	303774	NUT-FLANGE: TOPLOCK .50 NC YZP	18
23	65313	NUT-NYLOCK: .50 NC GR2 ZP	1
24	50335	HUB Q1 1-3/4"	1
25	56339	SPROCKET H80-P13	1
26	53719	HUB P1 1-1/4"	1
27	56650	SPROCKET H80-Q20	1
28	1011610	BOLT-HEX: .50 X 2.50 NC GR5 ZP	2
29	304015	CHAIN-ROLLER 80H-1R-036 CP	1
30	64578	W.DMT-BOOM END SUPPORT	1
31	64732	PLATE-SHIM 0.120	2
32	1013024	WASHER-FLAT: .63 ZP	4
33	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	8
34	1011584	WASHER-FLAT: SAE .50 ZP	25
35	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	10
36	1013004	WASHER-FLAT: SAE .63 ZP	18
37	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	8
38	64192	STAND OFF	10
39	53825	BOGIE WHEEL 5"	6
40	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	16

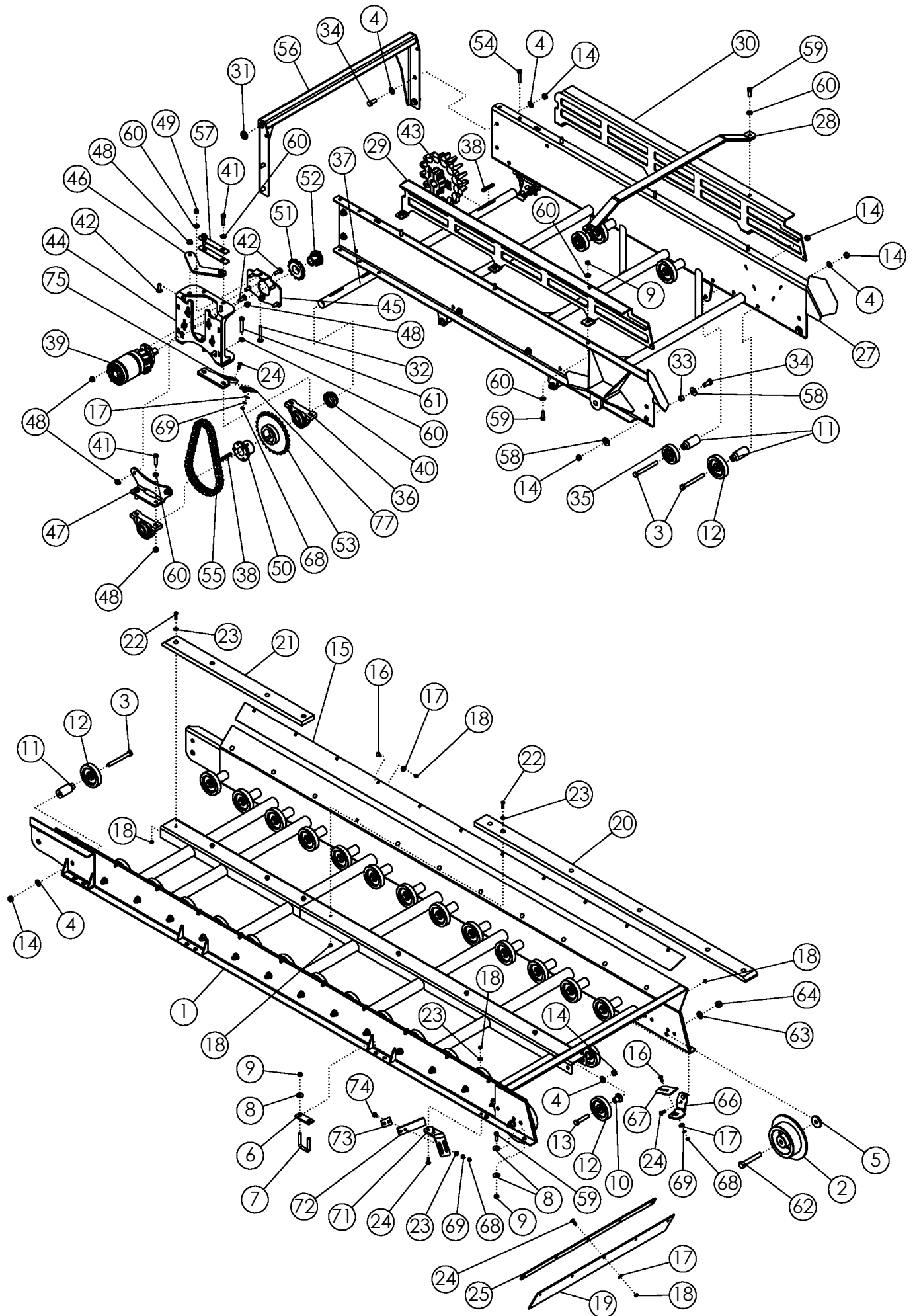




## ELEVATOR AND BOOM ASSEMBLY: HP SCRUB

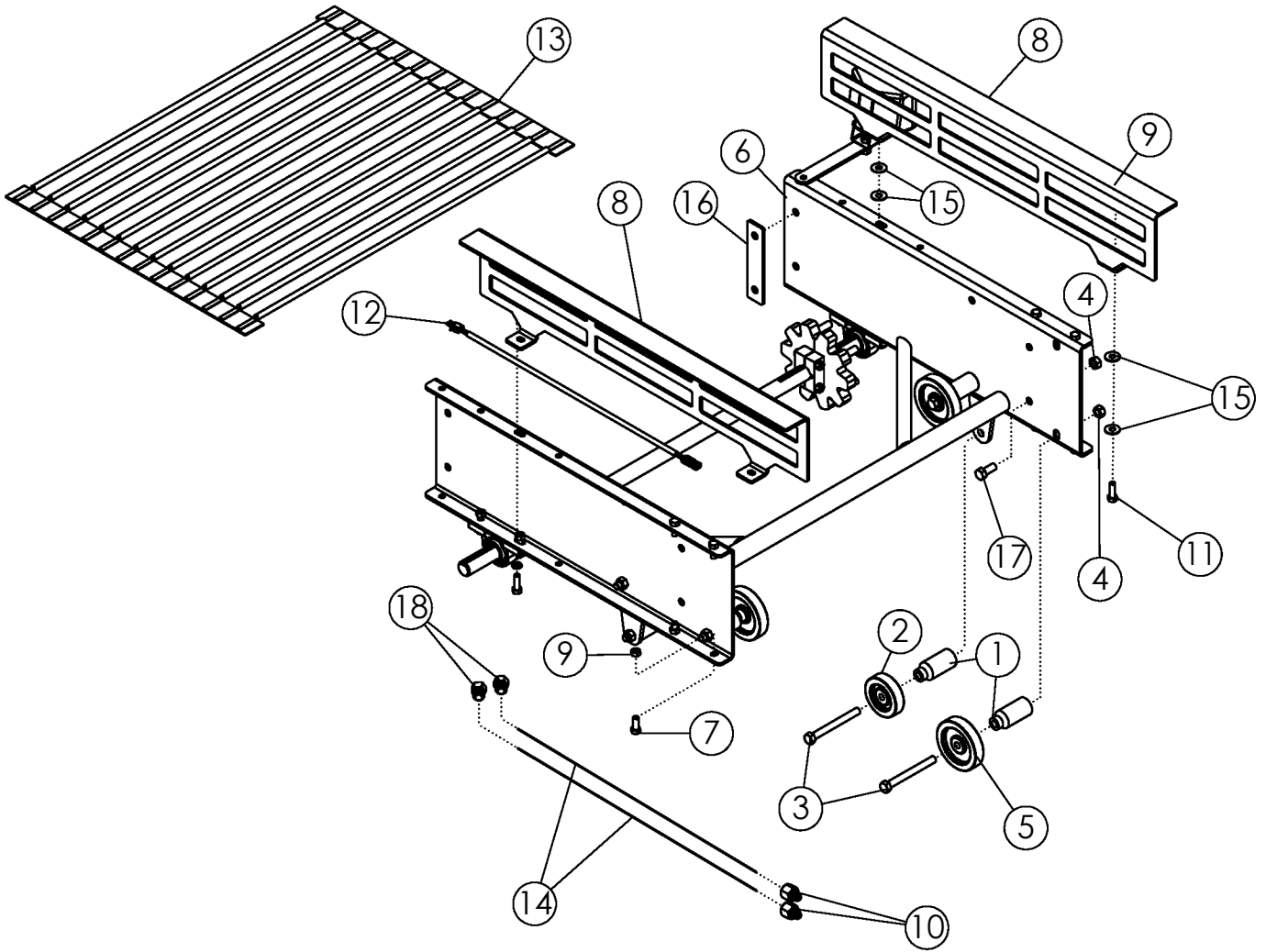
ITEM	PART NO.	DESCRIPTION	QTY
1	301510	WLDMT-ELEVATOR 6R	1
2	310821	ROLLER-RUBBER FLANGED Ø180MM	2
3	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	36
4	1013004	WASHER-FLAT: SAE .63 ZP	46
5	303333	PLATE-FLANGE ROLLER SPACER ZP	2
6	64748	PLATE-ELEVATOR BACKING	4
7	65658	U-BOLT: .50 X 3 X 2.06 X 3	6
8	1014443	WASHER-FLAT: .50 ZP	16
9	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	22
10	58971	STAND OFF 1.50"	2
11	64192	STAND OFF	36
12	53825	BOGIE WHEEL 5"	34
13	65825	BOLT-HEX: .63 X 3.25 NC GR5 ZP	2
14	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	44
15	64550	SHEET-BELT PROTECTOR	2
16	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	26
17	1011828	WASHER-FLAT .38 ZP	35
18	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	44
19	64609	FLAP-ELEVATOR	1
20	69822	SLIDE-ELEVATOR PLASTIC 6R/8R/12R	1
21	301515	SLIDE-ELEVATOR PLASTIC 6R	1
22	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	9
23	1014608	WASHER-FLT: SAE .38 ZP	17
24	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	17
25	64608	STRIP-BOLTING	1
26	304002	BELT-55MM HP ELEVATOR 2300 (NOT SHOWN)	1
27	53450	WLDMT-ELEVATOR BOOM 4R/6R/8R	1
28	54803	CROSS BRACE-BOOM	1
29	301525	PLATE-BOOM EXTENSION SHORT FRONT	1
30	301524	PLATE-BOOM EXTENSION SHORT REAR	1
31	302773	GROMMET- OD: 1.625, ID: 1.25	2
32	303869	BOLT-CRG: .50 X 3.50 GR5 ZP FULL	1
33	53449	SLEEVE-HINGE	2
34	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	6
35	53854	BOGIE WHEEL 4"	4
36	52405	BEARING-PILLOW 1-3/4"	3
37	303860	SHAFT-HEAD Ø1.750 BOOM (3 BRG)	1
38	58201	KEY .375 X .375 X 3.00	3
39	57686	MOTOR-HYDRAULIC 32.3IN <sup>3</sup> /REV	1
	57880	SEAL KIT FOR 57686	
40	52382	SEAL PROTECTOR 1-3/4"	2

CONTINUED



## ELEVATOR AND BOOM ASSEMBLY: HP SCRUB (CONTINUED)

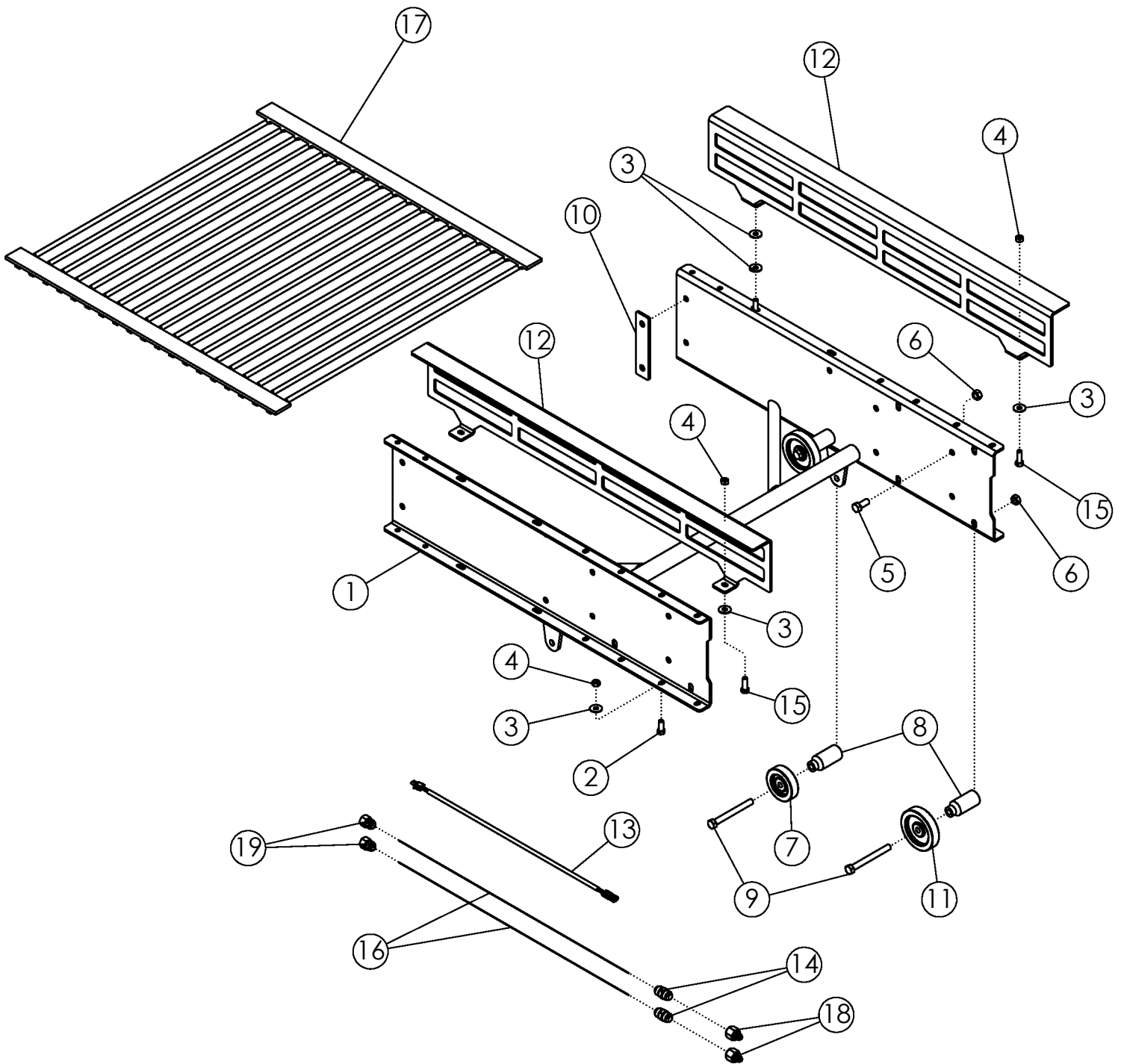
ITEM	PART NO.	DESCRIPTION	QTY
41	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	4
42	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	10
43	303153	SPROCKET-SPLIT 55MM 14T Ø1.750 HIGH PROFILE	2
44	303863	WLDMT-BOOM MOTOR MOUNT	1
45	303866	PLATE-MOTOR MOUNT SLIDE	1
46	303867	PLATE-MOTOR TENSIONER	1
47	303868	PLATE-BOOM MOTOR BEARING MOUNT	1
48	303774	NUT-FLANGE: TOPLOCK .50 NC YZP	18
49	65313	NUT-NYLOCK: .50 NC GR2 ZP	1
50	50335	HUB Q1 1-3/4"	1
51	56339	SPROCKET H80-P13	1
52	53719	HUB P1 1-1/4"	1
53	303862	SPROCKET H80-Q28	1
54	1011610	BOLT-HEX: .50 X 2.50 NC GR5 ZP	2
55	303861	CHAIN-ROLLER 80H-1R-042 CP	1
56	64578	WLDMT-BOOM END SUPPORT	1
57	64732	PLATE-SHIM 0.120	2
58	1013024	WASHER-FLAT: .63 ZP	4
59	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	10
60	1011584	WASHER-FLAT: SAE .50 ZP	25
61	1011611	BOLT-HEX: .50 X 3.00 NC GR5 ZP	2
62	58368	BOLT-HEX: .75 X 5.00 NC GR5 ZP	2
63	1012634	WASHER-FLAT: SAE .75 ZP	2
64	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	2
65	303338	PLATE-SCRAPER MOUNT LH (NOT SHOWN)	1
66	303335	PLATE-SCRAPER MOUNT RH	1
67	303336	PLATE-SCRAPER	2
68	1011576	NUT-HEX: .38 NC GR2 ZP	12
69	1011586	WASHER-LOCK: .38 ZP	12
70	304021	PLATE-STONE DEFLECTOR 5R/6R/8R RH (NOT SHOWN)	1
71	304022	PLATE-STONE DEFLECTOR 5R/6R/8R LH	1
72	303886	RUBBER-ROLLER STONE DEFLECTOR	2
73	304023	PLATE-DEFLECTOR BACKING	2
74	58679	BOLT-CRG: .38 X 1.50 NC GR5 ZP	4
75	303424	PLATE-SPROCKET SCRAPER MOUNT RH	1
76	303425	PLATE-SPROCKET SCRAPER MOUNT LH (NOT SHOWN)	1
77	303426	PLATE-SPROCKET SCRAPER	2





## BOOM EXTENSION 30" 50MM/56MM (OPTIONAL)

ITEM	PART NO.	DESCRIPTION	QTY
1	64192	STAND OFF	6
2	53854	BOGIE WHEEL 4"	2
3	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	6
4	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	10
5	53825	BOGIE WHEEL 5"	4
6	68708	WLDMT-BOOM EXTENSION	1
7	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	8
8	302241	WLDMT-BOOM RISER EXT. RAIL	2
9	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	12
10	66943	FTG-ADAPTER: 12FJ-8MJ	2
11	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	4
12	301717	HARNESS-EXTENSION: 32" 2 WIRE	2
13	68077	BELT-50MM: .50 X 42 X 30LPR	1
	68076	BELT-56MM: .50 X 42 X 27LPR	
	301836	BELT-56MM ELEVATOR EXT DOUBLE	
	301812	BELT-50MM ELEVATOR EXT DOUBLE	
	304003	BELT-55MM HP ELEVATOR EXT 2300-2500	
14	44165	HOSE: .75 X 030 12FJX-12MJ	2
15	1014443	WASHER-FLAT: .50 ZP	17
16	68710	PLATE-BOOM SUPPORT SPACER	2
17	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	4
18	304025	FTG-ADAPTER: 12MJ-8FJ	2



<b>BOOM EXTENSION 42" 56MM (OPTIONAL)</b>			
<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
1	301090	WLDMT- BOOM EXTENSION Ø1.75 SHAFT LONG	1
2	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	8
3	1014443	WASHER-FLAT: .50 ZP	17
4	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	12
5	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	4
6	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	10
7	53854	BOGIE WHEEL 4"	2
8	64192	STAND OFF	6
9	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	6
10	68710	PLATE-BOOM SUPPORT SPACER	2
11	53825	BOGIE WHEEL 5"	4
12	302242	PLATE-BOOM RAILING-42" BOOM EXT	2
13	302781	HARNES-EXTENSION 44" 2 WIRE DEUTSCH	2
14	59032	FTG-ADAPTER: 12MJ-12MJ	2
15	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	4
16	59804	HOSE: .75 X 045 12FJX-12FJX	2
17	301106	BELT-56MM ELEVATOR EXTENSION 38 LPR	1
18	66943	FTG-ADAPTER: 12FJ-8MJ	2
19	304025	FTG-ADAPTER: 12MJ-8FJ	2

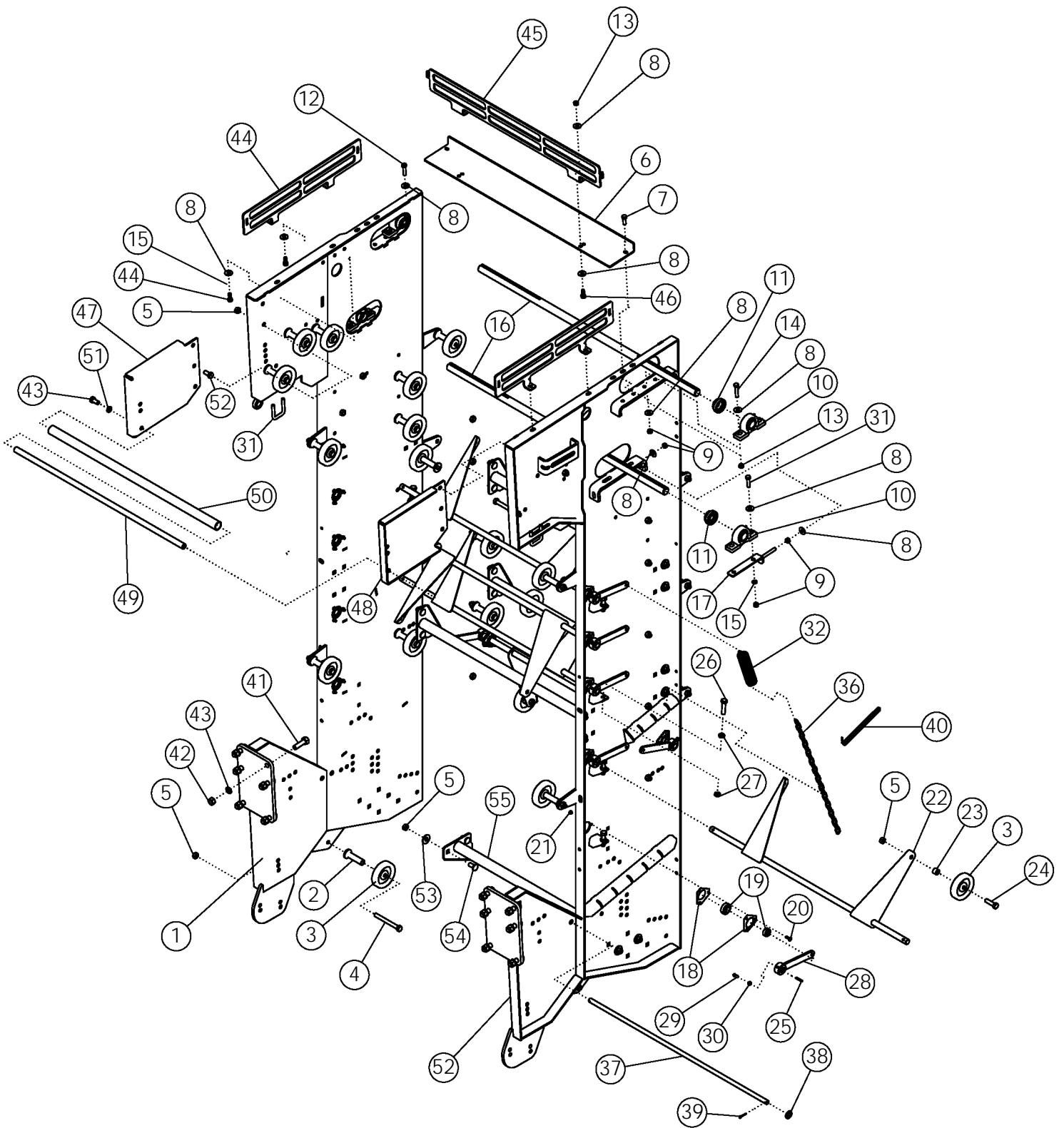




# REAR SCRUB

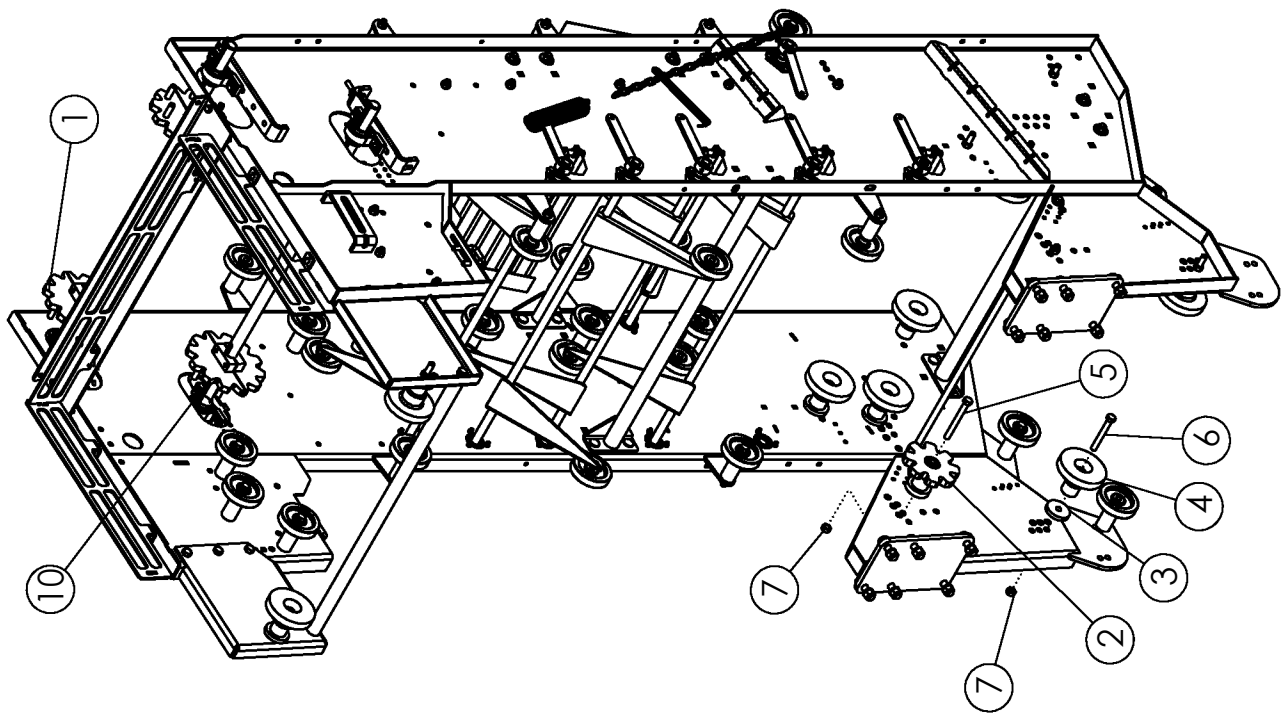
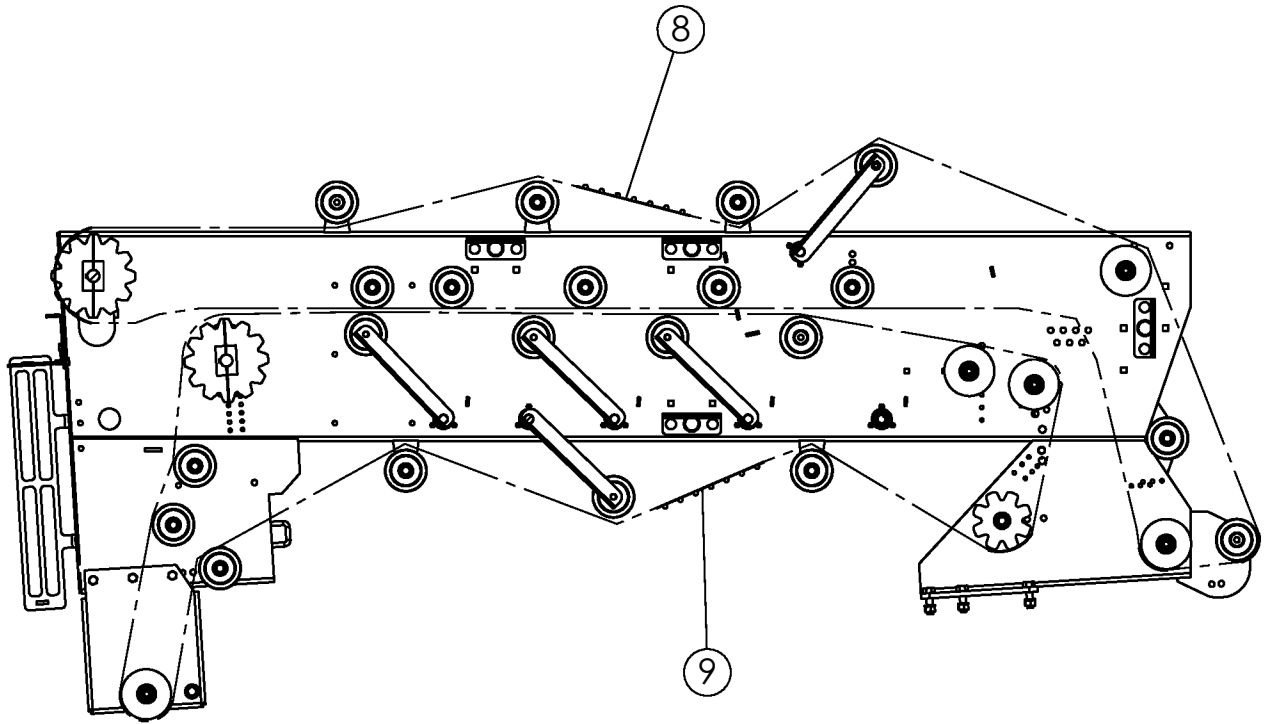
ITEM	PART NO.	DESCRIPTION	QTY
1	300402	WLDMT-REAR SCRUB PANEL RH	1
2	64192	STAND OFF	28
3	53825	BOGIE WHEEL 5"	40
4	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	28
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	64
6	57916	BAR-STRIPPER	1
7	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
8	1014443	WASHER-FLAT: .50 ZP	28
9	1011577	NUT-HEX: .50 NC GR2 ZP	14
10	52405	PILLOW BLOCK BEARING 1.75	4
11	52382	SEAL PROTECTOR 1.75	4
12	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	4
13	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	10
14	1011610	BOLT-HEX: .50 X 2.50 NC GR5 ZP	4
15	1011581	WASHER-LOCK: .50 ZP	2
16	68650	SHAFT-HEAD 1.75	2
17	68655	TIGHTENER-ZP	2
18	53945	TRIANGLE FLANGETTE	24
19	53944	BEARING-INSERT 1" WITH LOCKING COLLAR	12
20	1017255	BOLT-CRG: .31 X 1.00	36
21	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	36
22	53401	WLDMT-PENDULUM	6
23	64253	SPACER ZP	12
24	1017526	BOLT-HEX: .63 X 2.25 NC GR5 ZP	12
25	1012975	KEY .250 X .250 X 1.250	12
26	69390	BOLT-HEX: .63 X 2.50 NC GR5 ZP FULL	8
27	1026259	NUT-JAM: .63 NC GR2 ZP	16
28	50718	ARM-ZP	12
29	50813	SCREW-SET: SQ HD .38 X 1.00 ZP	12
30	1013519	NUT-JAM: .38 NC GR2 ZP	12
31	65658	U-BOLT: .50 X 3 X 2.063 X 3	2
32	53159	SPRING	12
33	57937	CHAIN-LINK: .19 X 8.00 (NOT SHOWN)	4
34	57938	CHAIN-LINK: .19 X 20.00 (NOT SHOWN)	2
35	57939	CHAIN-LINK: .19 X 24.00 (NOT SHOWN)	4
36	57940	CHAIN-LINK: .19 X 30.00	2
37	62896	ROD-SCRUB CLEANER	1
38	1012634	WASHER-FLAT: SAE .75 ZP	2
39	1011984	PIN-COTTER: .16 X 1.50 ZP	2
40	1017248	TIE, CABLE	4

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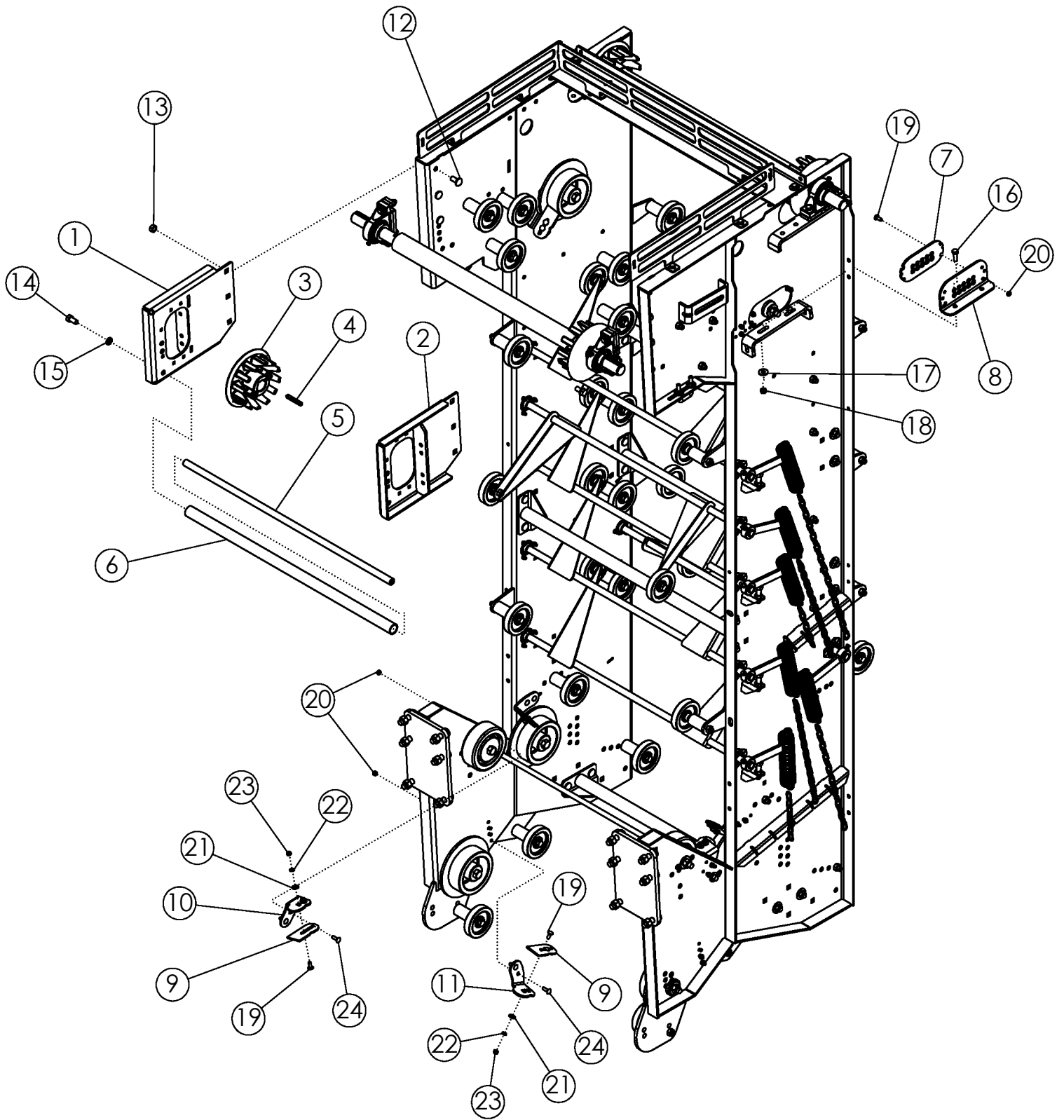
## REAR SCRUB (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
41	1016598	BOLT- HEX: .75 X 2.50 NC GR5 ZP	12
42	1017000	NUT-TOPLOCK: .75 NC	12
43	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	8
44	73127	PLATE-SCRUB EXT.-SIDE	2
45	58898	PLATE-SCRUB EXT-REAR	1
46	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	6
47	54805	REAR SCRUB EXTENSION RH	1
48	54778	REAR SCRUB EXTENSION LH	1
49	56754	PIPE-THREADED	1
50	56773	PIPE-PLASTIC	1
51	1011813	WASHER-LOCK: .63 ZP	2
52	300401	WLDMT-REAR SCRUB PANEL LH	1
53	1013024	WASHER-FLAT: .63 ZP	16
54	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	16
55	300403	WLDMT-CROSS TUBE	4



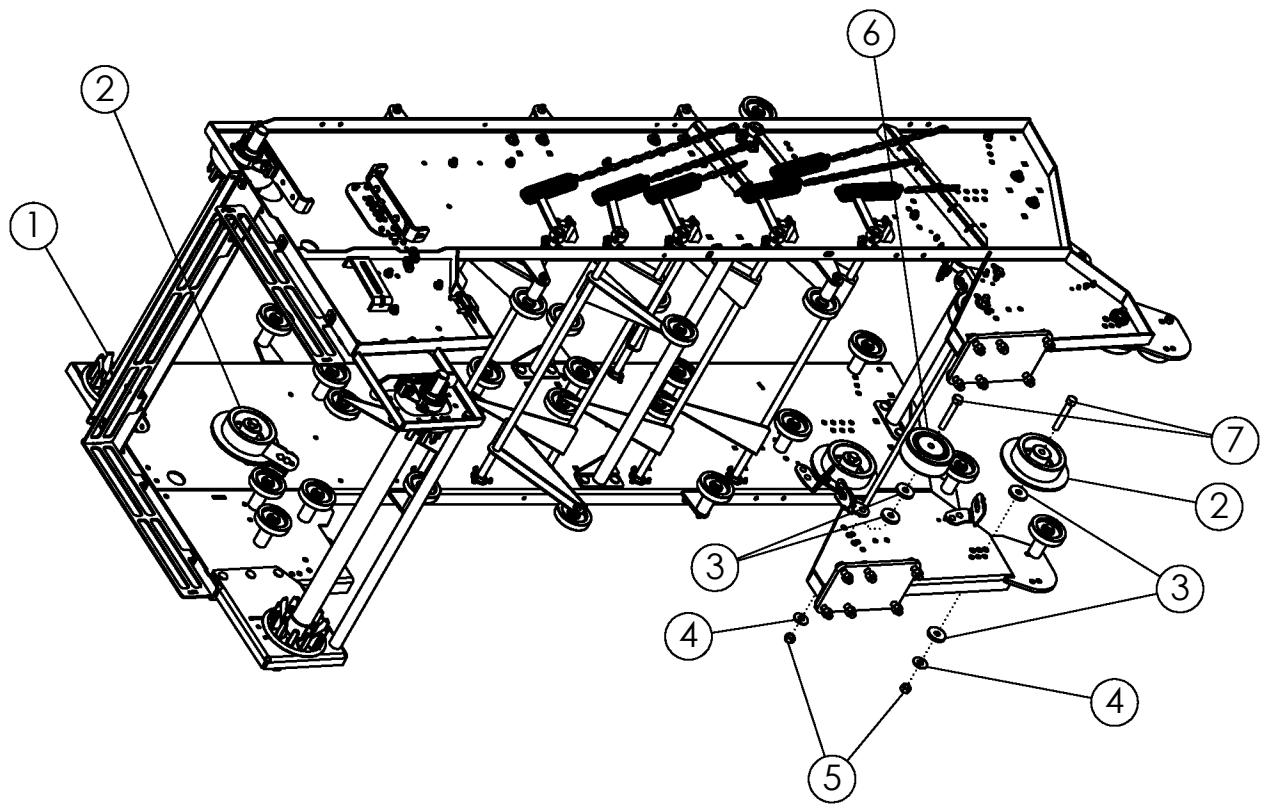
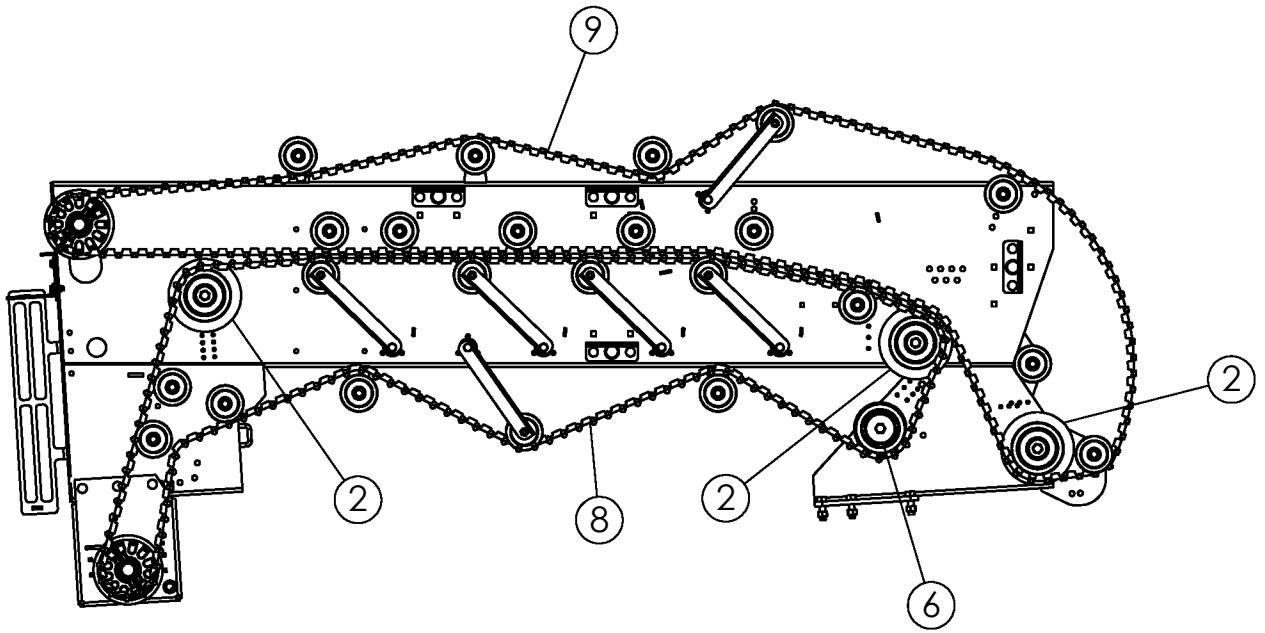
<b>REAR SCRUB: BELTED CHAIN 56MM</b>			
<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
1	68651	SPROCKET-SPLIT 56MM 12T Ø1.75	2
	68667*	SPROCKET-56MM 14T URETHANE (OUTSIDE)	2
2	54824	SPROCKET-IDLER 56MM	2
3	62932	PLATE-SHIM .50 ZP	10
4	54042	ROLLER-STEP 6"	10
5	1013068	BOLT-HEX: .63 X6.00 NC GR5 ZP	2
6	1013816	BOLT-HEX: .63 X5.00 NC GR5 ZP	10
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
8	53842	BELT-56MM OUTSIDE SCRUB 6R/8R	1
9	62141	BELT-56MM INSIDE SCRUB 6R/8R	1
10	68651	SPROCKET-SPLIT 56MM 12T Ø1.75 (INSIDE)	2
11	50152	KEY .375 X .375 X 2.000 (NOT SHOWN)	4
	58201*	KEY .375 X .375 X 3.000 (NOT SHOWN)	
<b>REAR SCRUB: BELTED CHAIN 56MM FLANGE ROLLER</b>			
<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
1	68651	SPROCKET-SPLIT 56MM 12T Ø1.75	2
2	59057	ROLLER-RUBBER FLANGE 6.5"	2
3	1013024	WASHER-FLAT: .63 ZP	20
4	59057	ROLLER-RUBBER FLANGE 6.5"	8
5	65825	BOLT-HEX: .63 X3.25 NC GR5 ZP	2
6	65825	BOLT-HEX: .63 X3.25 NC GR5 ZP	8
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	10
8	53842	BELT-56MM OUTSIDE SCRUB 6R/8R	1
9	62141	BELT-56MM INSIDE SCRUB 6R/8R	1
10	68651	SPROCKET-SPLIT 56MM 12T Ø1.75	2
11	50152	KEY .375 X .375 X 2.000 (NOT SHOWN)	4
<b>REAR SCRUB: BELTED CHAIN 50MM</b>			
1	68657	SPROCKET-SPLIT 50MM 14T Ø1.750	2
2	63813	SPROCKET-IDLER 50MM 10T	2
3	62932	PLATE-SHIM .50 ZP	10
4	54042	ROLLER-STEP 6"	10
5	1013068	BOLT-HEX: .63 X6.00 NC GR5 ZP	2
6	1013816	BOLT-HEX: .63 X5.00 NC GR5 ZP	10
7	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	12
8	63815	BELT-50MM OUTSIDE SCRUB 6R/8R	1
9	63814	BELT-50MM INSIDE SCRUB 6R/8R	1
10	68657	SPROCKET-SPLIT 50MM 14T Ø1.750	2
11	58201	KEY .375 X .375 X 3.000 (NOT SHOWN)	4

\* Urethane option only



**REAR SCRUB: G1 55MM BELTED CHAIN HP ASSEMBLY  
#302847**

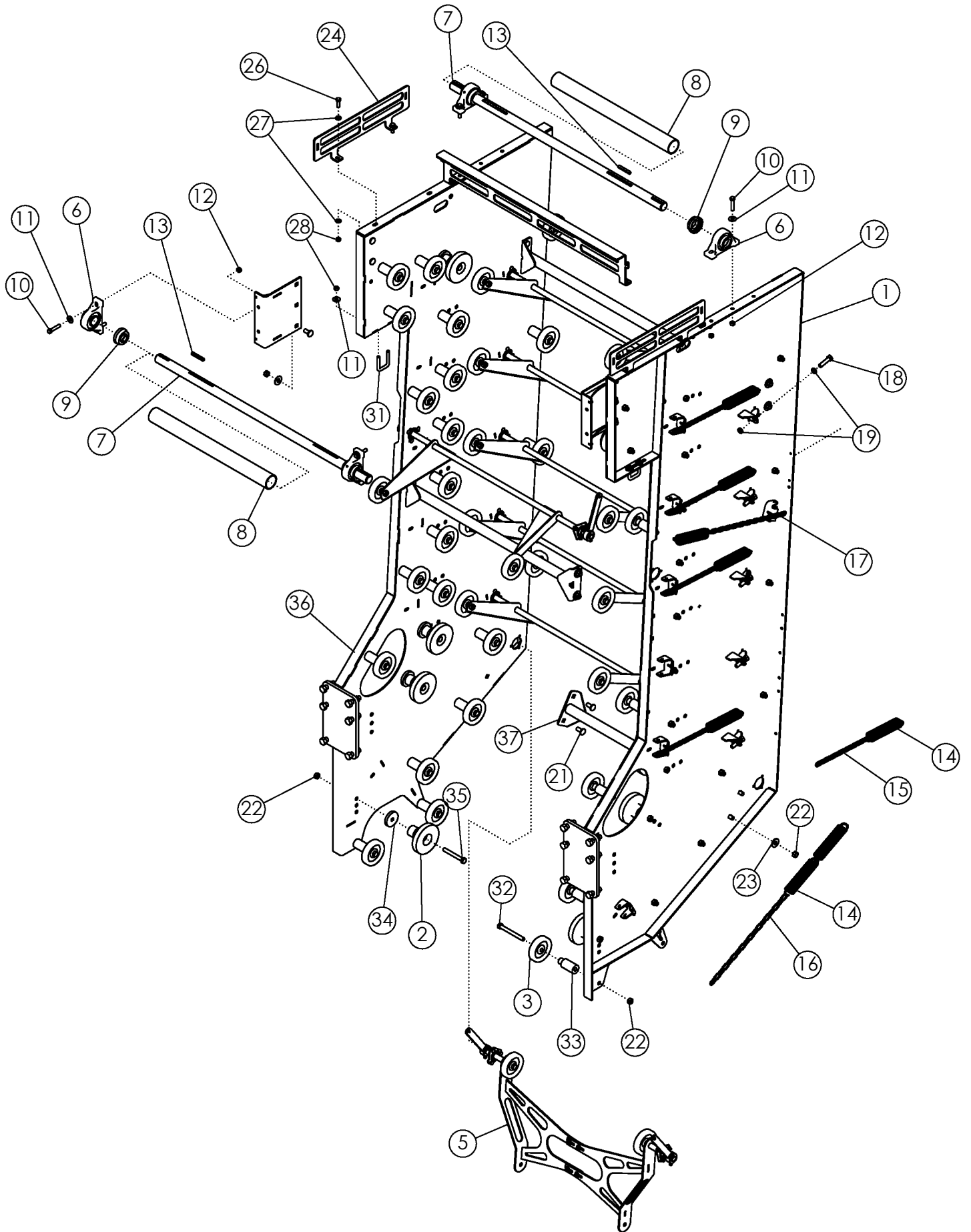
ITEM	PART NO.	DESCRIPTION	QTY
1	302907	WLDMT-IN TANK HEADSHAFT MOUNT RH	1
2	302906	WLDMT-IN TANK HEADSHAFT MOUNT LH	1
3	302873	SPROCKET-SPLIT 55MM 12T HP BELT DRIVE	4
4	58201	KEY .375 X .375 X 3.000	4
5	56754	ROD-THREADED	1
6	56773	PIPE-PLASTIC	1
7	302911	PLATE-HEADSHAFT SLOT FILLER	2
8	302912	PLATE-HEADSHAFT BOGIE REPLACEMENT	2
9	303336	PLATE-SCRAPER	8
10	303335	PLATE-SCRAPER MOUNT RH	4
11	303338	PLATE-SCRAPER MOUNT LH	4
12	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	16
13	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	50
14	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	2
15	1011813	WASHER-LOCK: .63 ZP	2
16	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	10
17	1014443	WASHER-FLAT: .50 ZP	24
18	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	22
19	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	16
20	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	24
21	1011828	WASHER-FLAT: .38 ZP	16
22	1011586	WASHER-LOCK: .38 ZP	16
23	1011576	NUT-HEX: .38 NC GR2 ZP	16
24	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	16





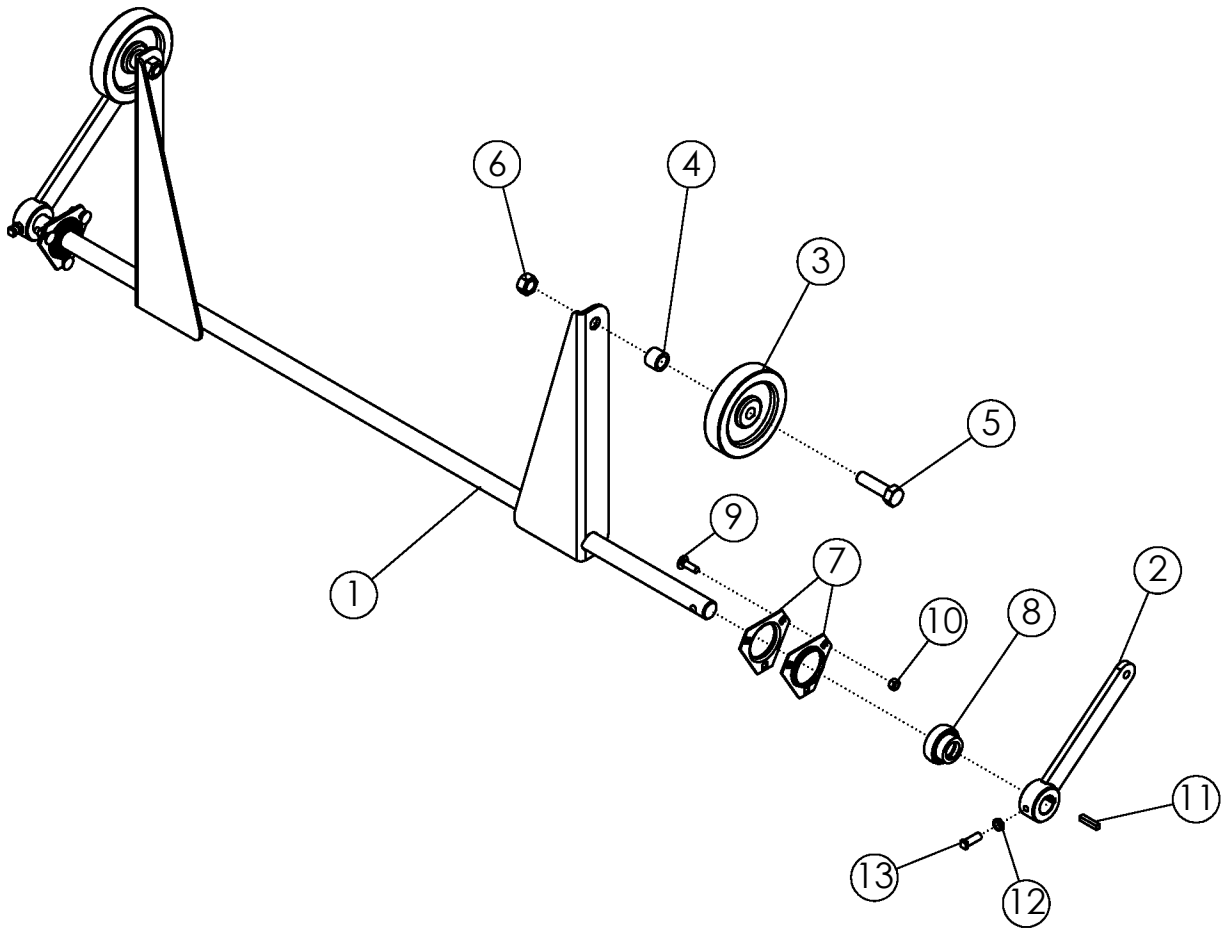
**REAR SCRUB: G1 55MM BELTED CHAIN HP #302847**

ITEM	PART NO.	DESCRIPTION	QTY
1	302873	SPROCKET-SPLIT 55MM 12T HP BELT DRIVE	4
2	310821	ROLLER-RUBBER LARGE FLANGE	6
3	303333	PLATE-FLANGE ROLLER SPACER	12
4	1030702	WASHER-FLAT: .75 ZP	8
5	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	8
6	310822	ROLLER-RUBBER LARGE	2
7	58368	BOLT-HEX: .75 X 5.00 NC GR5 ZP	8
8	302871	BELT-55MM HIGH PROFILE INSIDE SCRUB G1	1
9	302872	BELT-55MM HIGH PROFILE OUTSIDE SCRUB G1	1



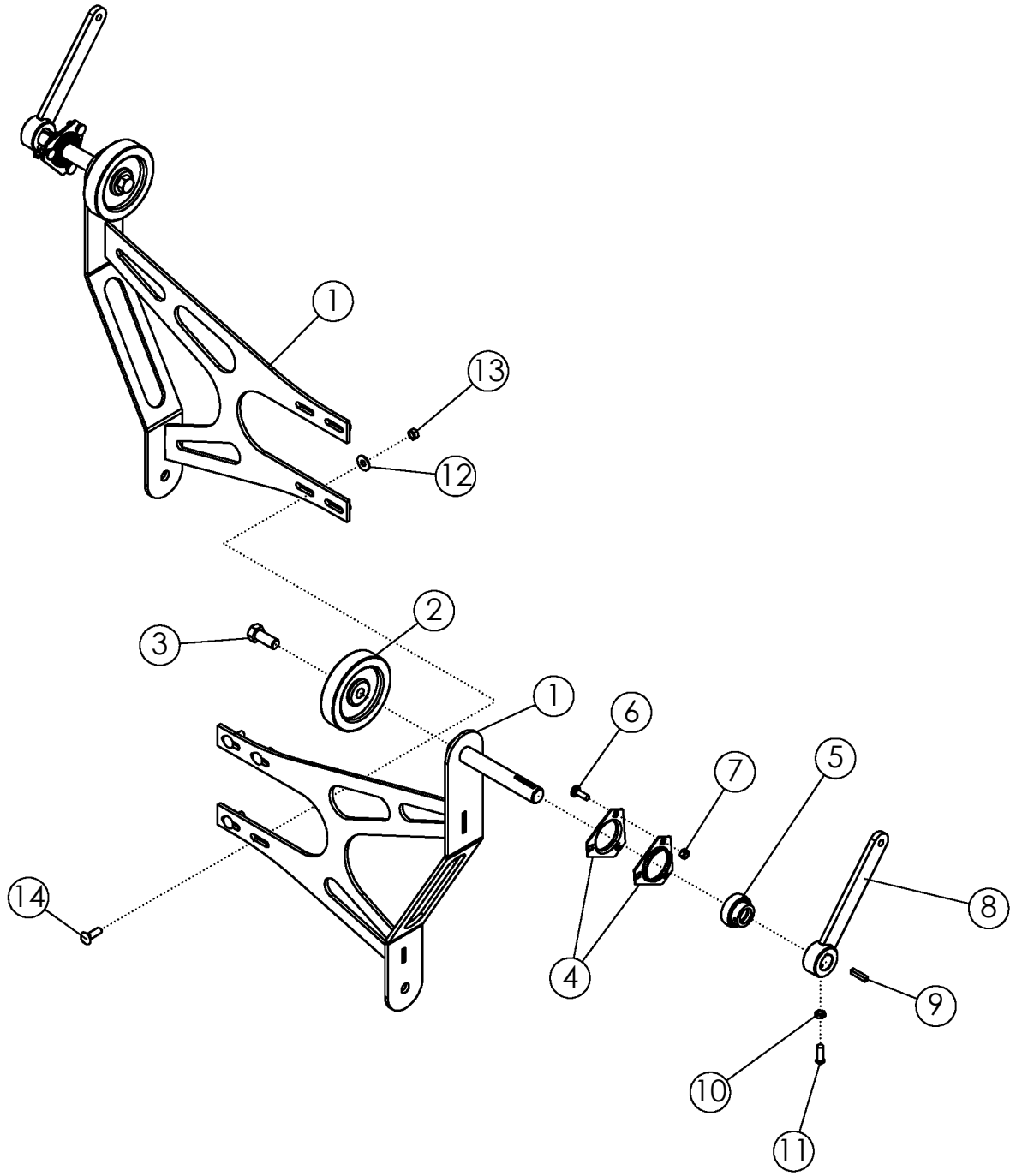
## REAR SCRUB: G2 BELTED CHAIN ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	302608	WLDMT-REAR SCRUB PANEL G2 RH	1
2	54042	ROLLER-STEP 6" (LONG)	8
3	53825	BOGIE WHEEL 5"	40
4	302634	ASSY-SCRUB PENDULUM	6
5	302635	ASSY-SCRUB PENDULUM LARGE	1
6	52405	BEARING-PILLOW 1-3/4"	4
7	68650	SHAFT-HEAD Ø1.750	2
8	302402	PIPE-PLASTIC 6/8R SCRUB HEAD SHAFT	2
9	52382	SEAL PROTECTOR 1-3/4"	4
10	1011610	BOLT-HEX: .50 x 2.50 NC GR5 ZP	8
11	1014443	WASHER-FLAT: .50 ZP	12
12	1011577	NUT-HEX: .50 NC GR2 ZP	8
13	58201	KEY .375 X .375 X 3.000	4
14	53159	SPRING	16
15	302694	CHAIN-LINK: .188 X 14 LINKS	10
16	57938	CHAIN-LINK: .188 X 20.000	2
17	57939	CHAIN-LINK: .188 X 24.000	2
18	69390	BOLT-HEX: .63 X 2.50 NC GR5 ZP FULL	10
19	1026259	NUT-JAM: .63 NC GR2 ZP	20
20	302681	WLDMT-HEADSHAFT MOUNT	2
21	72063	BOLT-CRG: .63 X 1.50 NC GR5 ZP	18
22	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	66
23	1013024	WASHER-FLAT: .63 ZP	18
24	302621	PLATE-SCRUB EXT SIDE	2
25	302620	PLATE-SCRUB EXT REAR	1
26	1011607	BOLT-HEX: .50 x 1.50 NC GR5 ZP	6
27	1011584	WASHER-FLAT: SAE .50 ZP	12
28	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	10
29	1016598	BOLT- .75 X 2.50 NC GR5 ZP	12
30	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	12
31	65658	U-BOLT: .50 X 3 X 2.06 X 3	2
32	1013068	BOLT-HEX: .63 X 6.00 NC GR5 ZP	40
33	64192	STAND OFF-.625 X 4.0"	40
34	62932	PLATE-SHIM .50 ZP	8
35	1013816	BOLT-HEX: .63 X 5.00 NC GR5 ZP	8
36	302609	WLDMT-REAR SCRUB PANEL G2 LH	1
37	300403	WLDMT-CROSS TUBB	3



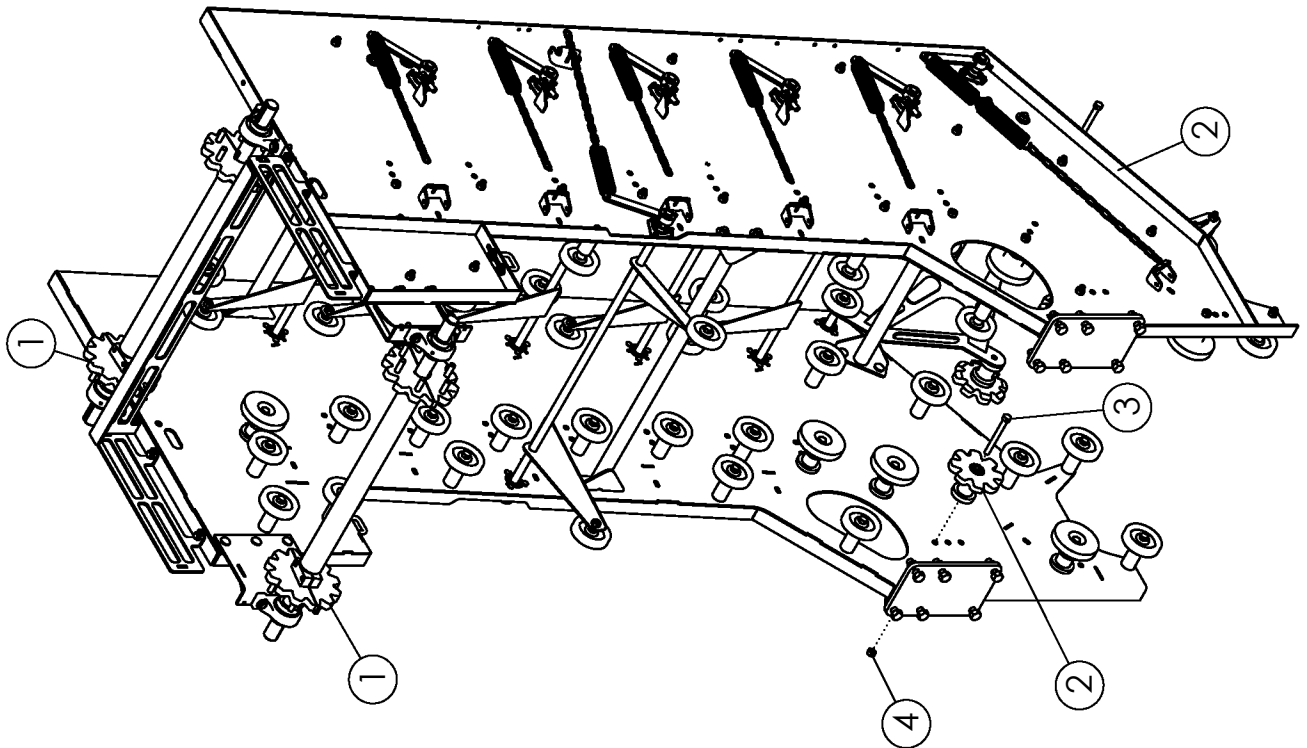
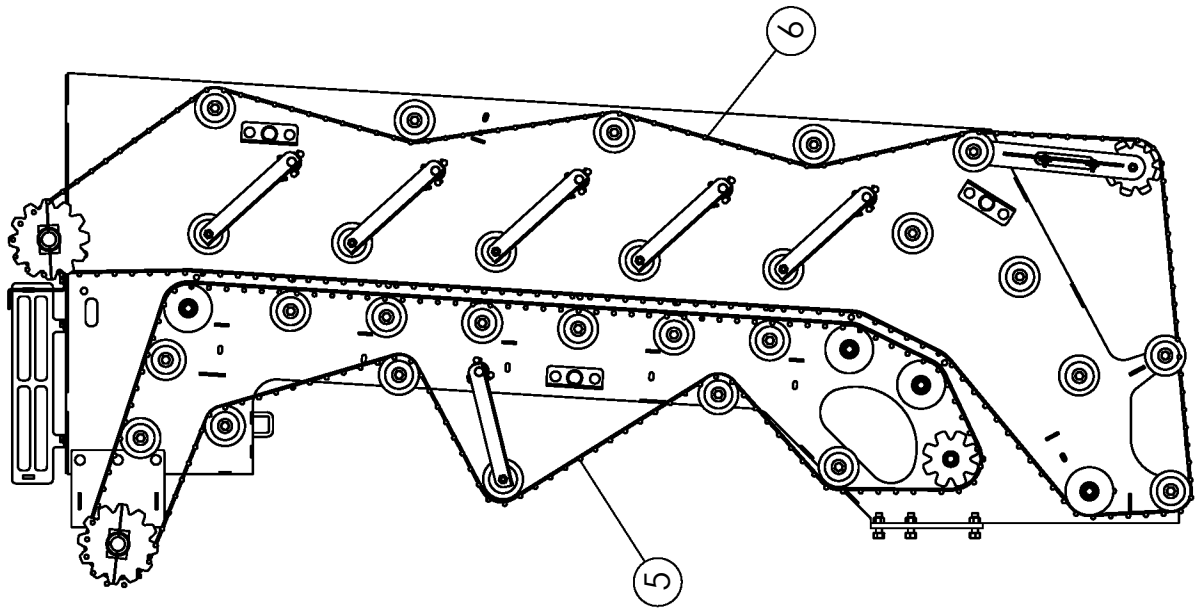
## ASSY-SCRUB PENDULUM

ITEM	PART NO.	DESCRIPTION	QTY
1	53401	WLDMT-PENDULUM	1
2	50718	ARM-ZP	2
3	53825	BOGIE WHEEL 5"	2
4	64253	SPACER ZP	2
5	1017526	BOLT-HEX .63 X 2.25 NC GR5 ZP	2
6	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2
7	53945	TRIANGLE FLANGETTE	4
8	53944	BEARING-INSERT 1" WTH LOCKING COLLAR	2
9	1017255	BOLT-CRG: .31 X 1.00	6
10	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	6
11	1012975	KEY .250 X .250 X 1.250	2
12	1013519	NUT-JAM: .38 NC GR2 ZP	2
13	50813	SCREW-SET: SQ HD .38 X 1.00 ZP	2



## ASSY-SCRUB PENDULUM LARGE

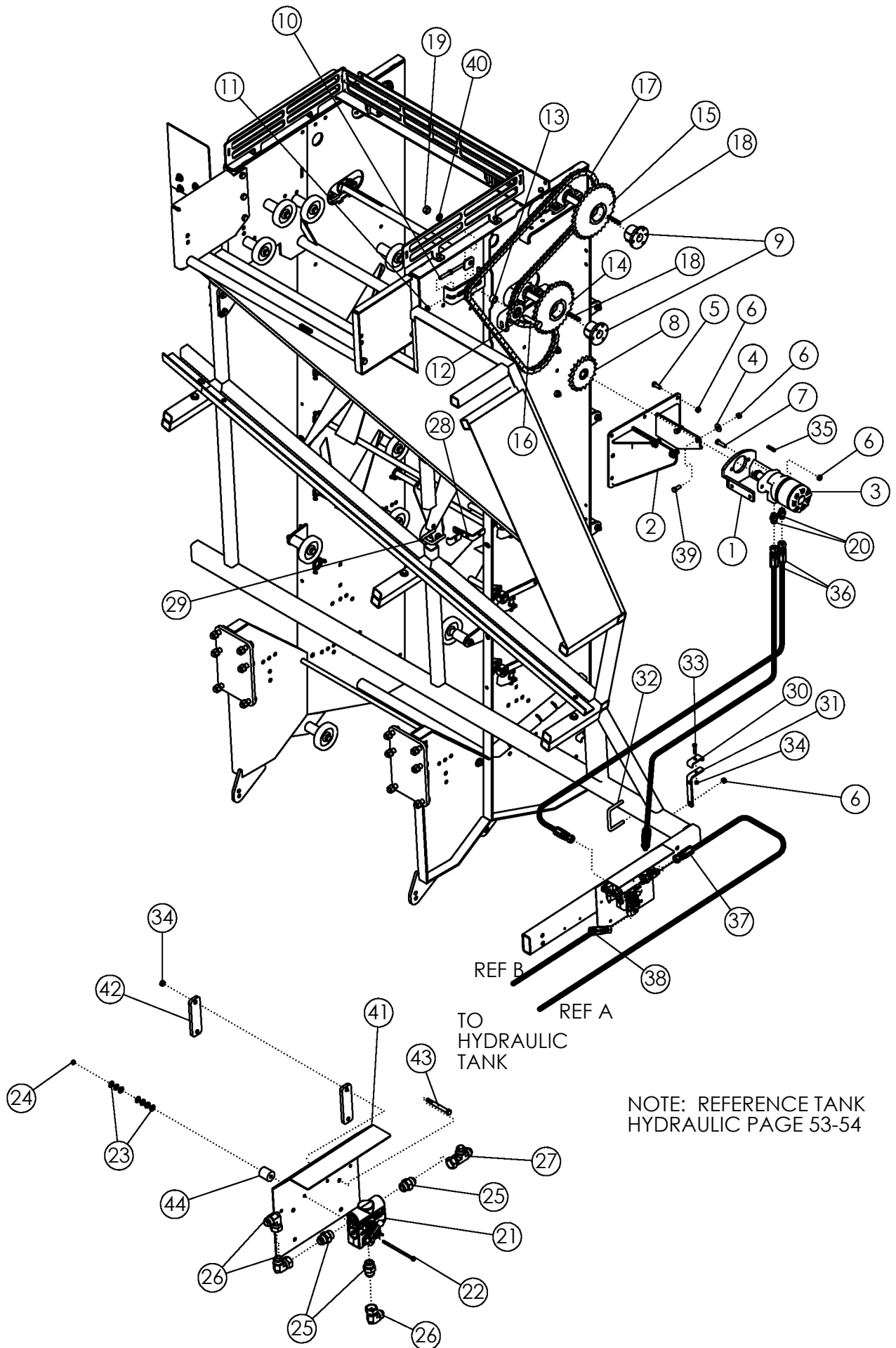
ITEM	PART NO.	DESCRIPTION	QTY
1	302636	WLDMT-SCRUB PENDULUM LARGE	2
2	53825	BOGIE WHEEL 5"	2
3	1014349	BOLT-HEX: .63 X 1.50 NC GR5 ZP	2
4	53945	1016353 TRIANGLE FLANGETTE	4
5	53944	7367-2 BEARING-INSERT 1"	2
6	1017255	BOLT-CRG: .31 X 1.00 NC GR5 ZP	6
7	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	6
8	50718	ARM-ZP	2
9	1012975	KEY .250 X .250 X 1.250	2
10	1013519	NUT-JAM: .38 NC GR2 ZP	2
11	50813	SCREW-SET: SQ HD .38 X 1.00 ZP	2
12	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	4
13	1011828	WASHER-FLAT: .38 ZP	4
14	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4





## BELTED CHAIN 50MM/56MM G2 SCRUB

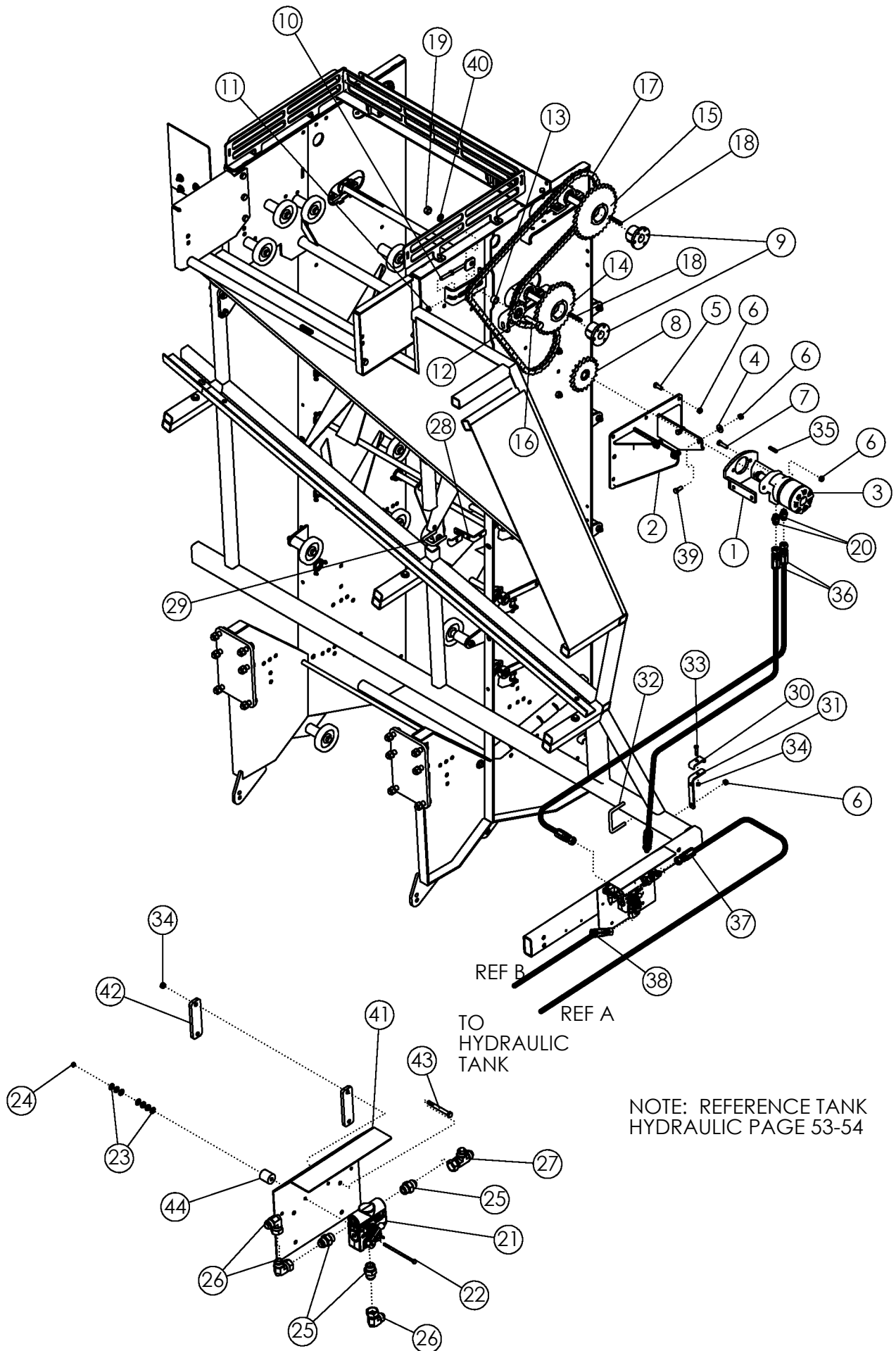
ITEM	PART NO.	DESCRIPTION	QTY
1	68651	SPROCKET-SPLIT 56MM	4
	68657	SPROCKET-SPLIT 50MM 14T ø1.750	
2	54824	SPROCKET-IDLER 56MM	4
	63813	SPROCKET-IDLER 50MM 10T	
3	1013068	BOLT-HEX: .63 X6.00 NC GR5 ZP	4
4	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	4
5	302719	BELT-56MM INSIDE SCRUB 6R/8R G2	1
	302720	BELT-50MM INSIDE SCRUB 6R/8R G2	
6	302605	BELT-56MM OUTSIDE SCRUB 6R/8R G2	1
	302721	BELT-50MM OUTSIDE SCRUB 6R/8R G2	



## REAR SCRUB DRIVE: SINGLE MOTOR

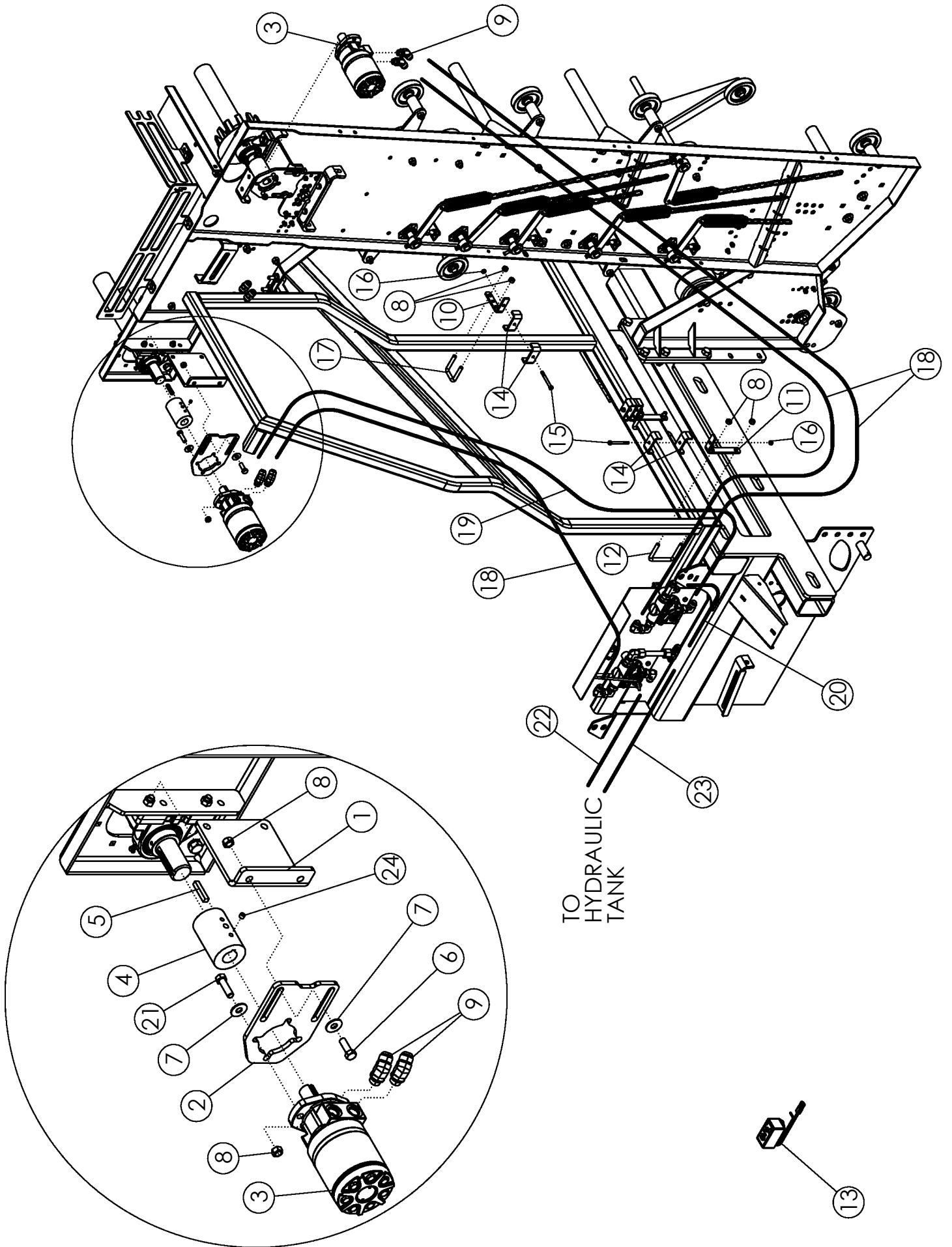
ITEM	PART NO.	DESCRIPTION	QTY
1	58102	WLDMT-MOTOR BRACKET	1
2	62103	WLDMT-GEARBOX MOUNT	1
3	58987	MOTOR-HYDRAULIC 20.6IN <sup>3</sup> /REV	1
	57880	SEAL KIT FOR 58387	
4	1014443	WASHER-FLAT: .50 ZP	4
5	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	5
6	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	17
7	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	2
8	62125	SPROCKET-8019X 1.25 BORE .313 KEY	1
9	50335	HUB Q1 1.75	2
10	63876	TENSIONER ZP	1
11	1011577	NUT-HEX: .50 NC GR2 ZP	2
12	56334	SPROCKET-IDLER 8012	1
13	58086	SPACER-CHAIN IDLER ZP	1
14	59051	SPROCKET H80-Q30	1
15	59052	SPROCKET H80-Q32	1
16	1012059	BOLT-HEX: .75 X 3.00 NC GR5 ZP	1
17	68784	CHAIN-ROLLER 80-1R-114	1
18	50152	KEY .38 X .38 X 2.00	2
19	1011620	NUT-HEX: .75 NC GR2 ZP	1
20	59043	FTG-ADAPTER: 10MB-12MJ	2
21	301266	VALVE-FLOW CONTROL- 12FB	1
	301375	SEAL KT-VALVE FLOW CONTROL #301266	
22	1030766	BOLT-HEX: .25 X 4.00 NC GR5 ZP	2
23	1020416	WASHER-FLAT: .25 ZP	14
24	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	2
25	65918	FTG-ADAPTER: 12MB-12MJ	3
26	59041	FTG-ELBOW: 12MJ-12FJX-90	3
27	59888	FTG-TEE: 12MJ-12FJX-12MJ	1
28	59184	BRACKET-HOSE ZP	1
29	65658	U-BOLT: .50 X 3.00 X 2.06 X 3.00	1
30	63753	CLAMP .75 ZP	3
31	59182	BRACKET-HOSE ZP	2
32	54653	U-BOLT: .50 X 3.25 X 4.00 X 3.25	2
33	1011725	BOLT-HEX: .38 X 2.00 NC GR5 ZP	3
34	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	7
35	58396	KEY .313 X .313 X 1.750	1
36	59895	HOSE: .75 X 173 12FJX-12FJX (8R-FRAME)	2
	59036	HOSE: .75 X 152 12FJX-12FJX (6R-FRAME)	
37	59801	HOSE: .75 X 74 12FJX-12FJX	1
38	59035	HOSE: .75 X 66 12FJX-12FJX	1

CONTINUE



**REAR SCRUB DRIVE: SINGLE MOTOR (CONTINUED)**

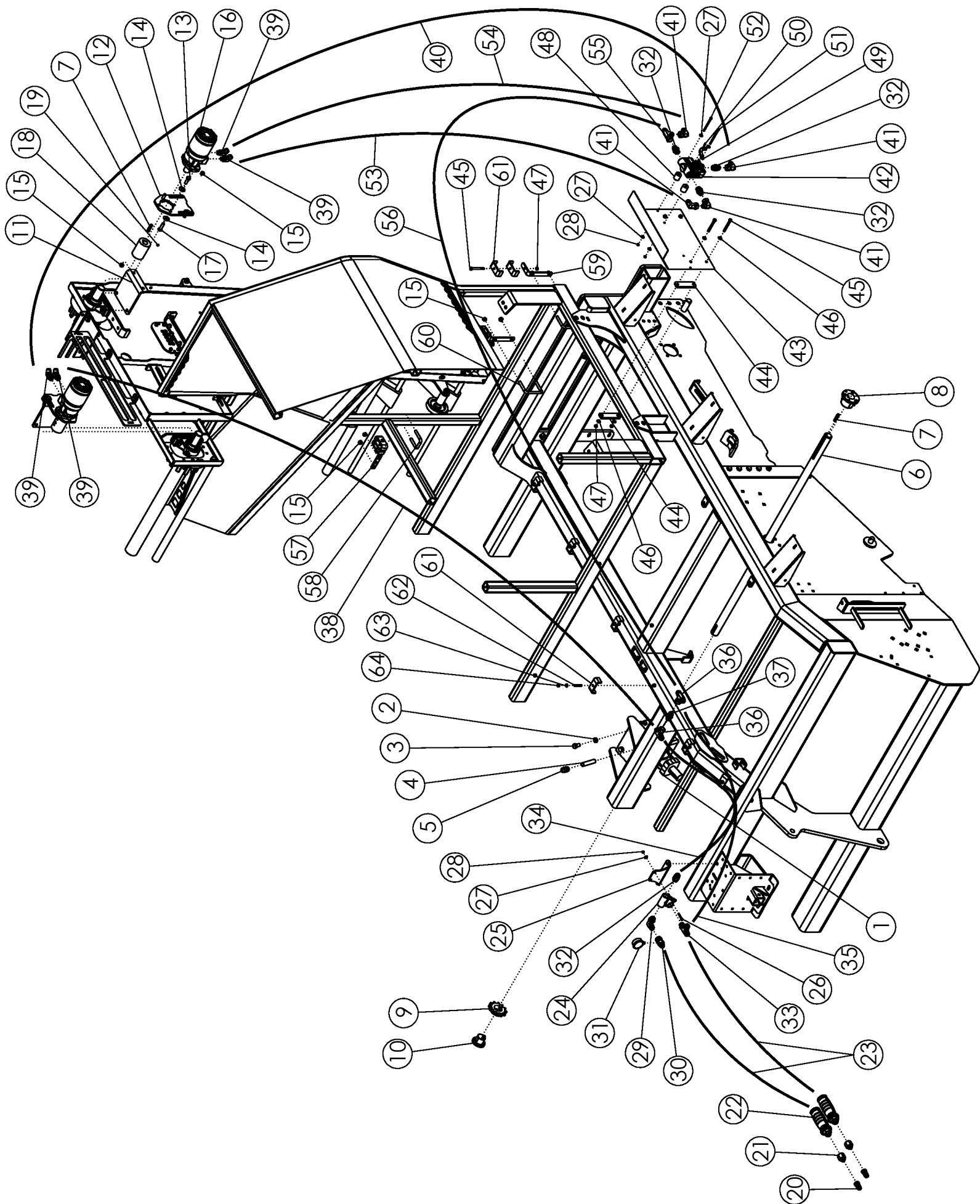
<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
39	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	4
40	1012061	WASHER-LOCK: .75 ZP	1
41	69020	WLDMT-BRACKET FLOW CONTROL	1
42	59881	BRACKET-BOLT PLATE	4
43	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	4
44	59463	SPACER ZP	2



## REAR SCRUB DRIVE: DUAL MOTOR

ITEM	PART NO.	DESCRIPTION	QTY
1	68654	PLATE-MOTOR MOUNT	2
2	303352	PLATE-SCRUB MOTOR MOUNT	2
3	57686	MOTOR-HYDRAULIC 32.3IN <sup>3</sup> /REV	2
	57880	SEAL KIT FOR 57686	
4	68663	COUPLING-DRIVE 1.25"-1.75"	2
5	50152	KEY .38 X .38 X 2.00	2
6	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	4
7	1014443	WASHER-FLAT: .50 ZP	8
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	14
9	72811	FTG-ELBOW: 12MJ-10MB-45	4
10	59184	BRACKET-HOSE ZP	1
11	59182	BRACKET-HOSE ZP	2
12	54653	U-BOLT: .50 X 3.25 X 4.00 X 3.25	2
13	68053	KT-ACTUATOR CONTROL & CABLE	1
14	63753	CLAMP-HOSE 3/4" ZP	6
15	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	3
16	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	3
17	65658	U-BOLT: .50 X 3.00 X 2.06 X 3.00	1
18	59068	HOSE: .75 X 144 12FJX-12FJX	3
19	59069	HOSE: .75 X 138 12FJX-12FJX	1
20	63473	HOSE: .75 X 19 12FJX-12FJX	1
21	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	4
22	59035	HOSE: .75 X 66 12FJX-12FJX	1
23	59801	HOSE: .75 X 74 12FJX-12FJX	1
24	303791	SCREW-SET: KNURL .38 X .38 NC GR8	2



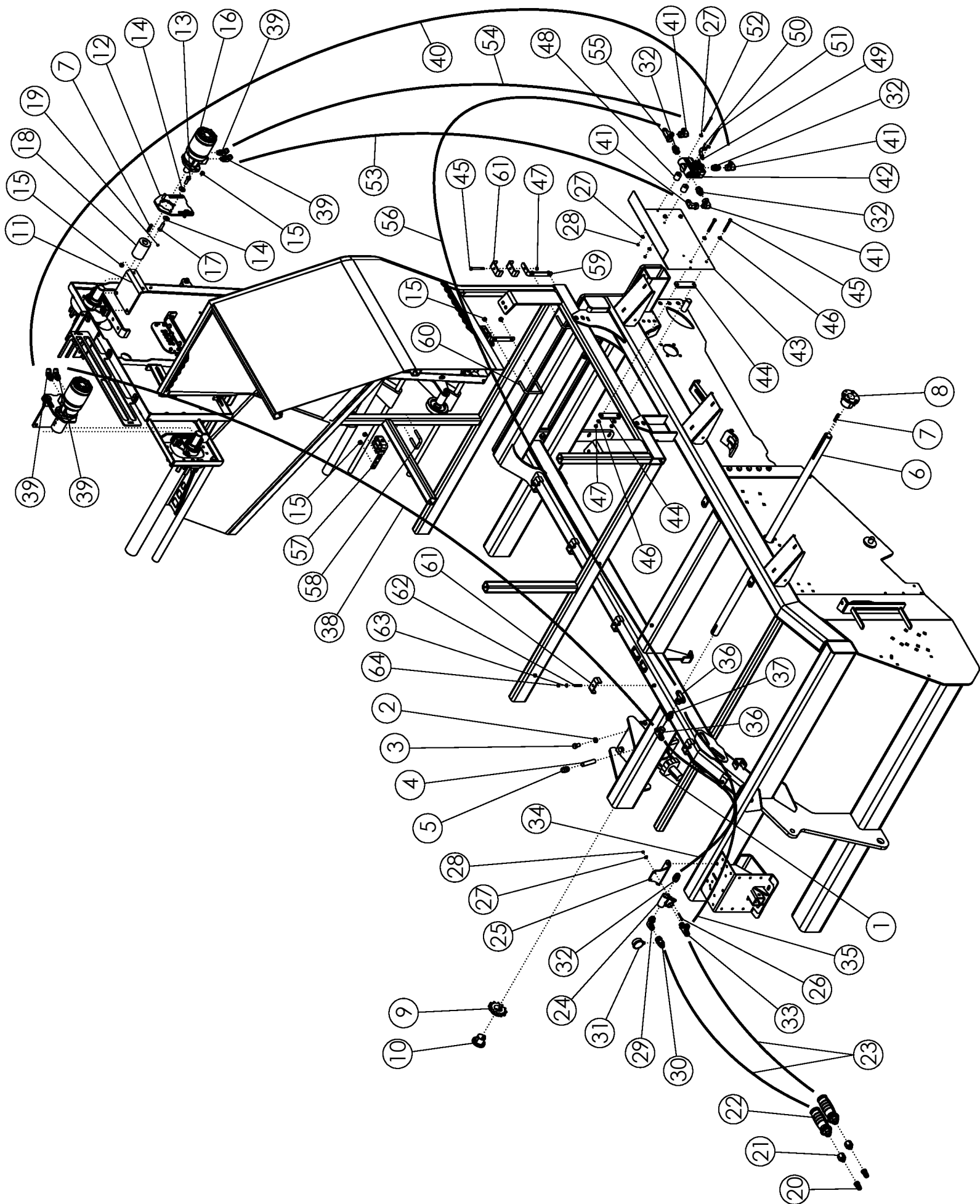




## REAR SCRUB DRIVE: DUAL MOTOR - TRACTOR DRIVE

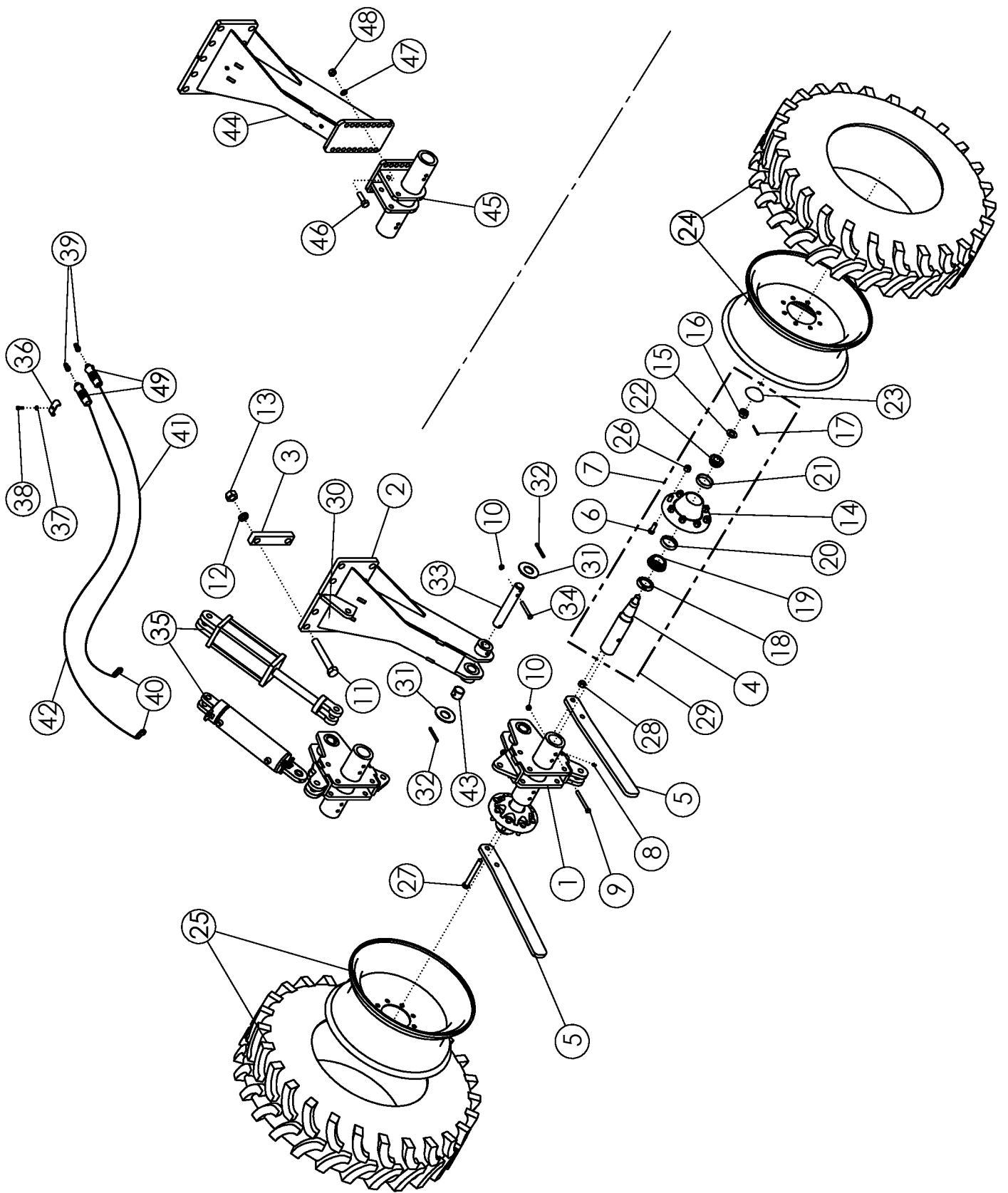
ITEM	PART NO.	DESCRIPTION	QTY
1	63846	GEARBOX-PRARIE (1.81:1) 905 (BLACK)	1
2	1011813	WASHER-LOCK: .63 ZP	4
3	1032509	BOLT-HEX: .63 X 1.25 NC GR5 ZP	4
4	69128	FTG-ADAPTER: 8MP-8MP 4" LONG	1
5	55730	FTG-ADAPTER: 8FP-8FP	1
6	56819	SHAFT-DRIVE 6R	1
7	50152	KEY .375 X .375 X 2.000	4
8	50335	HUB Q1 1-3/4"	1
9	62034	SPROCKET H80-P12	1
10	53641	HUB P1 1-3/4" (WITH KEY)	1
11	68654	PLATE-MOTOR MOUNT	2
12	303352	PLATE-SCRUB MOTOR MOUNT	2
13	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	4
14	1014443	WASHER-FLAT: .50 ZP	8
15	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	14
16	57686	MOTOR-HYDRAULIC 32.3IN <sup>3</sup> /REV	2
17	1011608	BOLT-HEX: .50 X 1.75 NC GR5 ZP	4
18	68663	COUPLING-DRIVE 1.25"-1.75"	2
19	303791	SCREW-SET: KNURL .38 X .38 NC GR8	2
20	36291	PIONEER TIP 8010-16P (#10 ORB)	2
21	311393	FTG-ADAPTER: 12FB-10MB	2
22	303611	HYD LABEL: .75 YELLOW/GREEN SET	1
23	333054	HOSE: .75 X 138 12MB-12FJX	2
24	302997	VALVE-RELIEF 2500PSI	1
25	303823	PLATE-PRESSURE RELIEF VALVE MOUNT	1
26	1016853	BOLT-HEX: .25 X 1.75 NC GR5 ZP	2
27	1020416	WASHER-FLAT: .25 ZP	6
28	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	4
29	64060	FTG-ELBOW: 12MB-12MJ-90	1
30	301173	FTG-ADAPTER: 12MJ-12FJX W/4FB	1
31	301175	GAUGE-PRESSURE: 1/4" MB 3000PSI	1
32	65918	FTG-ADAPTER: 12MB-12MJ	4
33	66248	FTG-TEE: 12MB-12MJ-12MJ	1
34	304065	HOSE: .75 X 047 12FJX-12FJX	1
35	59802	HOSE: .75 X 052 12FJX-12FJX	1
36	59053	FTG-TEE: 12MJ-12MJ-12FJX	2
37	68179	VALVE-CHECK: 12MJ-12MJ	1
38	304066	HOSE: .75 X 188 12FJX-12FJX	1
39	72811	FTG-ELBOW: 12MJ-10MB-45	4
40	304069	HOSE: .75 X 142 12FJX-12FJX	1
41	59041	FTG-ELBOW: 12MJ-12FJX-90	4

CONTINUED



## REAR SCRUB DRIVE: DUAL MOTOR - TRACTOR DRIVE (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
42	301266	VALVE-FLOW CONTROL - 12FB	1
43	68092	WLDMT-BRACKET FLOW CONTROL	1
44	59881	BRACKET-BOLT PLATE	4
45	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	7
46	1014608	WASHER-FLAT: SAE .38 ZP	8
47	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	7
48	59463	SPACER ZP	2
49	59206	BRACKET-FLOW CONTROL ZP	1
50	54314	PIN-ROLL: .19 X .75 ZP	2
51	58875	BOLT-HEX: .25 X 4.50 NC GR5 ZP	1
52	1030776	BOLT-HEX: .25 X 4.00 NC GR5 ZP	1
53	59068	HOSE: .75 X 144 12FJX-12FJX	1
54	304068	HOSE: .75 X 136 12FJX-12FJX	1
55	59888	FTG-TEE: 12MJ-12FJX-12MJ	1
56	304067	HOSE: .75 X 146 12FJX-12FJX	1
57	59184	BRACKET-HOSE ZP	1
58	65658	U-BOLT: .500 X 3.00 2.06 X 3.00 ZP	1
59	59182	BRACKET-HOSE ZP	2
60	54653	U-BOLT: .500 X 3.25 X 4.00 X 3.25	2
61	63753	CLAMP-HOSE: .75 ZP	12
62	330045	STUD-.375-16 X 2.00 ZP	6
63	1011586	WASHER-LOCK: .38 ZP	6
64	1011576	NUT-HEX: .38 NC GR2 ZP	6

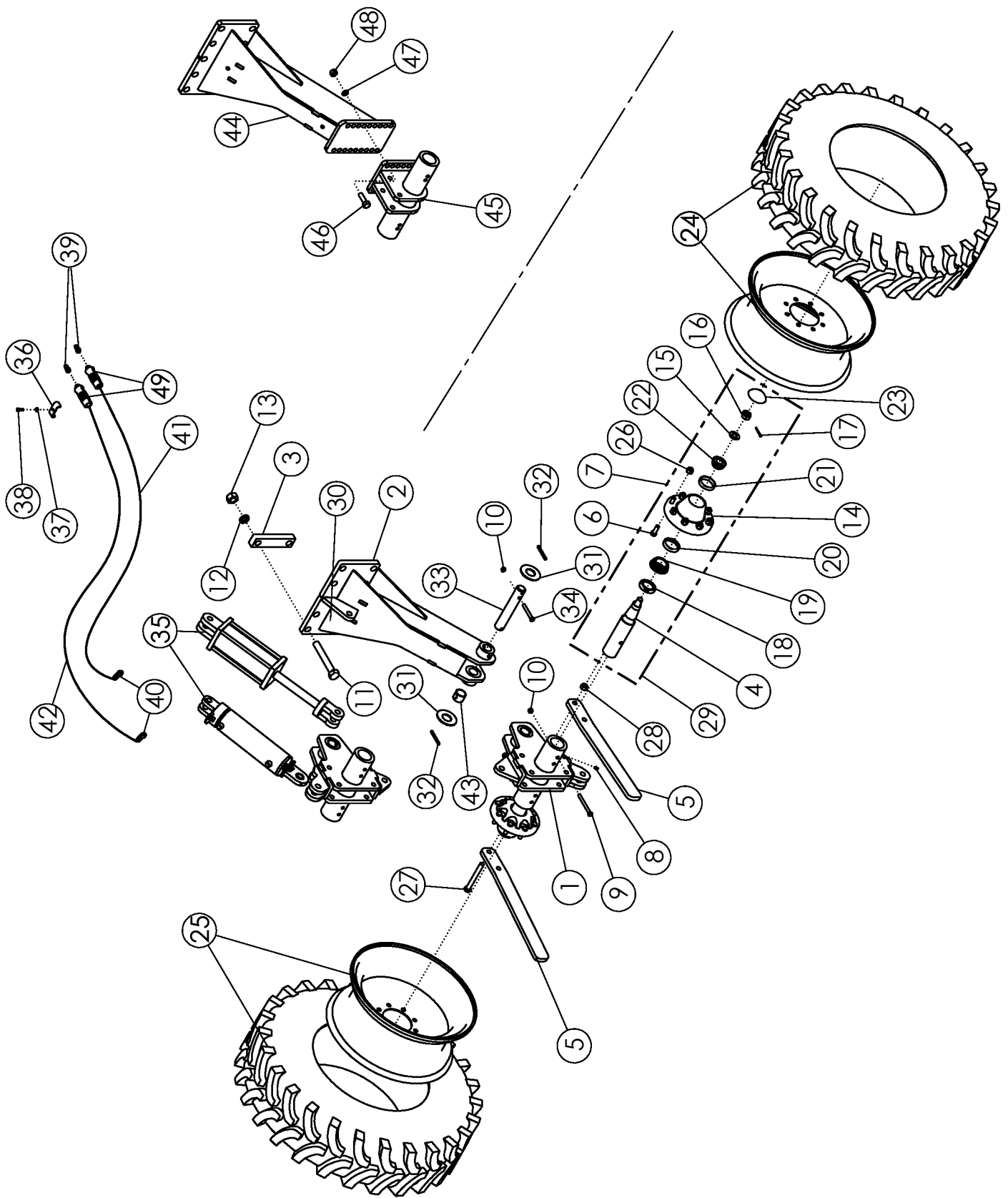




## STANDARD REAR STRUTS 11.2 X 24

ITEM	PART NO.	DESCRIPTION	QTY
1	300135	WLDMT-MOUNT ADJ 11.2-24 UNIVERSAL	2
2	69204	WLDMT-STRUT LH ADJ 11.2 X24	2
3	64143	BAR - BOLTING	4
4	52954*	SPINDLE-STANDARD	1
5	59045	SCRAPER	2
6	54393*	7600-6 STUD-HUB BOLT	8
7	301490	SELF TAPPING GREASE FITTING	1
8	1011748	ZERK-GREASE: .25 UNF STRAIGHT	1
9	1011618	BOLT-HEX: .50 X5.00 NC GR5 ZP	2
10	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	10
11	64145	BOLT-HEX: 1.13 X8.00 NC GR8 ZP	8
12	64147	WASHER-LOCK: 1.13 ZP	8
13	64146	NUT-HEX: 1.13 NC GR2 ZP	8
14	53623*	HUB-WHEEL 8 BOLT	1
15	1030728*	WASHER-SPINDLE: 1.06ID X 2.13OD	1
16	1030726*	NUT-SPINDLE: 1.00 NF NP	1
17	1030797*	PIN-COTTER: .19 X 1.75 NP	1
18	53619*	SEAL	1
19	53621*	BEARING CONE-INNER	1
20	53622*	BEARING CUP-INNER	1
21	52243*	BEARING CUP-OUTER	1
22	53620*	BEARING CONE-OUTER	1
23	53624*	HUB CAP	1
24	56986	TIRE-MNTD: 11.2-24 10 PLY R1 RH	1
	56903	WHEEL W10 X 24 8 BOLT (1.88 POS)	
	56976	TIRE 11.2-24 10 PLY R1	
	68973	TUBE-REPAIR 11.2-24	
25	63992	TIRE-MNTD: 11.2-24 10 PLY R1 LH	1
	56903	WHEEL W10 X 24 8 BOLT (1.88 POS)	
	56976	TIRE 11.2-24 10 PLY R1	
	68973	TUBE-REPAIR 11.2-24	AR
26	53625*	NUT-WHEEL: .63-18NF	8
27	1016718	BOLT-HEX: .75 X6.50 NC GR5 ZP	2
28	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	2
29	53167	ASSY-HUB & SPINDLE 8-BOLT	2
30	303969	DECAL-TIRE 11.2-24	1
31	73368	WASHER-FLAT: 1.75 ZP	2
32	73369	ROLL PIN: .38 X3.50 ZP	2
33	301238	PIN-STRUT REAR ADJ	1
34	1032524	BOLT-HEX: .50 X 4.00 NC GR5 ZP	1

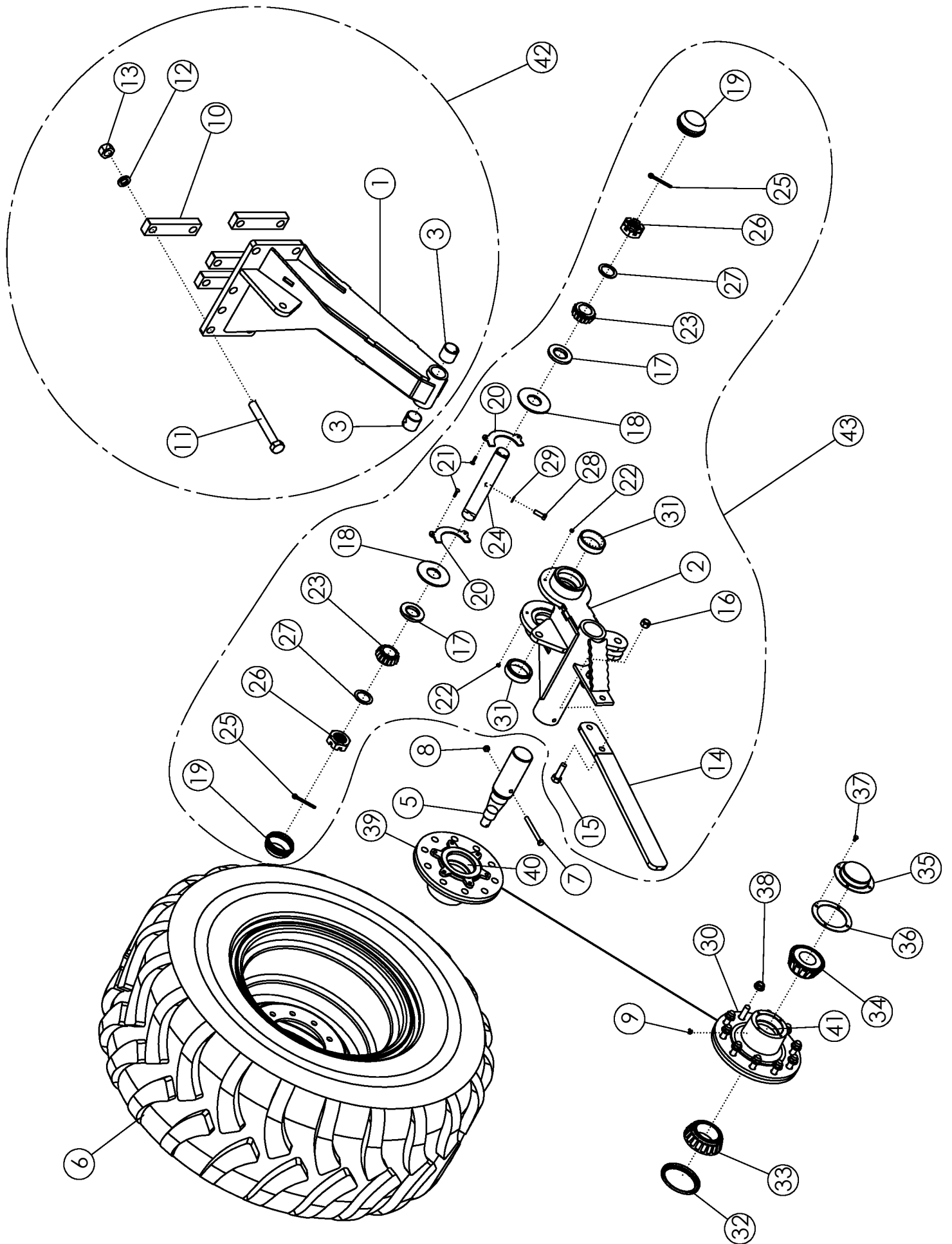
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<b>STANDARD REAR STRUTS (CONTINUED)</b>			
<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
35	72950	CYLINDER-HYDRAULIC 4 X 10	1
	301315	SEAL KT-CYL 4 X 8, 4 X 10 3000PSI UNIVERSAL	
	73421	CYLINDER-HYD 4 X 10-3000-0° ADC	
	73629	SEAL KIT FOR 73421	
36	50714	CLAMP .50 ZP	6
37	1011586	WASHER-LOCK: .38 ZP	6
38	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	6
39	36290	PIONEER TIP 8010-15P (#8 ORB)	2
40	58560	FTG-ELBOW: 8MB-8MJ-90	2
41	66596	HOSE: .50 X 320 8FJX-8MB	1
42	67670	HOSE: .50 X 312 8MB-8FJX	1
43	301237	BUSHING-SPRING 2.00 X 1.75 X 1.50	2
44	69206**	WLDMT-STRUT RH STD 11.2-24	1
45	302551**	WLDMT-UNIVERSAL SPINDLE MOUNT	1
46	1016598**	BOLT-HEX: .75 X 2.50 NC GR5 ZP	6
47	1012061**	WASHER-LOCK: .75 ZP	6
48	1011620**	NUT-HEX: .75 NC GR2 ZP	6
49	302227	HYD LABEL: .50 BLUE/YELLOW SET (LH SIDE)	1
	302230	HYD LABEL: .50 RED/GREEN SET (RH SIDE)	1

\* ITEMS INCLUDED IN ITEM 29

\*\* ITEMS ARE INCLUDED ONLY IN STANDARD STRUT OPTION

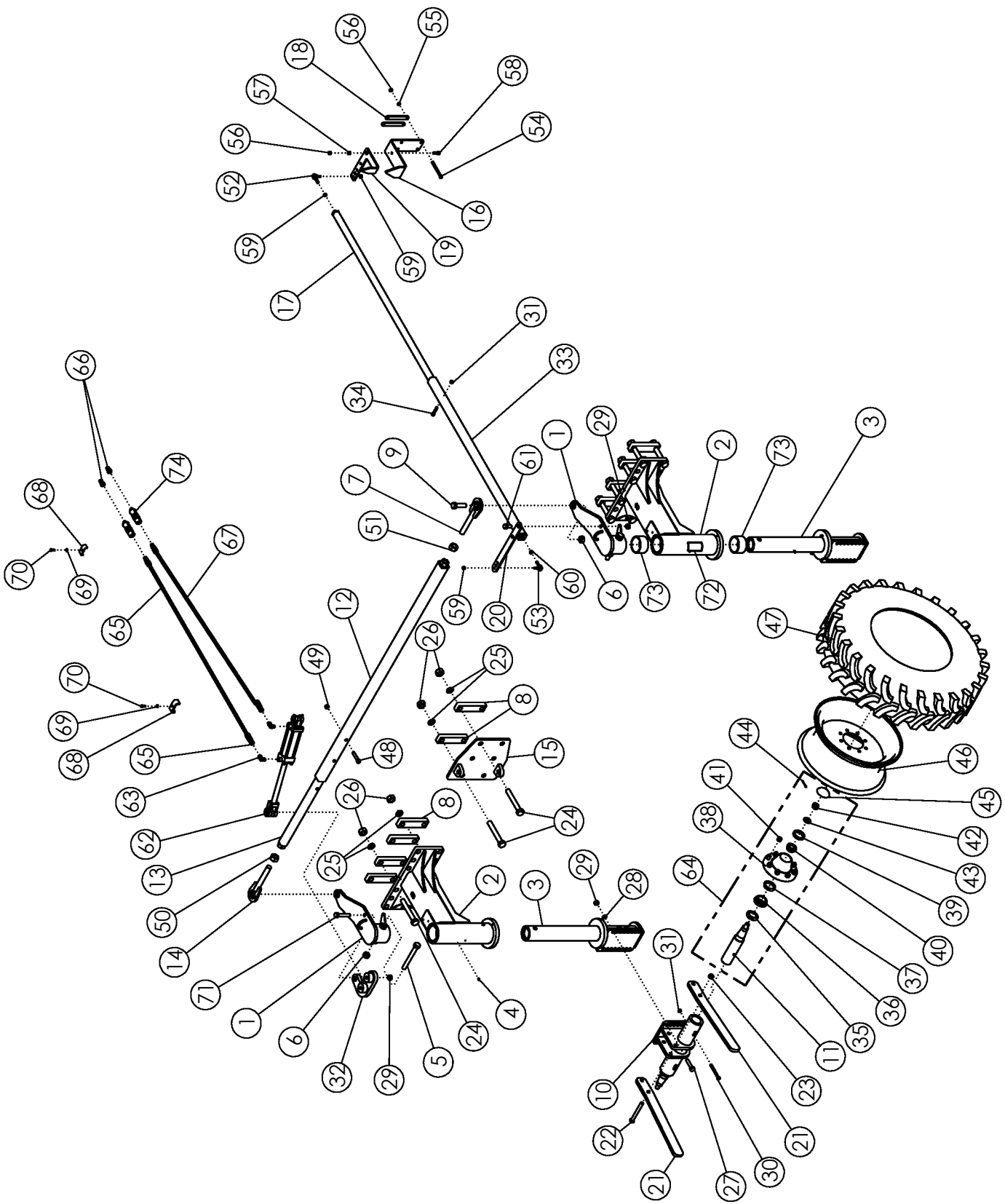




## REAR STRUT STD ADJ 23.5/55-26

ITEM	PART NO.	DESCRIPTION	QTY
1	73445	WLDMT-STRUT LH UPPER 23.5	1
	73469	WLDMT-STRUT RH UPPER 23.5 (NOT SHOWN)	1
2	301807	ASSY-STRUT LH LOWER W/CUPS PAINTED	1
	301808	ASSY-STRUT RH LOWER W/CUPS PAINTED (NS)	1
3	73466	BUSHING-SPRING 2.25 X 2.0 X 2.0 L (REF)	2
4	73369	PIN-ROLL: .38 X 3.50 ZP	1
5	35519-1*	ASSY-SPINDLE: 3.13 X 14.5 CRS	1
6	35343	ASSY-LH TIRE & WHEEL 23.5/55-26	1
	35344	ASSY-RH TIRE & WHEEL 23.5/55-26 (NOT SHOWN)	1
	35345	TIRE 23.5/55-26	1
	35346	WHEEL 26X20 WIDE 10 BOLT (SILVER)	1
7	1011618	BOLT-HEX: .50 X 5.00 NC GR5 ZP	1
8	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	1
9	1011748*	ZERK - GREASE	2
10	64143	BAR - BOLTING	4
11	302426	BOLT-HEX: 1.125 X 8.50 NC GR8 ZP	8
12	64147	WASHER-LOCK: 1.125 ZP	8
13	64146	NUT-HEX: 1.125 NC GR2 ZP	8
14	59045	SCRAPER	1
15	1016598	BOLT- .75 X 2.50 NC GR5 ZP	2
16	1017000	NUT-TOPLOCK: .75 NC GR5 ZP	2
17	301683	SEAL-SINGLE TIRE STRUT	2
18	301677	SEAL CAP 8R LOWER STRUT 23.5 ADC	2
19	301672	HUB CAP	2
20	301803	PLATE-SEAL CAP CLAMP	2
21	301804	BOLT-CRG: .25 X 1.25 NC GR5 ZP	4
22	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	4
23	301673	BEARING CUP-INNER (TIMKEN 529)	2
24	301678	PIN-STRUT REAR ADJ 23.5 ADC W/BEARINGS HARDENED	1
25	301682	PIN-COTTER: .313 X 3.5 ZP	2
26	301685	NUT-HEX: SLOT 2.00 UN GR2 NP	2
27	301679	WASHER-FLAT: 2.00 X 2.75 X .125	2
28	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	1
29	1011581	WASHER-LOCK: .50 ZP	1
30	35519-2*	ASSY-HUB 10 BOLT-11.25 BC-12000#	1
31	301674	BEARING CUP-OUTER (TIMKEN 520X)	2
32	320143*	SEAL- OIL	1
33	320144*	BEARING-CONE OUTER	1
34	320145*	BEARING-CONE INNER	1
35	320146*	CAP-HUB	1
36	320148*	GASKET-CAP HUB	1
37	1011596*	BOLT-HEX: .31 X .50 NC GR5 ZP	4
38	320147*	NUT-WHEEL	10
39	35519	ASSY-HUB&SPINDLE: 10-BOLT 12000#	1
40	320140*	BEARING CUP-INNER	2
41	320141*	BEARING CUP-OUTER	2
42	303779	ASSY-SINGLE STRUT 23.5 UPPER LH	1
	303780	ASSY-SINGLE STRUT 23.5 UPPER RH	1
43	303781	ASSY-SINGLE STRUT 23.5 LOWER (LH - NON-ADC -- RH - ADC)	1
	303782	ASSY-SINGLE STRUT 23.5 LOWER (RH - NON-ADC -- LH - ADC)	1

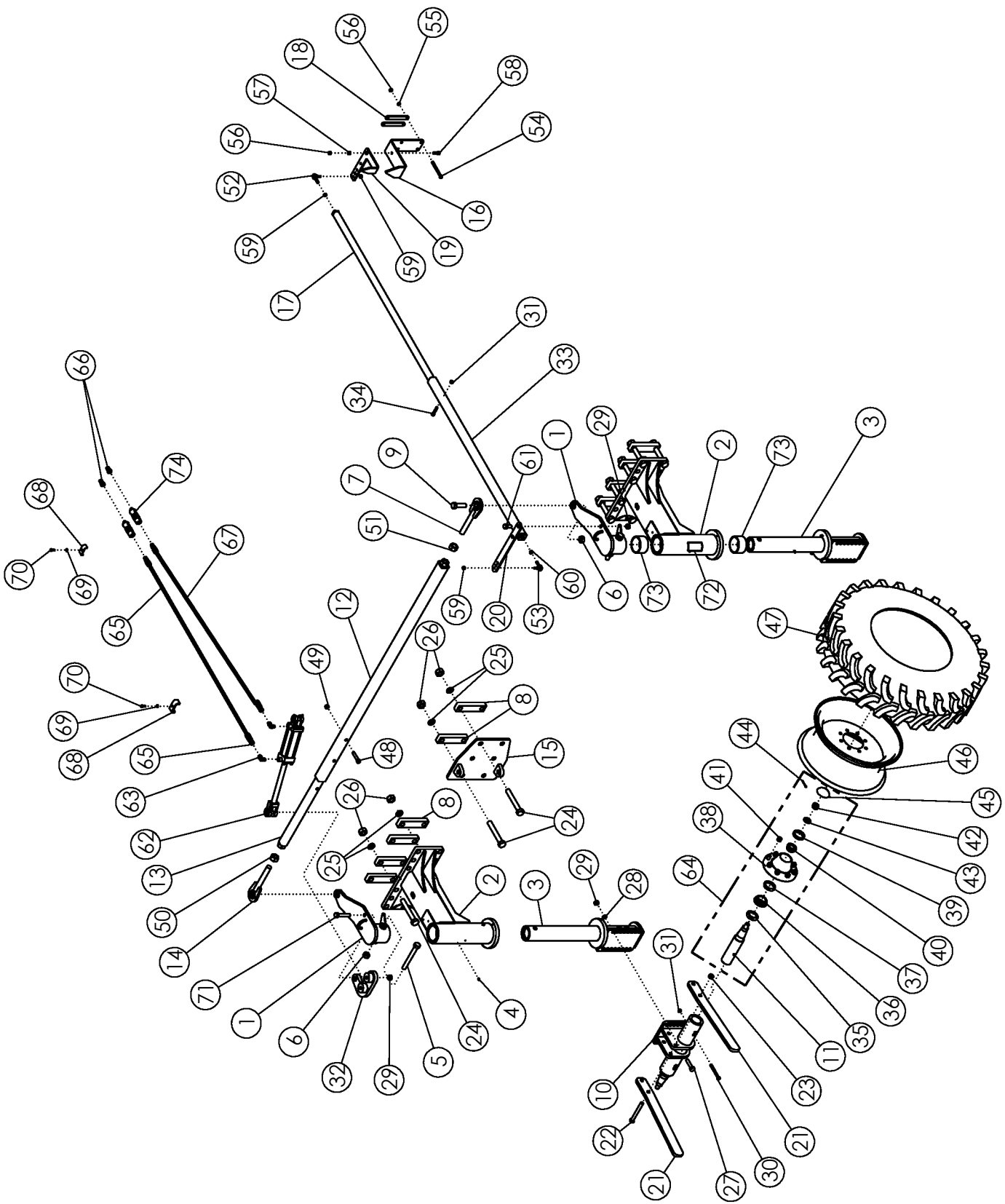
\* ITEMS INCLUDED IN ITEM 39



## STEERABLE REAR STRUTS

ITEM	PART NO.	DESCRIPTION	QTY
1	58240	WLDMT - STEERING ARM	2
2	58285	WLDMT-STEERING HOUSING R.H.	1
3	58238	WLDMT - KING PIN	2
4	1011748	ZERK - GREASE	10
5	1033376	BOLT-HEX: 1.0 x 8.50 NC GR8 ZP	2
6	1016969	NUT-TOPLOCK: 1.00 NC GR5 ZP	4
7	58186	WLDMT-TIE ROD RH	1
8	64143	BAR - BOLTING	6
9	1032276	BOLT-HEX: 1.0 x 3.50 NC GR8 ZP	2
10	57233	WLDMT - MOUNT STANDARD	2
11	52954	SPINDLE-STANDARD	4
12	58374	WLDMT-TIE ROD EXTENSION	1
13	58341	WLDMT-TIE ROD	1
14	58203	WLDMT-TIE ROD LH	1
15	58239	WLDMT-STEERING HOUSING LH	1
16	53278	MOUNT-INDICATOR	1
17	59492	*ASSY DESC.*	1
18	56809	BAR-BOLTING	2
19	58348	INDICATOR	1
20	58346	ARM-STEERING INDICATOR	1
21	59045	SCRAPER	4
22	1012059	BOLT-HEX: .75 X 6.50 NC GR5 ZP	4
23	1017000	NUT-TOPLOCK .75 NC GR5 ZP	4
24	64145	BOLT-HEX: 1.125 X 8.00 NC GR8 ZP	12
25	64147	WASHER-LOCK: 1.125 ZP	12
26	64146	NUT-HEX: 1.125 NC GR2 ZP	12
27	1012059	BOLT- .75 X 3.00 NC GR5 ZP	12
28	1012061	WASHER-LOCK: .75 ZP	12
29	1011620	NUT: .750 NC	15
30	1011618	BOLT-HEX: .50 X 5.00 NC GR5 ZP	4
31	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	5
32	58123	PLATE	1
33	59493	WLDMT-TIE ROD EXTENSION	1
34	1011610	BOLT-HEX: .50 x 2.50 NC GR5 ZP	1
35	53619	SEAL	4
36	53621	CONE-BEARING	4
37	53622	CUP-BEARING INNER	4
38	53623	HUB-WHEEL 8 BOLT	4
39	52243	BEARING CUP	4
40	53620*	BEARING-CONE	4

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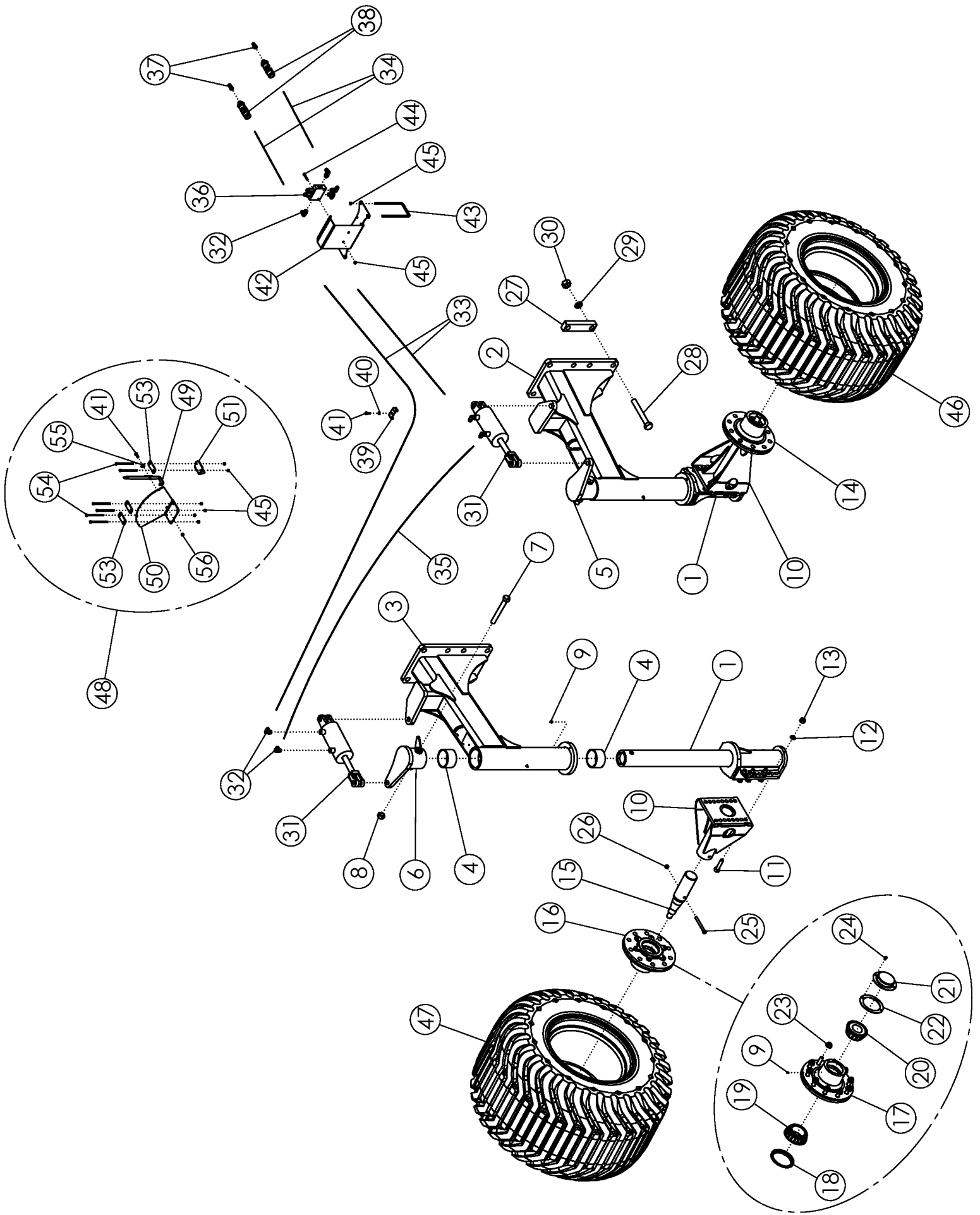




## STEERABLE REAR STRUTS (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
41	53625*	NUT-WHEEL: .63-18NF	32
42	1030726*	NUT-SPINDLE: 1.00 NF NP	4
43	1030728*	WASHER-SPINDLE: 1.06ID X 2.13OD	4
44	1030797*	PIN-COTTER: .19 X 1.75 NP	4
45	53624*	HUB CAP	4
46	56903	WHEEL W10 X 24 8 BOLT (1.875 POS)	4
47	56976	TIRE 11.2-24 10 PLY R1	4
	68973	TUBE-REPAIR 11.2-24 (NOT SHOWN)	AR
48	1030704	BOLT-HEX: .63 X 3.25 NC GR5 ZP	1
49	1011578	NUT-HEX: .63 NC GR2 ZP	1
50	1030729	NUT-HEX: 1.25 NC GR2 ZP LH	1
51	1011621	NUT-HEX: 1.25 NC GR2 ZP	1
52	58350	BALL JOINT ROD END 1/2-20NF RH	1
53	58351	BALL JOINT ROD END 1/2-20NF LH	1
54	1016660	BOLT-HEX: .50 X 5.50 NC GR5 ZP	4
55	1011581	WASHER-LOCK: .50 ZP	4
56	1011577	NUT-HEX: .50 NC GR2 ZP	5
57	56884	BUSHING-INDICATOR REAR STRUT	1
58	1011607	BOLT-HEX: .50 X 1.50 NC GR5 ZP	1
59	58355	NUT-HEX: .50 NF GR5 ZP RH	3
60	58366	NUT-HEX: .50 NF GR5 ZP LH	1
61	58367	BOLT-HEX: .75 X 1.50 NC GR5 ZP	2
62	58890	CYLINDER HYDRAULIC 3 X 8	1
	301314	SEAL KIT FOR 58890 UNIVERSAL	
63	58560	FTG-ELBOW: 8MB-8MJ-90	2
64	53167	ASSY-HUB & SPINDLE 8 BOLT	2
65	300029	HOSE: .50 X 276 8MB-8FJX	1
66	36290	PIONEER TIP 8010-15P (#8 ORB)	2
67	66604	HOSE: .50 X 290 8FJX-8MB	1
68	50714	CLAMP 1/2" ZP	4
69	1011586	WASHER-LOCK: .38 ZP	4
70	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	4
71	1011625	BOLT-HEX: .75 X 4.00 NC GR5 ZP	2
72	303969	DECAL-TIRE 11.2-24	1
73	59205	BUSHING-BORED 4.5 X 4.025	4
74	301908	HYD LABEL: .50 RED/GRAY SET	1

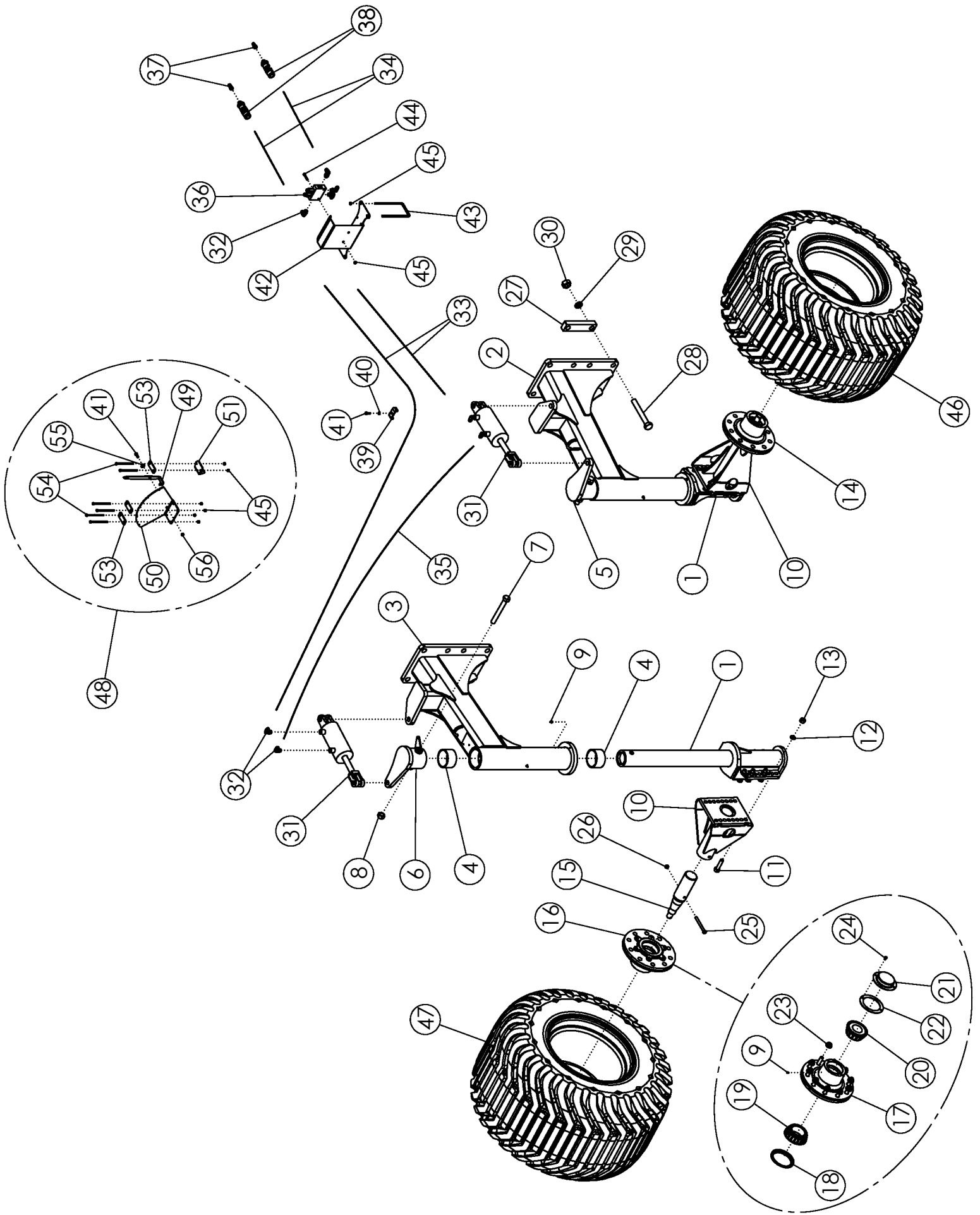
\* Items are included in Item 64



## SINGLE STEERABLE REAR STRUT 710/40R22.5

ITEM	PART NO.	DESCRIPTION	QTY
1	302045	WLDMT-WHEEL SWMVL	2
2	302036	WLDMT-STEERING HOUSING RH	1
3	302035	WLDMT-STEERING HOUSING LH	1
4	59205	BUSHING-BORED 4.500 X4.025	4
5	302266	WLDMT-STEERING ARM RH	1
6	302056	WLDMT-STEERING ARM LH	1
7	1030725	BOLT-HEX: 1.00 X 8.00 NC GR8 ZP	2
8	1016969	NUT-TOPLOCK: 1.00 NC GR8 ZP	2
9	1011748*	ZERK-GREASE: .25 UNF STRAIGHT	8
10	302463	WLDMT-BOLT WHEEL POD EXT	2
11	1012059	BOLT-HEX: .75 X 3.00 NC GR5 ZP	16
12	1012061	WASHER-LOCK: .75 ZP	16
13	1011620	NUT-HEX: .75 NC GR2 ZP	16
14	35519	ASSY-HUB & SPINDLE: 10-BOLT 12000#	2
15	35519-1*	SPINDLE: 3.13 X 14.5	2
16	35519-2*	ASSY-HUB 10 BOLT-11.25 BC 12000#	2
17	320139*	HUB-WHEEL 10 BOLT-11.25 (BLACK)	2
18	320143*	SEAL-OIL	2
19	320144*	BEARING CONE-OUTER	2
20	320145*	BEARING CONE-INNER	2
21	320146*	CAP-HUB	2
22	320148*	GASKET-CAP HUB	2
23	320147*	NUT-WHEEL	20
24	1011596*	BOLT-HEX: .31 X .50 NC GR5 ZP	8
25	1011618	BOLT-HEX: .50 X 5.00 NC GR5 ZP	2
26	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
27	64143	BAR-BOLTING	8
28	302426	BOLT-HEX: 1.12 X 8.50 NC GR8 YZP	16
29	64147	WASHER-LOCK: 1.13 GR2 ZP	16
30	64146	NUT-HEX: 1.125 NC GR5 ZP	16
31	302265	CYL-REPHASE IN SERIES, 4.0 X 6.0 SLAVE	2
32	58560	FTG-ELBOW: 8MB-8MJ 90	8
33	58377	HOSE: .50 X 172 8FJX-8FJX	2
34	37705	HOSE: .50 X 128 8FJX-8MB	2
35	73496	HOSE: .50 X 144 8FJX-8FJX	1
36	73426	VALVE-DUAL COUNTER BALANCE	1
37	36290	PIONEER TIP 8010-15P (#8 ORB)	2
38	301908	HYD LABEL: .50 RED/GRAY SET	1
39	50714	CLAMP 1/2" ZP	4
40	1011586	WASHER-LOCK: .38 ZP	4
41	1011600**	BOLT-HEX: 38 X 1.00 NC GR5 ZP	5

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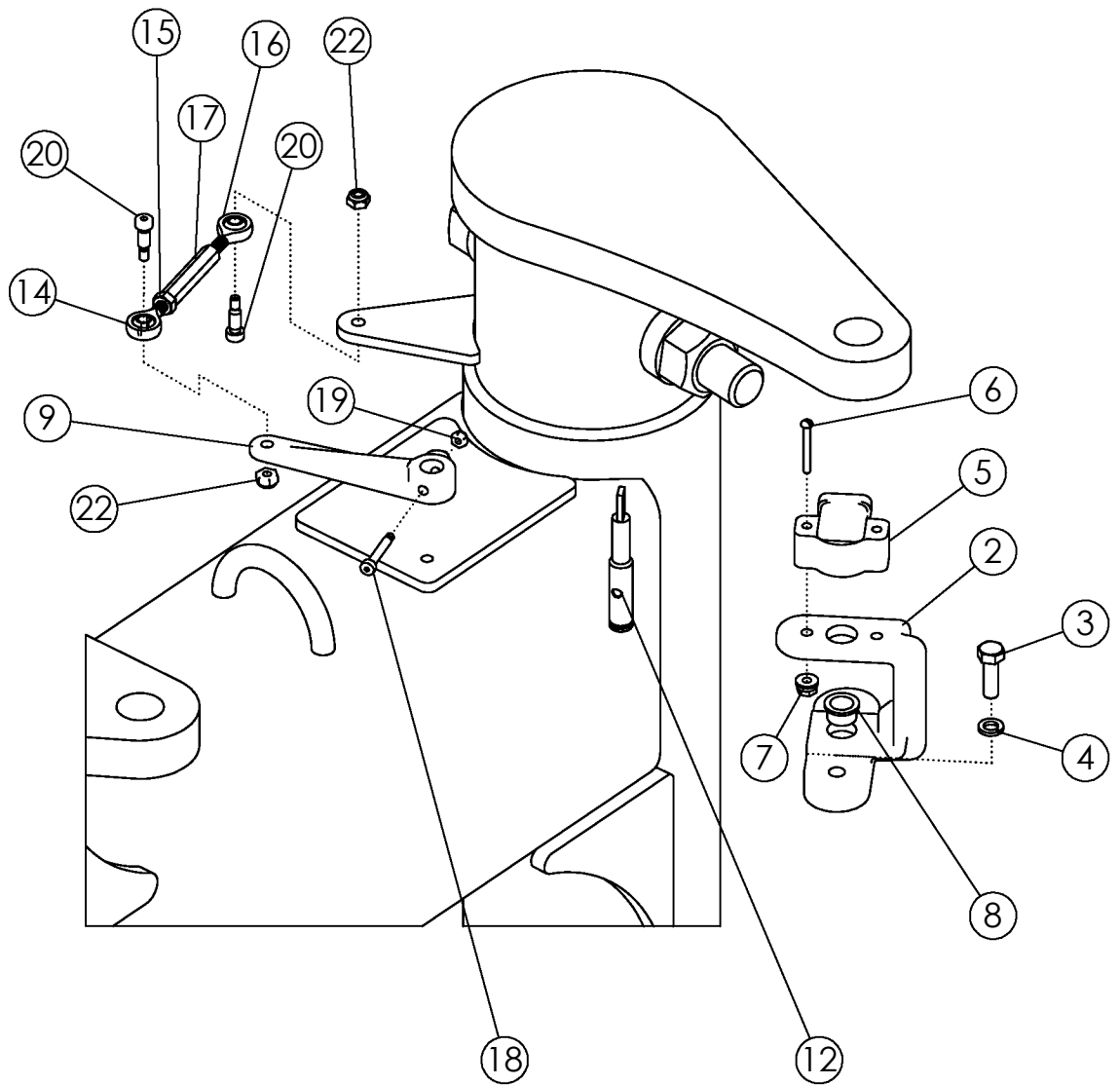
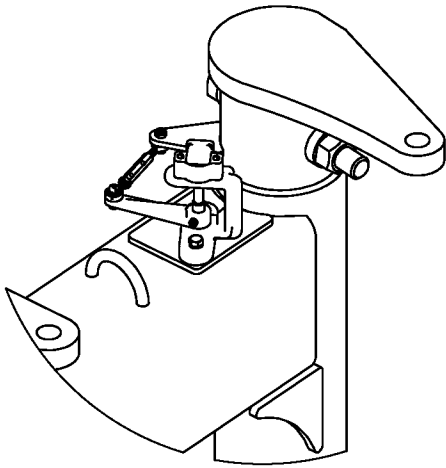
## SINGLE STEERABLE REAR STRUT 710/40R22.5 (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY
42	302931	PLATE-COUNTER BALANCE VALVE MOUNT	1
43	304031	U-BOLT: .375 X 8.13 X 4.00 X 8.13 ZP	2
44	1013424	BOLT-HEX: .31 X 1.75 NC GR5 ZP	2
45	1030700**	NUT-TOPLOCK: .31 NC GR5 ZP	12
46	302569	TIRE-MNTD: 710/40R22.5 RH	1
	302571	WHEEL 22.5 X 24.5 OUTSET	
	302572	TIRE 710/40R22.5 SUPERFLOT	
47	302570	TIRE-MNTD: 710/40R22.5 LH	1
	302571	WHEEL 22.5 X 24.5 OUTSET	
	302572	TIRE 710/40R22.5 SUPERFLOT	
48	302897	ASSY-SINGLE TIRE STEERING INDICATOR	1
49	73434**	PLATE-INDICATOR DIAL	1
50	73435**	PLATE-INDICATOR GAUGE	1
51	73436**	PLATE-INDICATOR CABLE MOUNT	1
52	73441**	PUSH-PULL CABLE 10-32 X 9' 4" STRK (NOT SHOWN)	1
53	301931**	PLATE-BOLTING BAR STEERING INDICATOR	3
54	302363**	BOLT-HEX: .31 X 5.00 NC GR5 ZP	6
55	1011828**	WASHER-FLAT: .38 ZP	2
56	1016999**	NUT-TOPLOCK: .38 NC GR5 ZP	1
57	37761**	P-CLIP .38 X 1.00 (NOT SHOWN)	1

\*ITEMS INCLUDED IN ITEM 14

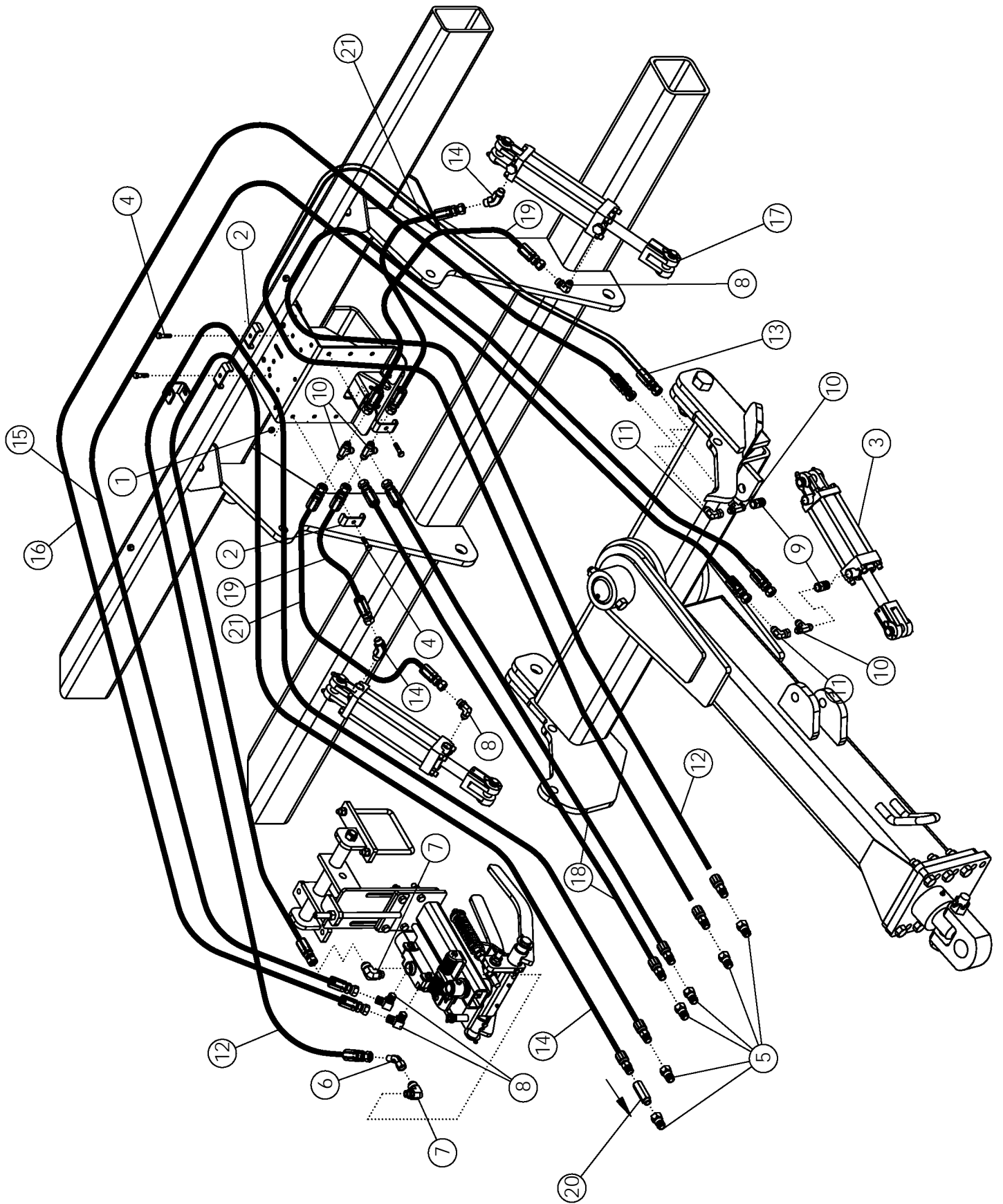
\*\*ITEMS INCLUDED IN ITEM 48

ASSEMBLED VIEW



## KIT JD TOUCHSET FOR SINGLE STEERABLES

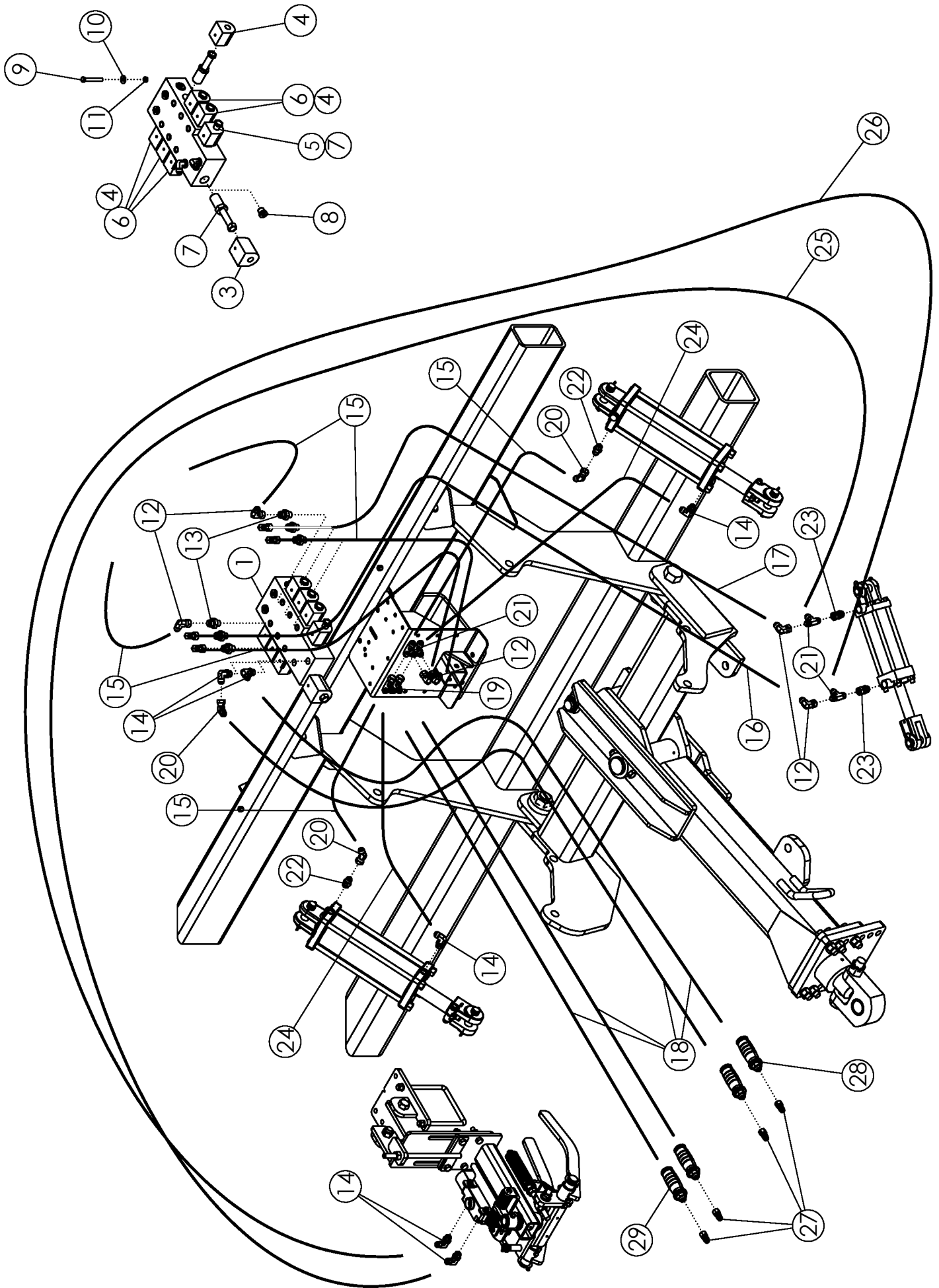
ITEM	PART NO.	DESCRIPTION	QTY
1	302778	HARNESS-JOHN DEERE TOUCH SET	1
2	306821	SENSOR BRACKET-DLS	1
3	1011598	BOLT-HEX: .31 X 1.00 NC GR5 ZP	2
4	1029115	WASHER-LOCK: .31 ZP	2
5	73492	AH233087	1
6	1011303	SCREW-MACHINE RND SLT #10-24 X 1.25	2
7	1026591	NUT-K-LOCK: #10-24 NC GR2 ZP	2
8	306822	GROMMET-DLS SHAFT	1
9	306823	LEVER-DLS	1
10	306825	SUPPORT-DLS SHAFT (NOT SHOWN)	1
11	306826	O-RING (NOT SHOWN)	1
12	306827	SHAFT-DLS	1
14	306828	BALL JOINT ROD END, 1/4"-28 RH	1
15	1011579	NUT-HEX: .25 NF GR2 ZP	1
16	306829	BALL JOINT ROD END, 1/4"-28 LH	1
17	306830	TURNBUCKLE	1
18	306831	BOLT-SHLDR: 3/16" X 1.0" SHLDR L X #8-32	1
19	62617	NUT-NYLOCK: #8-32 GR2 ZP	1
20	306832	BOLT-SHLDR: 1/4" X 1/2" SHLDR L X #10-24	2
21	65695	WASHER-FLAT: .25 SS (IF NEEDED)	1
22	67079	NUT-NYLOCK: #10-24 GR2 ZP	2



# ROW FINDER AND HITCH HYDRAULICS

ITEM	PART NO.	DESCRIPTION	QTY
1	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	6
2	50714	CLAMP .50 ZP	6
3	58891	CYLINDER-HYDRAULIC 4 X 8" 3000	1
	301315	SEAL KIT FOR 58991 UNIVERSAL	
4	1011602	BOLT-HEX: .38 X 1.50 NC GR5 ZP	6
5	36290	PIONEER TIP 8010-15P (#8 ORB)	6
6	57663	FTG-ELBOW: 8MJ-8FJX-45	1
7	65901	FTG-ELBOW: 10MB-8MJ-90	2
8	58560	FTG-ELBOW: 8MB-8MJ-90	4
9	56941	FTG-ADAPTER: 8MB-8FJX	2
10	57667	FTG-TEE: 8MJ-8MJ-8MJ	4
11	57668	FTG-ELBOW: 8MJ-8FJX 90	2
12	300037	HOSE: .50 X 153 8MB-8FJX	2
13	300038	HOSE: .50 X 150 8MB-8FJX	2
14	58515	FTG-ELBOW: 8MB-8MJ-45	2
15	57672	HOSE: .50 X 098 8FJX-8FJX	1
16	57673	HOSE: .50 X 096 8FJX-8FJX	1
17	62082	CYLINDER-HYDRAULIC 4 X 10" 3000	2
	301315	SEAL KIT FOR 62082 UNIVERSAL	
18	301735	HOSE: .50 X 112 8MB-8FJX	2
19	57676	HOSE: .50 X 031 8FJX-8FJX (6R/8R)	2
	1015221	HOSE: .50 X 040 8FJX-8FJX(12R)	
20	300070	CHECK VALVE 8MB-8FB FLOW F-->M (FC-08R)	1
21	57677	HOSE: .50 X 021 8FJX-8FJX (6R/8R)	2
	1018115	HOSE: .50 X 030 8FJX-8FJX (12R)	

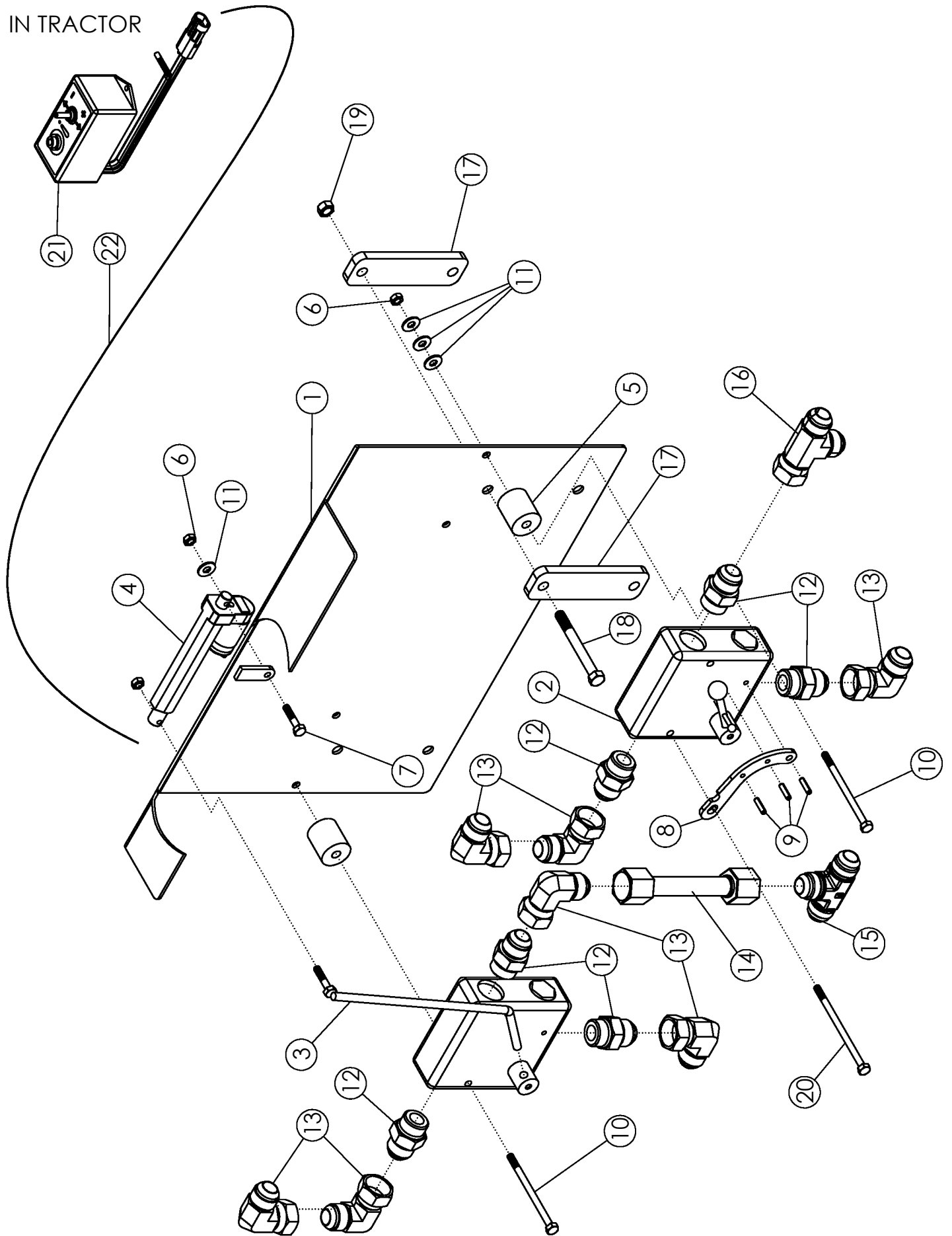
**\*\*IMPORTANT\*\* ITEM 20 (PN: 300070-CHECK VALVE) MUST BE INSTALLED AS SHOWN PER THE DIAGRAM, TO PREVENT PREMATURE ROWFINDER VALVE FAILURE.**



### 3 BANK VALVE W/TOGGLE

ITEM	PART NO.	DESCRIPTION	QTY
1	302770	VALVE-FASSE 3 BANK W/ CTRL BOX	1
2	301277	HARNESS-FASSE VALVE (3 BANK) (NOT SHOWN)	1
3	301279	COIL-LARGE	2
4	301280	COIL-SMALL	6
5	62866	CARTRIDGE-FASSE	1
6	69632	CARTRIDGE-FASSE DUAL POPPET	6
7	62868	CARTRIDGE-FASSE	1
8	301732	PLUG-CAVITY	1
9	1019828	BOLT-HEX: .38 X 2.75 NC GR5 ZP	2
10	1011828	WASHER-FLAT: .38 ZP	8
11	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	2
12	57668	FTG-ELBOW: 8MJ-8FJX 90	10
13	62024	FTG-ADAPTER: 6MB-8MJ	6
14	58560	FTG-ELBOW: 8MB-8MJ 90	6
15	57677	HOSE: .50 X 021 8FJX-8FJX	6
16	64087	HOSE: .50 X 070 8FJX-8FJX	1
17	57012	HOSE: .50 X 058 8FJX-8FJX	1
18	37705	HOSE: .50 X 128 8FJX-8MB	4
19	63015	FTG-TEE: 8MJ-8FJX-8MJ	2
20	57663	FTG-ELBOW: 8MJ-8FJX-45	3
21	57667	FTG-TEE: 8MJ-8MJ-8MJ	4
22	56226	FTG-ADAPTER: 8MB-8MJ	2
23	56941	FTG-ADAPTER: 8MB-8FJX	2
24	57676	HOSE: .50 X 031 8FJX-8FJX	2
25	57673	HOSE: .50 X 096 8FJX-8FJX	1
26	57672	HOSE: .50 X 098 8FJX-8FJX	1
27	36290	PIONEER TIP 8010-15P (#8 ORB)	4
28	301908	HYD LABEL: .50 RED/GRAY SET	1
29	301911	HYD LABEL: .50 BLACK/GRAY SET	1

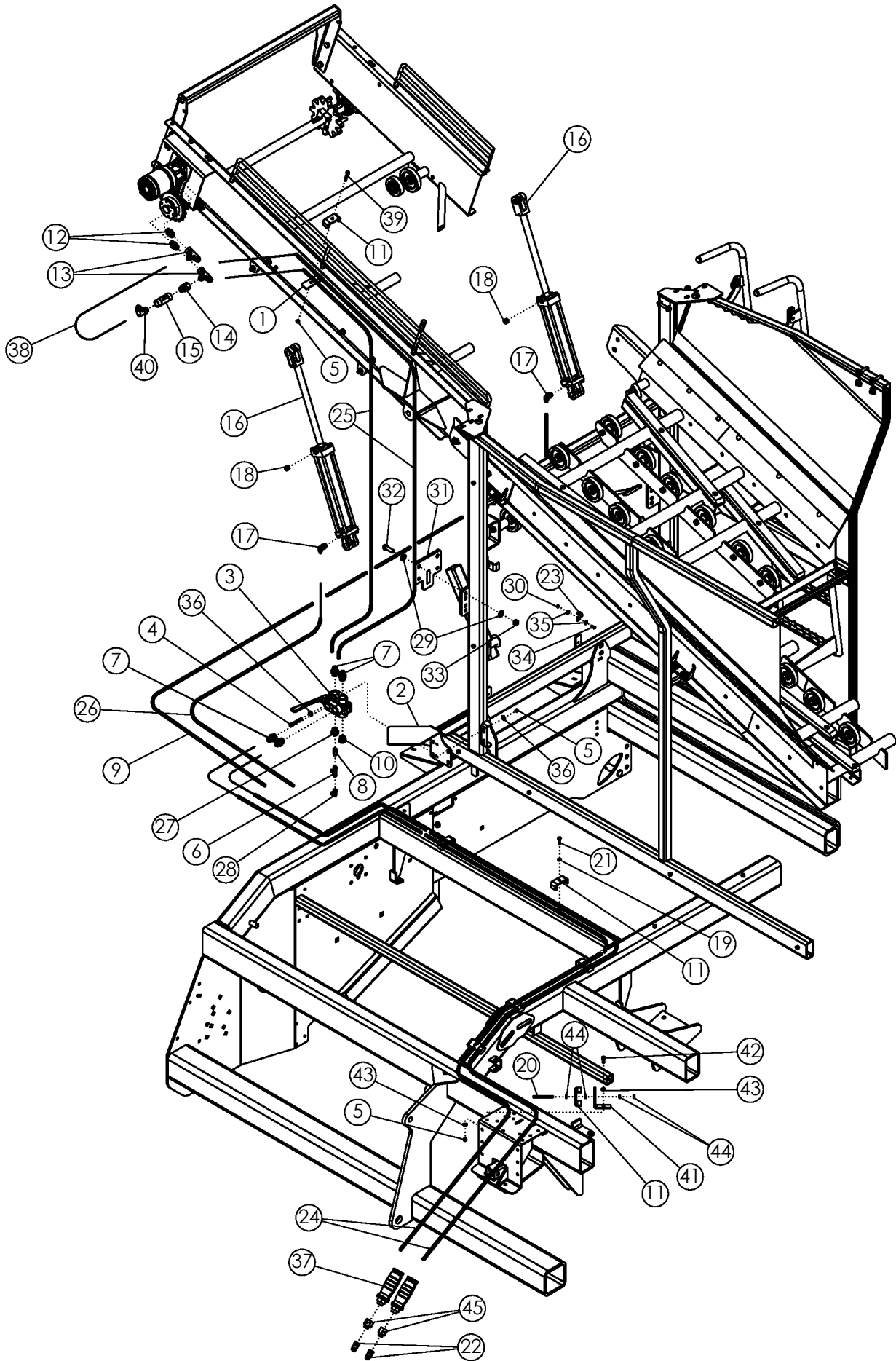
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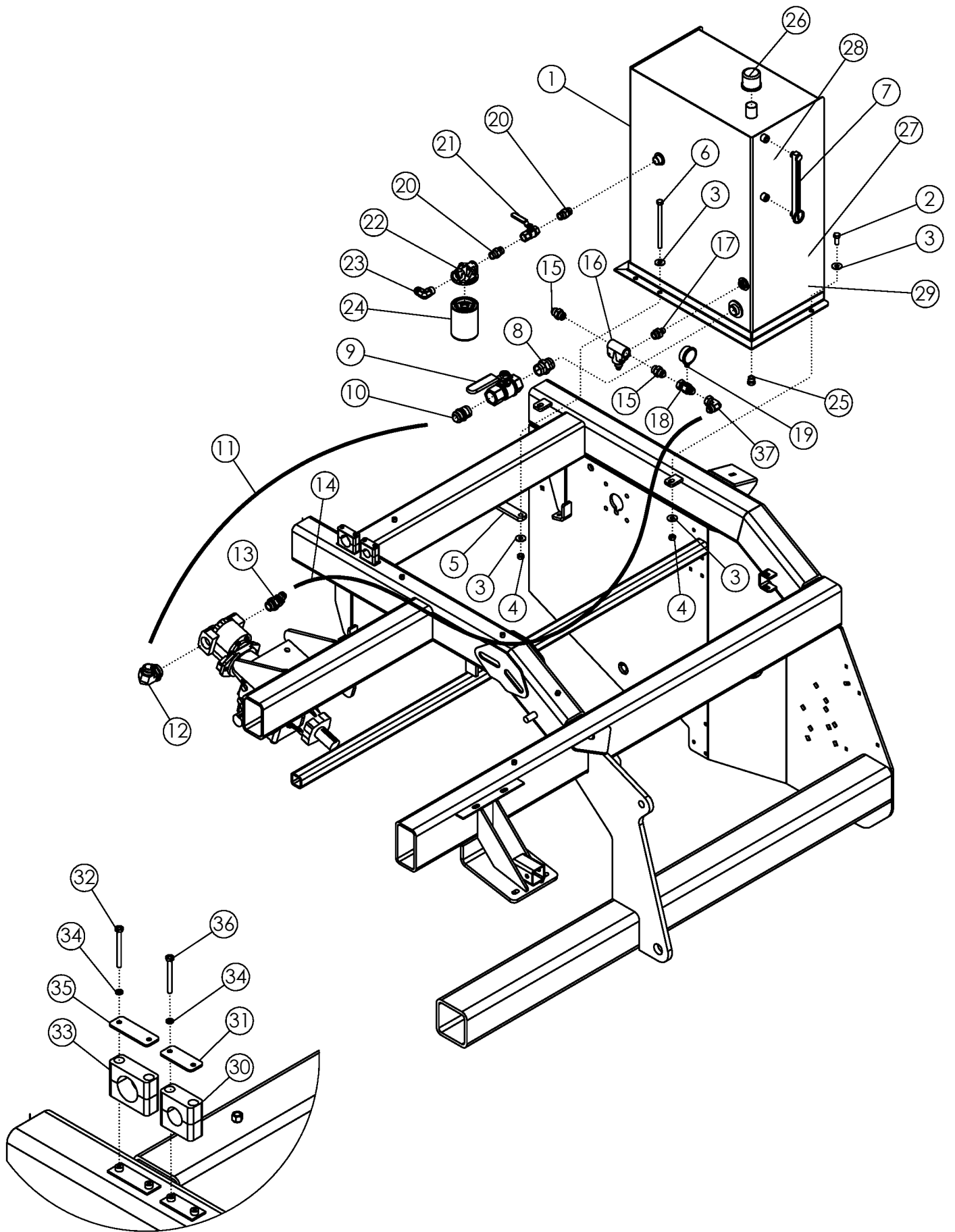
## VALVE GROUP: DUAL MOTOR SCRUB

ITEM	PART NO.	DESCRIPTION	QTY
1	68092	WLDMT-BRACKET FLOW CONTROL	1
2	301266	VALVE-FLOW CONTROL- 12FB	2
	301375	SEAL KT-VALVE FLOW CONTROL #301266	
3	59524	WLDMT-ARM FLOW CONTROL Z.P.	1
4	59633	ACTUATOR-12VDC 4" STROKE	1
5	59463	SPACER	4
6	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	6
7	1013940	BOLT-HEX: .25 X 1.25 NC GR5	1
8	59206	BRACKET-FLOW CONTROL ZP	1
9	54314	PIN-ROLL .19 X .75 ZP	3
10	1030776	BOLT-HEX: .25 X 4.00 NC GR5	3
11	1020416	WASHER-FLAT: .25 ZP	15
12	65918	FTG-ADAPTER: 12MB-12MJ	6
13	59041	FTG-ELBOW: 12MJ-12FJX 90	7
14	63471	ASSY-TUBE LINE .75 X 5.25 0-0	1
15	58986	FTG-TEE: 12MJ-12MJ-12MJ	1
16	59888	FTG-TEE: 12MJ-12FJX-12MJ	1
17	59881	BRACKET-BOLT PLATE	4
18	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	4
19	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4
20	58875	BOLT-HEX: .25 X 4.50 NC GR5 ZP	1
21	62816	ASSY-ACTUATOR CONTROL	1
22	59635	CABLE-ACTUATOR CONTROL	1



## TANK HYDRAULICS

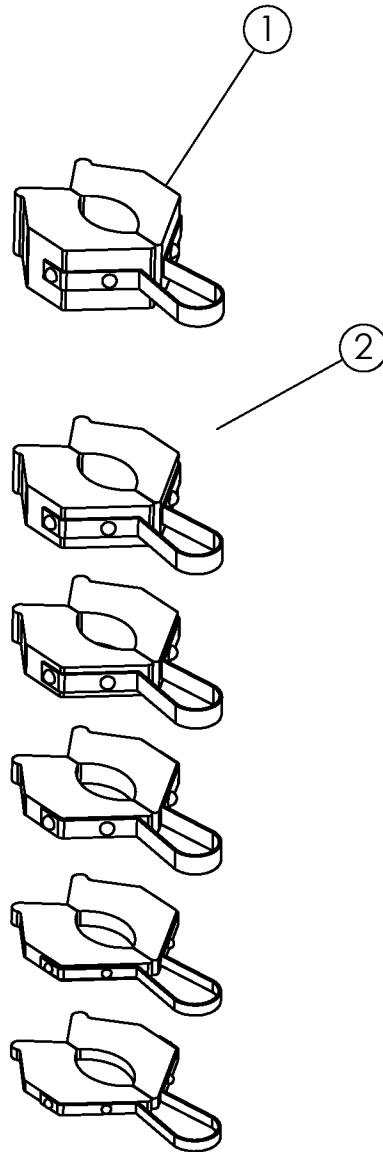
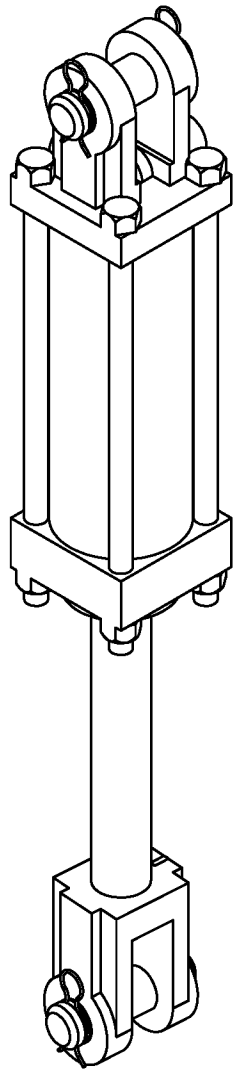
ITEM	PART NO.	DESCRIPTION	QTY
1	54825	BRACKET-HOSE ZP	2
2	304040	PLATE-VALVE HANDLE SHIELD 2200/2300/2500	1
3	304038	VALVE-SELECTOR (6-WAY) 30GPM	1
4	1013239	BOLT-HEX: .38 X 3.00 NC GR5 ZP	2
5	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	5
6	56231	FTG-TEE: 6MJ-6FJX-6MJ	1
7	65918	FTG-ADAPTER: 12MB-12MJ	4
8	300072	FITTING-RESTRICTOR (6MJ-6FJ R 1/16)	1
9	68163	HOSE: .38 X 96 6FJX-6FJX	1
10	304033	FTG-PLUG: 12MB	1
11	63753	CLAMP-HOSE: .75 ZP	12
12	59043	FTG-ADAPTER: 10MB-12MJ	2
13	59888	FTG-TEE: 12MJ-12FJX-12MJ	2
14	66249	FTG-ADAPTER: 12MB-12FJX	1
15	319088	VALVE-CHECK: 12FB-12FB	1
16	58889	CYLINDER-HYD 2.5 X 16	2
17	58557	FTG-ELBOW: 8MB-6MJ 90	2
18	58547	FTG-PLUG: 8MB BREATHER	2
19	1011586	WASHER-LOCK: .38 ZP	4
20	305042	STUD-.375 X 4.00 UNC ZP	4
21	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	4
22	36291	PIONEER TIP 8010-16P (#10 ORB)	2
23	50779	HOSE-CLAMP	2
24	332513	HOSE: .75 X 240 12FJX-12MB	2
25	62215	HOSE: .75 X 160 12FJX-12FJX	2
26	63897	HOSE: .38 X 32 6FJX-6FJX	1
27	34807	FTG-ADAPTER: 12MB-6MJ	1
28	57897	FTG-ELBOW: 6MJ-6FJX-90	1
29	1013004	WASHER-FLAT: SAE .63 ZP	16
30	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	2
31	301298	WLDMT-CYLINDER LUG	2
32	1011623	BOLT-HEX .63 X 2.00 NC GR5 ZP	8
33	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	8
34	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	2
35	1020416	WASHER-FLAT: .25 ZP	4
36	1011828	WASHER-FLAT .38 ZP	4
37	301923	HYD LABEL: .75 GREEN/GRAY SET	1
38	66245	HOSE: .75 X 024 12FJX-12FJX	1
39	59390	BOLT-HEX: .38 X 2.25 NC GR5 ZP	2
40	64060	FTG-ELBOW: 12MB-12MJ-90	1
41	59184	BRACKET-HOSE ZP	1
42	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	1
43	1014608	WASHER-FLAT: SAE .38 ZP	2
44	1013519	NUT-JAM: .38 NC GR2 ZP	7
45	311393	FTG-ADAPTER: 12FB-10MB	2





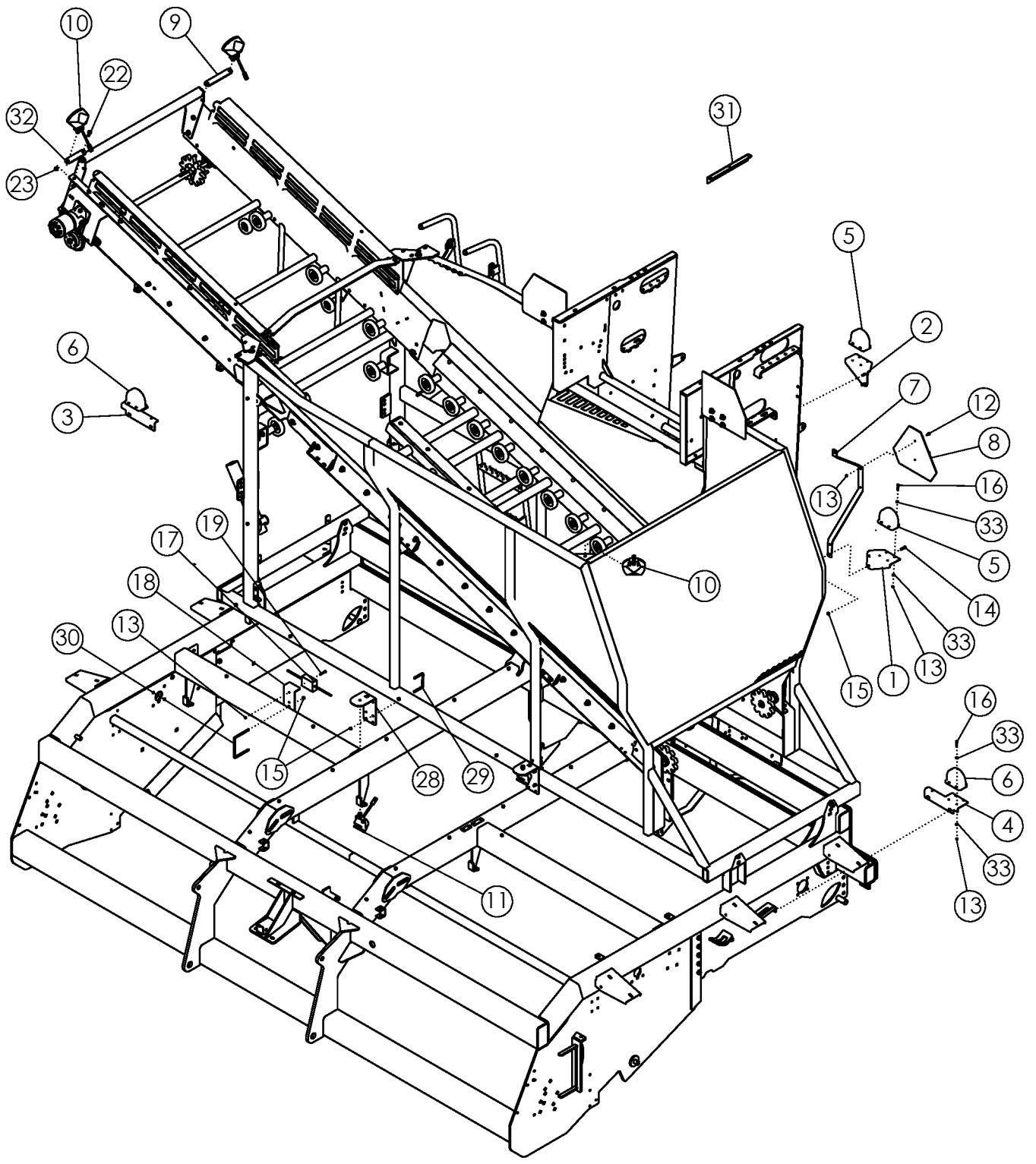
## HYDRAULIC TANK

ITEM	PART NO.	DESCRIPTION	QTY
1	58079	HYDRAULIC TANK-PAINTED	1
2	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
3	1014443	WASHER-FLAT: .50 ZP	8
4	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	4
5	58204	BAR - BOLTING	1
6	1032514	BOLT-HEX: .50 X 7.50 NC GR5 ZP	2
7	58914	GAUGE-LEVEL & TEMP	1
8	58978	FTG-ADAPTER: 20MP-20MP	1
9	58979	VALVE-BALL: 20FP-20FP	1
10	62209	FTG-ADAPTER: 20MP-20MJ	1
11	62210	HOSE: 1.25 X 066 20FJX-20FJX	1
12	58980	FTG-ELBOW: 24MB-20MJ-90	1
13	62212	FTG-ELBOW: 16MB-12MJ-45	1
14	59071	HOSE: .75 X 060 12FJX-12FJX	1
15	65918	FTG-ADAPTER: 12MB-12MJ	2
16	302997	VALVE-RELIEF 2500PSI	1
17	303000	FTG-ADAPTER: 12MB-8MP	1
18	301173	FTG-ADAPTER: 12MJ-12FJX W/4FB	1
19	301175	GAUGE-PRESSURE: 1/4"MP 3000 PSI	1
20	58196	FTG-ADAPTER: 12MP-12MP	2
21	59165	VALVE-BALL 3/4FP - 3/4FP	1
22	58690	FILTER-HEAD 4"	1
23	59044	FTG-ELBOW: 12MP-12MJ-90	1
24	303695	FILTER-HYDRAULIC 4" (10 MICRON)	1
25	55718	FTG-PLUG: 8MB	1
26	58197	CAP-FILLER	1
27	62964	DECAL-WARNING	1
28	303269	DECAL-HYDRAULIC OIL	1
29	64429	DECAL-WARNING BALL VALVE	1
30	64645	CLAMP-STAUFF 5278PPH (2 HALVES)	1
31	64646	PLATE-COVER DP5	1
32	1032287	BOLT-HEX: .25 X 2.75 NC GR5 ZP	2
33	64612	CLAMP-STAUFF 6445PPH (2 HALVES)	1
34	1013242	WASHER-LOCK: .25 ZP	4
35	64613	PLATE-COVER DP6	1
36	1032285	BOLT-HEX: .25 X 2.50 NC GR5 ZP	2
37	59041	FTG-ELBOW: 12MJ-12FJX-90	1



## **CYLINDER STOP KIT #51497 (OPTIONAL)**

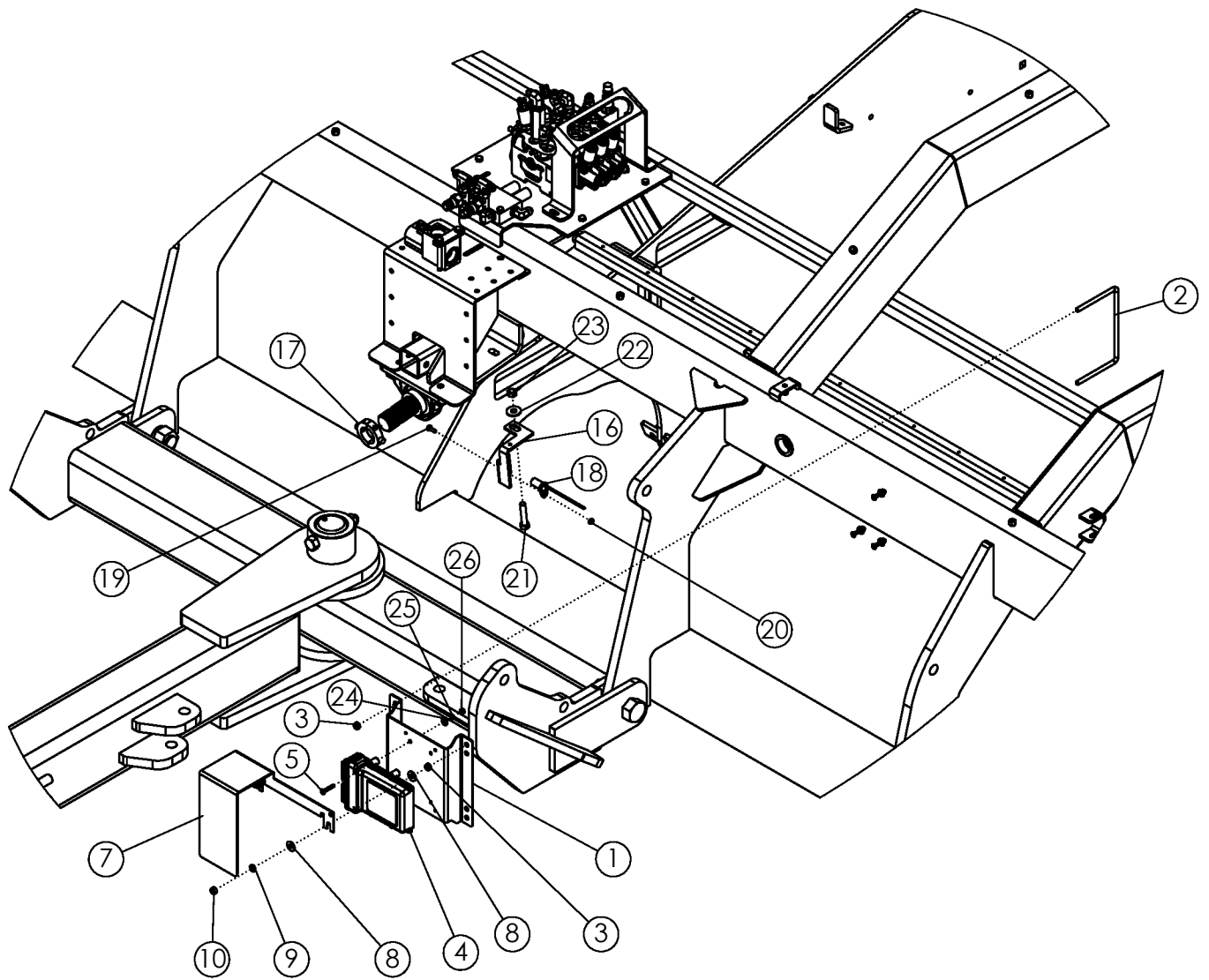
<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
1	54004	STOP-CYLINDER 1.5" (SILVER)	1
2	52320	CYLINDER STOP A-KT (.25 THRU 1.00)	1





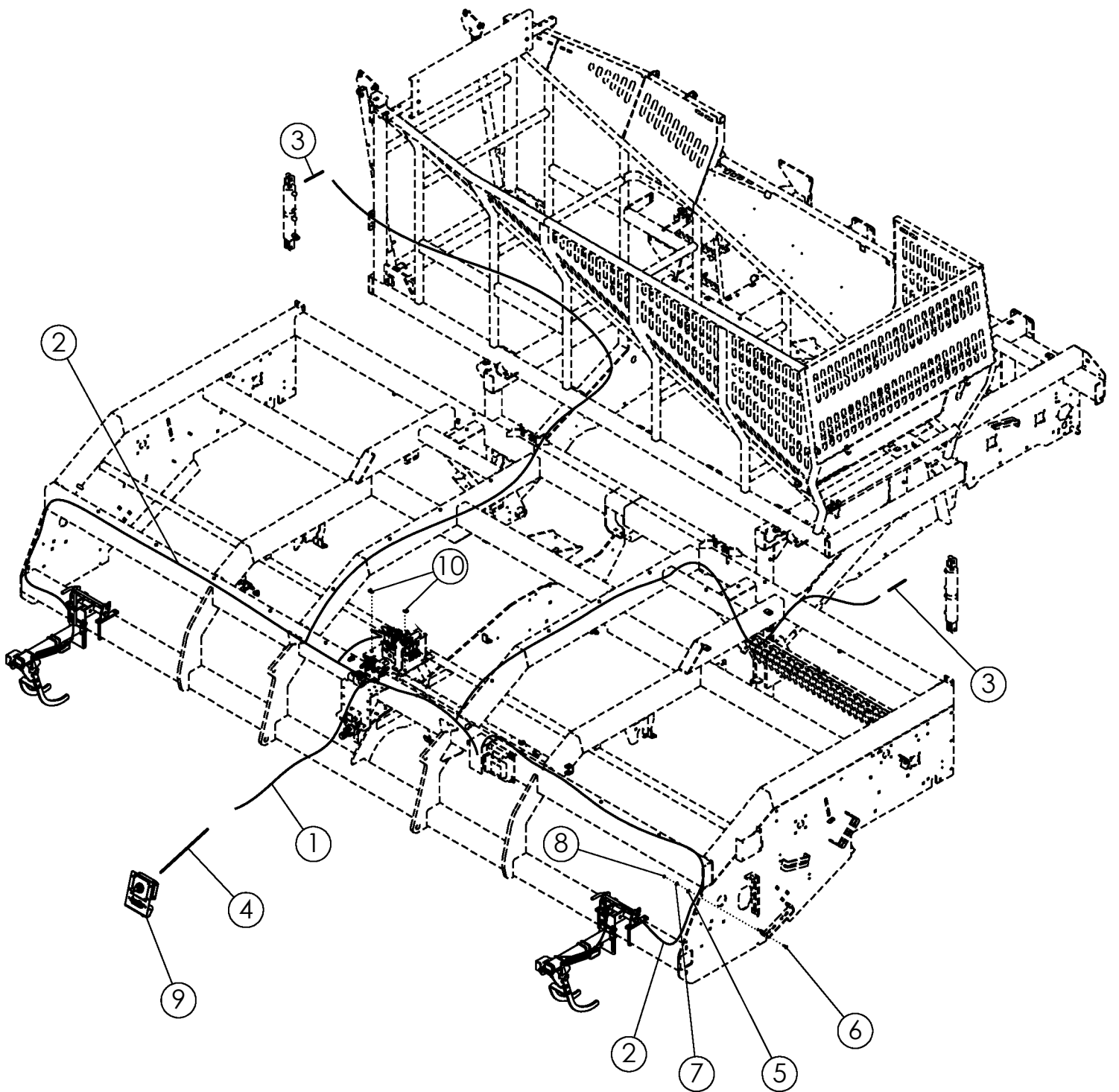
## LIGHT KIT HD

ITEM	PART NO.	DESCRIPTION	QTY
1	64236	BRACKET-LIGHT RH RED	1
2	64235	BRACKET-LIGHT LH RED	1
3	64175	BRACKET RH	1
4	64176	BRACKET LH	1
5	305218	LIGHT-RED LAMP SAE	2
6	305217	LIGHT-YELLOW LAMP SAE	2
7	64290	MOUNT-SMV SIGN	1
8	65329	SIGN-SMV ASAE	1
9	300326	PLATE-LIGHT MOUNT BOOM	2
10	301293	LIGHT-GROTE 2000 OVAL FLOOD	2
11	301294	LIGHT-GROTE T26 NEAR FLOOD	3
12	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	2
13	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	20
14	1011601	BOLT-HEX: .38 X 1.25 NC GR5 ZP	4
15	1016999	NUT-TOPLOCK .375 NC GR5 ZP	4
16	1019550	BOLT-HEX: .25 X 1.50 NC GR5 ZP	16
17	305216	HARNESS-FLASHER MODULE	1
18	301339	PLATE-LIGHT MODULE MOUNT	1
19	1016853	BOLT-HEX: .25 X .75 NC GR5 ZP	2
20	301335	HARNESS-HARVESTER MAIN	1
21	301494	HARNESS-HARVESTER 8R HAZARD	1
22	1011606	BOLT-HEX: .50 X 1.25 NC GR5 ZP	2
23	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
24	1013122	TIE-CABLE, NYLON 14.00" (NOT SHOWN)	40
25	62833	CLAMP-ADHESIVE BACKED CABLE (NOT SHOWN)	8
26	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP (NOT SHOWN)	1
27	301495	HARNESS-HARVESTER WORK LIGHT	1
28	300327	PLATE-LIGHT MOUNT	2
29	306098	U-BOLT: .375 X 3.00 X 4.00 X 3.00 ZP	4
30	64364	U-BOLT: .375 X 5.13 X 6.00 X 5.13 ZP	1
31	64047	ANGLE-GUARD	1
32	300332	PLATE-LIGHT MOUNT BOOM (FRONT)	1
33	0100979	WASHER-FLAT: SAE .25 ZP	32



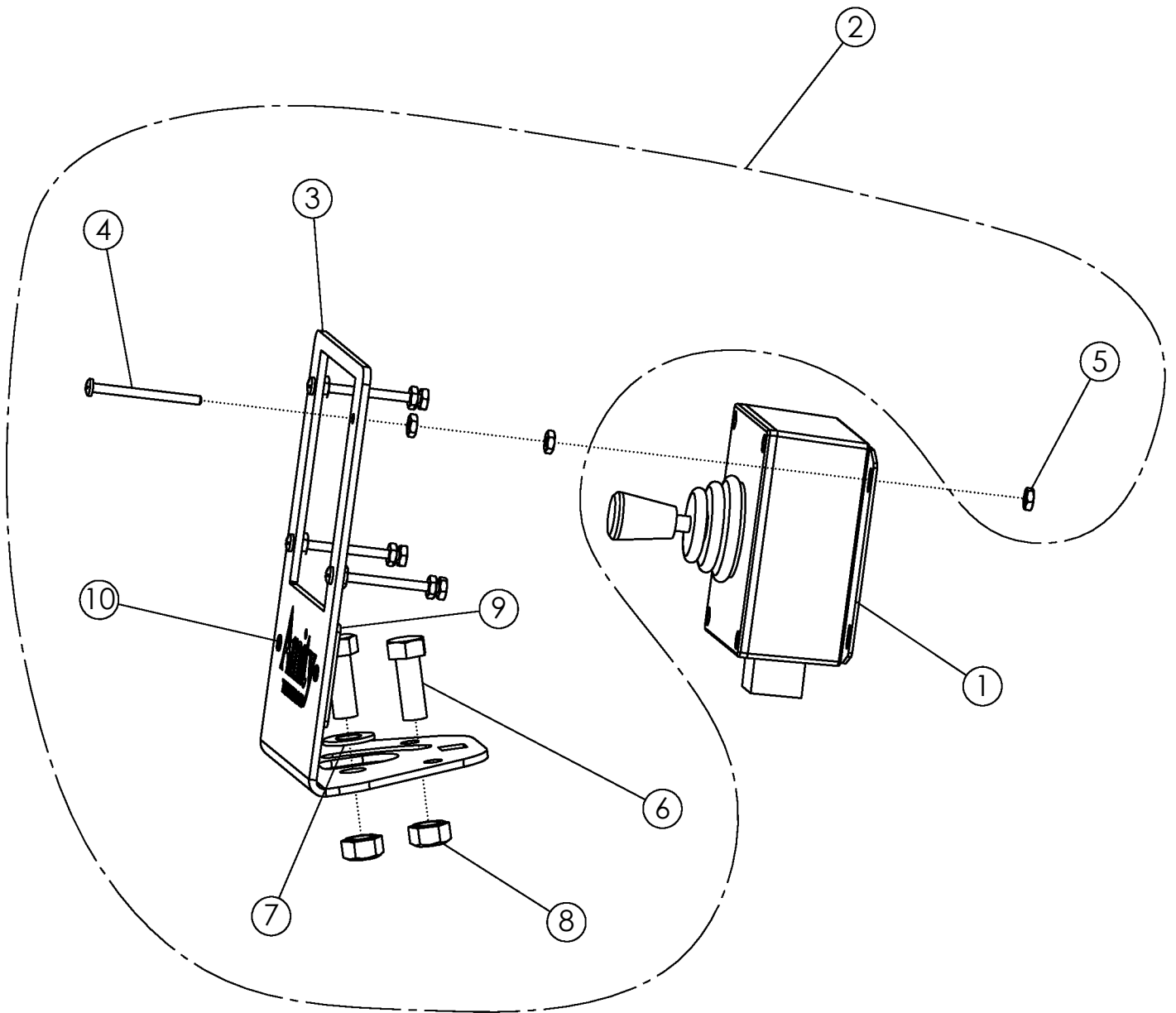
## ADC ELECTRONICS

ITEM	PART NO.	DESCRIPTION	QTY
1	301046	PLATE-MNT CONTROL BOX ADC	1
2	64244	U-BOLT: .375 X 5.13 X 8.00 X 5.13 ZP	2
3	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4
4	303422	ASSY-ADC ISOBUS CONTROLLER	1
5	53753	SCREW-F-H-S-C: .25-20 X 1.50 GR8	4
6	1026591	NUT-K-LOCK: #10-24 NC GR2 ZP	4
7	301036	PLATE-SHIELD ADC	1
8	1011828	WASHER-FLAT .38 ZP	4
9	1011586	WASHER-LOCK: .38 ZP	2
10	1011576	NUT-HEX: .38 NC GR2 ZP	2
16	301024	BRACKET-PTO SENSOR ADC	1
17	64388	WLDMT-SPLIT COLLAR 1.75"	1
18	301014	SENSOR-PTO ADC	1
19	1011595	BOLT-HEX: .25 X .75 NC GR5 ZP	1
20	1013240	NUT-NYLOCK: .25 NC ZP	1
21	1011610	BOLT-HEX: .50 X 2.50 NC GR5 ZP	1
22	1014443	WASHER-FLAT: .50 ZP	1
23	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	1
24	1020416	WASHER-FLAT: .25 ZP	4
25	1013242	WASHER-LOCK: .25 ZP	4
26	1011587	NUT-HEX: .25 NC GR2 ZP	4



## ACTIVE DEPTH CONTROL ELECTRICAL SCHEMATIC

ITEM	PART NO.	DESCRIPTION	QTY
1	303443	HARNESS-ADC ISOBUS MAIN 2720	1
2	301020	HARNSS-ADC POTENTIOMETER	2
3	73509	HARNESS-CYL SENSOR CONNECTOR	2
4	303444	HARNESS-ADC ISOBUS JOYSTICK EXT	1
5	300249	P-CLIP .38" X .313"	4
6	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	4
7	1011828	WASHER-FLAT: .38 ZP	4
8	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4
9	303448	KT-JOYSTICK WITH MOUNT	1
10	310919	PCLIP .38" X .375"	2

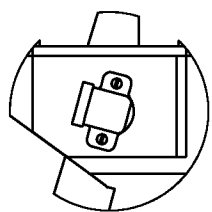
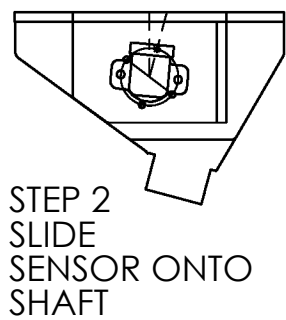
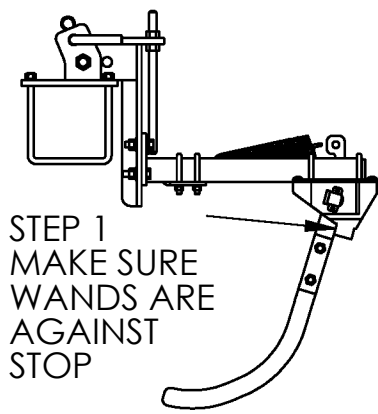




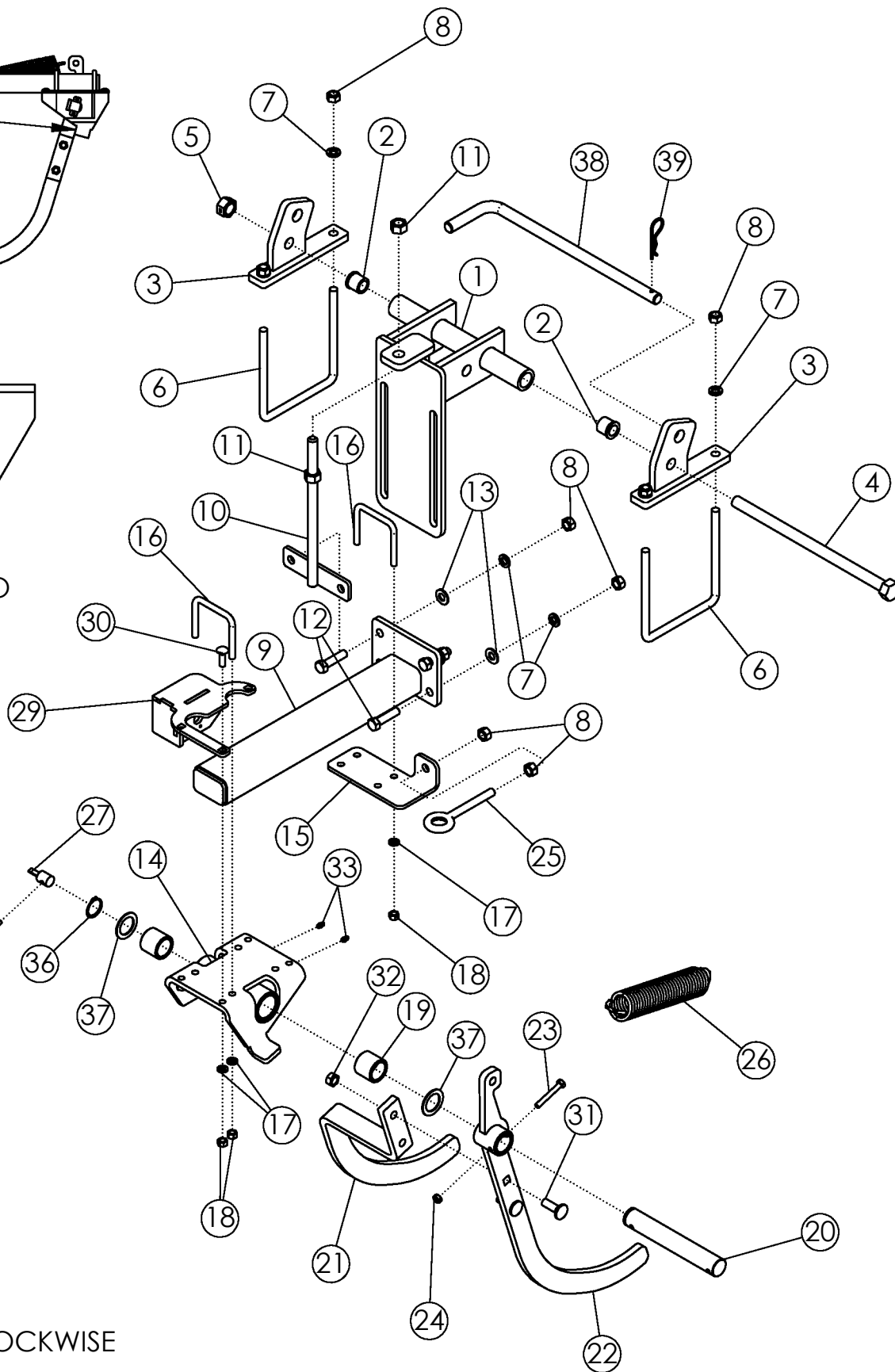
## JOYSTICK WITH MOUNT

ITEM	PART NO.	DESCRIPTION	QTY
1	301151	ASSY-JOYSTICK & ENCLOSURE	1
2	303452	ASSY-JOYSTICK MOUNT	1
3	303451*	PLATE-JOYSTICK MOUNT	1
4	1019992*	SCREW P-H: #6 X 1.75 NC GR5 ZP	4
5	1040448*	#6 NUT	12
6	1011600*	BOLT-HEX: .38 X 1.00 NC GR5 ZP	2
7	1014608*	WASHER-FLAT: SAE .38 ZP	1
8	1016999*	NUT-TOPLOCK: .38 NC GR5 ZP	2
9	311514*	PLATE-JOYSTICK LOGO	1
10	59882*	RIVET-POP: .13 X .31 ZP	2

\*INCLUDED IN 303452



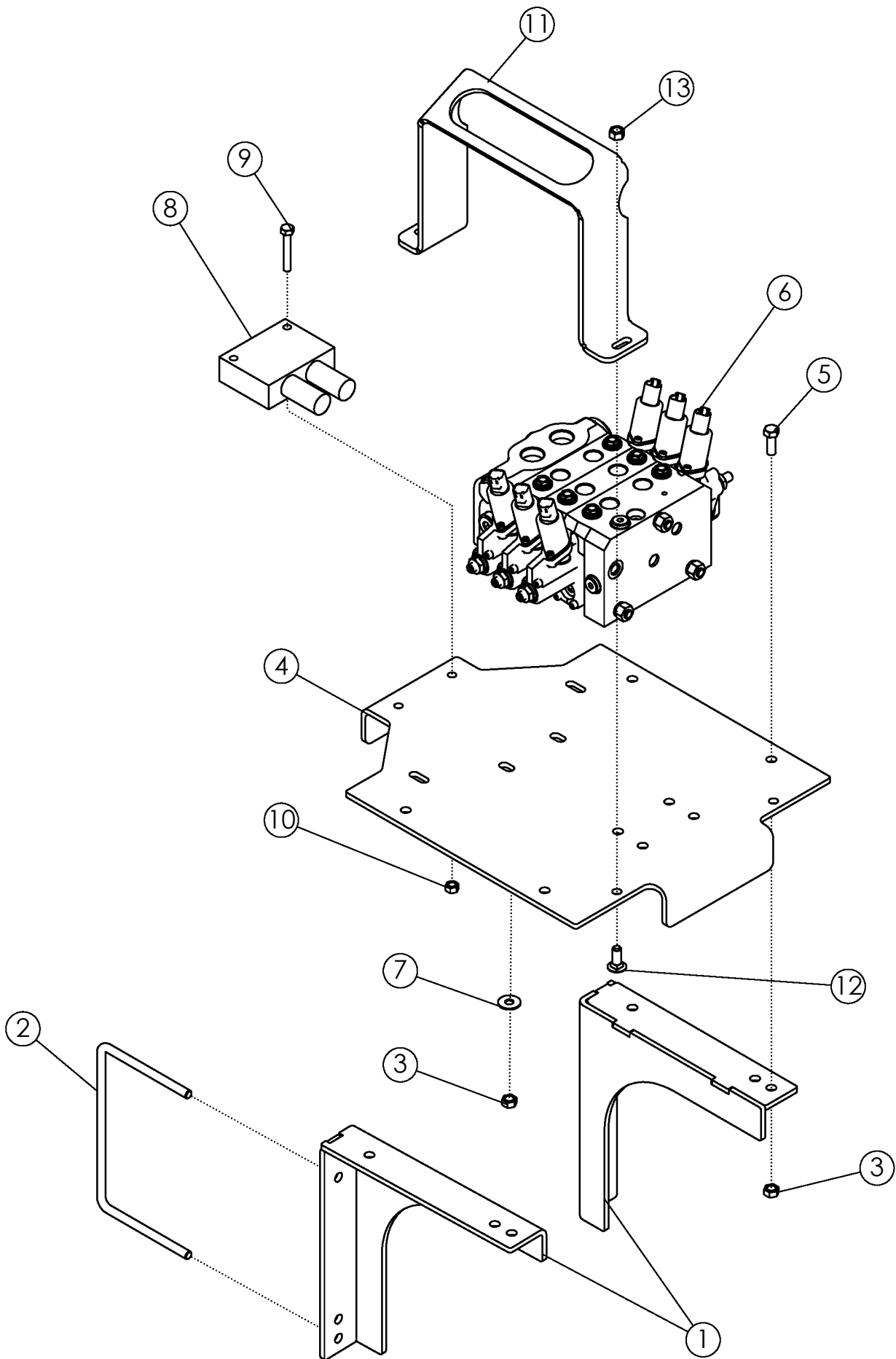
STEP 4  
INSTALL SCREWS  
AND TIGHTEN





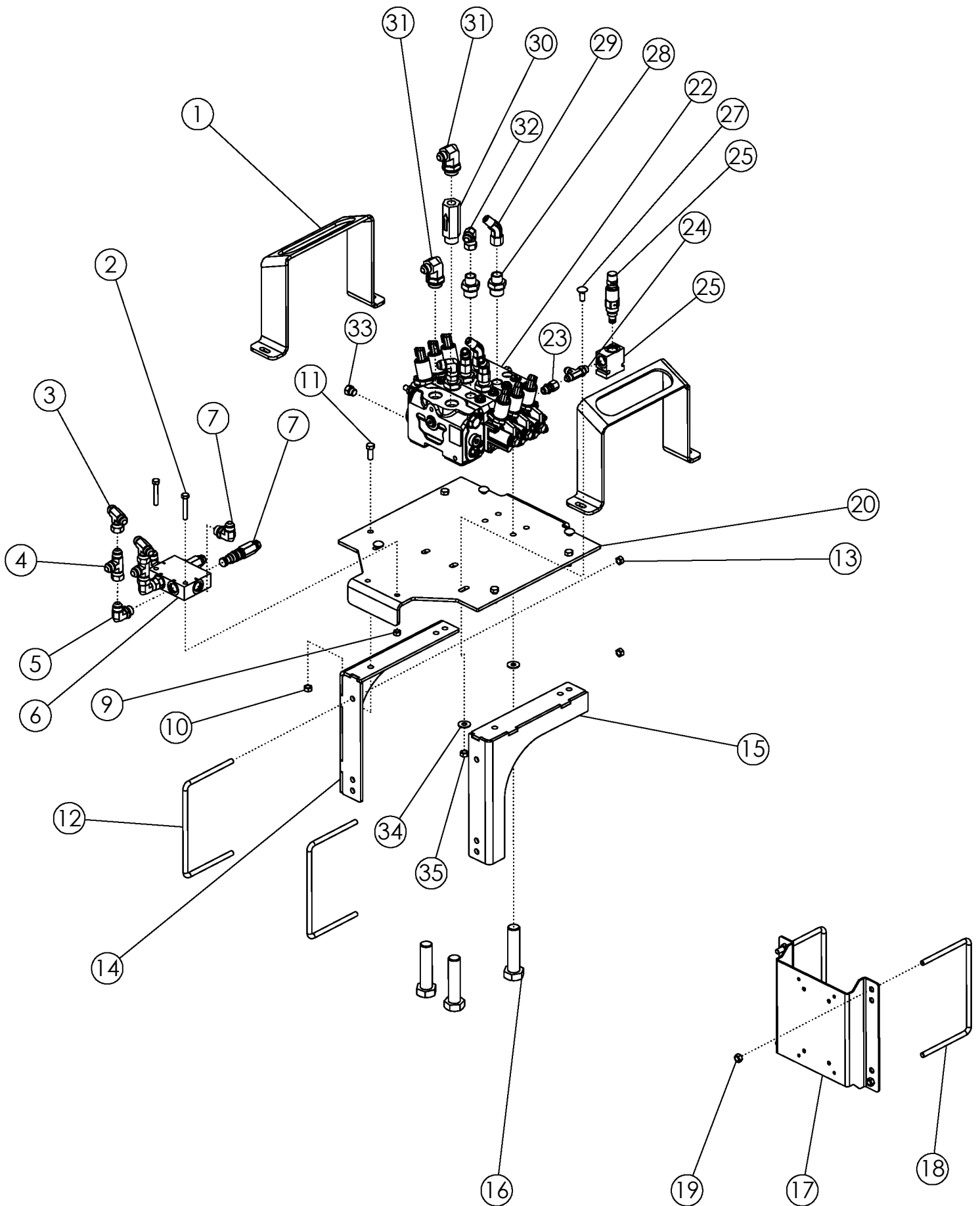
## ACTIVE DEPTH CONTROL WANDS

ITEM	PART NO.	DESCRIPTION	QTY
1	63661	WLDMT-MOUNTING BRACKET	1
2	52654	BUSHING-FLANGE	2
3	300214	WLDMT-MOUNTING SUPPORT ADC NARROW	2
4	63664	BOLT-HEX: .75 X 14.00 NC GR5 ZP	1
5	1013537	NUT-CENTERLOCK: .75 NC ZP	1
6	53984	U-BOLT 1/2 X 7 X 6 X 7	2
7	1011581	WASHER-LOCK: .50 ZP	8
8	1011577	NUT-HEX: .50 NC ZP	10
9	300216	WLDMT-ADC ARM 8R	1
	73474	WLDMT-ADC ARM 12R	
10	62882	WLDMT-TIGHTENER 11.125" ZP	1
11	1011578	NUT-HEX: .63 NC GR2 ZP	2
12	1011609	BOLT-HEX: .50 X 2.00 NC GR5 ZP	4
13	1011584	WASHER-FLAT: SAE .50 ZP	4
14	300218	WLDMT-ADC MAIN 8R/12R	1
15	73490	PLATE-ADC BOLT EYELET	1
16	73491	U-BOLT .375 X 3.00 X 3.063 X 3.000	4
17	1011586	WASHER-LOCK: .38 ZP	11
18	1011576	NUT-HEX: .38 NC GR2 ZP	11
19	56939	BUSHING-BRONZE	2
20	301244	SHAFT-ADC B 8R/12R	1
21	300228	PLATE-WAND SENSOR SIDE	1
22	73475	WLDMT-WAND SPRING SIDE	1
23	301258	BOLT-HEX: .31 X 2.25 NC GR8 ZP	1
24	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	1
25	52306	BOLT-EYE	1
26	53159	SPRING	1
27	73487	SHAFT-ADC A ZP	1
28	73489	BAR-ADC PIN	1
29	300224	WLDMT-ADC SENSOR HOUSING 8R/12R	1
30	1016362	BOLT-CRG: .38 X 1.25 NC GR5 ZP	3
31	1011660	BOLT-CRG: .50 X 1.50 NC GR5 ZP	2
32	1027461	NUT-TOPLOCK: .50 NC GR5 ZP	2
33	1011748	ZERK-GREASE: .25UNF STRAIGHT	2
34	73492	SENSOR-ROTARY POSITION (JD: AH233087)	1
35	1011304	SCREW-MACHINE RND SLT #10-32 X 1.25	2
36	301058	SNAP-RING 1.250"	1
37	55206	BUSHING-MACH: 1.25 NR 14GA	1 OR 2
38	301267	ROD-WAND LOCK	1
39	1029164	PIN-HAIR: .19 X 3.00 ZP	1



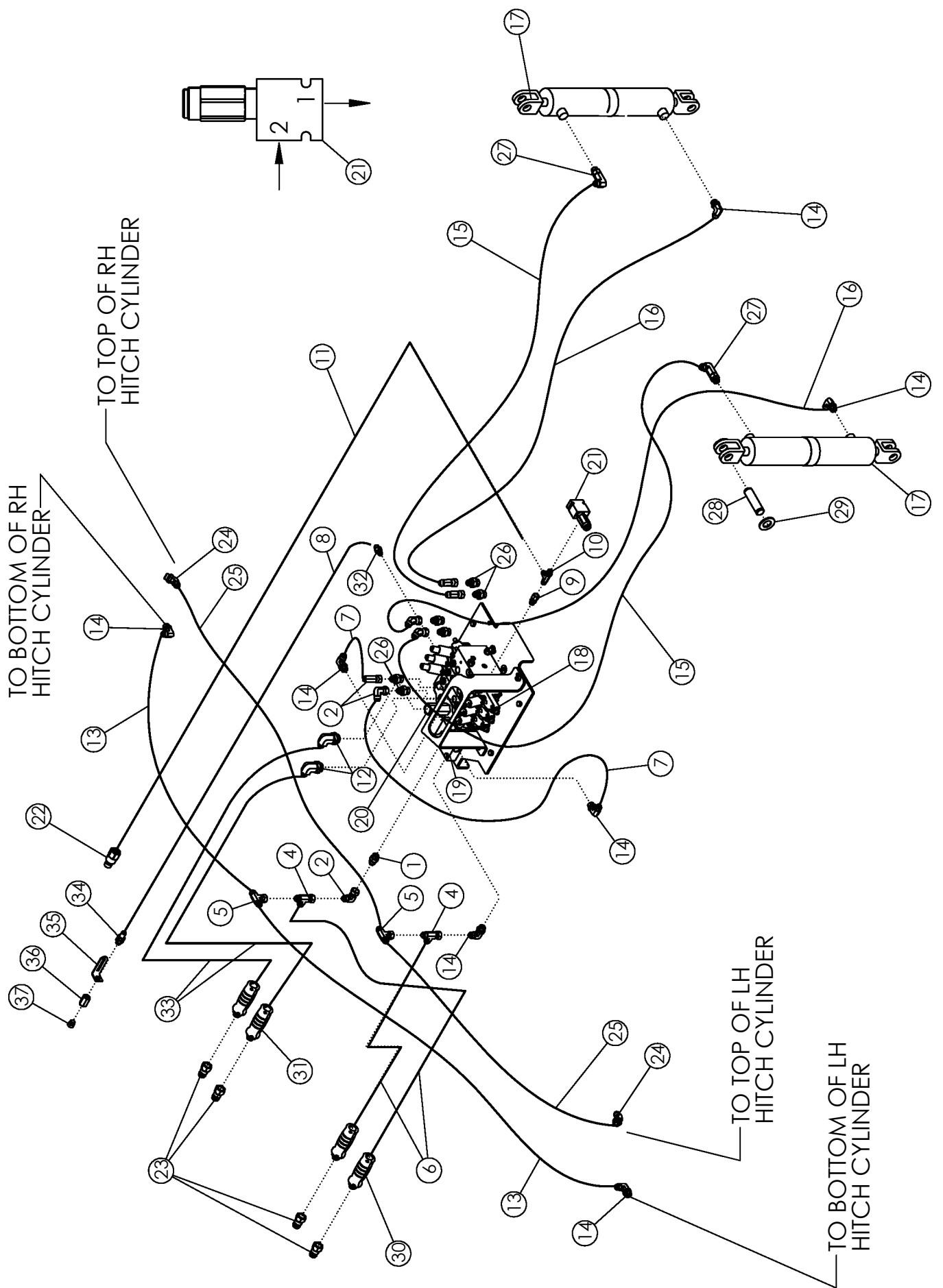
## ADC HYDRAULIC COMPONENTS

ITEM	PART NO.	DESCRIPTION	QTY
1	301042	WLDMT-SUPPORT VALVE	2
2	64244	U-BOLT: .375 X 5.13 X 8 X 5.13 (12R)	2
	301045	BAR-BOLTING (8R)	2
	1021757	BOLT-HEX: .38 X 5.00 NC GR5 ZP (8R)	4
3	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	12
4	302354	PLATE-MOUNT VALVES ADC	1
5	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	8
6	302261	VALVE-ADC 3 BANK (2018 - CURRENT)	1
7	1011828	WASHER-FLAT .38 ZP	6
8	73426	VALVE-DUAL COUNTER BALANCE	1
	301854	CARTRIDGE-VALVE DUAL COUNTER BALANCE	2
9	1011285	BOLT-HEX: .31 X 2.00 NC	2
10	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	2
11	302430	SHIELD-ADC VALVE	2
12	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	4
13	1011576	NUT-HEX: .38 NC GR2 ZP	4



## ADC HYDRAULIC COMMON

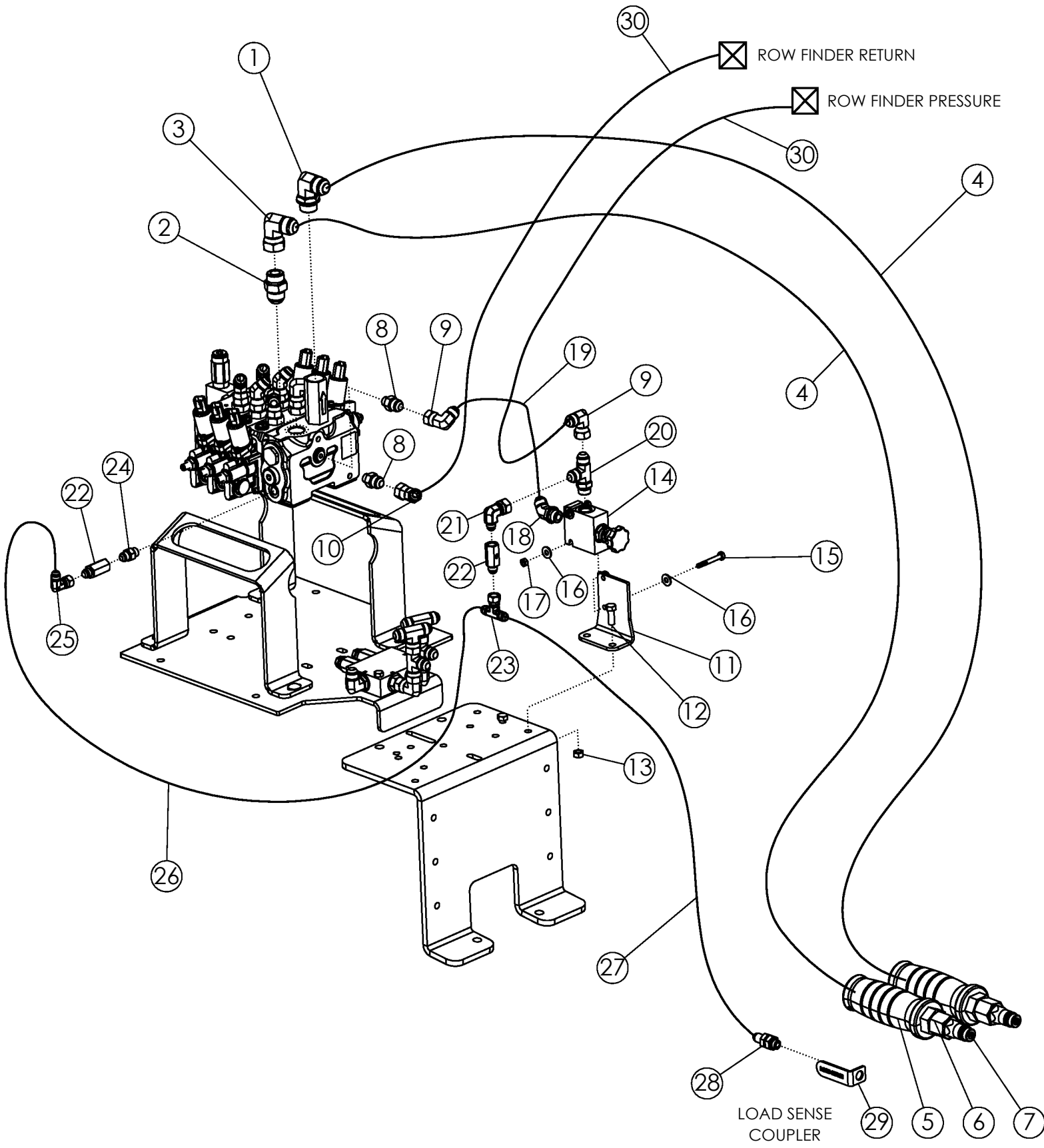
ITEM	PART NO.	DESCRIPTION	QTY
1	302430	SHIELD-ADC VALVE	2
2	1011285	BOLT-HEX: .31 X 2.00 NC GR5 ZP	2
3	66603	FTG-TEE: 8MJ-8MJ-8FJX	2
4	63015	FTG-TEE: 8MJ-8FJX-8MJ	2
5	58560	FTG-ELBOW: 8MB-8MJ-90	2
6	73426	VALVE-DUAL COUNTER BALANCE	1
7	58560	FTG-ELBOW: 8MB-8MJ-90	2
9	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	2
10	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4
11	1011600	BOLT-HEX: .38 X 1.00 NC GR5 ZP	4
12	64244	U-BOLT: .375 X 5.13 X 8.00 X 5.13 ZP	2
13	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4
14	301044	PLATE-SUPPORT TOP 8R/12R	1
15	301043	PLATE-SUPPORT SIDE 8R	1
17	301046	PLATE-MNT CONTROL BOX ADC 8R/12R	1
18	64244	U-BOLT: .375 X 5.13 X 8.00 X 5.13 ZP	2
19	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4
20	302354	PLATE-ADC VALVE MOUNT (2018)	1
22	302261	VALVE-ADC 3 BANK (2018)	1
23	67008	FTG-ADAPTER: 6MB-6FJX	1
24	301033	FTG-TEE: 6MJ-6MB-6MJ	1
25	301018	VALVE-CASE DRAIN RELIEF (ADC)	1
27	59488	BOLT-CRG: .38 X 1.00 NC GR5 ZP	4
28	58195	FTG-ADAPTER: 10MB-8MJ	6
29	57663	FTG-ELBOW: 8MJ-8FJX-45	4
30	302262	VALVE-CHECK: 12MB - 12FB 5000 PSI	1
31	73494	FTG-ELBOW: 12MB-8MJ-90	2
32	57668	FTG-ELBOW: 8MJ-8FJX-90	2
33	63033	FTG-PLUG: 6MB	1
34	1011828	WASHER-FLAT: .38 ZP	4
35	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	4
36	73421	CYLINDER-HYD 4 X 10-3000-0° ADC	2





## ACTIVE DEPTH CONTROL HYDRAULICS

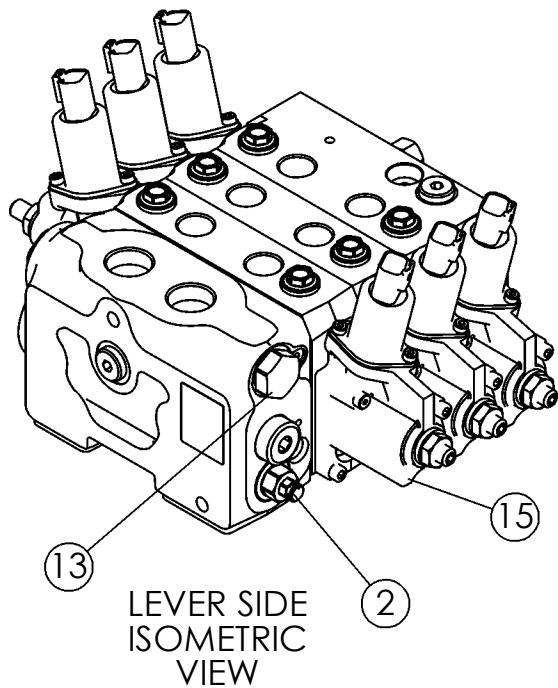
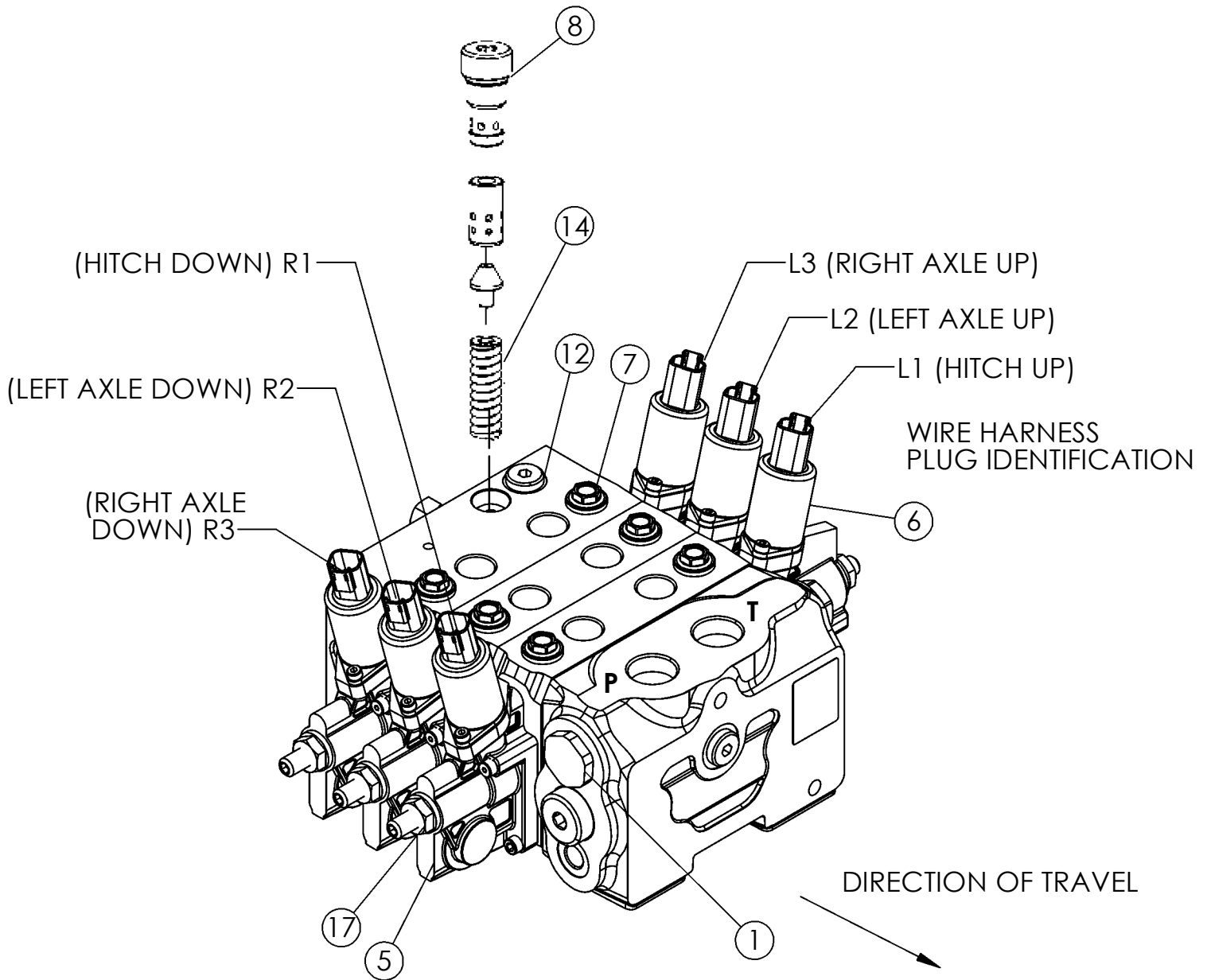
ITEM	PART NO.	DESCRIPTION	QTY
1	56226	FTG-ADAPTER: 8MB-8MJ	1
2	57668	FTG-ELBOW: 8MJ-8FJX-90	6
3	57663	FTG-ELBOW: 8MJ-8FJX-45	4
4	63015	FTG-TEE: 8MJ-8FJX-8MJ	2
5	66603	FTG-TEE: 8MJ-8MJ-8FJX	2
6	37705	HOSE: .50 X 128 8MB-8FJX	4
	301647	HOSE: .50 X 143 8MB-8FJX (XL)	
7	64263	HOSE: .50 X 011 8JFX-8FJX	2
8	303842	HOSE: .38 X 152 6FJX-6FJX	1
	303883	HOSE: .38 X 172 6FJX-6FJX (XL)	
9	67008	FTG-ADAPTER: 6MB-6FJX	1
10	301033	FTG-TEE: 6MJ-6MB-6MJ	1
11	301818	HOSE: .38 X 146 8MB-6FJX (8ROW)	1
	301648	HOSE: .38 X 160 8MB-6FJX (12ROW)	
	318827	HOSE: .38 X 180 8MB-6FJX (12ROW) (XL)	
12	73494	FTG-ELBOW: 12MB-8MJ-90	2
13	35770	HOSE: .50 X 52 8FJX-8FJX	2
14	58560	FTG-ELBOW: 8MB-8MJ-90	7
15	302786	HOSE: .38 X 236 8FJX-8FJX (12R)	2
	301819	HOSE: .38 X 212 8FJX-8FJX (8R)	
16	302787	HOSE: .38 X 248 8FJX-8FJX (12R)	2
	301820	HOSE: .38 X 226 8FJX-8FJX (8R)	
17	73421	CYLINDER-HYD 4 X 10 10-3000-0° ADC	2
	73629	SEAL KIT-CYL 4 X 10 (73421)	
18	302261	VALVE-ADC 3 BANK (2018)	1
19	73426	VALVE-DUAL COUNTER BALANCE	1
20	302262	VALVE-CHECK: 12MB - 12FB 5000 PSI	1
21	301018	VALVE-CASE DRAIN RELIEF	1
22	69119	FTG-CASE DRAIN 3/8 FLAT FACE	1
	36290	PIONEER TIP 8010-15P (#8 ORB)	
23	36290	PIONEER TIP 8010-15P (#8 ORB)	4
24	58515	FTG-ELBOW: 8MB-8MJ-45	2
25	1015221	HOSE: .50 X 040 8FJX-8FJX (12R)	2
	57676	HOSE: .50 X 31 8FJX-8FJX (8R)	
26	58195	FTG-ADAPTER: 10MB-8MJ	7
27	305402	FTG-ELBOW: 8MB-8MJ-90L	2
28	320136	PIN-1.000 X 3.375 HRD W/GROOVE ZP	4
29	1016663	WASHER-FLAT: SAE 1.00 ZP	6
30	301911	HYD LABEL: .50 BLACK/GRAY SET	1
31	301920	HYD LABEL: .50 ORANGE/GRAY SET	1
32	303854	VALVE-CHECK: 6MB-6MJ MB --> MJ	1
33	37705	HOSE: .50 X 128 8FJX-8MB	4
	300037	HOSE: .50 X 153 8MB-8FJX (XL)	
34	303836	FTG-BULKHEAD: 6MB-6MJ	1
35	303837	PLATE-LOAD SENSE COUPLER LABEL	1
36	303608	FTG-ADAPTER: 6FB-6FB	1
37	63033	FTG-PLUG: 6MB	1





## KT-ADC ROW FINDER POWER BEYOND #303592 (OPTION)

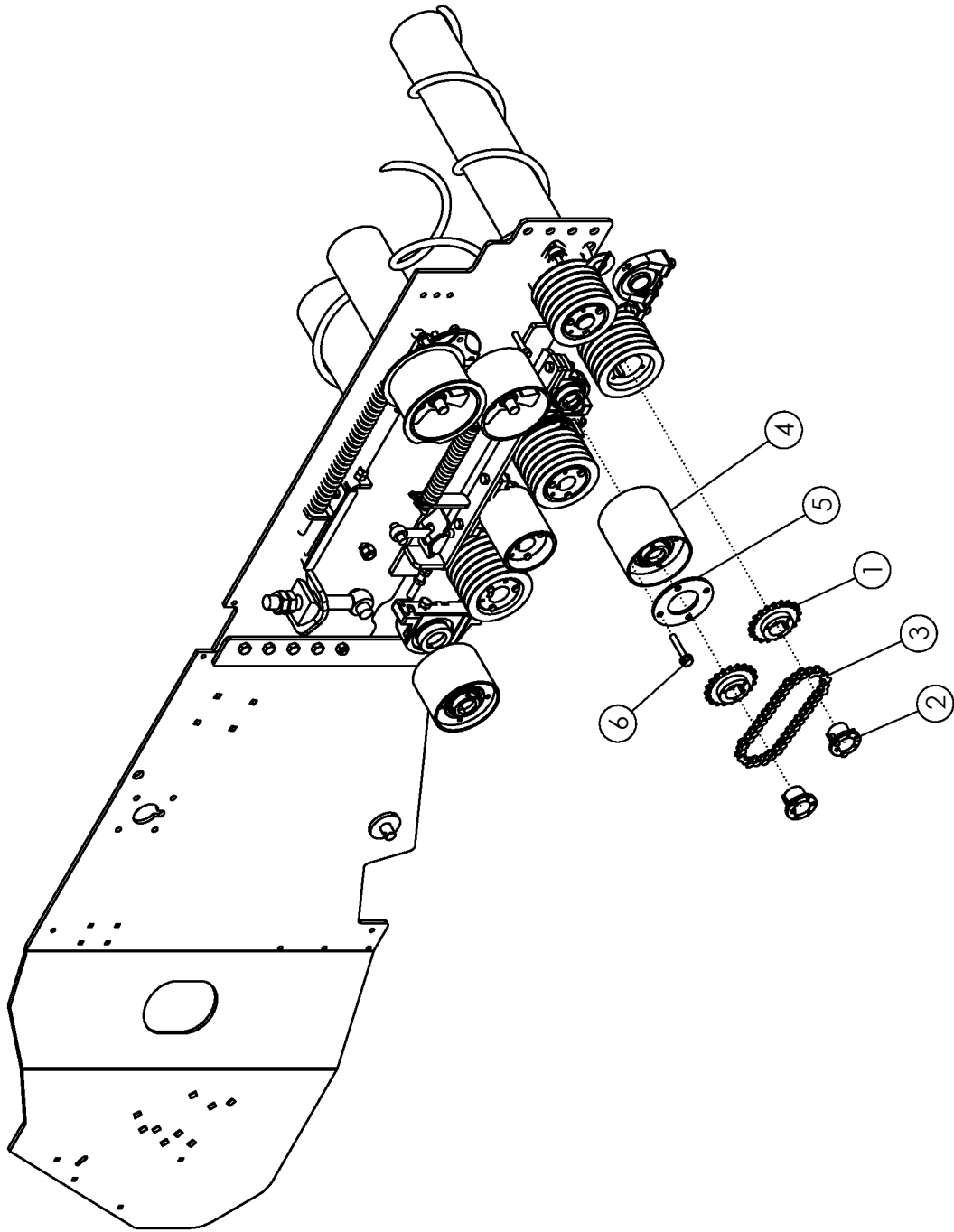
ITEM	PART NO.	DESCRIPTION	QTY
1	64060	FTG-ELBOW: 12MB-12MJ-90	1
2	65918	FTG-ADAPTER: 12MB-12MJ	1
3	59041	FTG-ELBOW: 12MJ-12FJX-90	1
4	303602	HOSE: .75 X 128 12FJX-12MB	2
5	303600	HYD LABEL: .75 YELLOW/RED SET	1
6	311393	FTG-ADAPTER: 12FB-10MB	2
7	36291	PIONEER TIP 8010-16P (#10 ORB)	2
8	62024	FTG-ADAPTER: 6MB-8MJ	2
9	57668	FTG-ELBOW: 8MJ-8FJX-90	2
10	57663	FTG-ELBOW: 8MJ-8FJX-45	1
11	303603	PLATE-FLOW CONTROL VALVE MOUNT	1
12	1011600	BOLT-HEX: .38 X1.00 NC GR5 ZP	2
13	1016999	NUT-TOPLOCK: .38 NC GR5 ZP	2
14	303594	VALVE-FLOW CONTROL 0-9 GPM PRESSURE COM.	1
15	1016211	BOLT-HEX: .25 X 2.00 NC GR5	2
16	1020416	WASHER-FLAT: .25 ZP	4
17	1030946	NUT-TOPLOCK: .25 NC GR5 ZP	2
18	58515	FTG-ELBOW: 8MJ-8FJX-45	1
19	305675	HOSE: .50 X 017 8FJX-8FJX	1
20	63016	FTG-TEE: 8MB-8MJ-8MJ	1
21	303599	FTG-ELBOW: 6MJ-8FJX-90	1
22	303593	VALVE-CHECK: 6FJX-6MJ	2
23	303595	FTG-TEE: 6MJ-6MJ-6FJX	1
24	37259	FTG-ADAPTER: 6MB-6MJ	1
25	57897	FTG-ELBOW: 6MJ-6FJX-90	1
26	304026	HOSE: .38 X 025 6FJX-6FJX	1
27	304027	HOSE: .38 X 124 6FJX-6FJX	1
28	303836	FTG-BULKHEAD: 6MB-6MJ	1
29	303837	PLATE-LOAD SENSE COUPLER LABEL ZP	1
30	63903	HOSE: .50 X 068 8FJX-8FJX	2



## VALVE-ADC 3 BANK #302261

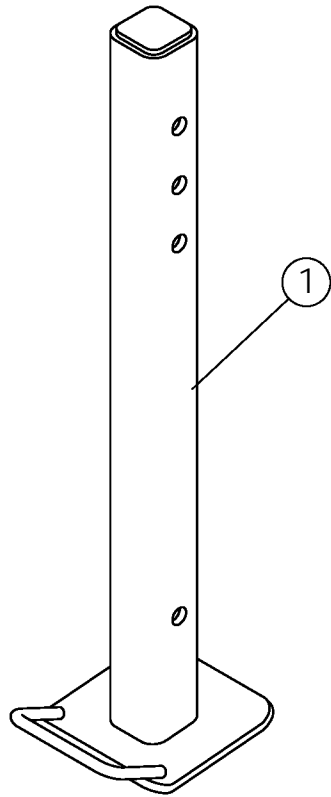
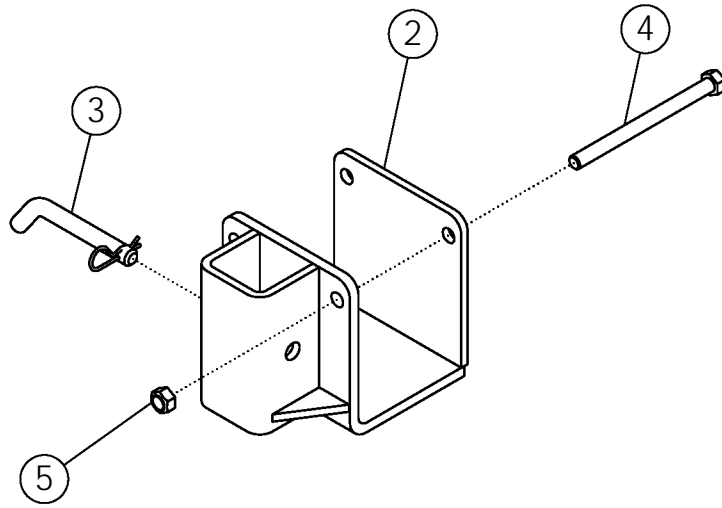
ITEM	PART NO.	DESCRIPTION	QTY
1	303014	PLUG ASSY ADC 3-BANK VALVE	1
2	303015	LS RELIEF VALVE 255-350 BAR	
3	303016	H-SPOOL 65L	1
4	303017	D-SPOOL 15L	2
5	303018	EH ACTUATION WITH STROKE LIMITER-SPRING SIDE	6
6	303019	THOMAS MAGNETTE DEUTSCH CONNECTOR 12 V D	6
7	303020	PLUG ASSY	1
8	303021	PLUG S/A, PR. REDUCING VALVE (SPOOL END)	1
9	303022	KT-SEAL FOR BTWN INLET SECTION,(NOT SHOWN)	4
10	303023	KT-SEAL ELEC PROPRTNL END CAP (SPRING SIDE)	
11	303024	KT-SEAL ELEC PROPRTNL END CAP (LEVER SIDE)	
12	303025	SET SCREW FOR ADC VALVE	1
13	303026	LS DUMP VALVE PLUG ASSEMBLY	
14	303027	SPRING, PR. REDUCING VALVE	
15	303028	EH ACTUATION ASSEMBLY WITH STROKE LIMITER	
16	303029	COMP SECTION PLUG S/A	
17	303030	STROKE LIMITER SEAL NUT	

\*NOTE: VALVE COMES STANDARD WITH CLOSED CENTER PLUG



## REVERSE #4 CLEANING ROLL #62107 (OPTIONAL)

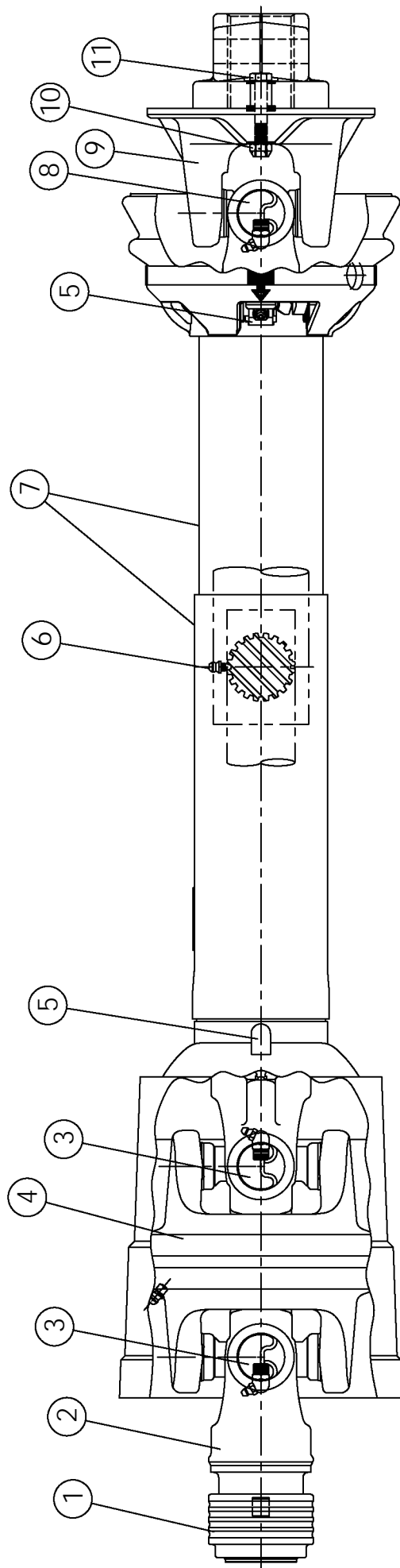
ITEM	PART NO.	DESCRIPTION	QTY
1	53649	SPROCKET H60-P20	2
2	53641	HUB P1 1.75 (WITH KEY)	2
3	303567	CHAIN-ROLLER CP 60H-1R-045	1
4	301821	ASSY-REVERSE PULLEY 8R W/LOCK COLLAR	1
5	301718	PLATE-REVERSE GRABROLL COVER	1
6	301936	BOLT-FLG: .50 X 2.50 NC GR8 YZP	4
7	301937	WASHER-STAR: .50 ZP (NOT SHOWN)	8



## HARVESTER STAND #63397 (OPTIONAL)

ITEM	PART NO.	DESCRIPTION	QTY
1	63382	WLDMT-STAND SUPPORT	1
2	63377	WLDMT-STAND MOUNT	1
3	63407	PIN-BENT	1
4	1018957	BOLT-HEX: .63 X 8.00 NC GR5 ZP	2
5	1016595	NUT-TOPLOCK: .63 NC GR5 ZP	2

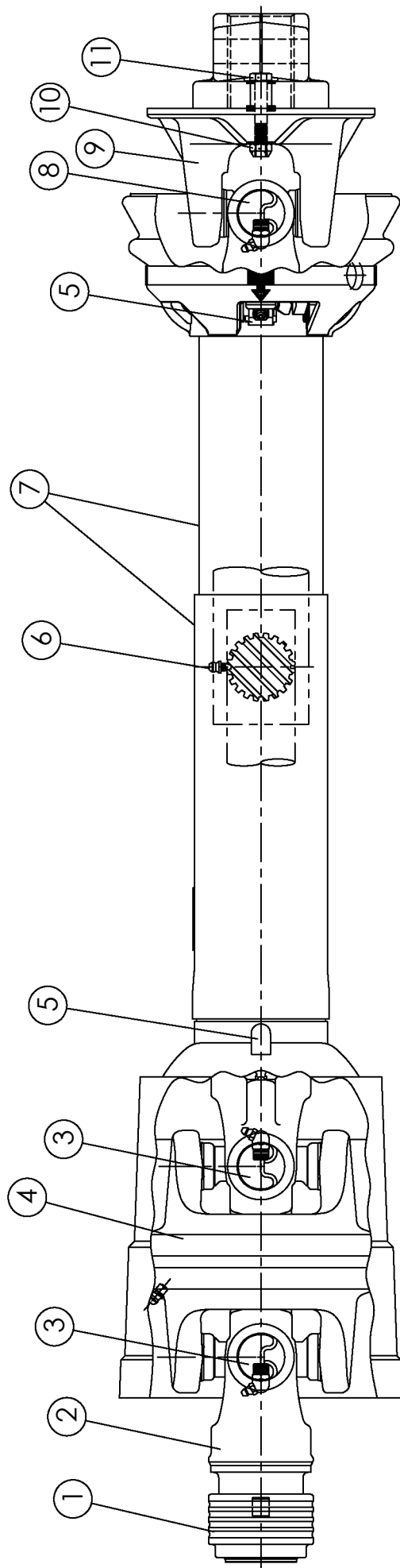




# PTO CV DRIVELINE #301558

## 1.75" - 20 SPLINE

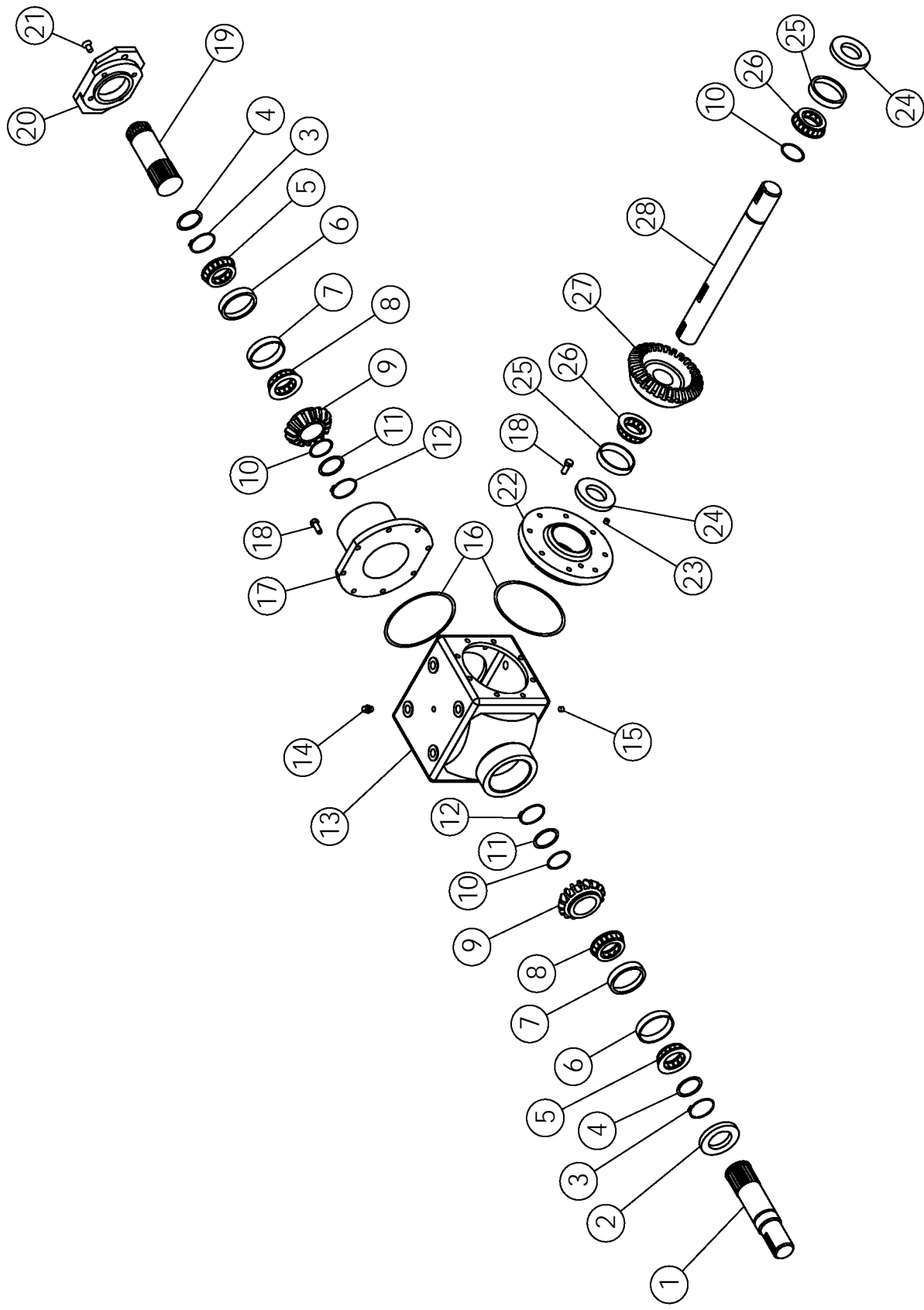
ITEM	PART NO.	DESCRIPTION	QTY
1	62123	KT-SAFETY SLIDE LOCK REPAIR 1.750"	1
2	305902	YOKE ASSY-SAFETY SLIDE LOCK 1.750" CAT 6 CV	1
3	301841	KT-CROSS & BEARING CAT 6	2
4	305904	HOUSING-CV CENTER ASSY CAT 6	1
5	64398	KT-NYLON REPAIR UNIVERSAL	2
6	54161	ZERK-DRIVE LUBE FTG (PRESSED IN)	4
7	301559	GUARD SET-CV PTO HRV MAX 90" EXT.	1
8	54172	KT-CROSS & BEARING 35E SERIES	1
9	57286	ASSY-BALL SHEAR HRV	1
10	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	1
11	1011285	BOLT-HEX: .31 X 2.00 NC GR5 ZP	1



# PTO CV DRIVELINE #301575

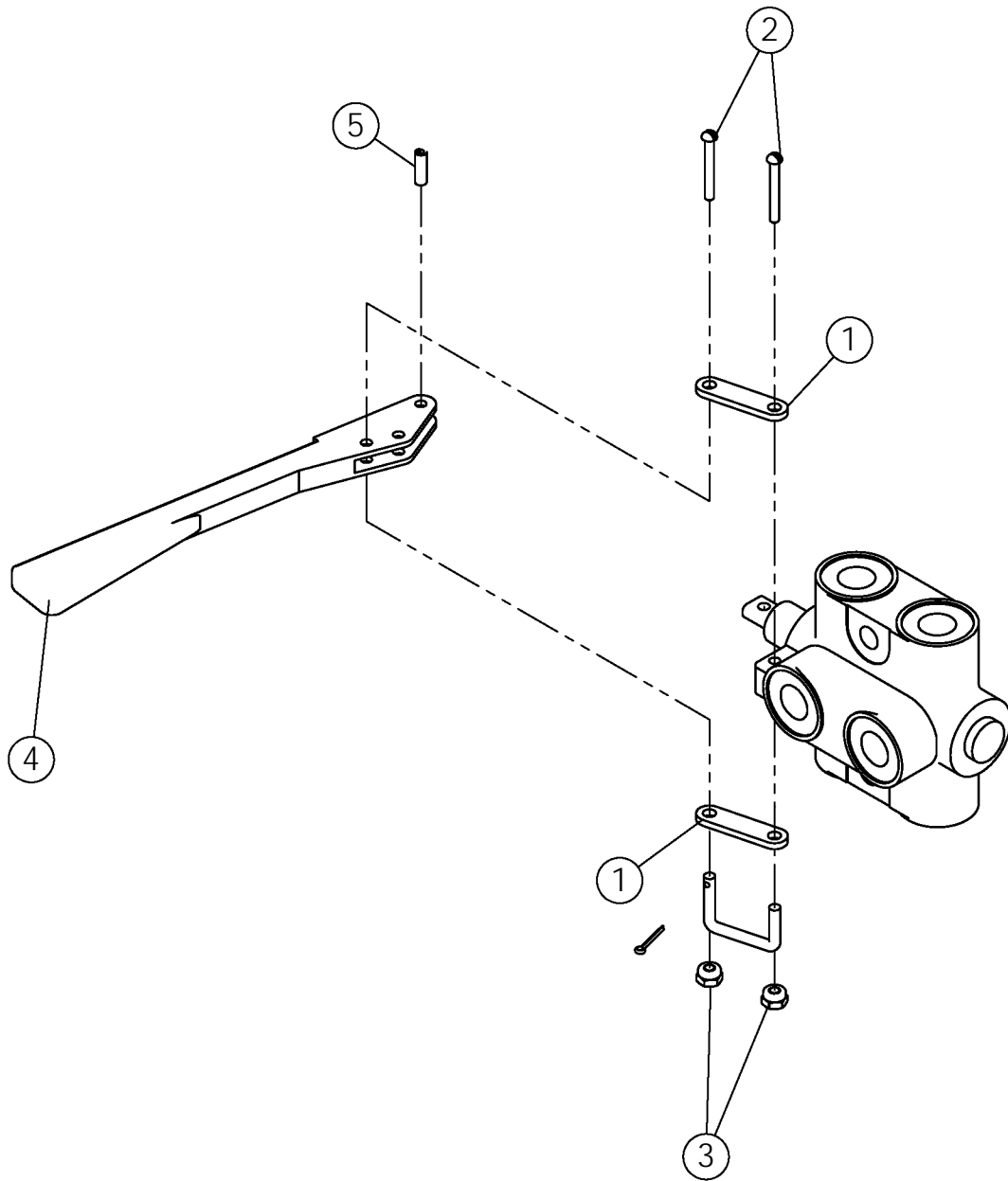
## 1.375" - 21 SPLINE

ITEM	PART NO.	DESCRIPTION	QTY
1	62122	KT-SAFETY SLIDE LOCK REPAIR 1.375"	1
2	301824	YOKE ASSY-SAFETY SLIDE LOCK 1.375" CAT 6 CV	1
3	301841	KT-CROSS & BEARING CAT 6	2
4	305904	HOUSING-CV CENTER ASSY CAT 6	1
5	64398	KT-NYLON REPAIR UNIVERSAL	2
6	54161	ZERK-DRIVE LUBE FTG (PRESSED IN)	4
7	301559	GUARD SET-CV PTO HRV MAX 90" EXT.	1
8	54172	KT-CROSS & BEARING 35E SERIES	1
9	57286	ASSY-BALL SHEAR HRV	1
10	1030700	NUT-TOPLOCK: .31 NC GR5 ZP	1
11	1011285	BOLT-HEX: .31 X 2.00 NC GR5 ZP	1



# GEARBOX (1.81:1) #62396 (PRIMARY: ONBOARD OPTION)

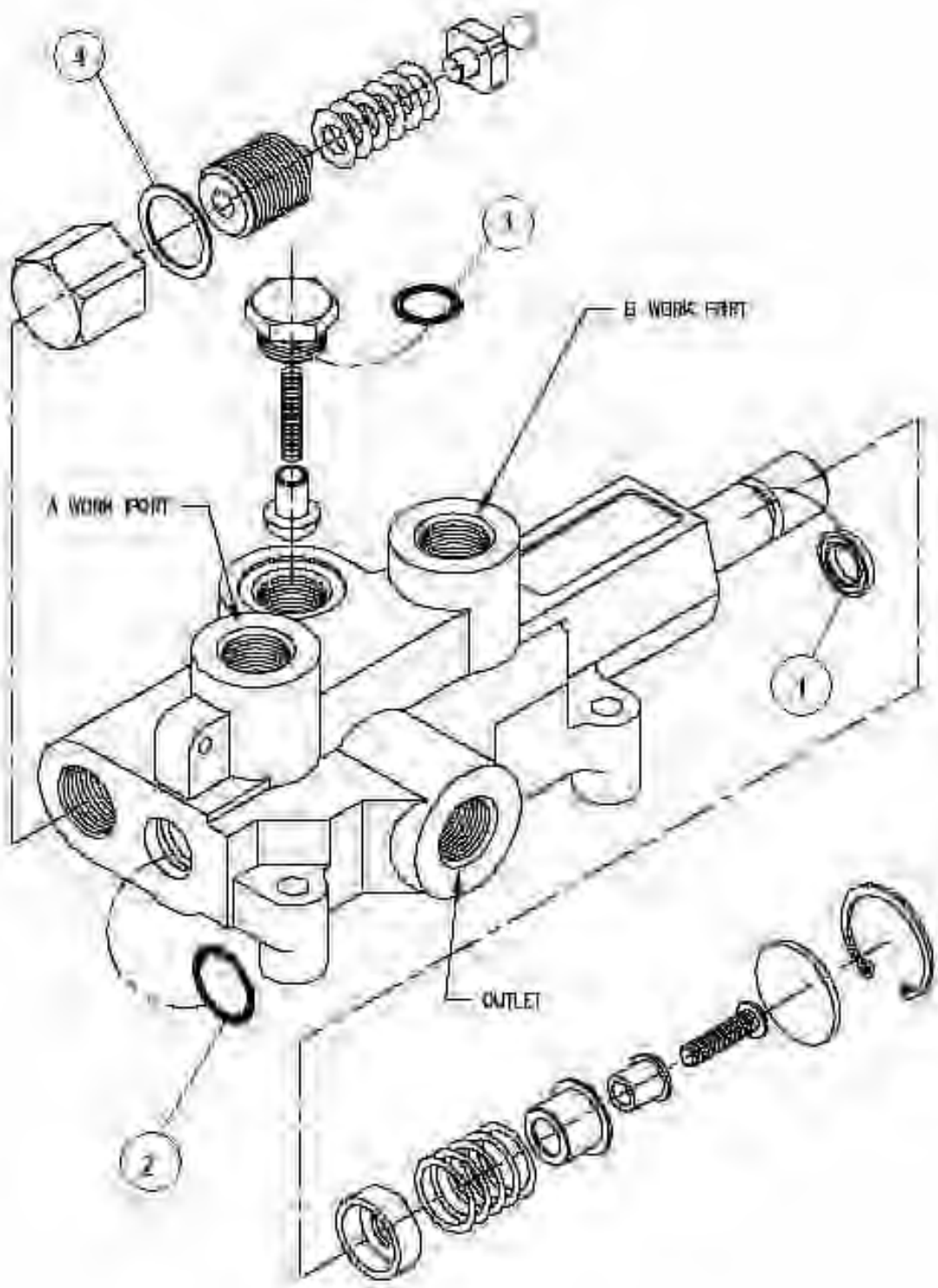
ITEM	PART NO.	DESCRIPTION	QTY
1	62721	QUILL SHAFT	1
2	62722	SEAL: 2.00 - 3.26	1
3	62724	SNAP RING	2
4	62723	WASHER 2.00 X .13	2
5	62725	BEARING CONE	2
6	62726	BEARING CUP	2
7	62727	BEARING CUP	2
8	62728	BEARING CONE	2
9	62729	PINION-16 TOOTH	2
10	62730	SHIM: 1.75 X .007	3
11	62731	WASHER 1.75 X .179	2
	68599	WASHER 1.75 X .135	
12	62732	SNAP RING	2
13	62733	CASE-900 SERIES	1
14	64408	VENT PLUG: .50 NPT (SQ. HD.)	1
15	62735	PLUG: .50 NPT	1
16	62736	SHIM-COVER	2
17	62737	QUILL HOUSING	1
18	62738	BOLT-HEX: .38 X 1.00 NC GR5 NP	16
19	62739	QUILL SHAFT	1
20	62740	FLANGE: 'SAE B' -2.00 BOLT	1
21	62741	SFHCS: .38 X .75 NC GR5	4
22	62742	COVER-OPEN .38 NPT	1
23	62743	PLUG: .38 NPT	1
24	62744	OIL SEAL: 1.75 X .31	2
25	62745	BEARING CUP	2
26	62746	BEARING CONE	2
27	64410	GEAR-29 TOOTH	1
28	64409	THRU SHAFT	1





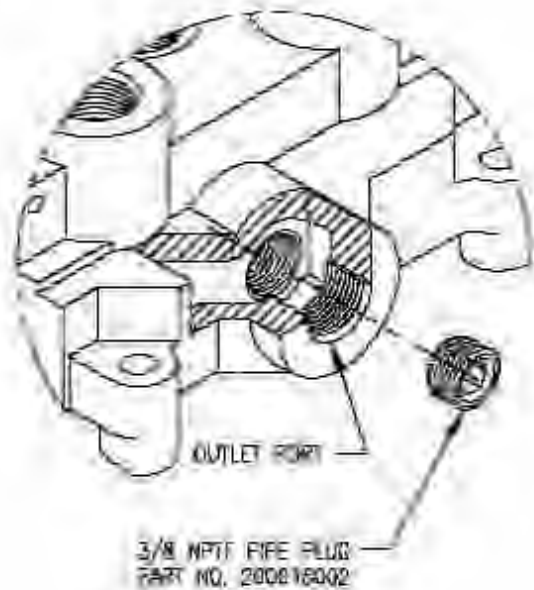
# SELECTOR VALVE #58470

ITEM	PART NO.	DESCRIPTION	QTY
	64432	QUAD RING SEAL KIT	2
	58470-1	HANDLE KIT	1
1	68060	PLATE-TAB SELECTOR VALVE ZP	2
2	1011303	SCREW-MACH RND SLT: #10-24 X 1.25	2
3	65712	NUT-NYLOCK: 10-24 GR2 SS	2
4		HANDLE	1
5		SPRING PIN	1



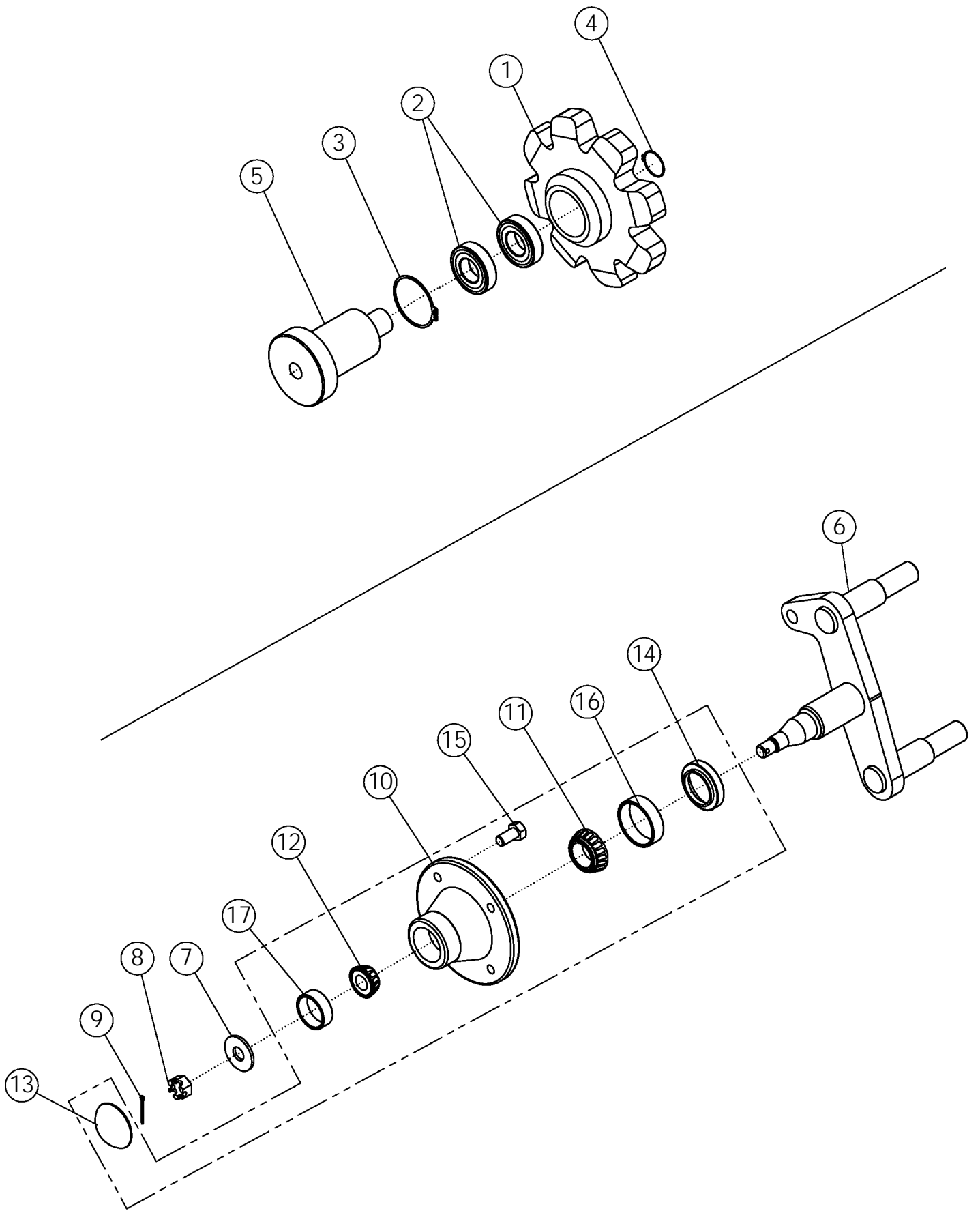
# ROW FINDER VALVE #301150

ITEM	PART NO.	DESCRIPTION	QTY
	62757	SEAL KIT	
1		U-CUP	1
2		O-RING	1
3		O-RING	1
4		ALUMINUM WASHER	1



## OPEN CENTER TO CLOSED CENTER CONVERSION

THIS FEATURE ALLOWS AN OTHERWISE OPEN CENTER VALVE TO BE CONVERTED TO CLOSED CENTER OPERATION. AS SHOWN ABOVE, A 3/8 NPTF PIPE PLUG IS INSTALLED IN THE BOTTOM OF THE OUTLET PORT TO BLOCK OPEN CENTER PASSAGE. A PIPE THREAD SEALANT SHOULD BE USED. THIS FEATURE IS STANDARD ON ALL VALVES WITH 3/4 NPTF INLET AND OUTLET PORTS. THE PIPE PLUG IS INCLUDED WITH THESE MODELS. DISCARD THE PIPE PLUG IF THE VALVE IS USED ON AN OPEN CENTER APPLICATION.



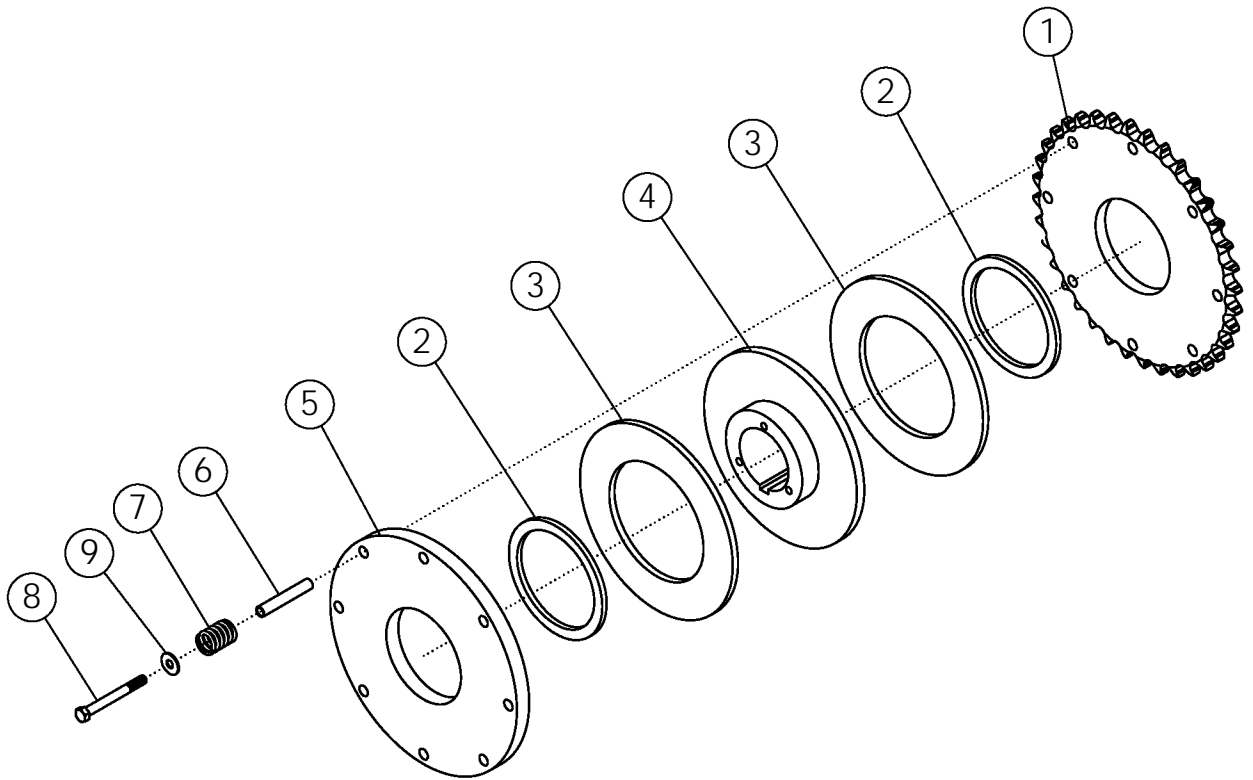
## SPROCKET #54824

ITEM	PART NO.	DESCRIPTION	QTY
1	56893	SPROCKET 56MM 8T	1
2	54108	BEARING 2"	2
3	54151	SNAP RING SR11	1
4	54154	SNAP RING SR3	1
5	56892	STUB SHAFT	1

## BELT TIGHTENER #56422

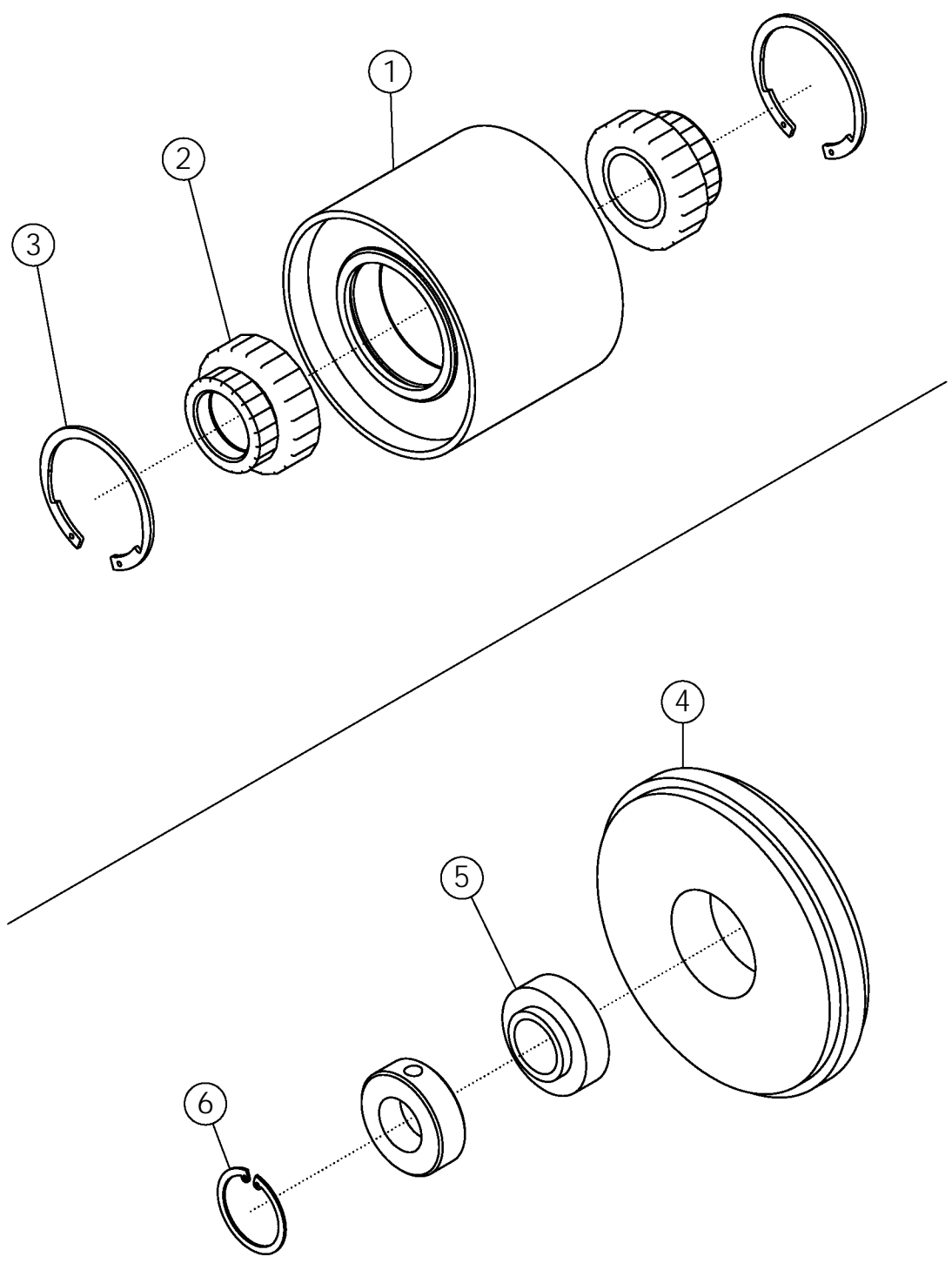
ITEM	PART NO.	DESCRIPTION	QTY
6	56421	WLDMT - SPINDLE	1
7	1013623	BUSHING-MACH: .63 NP	2
8	1013625	NUT-HEX: SLOT .63 NF GR5 ZP	1
9	1013626	PIN-COTTER: .16 X 1.25 ZP	1
10	1015157*	HUB-MACHINING	1
11	52245*	BEARING CONE-INNER	1
12	1013620*	CONE-BEARING	1
13	1013622*	HUB CAP	1
14	1029527*	SEAL	1
15	54646*	BOLT-LUG .50 X 1.00	4
16	1012360*	CUP-BEARING: LM 67010	1
17	1013268*	CUP-BEARING: LM 11910	1
18	56951	ASSY-HUB	1

\*Items are included in item 18



## SLIP CLUTCH/SPOCKET #69630

ITEM	PART NO.	DESCRIPTION	QTY
1	69631	SPROCKET	1
2	58207	BUSHING-BRONZE	2
3	58215	DISC-FIBER	2
4	58209	HUB-CLUTCH	1
5	58211	PLATE-SLIP CLUTCH	1
6	58213	TUBE-SLIP CLUTCH (2.870")	8
7	58174	SPRING-SLIP CLUTCH	8
8	58176	BOLT-HEX: .38 X 3.50 NC GR5 ZP	8
9	1011828	WASHER-FLAT: .38 ZP	8





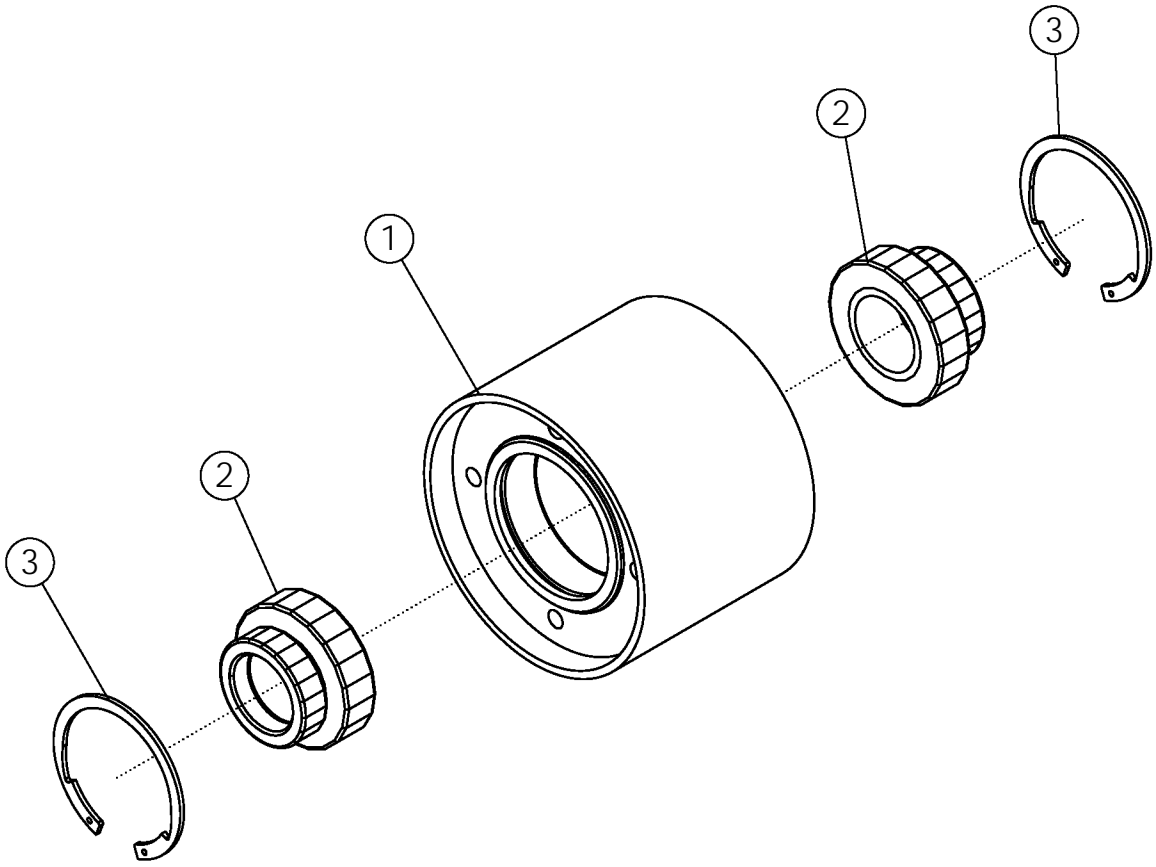
## IDLER PULLEY #56406

ITEM	PART NO.	DESCRIPTION	QTY
1	56405	WLDMT-PULLEY	1
2	56399	BALL BEARING 1.75	2
3	56400	RETAINING RING	2

## SPROCKET IDLER #56851

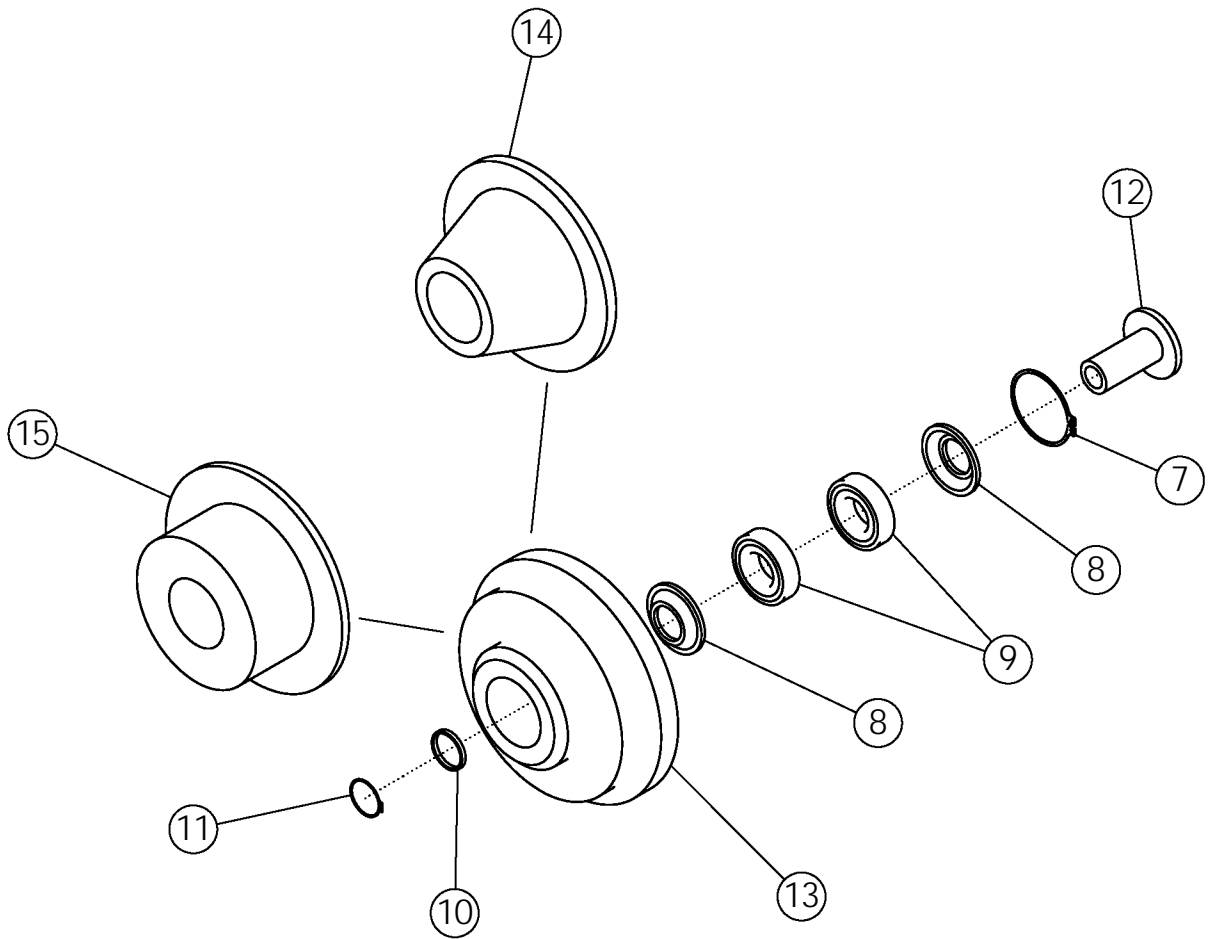
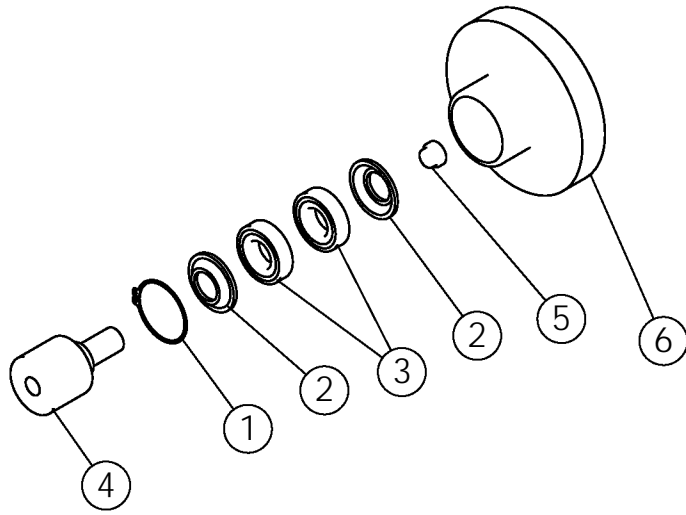
ITEM	PART NO.	DESCRIPTION	QTY
4	56851	IDLEMASTER 8.50 X 1.44	1
5	58806*	BEARING-IDLER	1
6	58805*	SNAP-RING	1

\* COMES WITH ITEM 4



# REVERSE PULLEY #301821

ITEM	PART NO.	DESCRIPTION	QTY
1	301847	WLDMT-REVERSE PULLEY	1
2	56399	BALL-INSERT 1-3/4"	2
3	56400	RETAINING RING	2

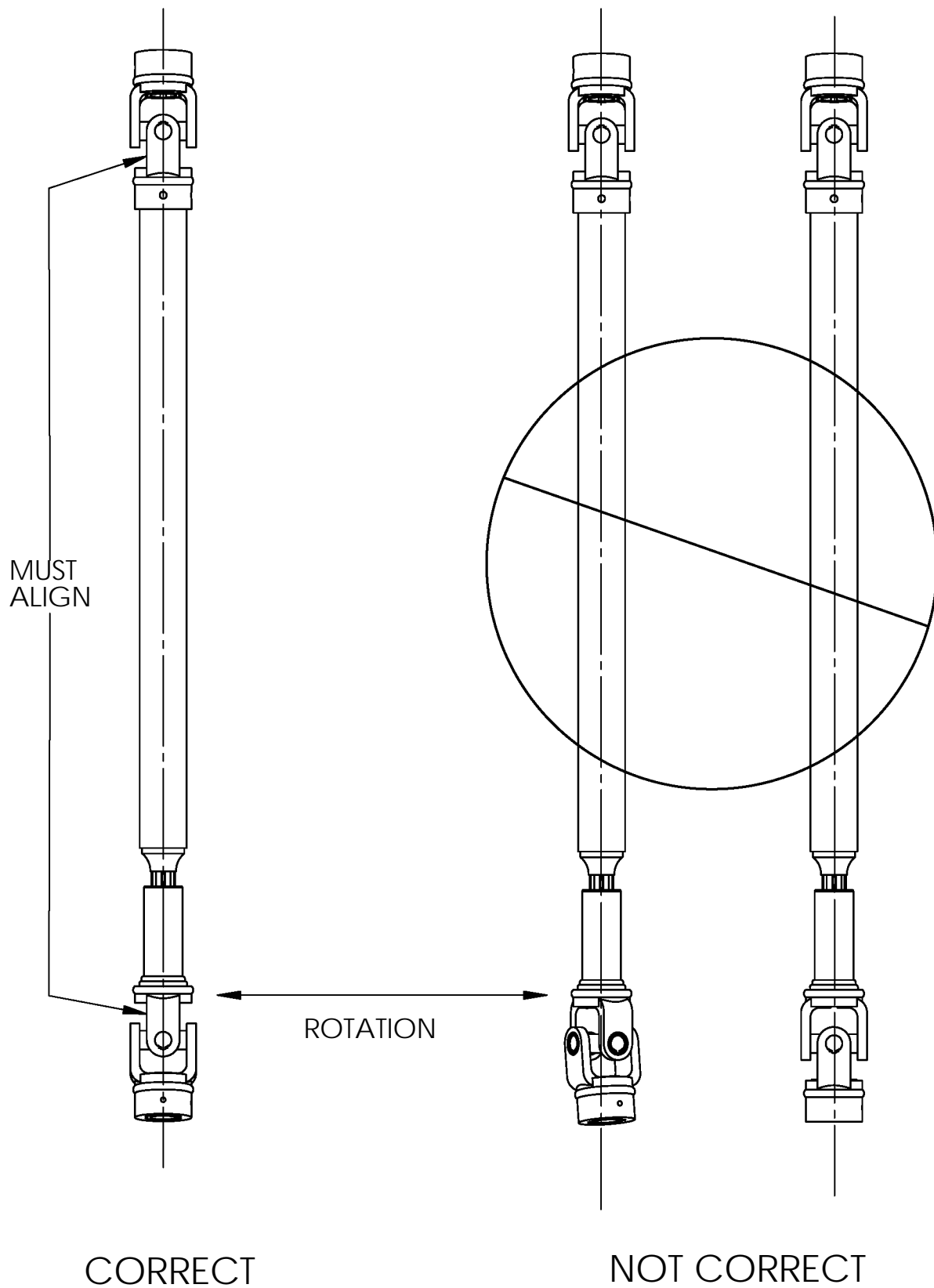


# ROLLERS

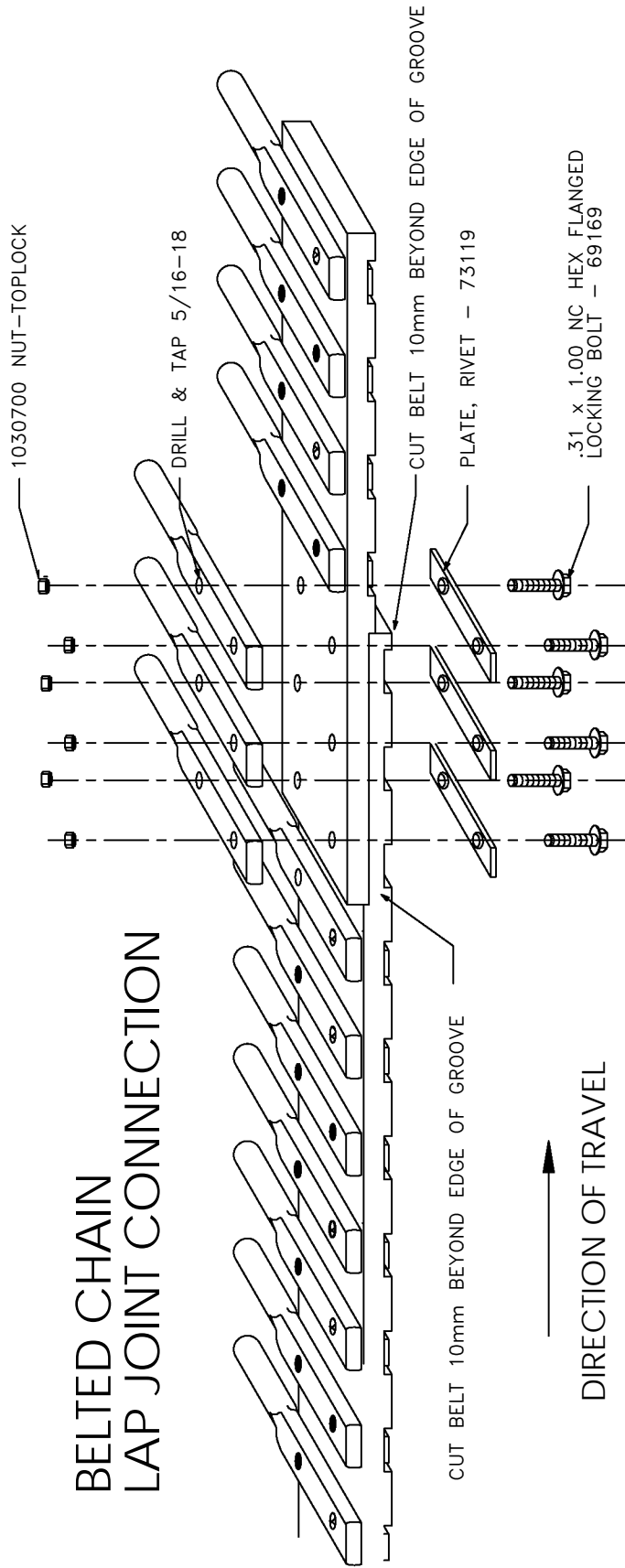
ITEM	PART NO.	DESCRIPTION	QTY
1	54151	SNAP RING SR11	1
2	54152	WASHER	2
3	54108	BEARING 2"	2
4	56885	STUB SHAFT LONG	1
5	62702	STUB SHAFT SHORT	1
6	54042**	ROLLER-STEP 6"	1
* *COMES WITH ITEMS 1-5			
7	54151	SNAP RING SR11	1
8	54152	WASHER	2
9	54108	BEARING 2"	2
10	54153	SPACER-NRS	1
11	54154	SNAP RING SR3	1
12	56889	STUB SHAFT	1
13	53951*	ROLLER-STEP FLANGE 7"	1
12	54155	STUB SHAFT	1
14	53950*	ROLLER-CONE 6"	1
12	54155	STUB SHAFT	1
15	59057*	ROLLER-RUBBER FLANGE 6.5"	1

\* COMES WITH ITEMS 7-12

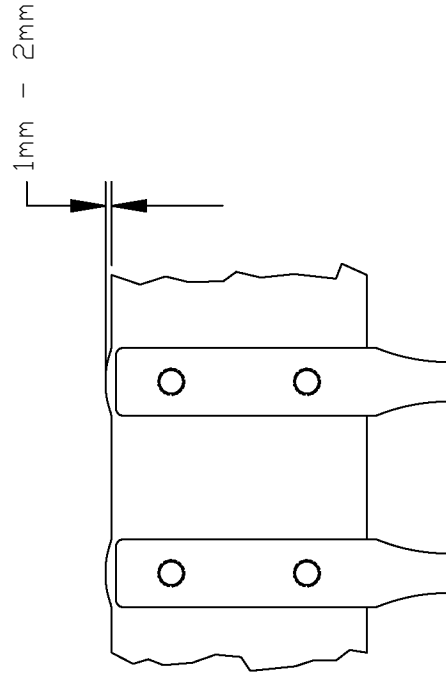
# SCRUB DRIVELINE ASSEMBLY



# BELTED CHAIN LAP JOINT CONNECTION



WARNING : ENSURE THAT SCREWS ARE SUFFICIENTLY TIGHT TO PRODUCE A BULGE AT THE EDGE OF THE BELT OF BETWEEN 1 AND 2mm (SEE DIAGRAM). FAILURE TO DO SO MAY CAUSE PREMATURE FAILURE AND VOID YOUR WARRANTY

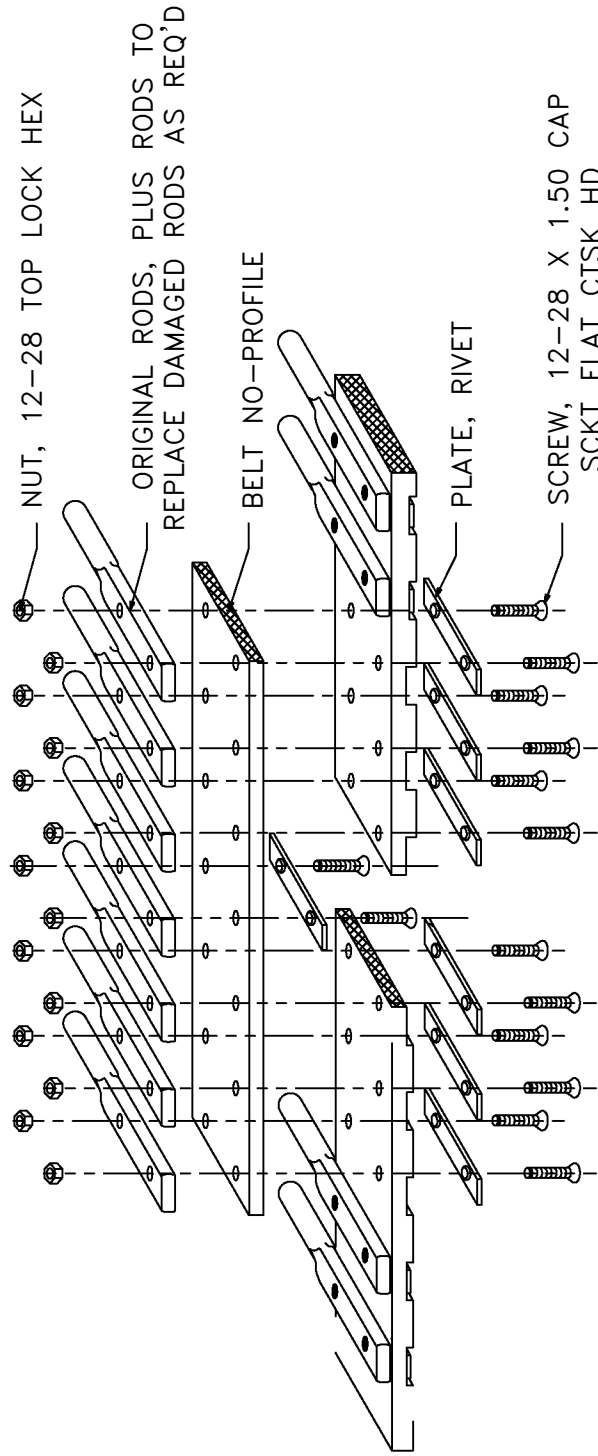


Elevator (Standard)			
Machine	Rod Diameter	ST	FLT
6R/8R	0.5	73122	69336
Elevator (Double)			
Machine	Rod Diameter	ST	FLT
6R/8R	0.5	301528	301526
Apron			
Machine	Rod Diameter	ST	UP
6R22/8R22	0.5	73122	73123
6R22/8R22	0.625	69660	69661
6R30	0.625	64994	69953

# REPAIR KIT - BELTED CHAIN #69541

## KIT CONSISTS OF:

- 1.25 FT - BELT, NO-PROFILE
- 8 EA - PLATE, RIVET
- 16 EA - SCREW
- 16 EA - NUT

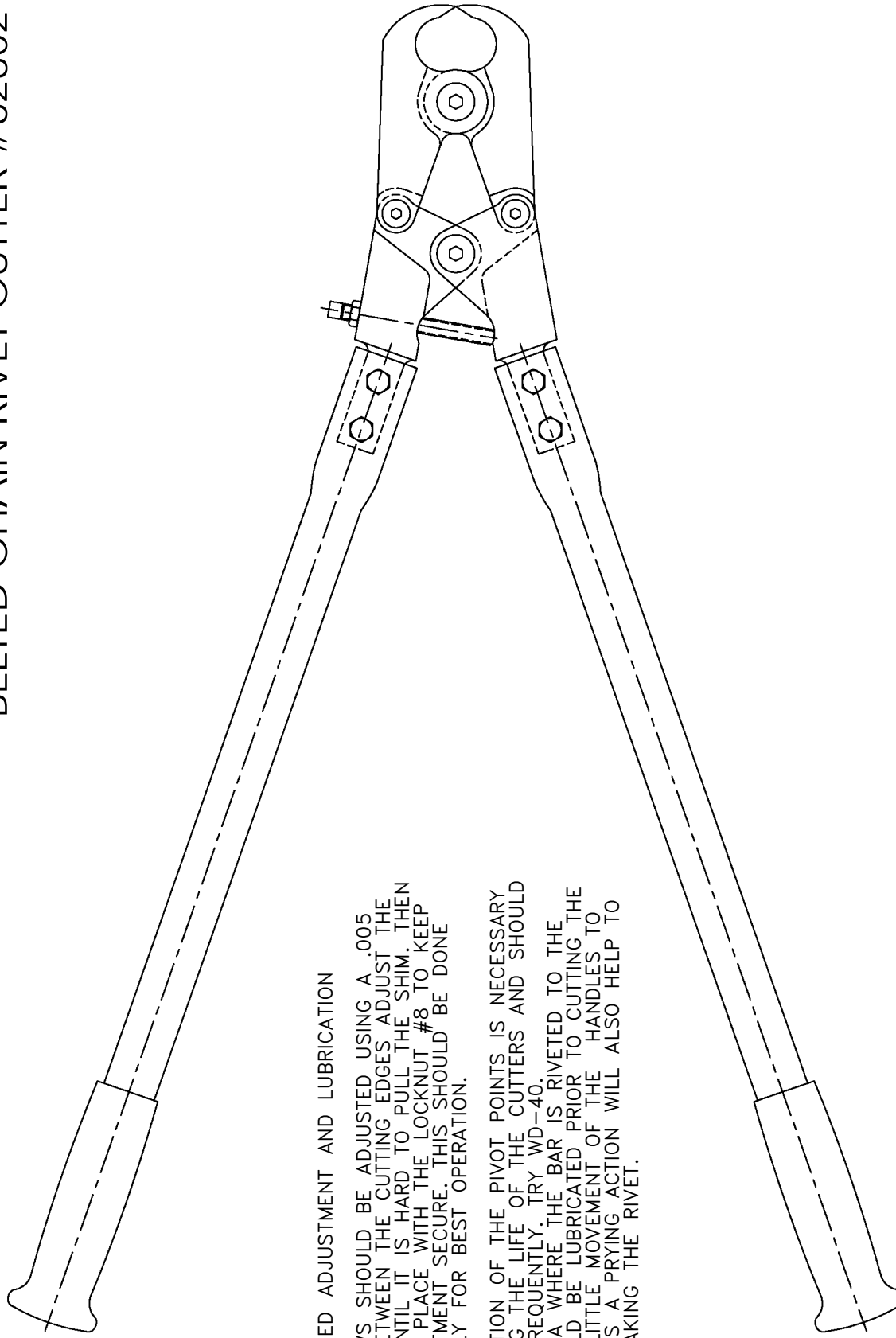


## REPAIR PROCEDURE

1. REMOVE RIVETS 3 PITCHES (MIN) EACH SIDE OF DAMAGED BELT.
2. TRIM OUT DAMAGED BELT.
3. CUT NO-PROFILE BELT TO GIVE MINIMUM OF 3 PITCHES OVERLAP BOTH SIDES OF DAMAGE.
4. LAY NO-PROFILE BELT ON BELT TO BE REPAIRED AND DRILL HOLES TO MATCH PITCH.
5. ASSEMBLE AS SHOWN.
6. TIGHTEN SCREWS TO FORM APPROXIMATELY 2mm BELT SWELL AT BOLTED JOINT.
7. CUT OFF SCREWS NEXT TO NUTS.
8. PEEN SCREWS TO SECURE NUTS.

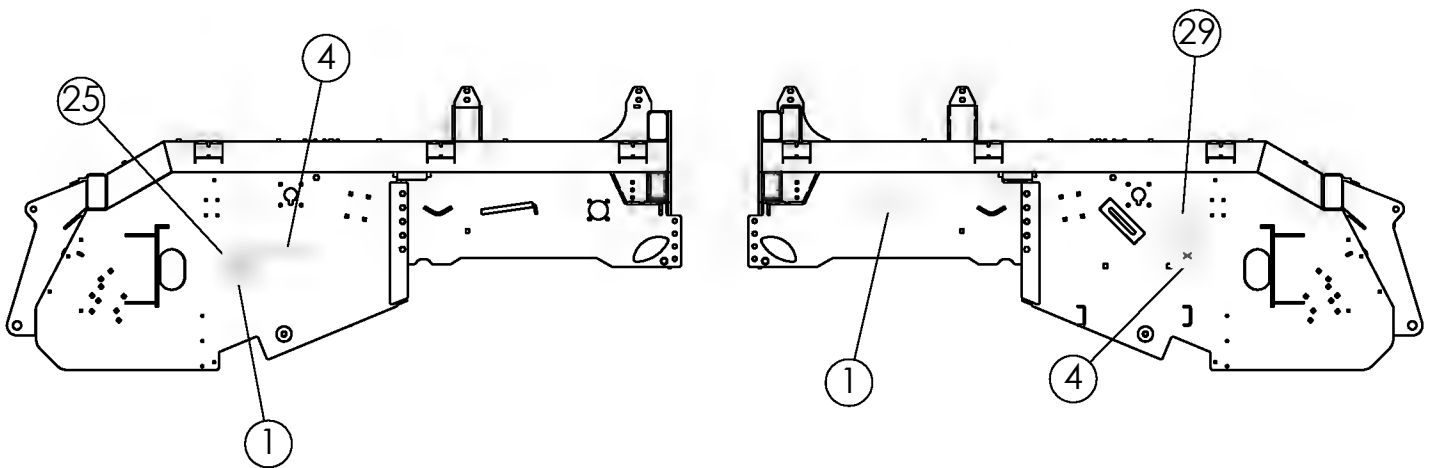
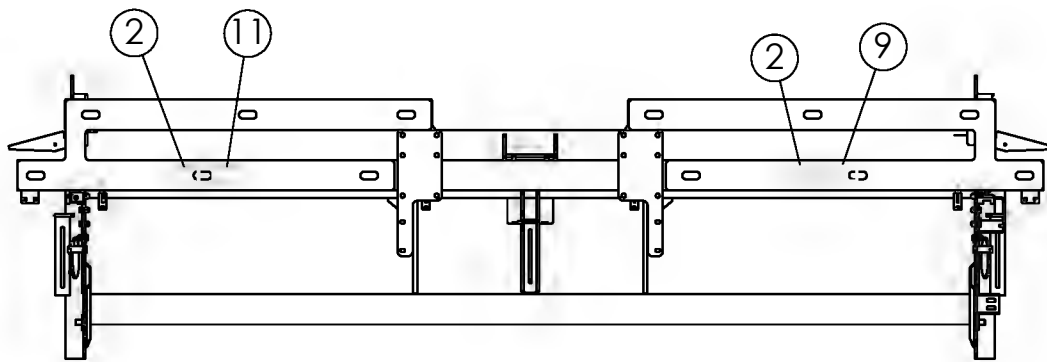
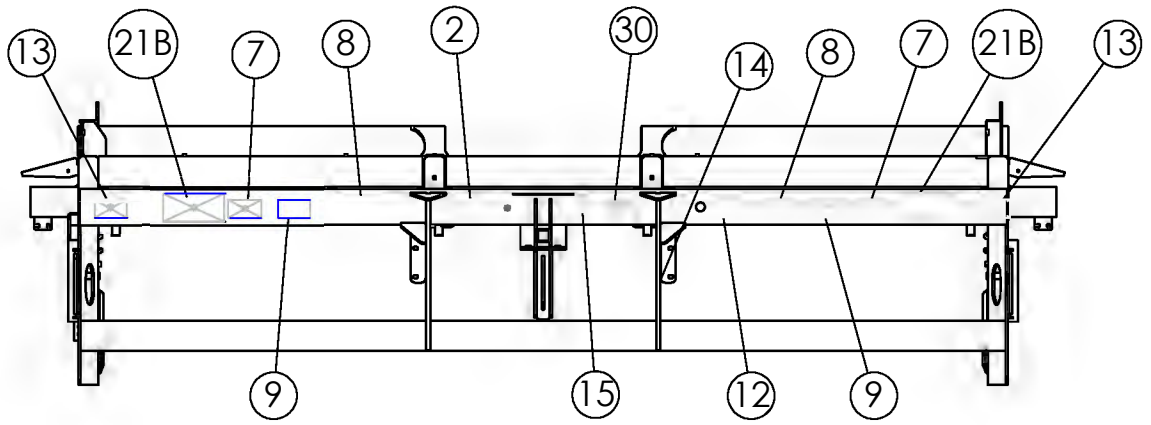


# BELTED CHAIN RIVET CUTTER #62802



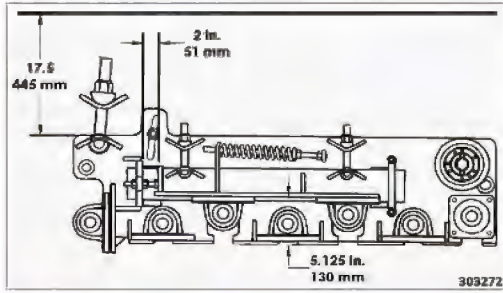
## RECOMMENDED ADJUSTMENT AND LUBRICATION

1. THE JAWS SHOULD BE ADJUSTED USING A .005 IN. SHIM BETWEEN THE CUTTING EDGES. ADJUST THE BOLT #7 UNTIL IT IS HARD TO PULL THE SHIM. THEN LOCK IT IN PLACE WITH THE LOCKNUT #8 TO KEEP THE ADJUSTMENT SECURE. THIS SHOULD BE DONE PERIODICALLY FOR BEST OPERATION.
2. LUBRICATION OF THE PIVOT POINTS IS NECESSARY TO PROLONG THE LIFE OF THE CUTTERS AND SHOULD BE DONE FREQUENTLY. TRY WD-40.
3. THE AREA WHERE THE BAR IS RIVETED TO THE BELT SHOULD BE LUBRICATED PRIOR TO CUTTING THE RIVETS. A LITTLE MOVEMENT OF THE HANDLES TO THE SIDE AS A PRYING ACTION WILL ALSO HELP TO FINISH BREAKING THE RIVET.

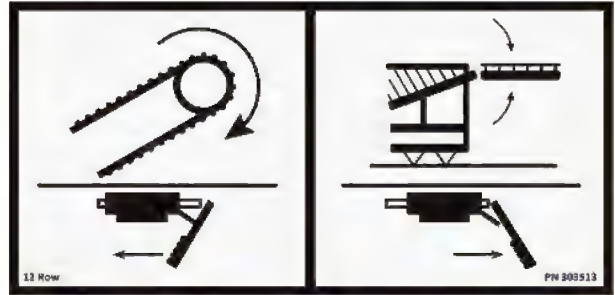


# DECALS

1 303272 QTY 2



6 303513 QTY 1



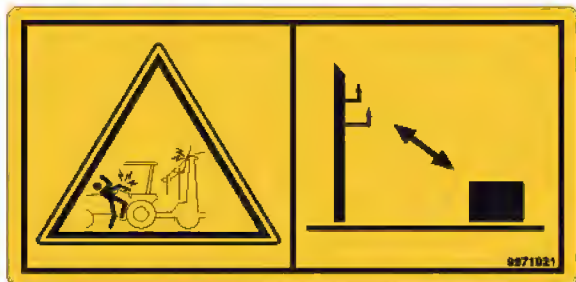
2 9971011 QTY 4



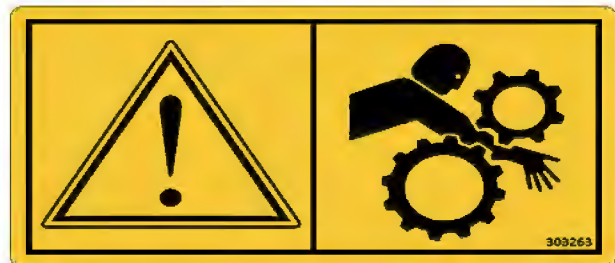
7 9971015 QTY 2



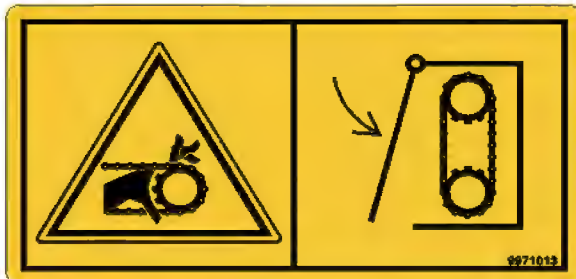
3 9971021 QTY 1



8 303263 QTY 2



4 9971013 QTY 3



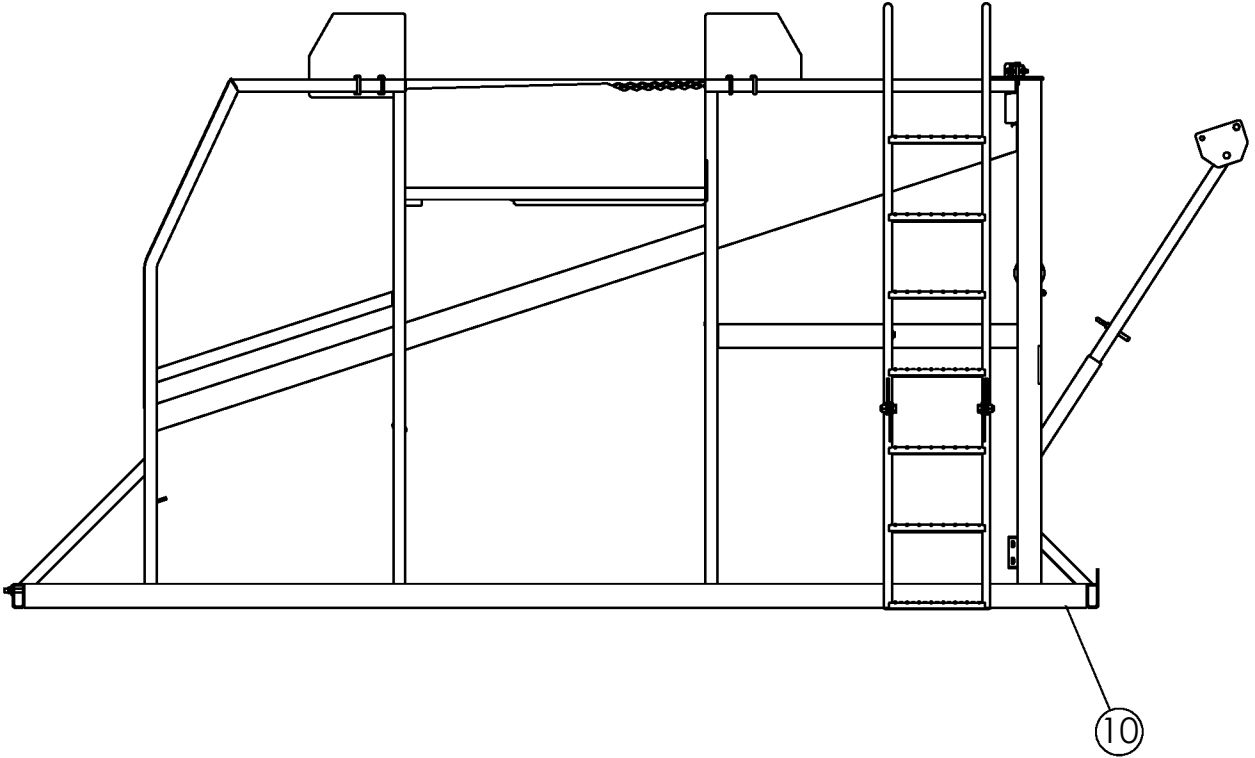
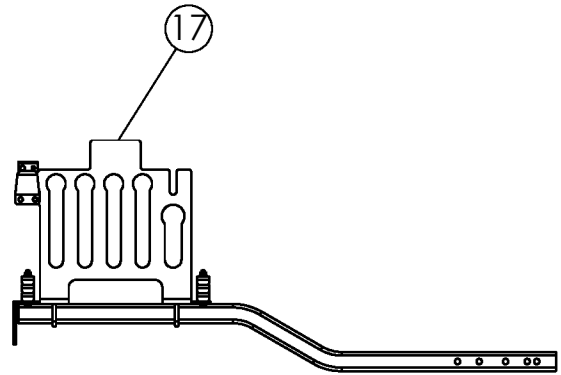
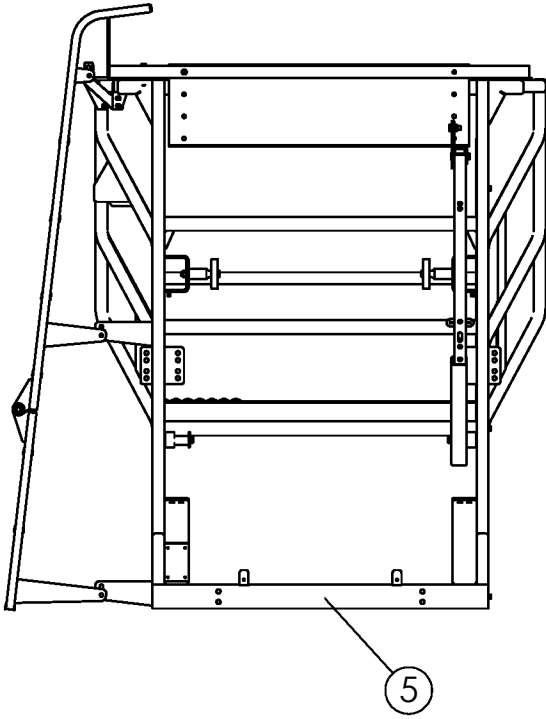
9 303268 QTY 5



5 9971025 QTY 1



CONTINUED

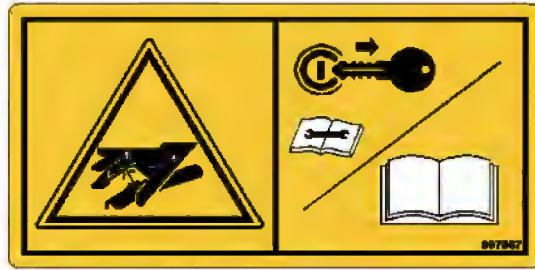


# DECALS (CONTINUED)

10 303277 QTY 1



15 997867 QTY 2



11 9971015 QTY 1



16 303269 QTY 2



12 997861 QTY 1



17 303849 QTY 1

Hose Color Chart - 2300/2500		
Black	Hitch	or Fasse Valve
Blue	Row Finder Constant	
Yellow	Row Finder Override	
Green	Elevator	
Orange	Active Depth Control * or Rear Lift	
Red	Rear Steering	
Blue/ Yellow	Left Rear Steer	or Left Rear Lift
Red/ Green	Right Rear Steer	or Right Rear Lift
Green/ Yellow	Wheel or Scrub Drive	
Yellow/ Red	ADC and Row Finder Constant *	

\*Case Drain Line Must Be Used When Using the ADC Valve  
\*Load Sense Line Must Be Used When Using Power Beyond

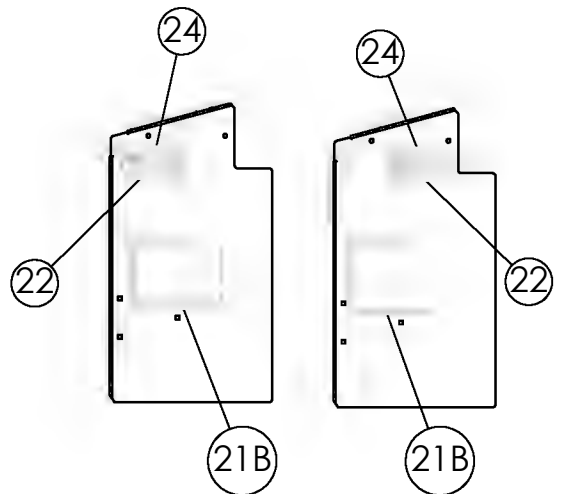
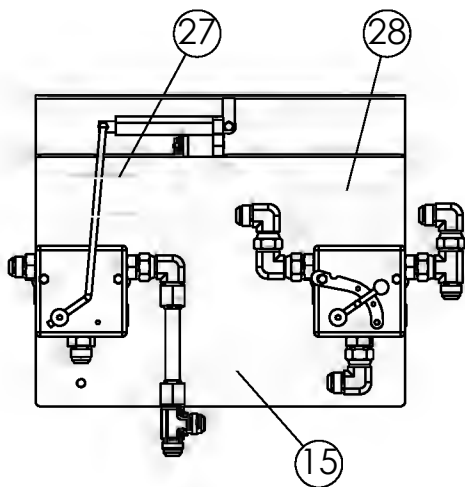
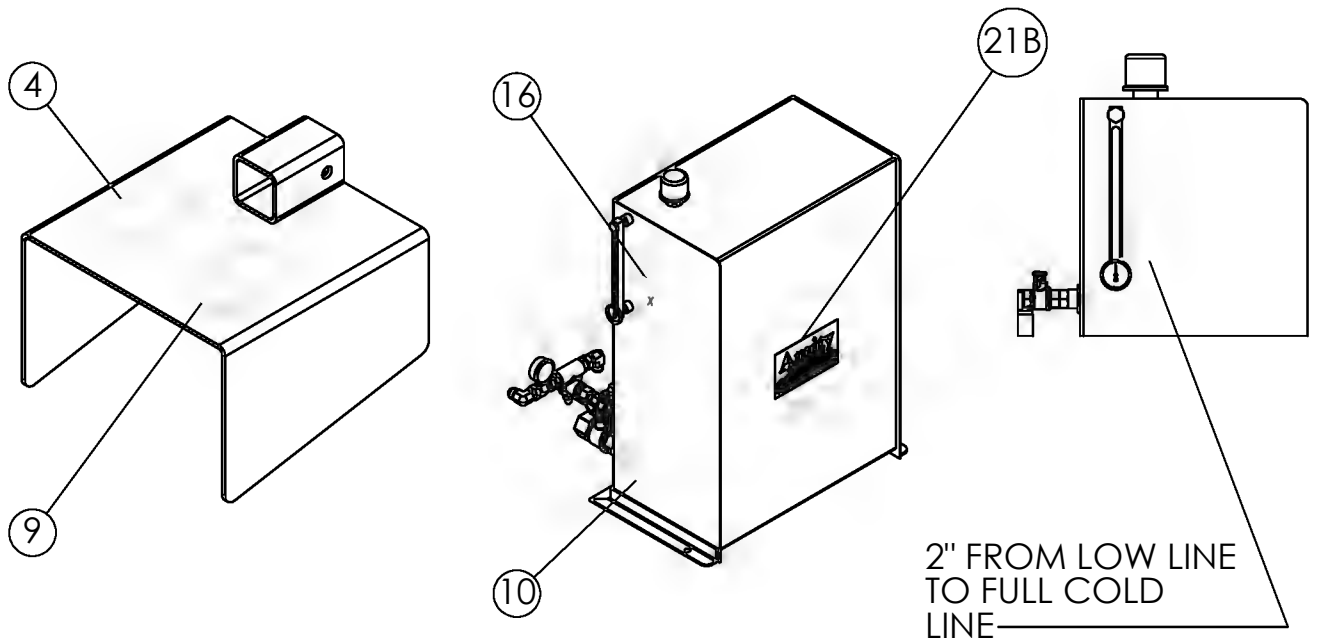
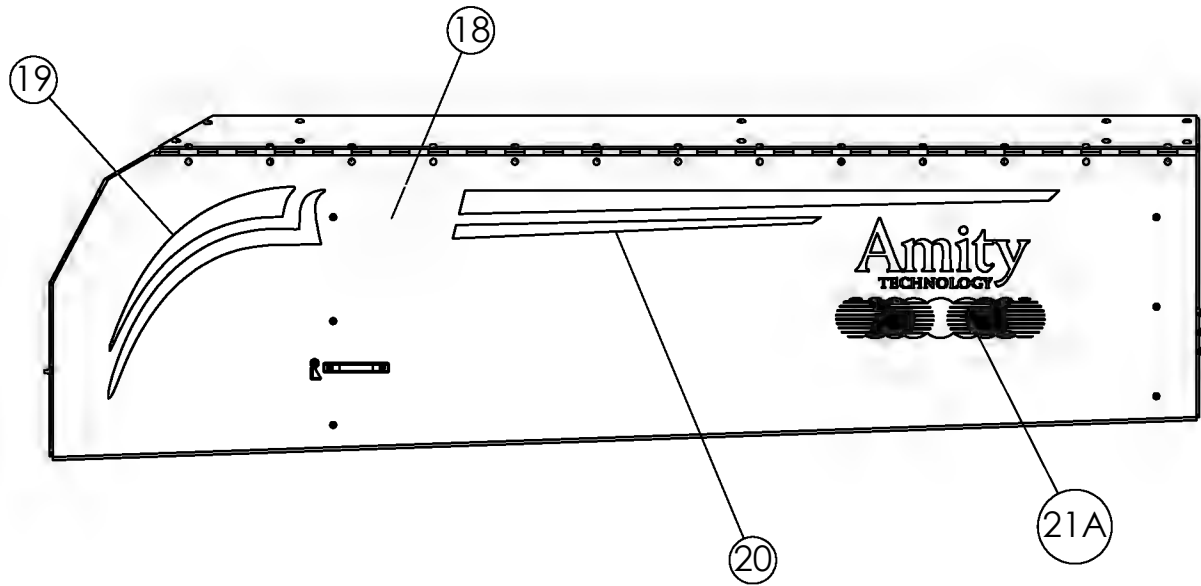
13 303265 QTY 2



14 997859 QTY 1



CONTINUED





# DECALS (CONTINUED)

18 69292 2500 QTY 1  
 69291 2400  
 69290 2300

21A 69399 QTY 2 LARGE LOGO  
 21B 63465 QTY 5 SMALL LOGO

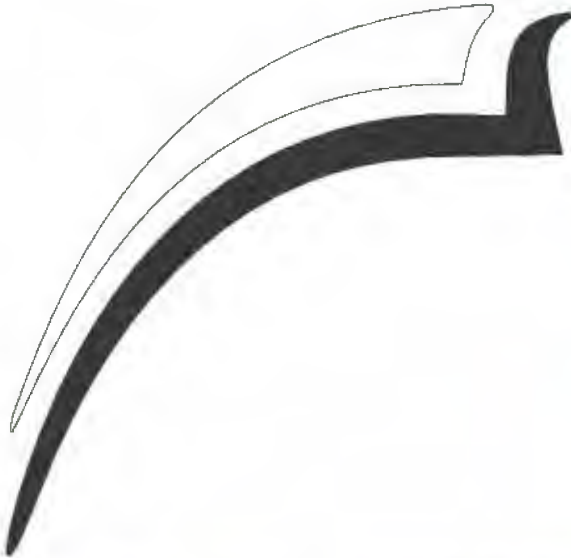
2400

Amity  
 TECHNOLOGY



19 69294 LH QTY 1  
 69297 RH QTY 1 NOT SHOWN

22 65330 QTY 2



23 65331 QTY 4



24 65332 QTY 2



20 69295 LH QTY 1 69298 RH NOT SHOWN QTY 1

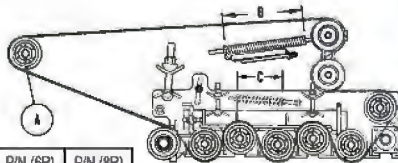


25 62873 QTY 1

26 303264 QTY 1

## Cleaning Bed Speed and Spring Adjustment

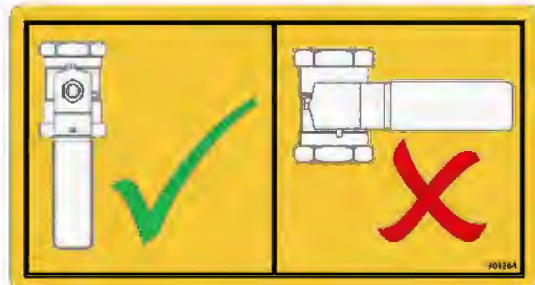
Spring Compression Adjustment	
B	13.50 In 34 cm
C	8.50 In 22 cm



Sheave A	Outside Diameter	Grabroll RPM	P/N (6R)	P/N (8R)
6.8"	7.15 In 182 mm	506	56647	57681
6.2	6.55 In 166 mm	552	56646	57680
5.6"	5.95 In 151 mm	500	53668	57679

\* Available from your authorized WIC dealer

62873

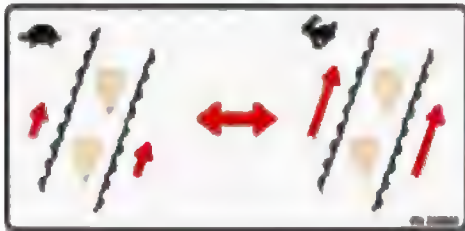


# DECALS (CONTINUED)

27 303850 QTY 1



28 303851 QTY 1



29 303804 QTY 1

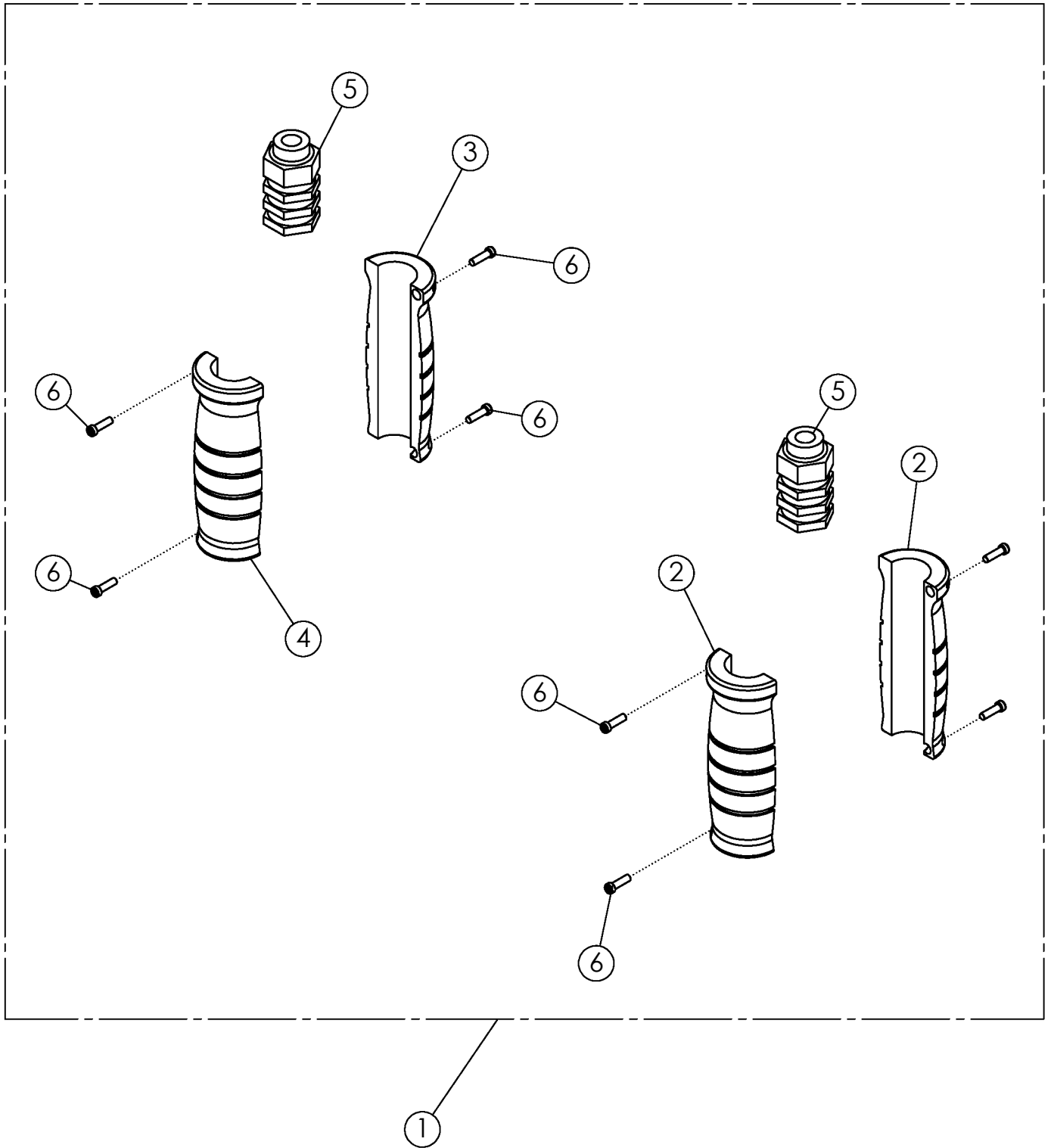


30 303769 QTY 1





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## HYDRAULIC LABEL ASSY

ITEM	PART NO.	DESCRIPTION	QTY
1	301920*	HYD LABEL: .50 ORANGE/GRAY SET	1
	301902*	HYD LABEL: .50 BLUE/GRAY SET	
	301917*	HYD LABEL: .50 YELLOW/GRAY SET	
	301914*	HYD LABEL: .50 GREEN/GRAY SET	
	301911*	HYD LABEL: .50 BLACK/GRAY SET	
	301908*	HYD LABEL: .50 RED/GRAY SET	
	302230*	HYD LABEL: .50 RED/GREEN SET	
	302226*	HYD LABEL: .50 BLACK/ORANGE SET	
	302227*	HYD LABEL: .50 BLUE/YELLOW SET	
	301923*	HYD LABEL: .75 GREEN/GRAY SET	
	301928*	HYD LABEL: .75 YELLOW/GRAY SET	
2	301915	HYD LABEL: .50 GREEN HALF EXTEND	2
	301903	HYD LABEL: .50 BLUE HALF EXTEND	
	301909	HYD LABEL: .50 RED HALF EXTEND	
	301918	HYD LABEL: .50 YELLOW HALF EXTEND	
	301921	HYD LABEL: .50 ORANGE HALF EXTEND	
	301912	HYD LABEL: .50 BLACK HALF EXTEND	
	301921	HYD LABEL: .50 ORANGE HALF EXTEND	
	301925	HYD LABEL: .75 GREEN HALF EXTEND	
	301929	HYD LABEL: .75 YELLOW HALF EXTEND	
	302304	HYD LABEL: .75 RED HALF EXTEND	
3	301916	HYD LABEL: .50 GREEN HALF RETRACT	1
	301904	HYD LABEL: .50 BLUE HALF RETRACT	
	301910	HYD LABEL: .50 RED HALF RETRACT	
	301919	HYD LABEL: .50 YELLOW HALF RETRACT	
	301922	HYD LABEL: .50 ORANGE HALF RETRACT	
	301913	HYD LABEL: .50 BLACK HALF RETRACT	
	301922	HYD LABEL: .50 ORANGE HALF RETRACT	
	301926	HYD LABEL: .75 GREEN HALF RETRACT	
	301930	HYD LABEL: .75 YELLOW HALF RETRACT	
	302305	HYD LABEL: .75 RED HALF RETRACT	
4	301905	HYD LABEL: .50 GRAY HALF RETRACT	1
	301927	HYD LABEL: .75 GRAY HALF RETRACT	
5	301906	HYD LABEL: .50 CORE M & F O-RING	2
	301924	HYD LABEL: .75 CORE M & F O-RING	
6	301907	HYD LABEL: SET SCREW	8

\* COMES WITH ITEMS 2 THRU 6